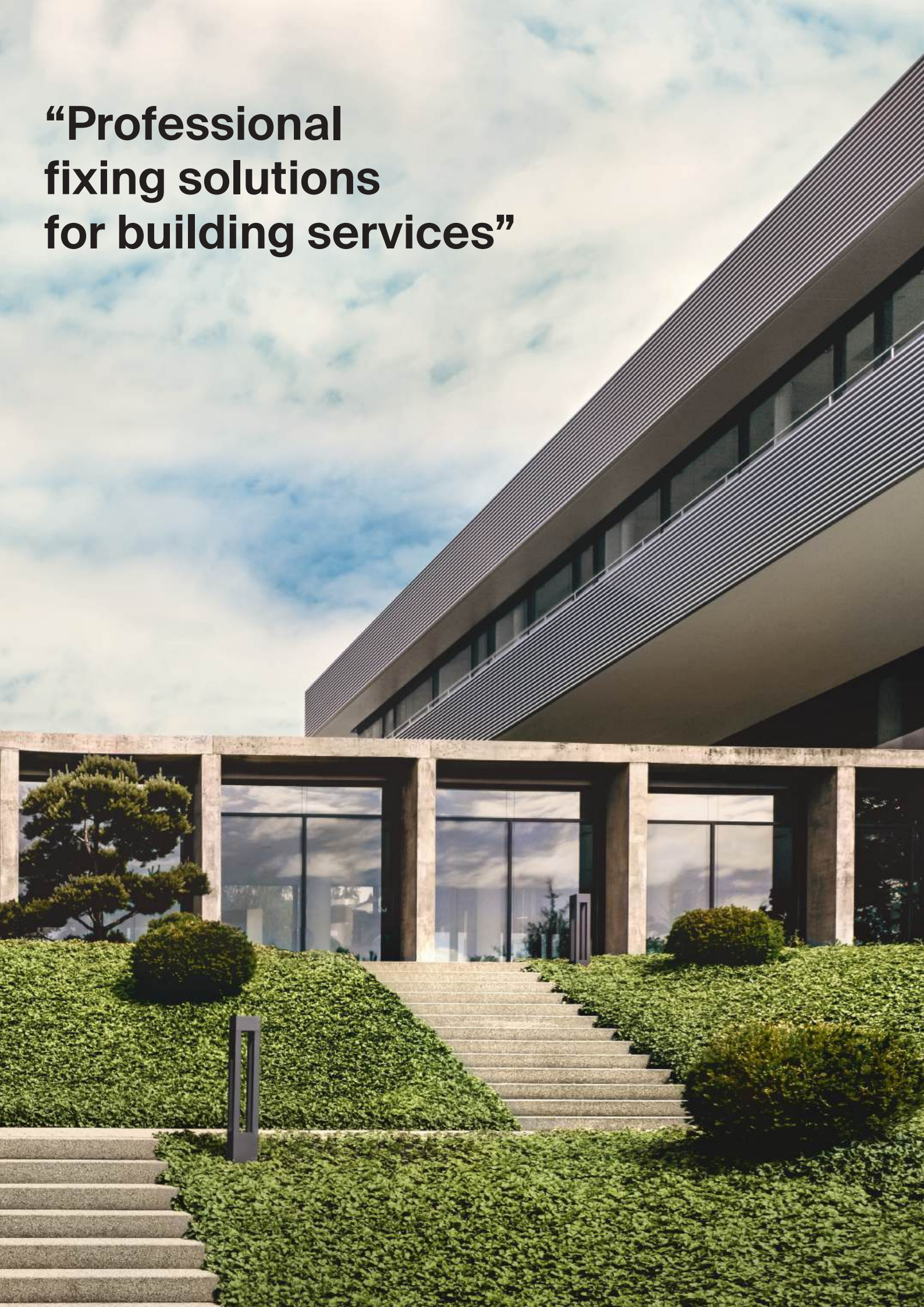


**fischer** 

# Catalogue Installation Systems



**“Professional  
fixing solutions  
for building services”**



# Foreword

## Dear partners,

Technical Building Services (TBS) is evolving dynamically. Requirements for energy efficiency, sustainability, digitalisation and automated construction processes are increasing. At fischer, we are actively driving these developments forward. With more than 75 years of experience, innovative strength and fixing expertise, we stand for safe, efficient and economical installation solutions.

Your requirements, interests and projects are at the heart of our new developments and processes. We support you with tailor-made installation systems, fixing products and services along the entire TBS value chain. Our 360-degree services range from planning and execution to documentation and structural monitoring.

Our broad portfolio of installation systems for light to heavy loads accelerates and simplifies all TBS applications – in interior and exterior areas as well as in highly corrosive environments. Components can be modularly configured to suit each individual project. Fixed points and sliding elements to compensate for thermal pipe expansion, along with numerous fixing solutions, complete the portfolio.

During the planning phase, we support you with calculations, assessments, approval procedures, BIM services, CAD and fire protection services. With our INSTALL-FIX tool within the FiXperience design software, you quickly receive verifiable structural calculations and complete bills of materials. Throughout the construction phase, we assist you with installation planning, prefabrication services, training and on-site support. Automated construction with our Baubot and digital structural monitoring through our Construction Monitoring solution further complement our offering.

Our engineers, application technicians and field representatives provide personal and professional support. With 51 operating subsidiaries worldwide, we are always close to you. We look forward to exchanging ideas and continuing our successful cooperation.

We wish you every success in discovering and implementing our TBS installation solutions.

**Alexander Bässler**



*CEO of the fischer Group of Companies*



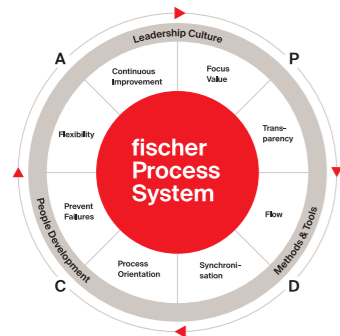
“Whoever chooses fischer receives more than a range of safe products. The aim is to always develop the best solutions for our customers across the globe.”

Besides the innovative products, this predominantly concerns support that is focused on the customer, and services designed to improve customer benefit.

## A brand and its promise to perform.

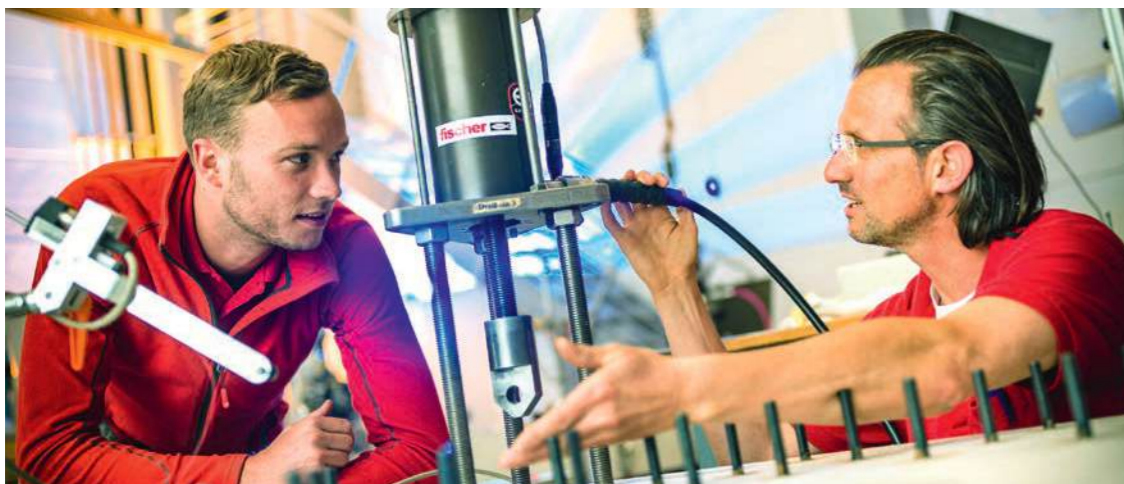
### Continuous improvement

With the fischer ProzessSystem (fPS) we ensure that we are adapting and optimising our processes in line with customer requirements in a flexible manner and on a continuous basis.



### Safety that connects. Decisive quality

We don't make any compromises when it comes to the safety of our products. A whole host of our products are distinguished by comprehensive, up-to-date and international approvals. The fischer product range is well-positioned in all sectors of fixing technology – steel, nylon and chemical fixings. Our award-winning quality continues to impress both professional clients and private customers with equal measure.



### Always on the pulse of time

At fischer, innovation is more than just the sum of our patent portfolio. We are open to new challenges and are prepared for change – always with the aim of offering our customers the greatest possible benefits. Over the years, our own development and production sites have been developing numerous fixing solutions for the most wide-ranging applications. Be it new production procedures or materials, such as renewable raw materials, we are carrying out the research for your safety and will continue to do so in the future. This gives us such great flexibility that we can even develop tailor-made customer solutions. This power to innovate has seen fischer become a market leader in anchor technology and the fixing industry.

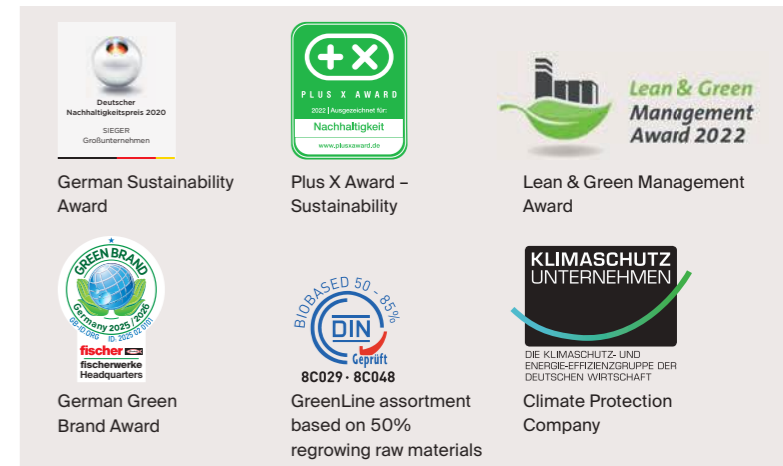
### Our service to you

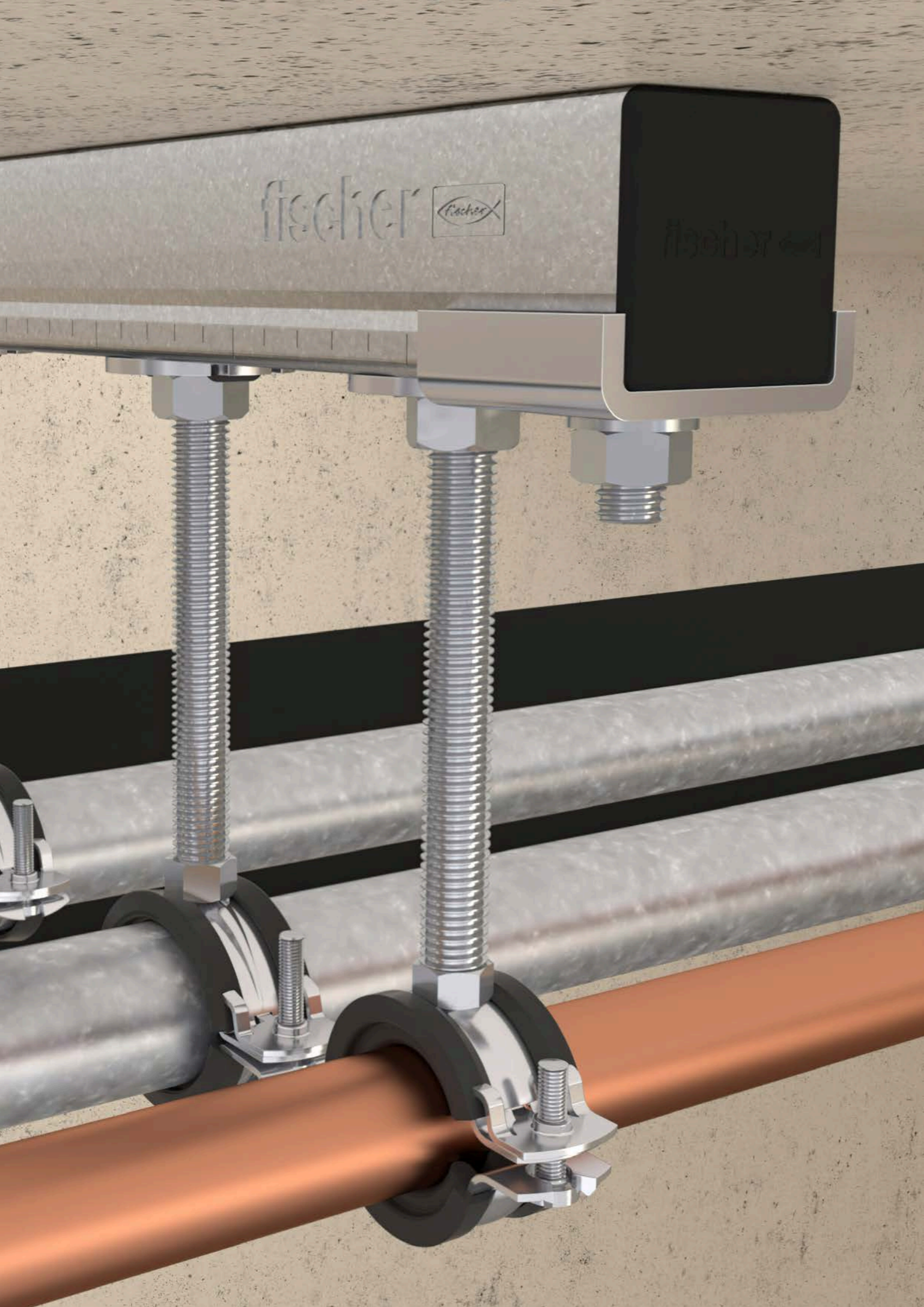
We are a reliable partner, one that will stand at your side and address your individual requirements with advice and action:

- Our products range from chemical systems to steel anchors through to plastic anchors.
- Competence and innovation through own research, development and production.
- Global presence and active sales service in over 100 countries.
- Qualified technical consulting for economical and compliant fastening solutions.
- Training sessions, some with accreditation, at your premises, at the fischer academy or on the construction site as requested.
- Design and construction software for demanding applications.

### We take responsibility

Our active environment management policy means that we are helping to maintain an intact environment for our generation and for those that follow. The environment management policy at the Tumlingen headquarters has been certified in line with DIN EN ISO 14001. It fills us with particular pride that in 2020 we received the most important and largest award in Europe in the field of sustainability: the German Sustainability Award – in the category large companies. This was in recognition of our holistic approach and the strategic anchoring of our sustainability management. With our greenline products we have launched the first range of fixings on the market that is based on renewable raw materials to more than 50%.





# Innovation to inspire professionals

## Content












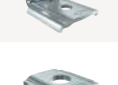

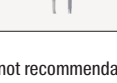
Products – Detailed overview	8	Chapter	1
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Light channel system FLS	82	Chapter	3
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Pipe clamps		Qualification					Type of pipes			Available in			Page
Type	Image	Fire tested	ETA	VdS-approved	FM-approved	UL	light pipes	medium heavy pipes	heavy pipes	galvani-sed	hdg/zi	Stainless Steel	
Hinged pipe clamp FGRS Universal		-	-	-	-	-	●	○	-	●	-	-	24
Hinged pipe clamp FGRS		-	-	-	-	-	●	○	-	●	-	-	27
Hinged pipe clamp FKS for plastic pipes		-	-	-	-	-	●	○	-	●	-	-	30
Pipe clamp FRS-L Universal		●	-	-	-	-	○	●	-	●	-	-	32
Sliding clamp FKS2		-	-	-	-	-	○	●	-	●	-	-	34
Pipe clamp FRS Triple		-	-	-	-	-	○	●	-	●	-	-	36
Pipe clamp FRS inch		-	-	-	-	-	○	●	-	●	-	-	38
Pipe clamp FRS		●	●	-	-	-	○	●	-	●	●	●	40
Silicone pipe clamp FRSH		-	-	-	-	-	○	●	-	●	-	-	44
Pipe clamp FRSN Triple		-	-	-	-	-	○	●	-	●	-	-	46
Pipe clamp FRSN		-	-	-	-	-	○	●	-	●	-	-	48
Heavy duty pipe clamp FRSM - metric		-	-	-	-	-	-	○	●	●	●	●	50
Heavy duty pipe clamp FRSMN		-	-	●	●	-	○	●	●	●	-	-	53
Refrigeration pipe clamp FRSK		-	-	-	-	-	○	●	○	●	-	-	56
Refrigeration pipe clamp KFT		-	-	-	-	-	-	●	○	●	-	-	58
Refrigeration clamp KFS		-	-	-	-	-	○	●	●	●	-	-	61
Sprinkler loop hanger FRSP		-	-	-	●	●	○	●	○	●	-	-	63
Sprinkler loop hanger FRLH		-	-	●	●	-	○	●	○	●	-	-	65
Sprinkler loop hanger FCHS		-	-	-	●	●	○	●	●	●	-	-	67
Riser clamp RCWR		-	-	-	-	●	○	●	○	●	-	-	69






○ possible ● recommended - not recommendable

Pipe clamps		Qualification					Type of pipes			Available in			Page
Type	Image	Fire tested	ETA	VdS-approved	FM-approved	UL	light pipes	medium heavy pipes	heavy pipes	galvani-sed	hdg/zi	Stainless Steel	
U-Clamp FUBD		-	-	-	-	-	●	○	-	●	-	-	71
U-bolt ETR		-	-	-	-	-	○	●	○	●	-	-	73
U-bolt ETR		-	-	-	-	-	○	●	○	●	-	-	75
U-bolt connector FETR-C		-	-	-	-	-	○	●	○	●	-	-	77
Hose clamp SGS		-	-	-	-	-	●	○	-	●	-	-	79


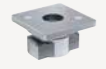














○ possible ● recommended - not recommendable

Light channel system FLS		Qualification Fire tested	Type of pipes			Available in galvanised	Page
Type	Image		light pipes	medium heavy pipes	heavy pipes		
Channel FLS		●	●	○	–	●	84
FLS Cutting Tool		–	–	–	–	–	87
Cantilever arm ALK		●	●	○	–	●	89
Cover cap AK		–	–	–	–	●	92
Angle brace WS 31- 45°		–	●	○	–	●	93
Channel connector SV 31		–	●	○	–	●	95
Sliding channel nut FSM Clix P		●	●	○	–	●	97
Sliding channel nut FSM Clix M		●	●	○	–	●	99
T-head bolt FHS Clix		●	●	○	–	●	101
Saddle flange SF Clix 31		–	●	○	–	●	104
Angle bracket MW Clix 90°		–	●	○	–	●	106
Angle bracket MW and MWU		–	●	○	–	●	108
Channel washer HK 31		●	●	○	–	●	110
Beam clamp TKR 31		–	●	○	–	●	111

○ possible ● recommended – not recommendable

Channel system universal FUS		Qualification		Type of pipes			Available in			Page
Type	Image	Fire tested	ETA	light pipes	medium heavy pipes	heavy pipes	galvanised	hdg/zl	Stainless Steel	
Channel FUS		●	●	○	●	○	●	●	●	116
Channel connector FUF OC and PFUF OC		–	–	–	–	–	●	●	●	129
Socket wrench FSK		–	–	–	–	–	–	–	–	130
Channel connector FDCC		–	–	○	●	○	●	●	●	131
Cantilever arm FCA		●	●	–	●	○	●	●	●	133
Large cantilever arm FCAM		–	–	–	●	●	●	●	–	138
Cover cap FEC		–	–	–	–	–	–	–	–	140
Push-through connector PFCN		–	–	○	●	○	●	●	●	141
Saddle flange PSF		–	–	○	●	○	●	●	●	143
Universal angle PUWS		–	–	○	●	○	●	●	●	145
Angle bracket PWK		–	–	○	●	○	●	●	●	147
Angle bracket fire-tested PUWF		●	–	○	●	○	●	–	–	149
Variable bracket PVB		–	–	○	●	○	●	●	●	153
Bracing elements PSAE		–	–	○	●	○	●	●	●	155
Flat fittings PFFF		–	–	○	●	○	●	●	●	157
Angle fitting PFAF		–	–	○	●	○	●	●	●	159
U-fitting PFUF		–	–	○	●	○	●	●	●	161
Multidimensional angles PFUF D		–	–	○	●	○	●	●	●	162













○ possible ● recommended – not recommendable

Channel system universal FUS		Qualification		Type of pipes			Available in			Page
Type	Image	Fire tested	ETA	light pipes	medium heavy pipes	heavy pipes	galvanised	hdg/zl	Stainless Steel	
Channel nut FCN Clix P		●	●	○	●	○	●	●	●	164
Channel nut FCN Clix M		●	●	●	●	○	●	●	●	167
Channel nut FCN		-	-	○	●	○	●	●	●	170
T-head bolt FCN Clix S		-	-	●	●	○	●	●	-	172
T-head bolt FCSN		-	-	○	●	○	●	-	-	174
Adjusting wheel FAW		●	●	○	●	○	●	-	-	176
Channel washer HK 41		●	●	○	●	○	●	●	●	178
Saddle flange SF		●	-	-	●	○	●	●	●	180
Universal angle UWS		●	-	-	●	○	●	●	-	182
Angle bracket WK		-	-	○	●	○	●	●	-	184
Flat fitting FFF		-	-	○	●	○	●	●	-	186
Angle fitting FAF		-	-	○	●	○	●	●	●	188
Z-Fitting FZF, U-Fitting FUF		-	-	-	●	○	●	●	-	190
Multidimensional angle FUF		-	-	-	-	-	●	●	-	192
Variable bracket VB		-	-	○	●	○	●	●	●	194
Bracing bracket FYJB		-	-	●	●	-	●	-	-	196








○ possible ● recommended - not recommendable

Channel system universal FUS		Qualification		Type of pipes			Available in			Page
Type	Image	Fire tested	ETA	light pipes	medium heavy pipes	heavy pipes	galvanised	hdg/zl	Stainless Steel	
Universal hinge FUH		-	-	○	●	○	●	●	-	198
Bracing element FTRB 45		-	-	○	●	○	●	●	-	200
Beam clamp TKR		-	-	○	●	○	●	●	●	202
Beam clamp FHBC hdg		-	-	●	●	-	-	●	-	205
Cross connector FVS II		-	-	○	●	○	●	-	-	207









○ possible ● recommended - not recommendable

Fixed points and sliding elements		Qualification Fire tested	Type of pipes			Available in			Page
Type	Image		light pipes	medium heavy pipes	heavy pipes	galvanised	hdg/zi	Stainless Steel	
Fixed point saddle FFS-M / FFS-M2		-	○	●	○	●	-	-	212
Fixed point saddle FFS-H / FFS-H2		-	○	●	○	●	-	-	213
Fixed point compact FFP-C		-	●	○	-	●	-	-	214
Fixed point light FFP-L / FFP-L2		-	●	○	-	●	-	-	215
Fixed point light FFP-L22 / FFP-L42		-	●	○	-	●	-	-	216
Fixed point medium FFP-M / FFP-M2		-	○	●	○	●	-	-	217
Fixed point medium FFP-M22 / -M42		-	○	●	○	●	-	-	219
Fixed point medium FFP-MD2 / -MD4		-	○	●	○	●	-	-	220
Fixed point heavy FFP-HD22 / FFP-HD42		-	○	○	●	●	-	-	221
Fixed point solid clamp FFPC		-	○	●	●	●	-	-	223
Refrigeration fixed point clamp FFRC		-	○	●	●	●	-	-	225
Sound insulated fixed point FSFP		-	○	●	○	●	-	-	227












○ possible ● recommended – not recommendable

Fixed points and sliding elements		Qualification Fire tested	Type of pipes			Available in			Page
Type	Image		light pipes	medium heavy pipes	heavy pipes	galvanised	hdg/zi	Stainless Steel	
Axial slider compact FASC		-	●	○	-	●	-	-	229
Axial slider light FASL		-	●	○	-	●	-	-	231
Axial slider medium FASM		●	○	●	○	●	●	●	233
Axial roller slider heavy FASH		●	○	○	●	●	-	-	235
Cross slider FCSM		-	○	●	○	-	●	-	237
Sliding hanger SB		●	●	○	-	●	-	-	239
Pendulum hanger PDH / PDH K		●	●	●	○	●	-	-	240

○ possible ● recommended – not recommendable

Seismic bracing assortment		Qualification FM-approved	Type of pipes			Available in			Page
Type	Image		light pipes	medium heavy pipes	heavy pipes	galvanised	hdg/zl	Stainless Steel	
Shaped reinforcement strut SAE		-	○	●	-	●	-	-	244
Threaded rod brace connector S-VA		-	○	●	-	●	-	-	245
Channel brace connector S-VB		-	○	●	-	●	-	-	246
90° angle connector S-FAF		-	○	●	-	●	-	-	247
Seismic wire cable system FWI-S		-	●	●	○	-	●	-	248
Threaded rod connector S-ROD		-	○	●	-	●	-	-	251
Rod stiffener FTFC M12 gvz		-	○	●	-	●	-	-	252
Torque bolt SKS M12x30		-	○	●	-	●	-	-	253
















○ possible ● recommended - not recommendable

Airduct and metal roof fixings		Qualification			Type of pipes			Available in galvanised	Page
Type	Image	Fire tested	VdS-approved	FM-approved	light pipes	medium heavy pipes	heavy pipes		
Ventilation duct clamp LGS		-	-	-	●	○	-	●	256
Ventilation duct clamp LGSN		-	-	-	●	○	-	●	259
Air duct hanger L- and Z-type		-	-	-	●	○	-	●	261
Spiral duct hanger LRBN / LRB		-	-	-	●	○	-	●	263
Ventilation duct connector VDC		-	-	-	●	○	-	●	264
Flat roof base FFRB		-	-	-	●	●	○	-	265
Profile hanger TZ / TZA / TZH / TZB / TZR		-	●	●	○	●	-	●	268
Toggle plug KDS		-	●	●	○	●	-	●	270
Hole punch LZ, hole stamp LST		-	-	-	-	-	-	-	272
Rubber inlay EMS		-	-	-	●	○	-	-	273
Profile connecting screw FPS-FPB		-	-	-	●	○	-	●	274

○ possible ● recommended - not recommendable

Mounting accessories		Qualification					Type of pipes			Available in			Page
Type	Image	Fire tested	ETA	VdS-approved	FM-approved	UL-approved	light pipes	medium heavy pipes	heavy pipes	galvanized	hdg/zl	Stainless Steel	
Beam clamp TKL		-	-	●	●	●	●	●	-	●	●	●	278
Beam clamp TKLS		-	-	●	●	-	●	●	-	●	-	●	280
Beam clamp TKLP		-	-	-	-	-	●	●	-	●	-	-	282
Swivel beam clamp TKLG		-	-	●	●	-	●	●	●	●	-	-	285
Threaded rod G		-	●	-	-	-	●	●	●	●	●	●	288
Threaded stud GS		-	-	-	-	-	●	●	●	●	-	●	291
Hexagonal connector VM		-	-	-	-	-	-	-	-	●	-	●	294
Base plates GPL / GPS / GPSR / GPR		-	-	-	-	-	○	●	-	●	-	-	295
Stud screw STST with TX star recess		-	-	-	-	-	-	-	-	●	-	-	297
Stud screw STS A2/A4		-	-	-	-	-	-	-	-	-	-	●	299
Support hanger AHB		-	-	-	-	-	●	●	●	●	-	-	300
Multi connector MW		-	-	-	-	-	●	-	-	●	-	-	301
Parallel connector PV		-	-	-	-	-	●	○	-	●	-	-	302
Double connector plate DPP, DPF		-	-	-	-	-	●	○	-	●	-	-	304













○ possible ● recommended - not recommendable

Mounting accessories		Qualification					Type of pipes			Available in			Page
Type	Image	Fire tested	ETA	VdS-approved	FM-approved	UL-approved	light pipes	medium heavy pipes	heavy pipes	galvanized	hdg/zl	Stainless Steel	
Bolt connector SBB		-	-	-	-	-	●	○	-	●	-	-	305
Turnbuckle SPS, Bolt left-hand / right-hand BLR		-	-	-	-	-	-	●	○	●	-	-	306
Hexagonal screw SKS		-	-	-	-	-	●	●	-	●	●	●	307
Cylinder head screw ZKS		-	-	-	-	-	●	○	-	●	-	-	309
Washer U		-	-	-	-	-	●	●	-	●	●	●	310
Hexagonal nut MU		-	-	-	-	-	-	-	-	●	●	●	311
Eyebolt AG		-	-	-	-	-	●	●	-	●	-	-	312
Thread hanger RAH		-	-	-	-	-	●	○	-	●	-	-	313
Reduction piece RD		-	-	-	-	-	●	●	○	●	-	-	314
Reduction socket RDM and GRD		-	-	-	-	-	●	●	-	●	-	-	315
Flat eye screw LLS		-	-	-	-	-	●	○	-	●	-	-	316
Textile web strapping GWB		-	-	-	-	-	●	○	-	-	-	-	317
Perforated steel banding LBW/LBK/LBW		-	-	-	-	-	●	-	-	●	-	-	318
Impact nail ED		-	-	-	-	-	-	-	-	-	-	-	320
Label holder FBSh		-	-	-	-	-	-	-	-	-	-	-	322



○ possible ● recommended - not recommendable

Massive channel system FMS		Qualification Fire tested	Type of pipes			Available in hdg/zl	Page
Type	Image		light pipes	medium heavy pipes	heavy pipes		
Massive profile FMP		-	-	-	●	●	326
Channel connector FMPC		-	-	-	●	●	331
Cantilever FMC		-	-	-	●	●	3333
Endcap FMEC		-	-	-	●	●	336
Hammer-head push connector FMHB		-	-	-	●	●	337
Internal thread connector FMHI		-	-	-	●	●	339
Transportation connector FMTC 90		-	-	-	●	●	341
Connecting element FMCE		-	-	-	●	●	343
Connecting element FMCE-L		-	-	-	●	●	345
Saddle flange FMSF		-	-	-	●	●	347
Base plate FMSF BP		-	-	-	●	●	350
Angle bracket FMASF 90		-	-	-	●	●	351
Variable bracket FMVB		-	-	-	●	●	353
Beam clamp FMBC		-	-	-	●	●	355
Beam clamp FMBC M12 and M16		-	-	-	●	●	357
Flat fitting FMFF 90°		-	-	-	●	●	359
Mounting angle FMA 3 and FMA 4		-	-	-	●	●	361

○ possible ● recommended – not recommendable

Massive channel system FMS		Qualification Fire tested	Type of pipes			Available in hdg/zl	Page
Type	Image		light pipes	medium heavy pipes	heavy pipes		
Mounting angle FMA		-	-	-	●	●	363
System connector FMA-FUS		-	-	-	●	●	365
Connecting element FMUF		-	-	-	●	●	367
Fix point U-bolt FMFS UB		-	-	-	●	●	369
Pipe shoe sliding element FMFS		-	-	-	●	●	371
Fix-point U-bolt FMFS S and M		-	-	-	●	●	373
Pipe shoes FMPS		-	-	-	●	●	375
Massive pipe clamp FMFSC		-	-	-	●	●	379
Massive U-bolt FMPSU		-	-	-	●	●	381
Self-adhesive inlay FESK-EPDM		-	-	-	-	-	383
Self-adhesive inlay FESK-Silicone		-	-	-	-	-	384
Self-adhesive inlay FESK-Glass fibre		-	-	-	-	-	385

○ possible ● recommended – not recommendable

Air conditioner fixings oduct		Available in galvanised	hdg/zl	Coated	Page
Type	Image				
Air conditioner fixing MCE		-	-	●	388
Air conditioner fixing KSU		●	●	-	390




○ possible ● recommended – not recommendable











# 2

## Pipe clamps



### SINGLE SCREW PIPE CLAMPS

Hinged pipe clamp FGRS Universal	24	
Hinged pipe clamp FGRS	27	
Hinged pipe clamp FKS for plastic pipes	30	

### TWO SCREW PIPE CLAMPS

Pipe clamp FRS-L Universal	32	
Sliding clamp FKS2	34	
Pipe clamp FRS Triple	36	
Pipe clamp FRS inch	38	
Pipe clamp FRS	40	
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### HEAVY DUTY PIPE CLAMPS

Heavy duty pipe clamp FRSM - metric	50	
Heavy duty pipe clamp FRSMN	53	






### INSULATED PIPE CLAMPS

Refrigeration pipe clamp FRSK	56	
Refrigeration pipe clamp KFT	58	
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### SPRINKLER CLAMPS

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### OTHERS

U-Clamp FUBD	71	
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# Hinged pipe clamp FGRS Universal

The hinged pipe clamp with the convenient and secure quick-release fastener.

2



Pipelines on cantilevers



Light, suspended pipelines

## Applications

- Time-saving fixing of pipelines up to 4" with threaded rods or hanger bolts
- For use in dry interior areas.

## Certificates / Features



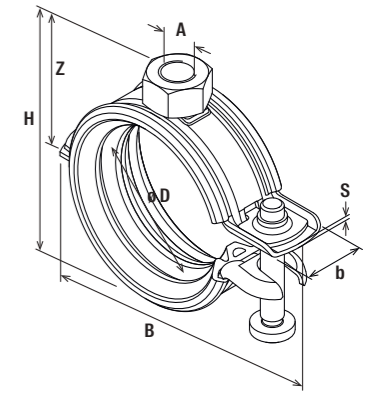
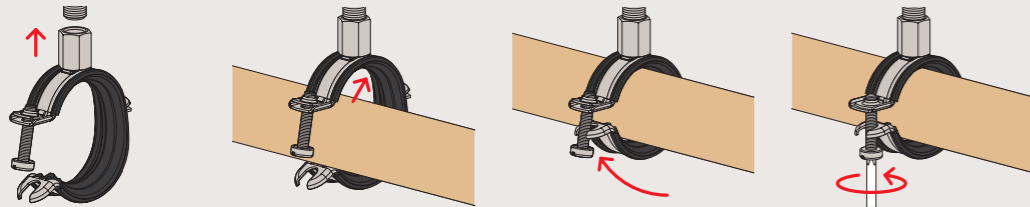
## Advantages

- The sound insulation test report guarantees objectively tested functional safety.
- The unique rapid-locking mechanism with all-round edge enables safe and convenient installation.
- The clamp band with crimped edges gives the sound insulation insert a tight fit and simplifies the pipe adjustment.
- The compact design of the pipe clamp allows simple, subsequent insulation.
- The combination drive PH3/TX25 of the screw increases flexibility during assembly.

## Properties

- Material: steel DC01 (material no. 1.0330) in accordance with DIN EN 10130
- Zinc plating: electro zinc-plated
- Connecting nut: resistance welded, size 13
- Screw plug: pan-head screw with cross recess Phillips PH3 / TX recess TX25 drive combination
- Sound insulating insert material SBR/EPDM; chlorine-free, silicone-free
- Hardness: 55 ± 5° Shore A
- Temperature range: -40 °C to +100 °C
- Fire behavior: DIN 4102: Class B2

## Installation FGRS Universal

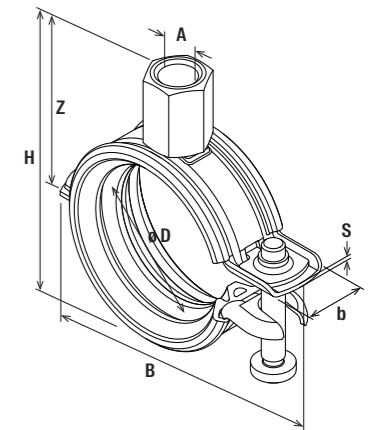


FGRS Universal

2

## Hinged pipe clamp FGRS Universal M8

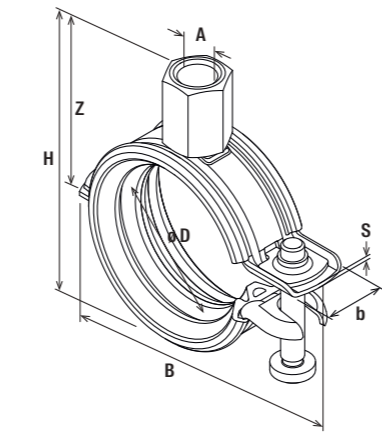
Item	Item no.	Thread A	Size [in]	Clamping range D [mm]	Width B [mm]	Height H [mm]	Height Z [mm]	Width x thickness clamp band b x s [mm]	Locking screw	Installation torque T <sub>inst</sub> [Nm]	Max. recom. static load (centr. tension) N <sub>rec</sub> [kN]	Sales unit [pcs]
FGRS Universal M8 12 - 15	562340	M8	1/4	12 - 15	43.6	43.6	19.5	18 x 1.0	M5	2	0.65	25
FGRS Universal M8 15 - 19	562341	M8	3/8	15 - 19	48	48	21.5	18 x 1.0	M5	2	0.65	25
FGRS Universal M8 20 - 24	562342	M8	1/2	20 - 24	52.3	52.3	23.5	18 x 1.0	M5	2	0.65	25
FGRS Universal M8 25 - 30	562343	M8	3/4	25 - 30	57.5	57.5	26	18 x 1.0	M5	2	0.65	25
FGRS Universal M8 31 - 37	562344	M8	1	31 - 37	65.5	65.5	29.9	18 x 1.0	M5	2	0.65	25
FGRS Universal M8 38 - 42	562345	M8	1 1/4	38 - 42	73	73	33.4	18 x 1.2	M5	2	0.90	25
FGRS Universal M8 46 - 50	562346	M8	1 1/2	46 - 50	80.1	80.1	36.9	18 x 1.2	M5	2	0.90	25
FGRS Universal M8 53 - 58	562347	M8	-	53 - 58	87.3	87.3	40.4	18 x 1.2	M5	2	0.90	25
FGRS Universal M8 60 - 63	562348	M8	2	60 - 63	93.8	93.8	43.9	18 x 1.2	M5	2	0.90	10



FGRS Universal M8/M10

## Hinged pipe clamp FGRS Universal M8 / M10

Item	Item no.	Thread A	Size [in]	Clamping range D [mm]	Width B [mm]	Height H [mm]	Height Z [mm]	Width x thickness clamp band b x s [mm]	Locking screw	Installation torque T <sub>inst</sub> [Nm]	Max. recom. static load (centr. tension) N <sub>rec</sub> [kN]	Sales unit [pcs]
FGRS Universal M8/M10 12 - 15	562349	M8 / M10	1/4	12 - 15	43.6	43.3	30	18 x 1.0	M5	2	0.65	25
FGRS Universal M8/M10 15 - 19	562350	M8 / M10	3/8	15 - 19	48	47.3	32	18 x 1.0	M5	2	0.65	25
FGRS Universal M8/M10 20 - 24	562351	M8 / M10	1/2	20 - 24	52.3	51.3	34	18 x 1.0	M5	2	0.65	25
FGRS Universal M8/M10 25 - 30	562352	M8 / M10	3/4	25 - 30	57.5	56.3	36.5	18 x 1.0	M5	2	0.65	25
FGRS Universal M8/M10 31 - 37	562353	M8 / M10	1	31 - 37	65.5	64	40.4	18 x 1.0	M5	2	0.65	25



FGRS Universal M8/M10

# Hinged pipe clamp FGRS

The one-piece hinged pipe clamp with floating single screw.



Light, suspended pipelines



Pipelines on cantilevers

## Hinged pipe clamp FGRS Universal M8 / M10

Item	Item no.	Thread A	Size [in]	Clamping range D [mm]	Width B [mm]	Height H [mm]	Height Z [mm]	Width x thickness clamp band b x s [mm]	Locking screw	Installati- on torque T <sub>inst</sub> [Nm]	Max. re- com. static load (centr. tension) N <sub>rec</sub> [kN]	Sales unit [pcs]
FGRS Universal M8/10 38 - 42	562354	M8 / M10	1 1/4	38 - 42	73	71.2	43.9	18 x 1.2	M5	2	0.90	25
FGRS Universal M8/10 46 - 50	562355	M8 / M10	1 1/2	46 - 50	80.1	78.2	47.4	18 x 1.2	M5	2	0.90	25
FGRS Universal M8/10 53 - 58	562356	M8 / M10	-	53 - 58	87.3	85.2	50.9	18 x 1.2	M5	2	0.90	25
FGRS Universal M8/10 60 - 63	562357	M8 / M10	2	60 - 63	93.8	92.2	54.4	18 x 1.2	M5	2	0.90	10
FGRS Universal M8/10 73 - 80	562456	M8 / M10	-	73 - 80	111.9	107.8	62.4	20 x 1.8	M6	2	1.30	10
FGRS Universal M8/10 83 - 90	562457	M8 / M10	3	83 - 90	123.3	119.2	68.1	20 x 1.8	M6	2	1.30	10
FGRS Universal M8/10 95 - 103	562458	M8 / M10	-	95 - 103	134.2	130.2	73.6	20 x 1.8	M6	2	1.30	10
FGRS Universal M8/10 108 - 115	562459	M8 / M10	4	108 - 115	147.5	143.7	80.3	20 x 1.8	M6	2	1.30	10

### Applications

- For economical fixing of pipes up to ø2" with threaded rods or stud screws.
- For use in dry interior areas.

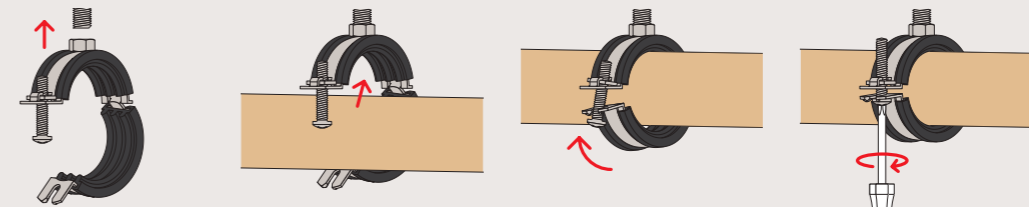
### Advantages

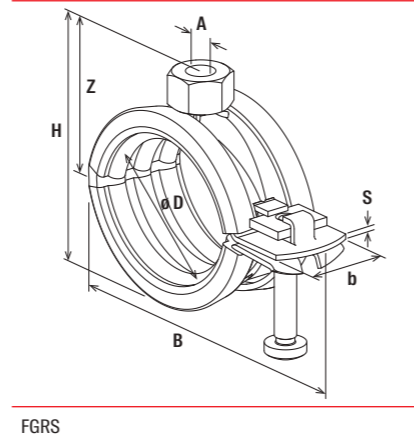
- The floating single screw allows a simple, one-handed installation.
- The compact construction of the pipe clamp enables a simple post-installation insulation.
- The screw's design stops it falling out during the installation.

### Properties

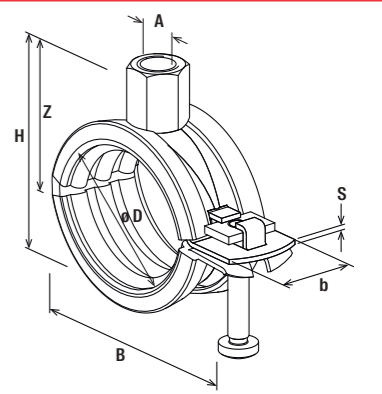
- Material: steel DD11 (material no. 1.0332) acc. to DIN EN 10111.
- Zinc plating: electro zinc-plated.
- Connecting nut: resistance welded, M8, SW 13.
- Locking screw: pan-head screw with cross recess Phillips PH slot.
- Material sound insulation insert: EPDM; chlorine-free; silicone-free.
- Sound insulation: for DIN 4109.
- Temperature range: -40 °C to +100 °C.
- Hardness: 55 ± 5° Shore A.
- Fire behaviour: DIN 4102: Class B2.

### Installation FGRS





FGRS



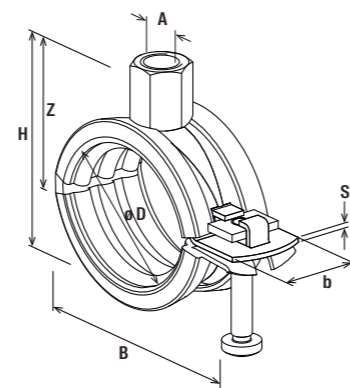
FGRS M8/M10

Hinged pipe clamp FGRS M8

Hinged pipe clamp FGRS M8 / M10

Item	Item no.	Thread A	Size [in]	Clamping range D [mm]	Width B [mm]	Height H [mm]	Height Z [mm]	Width x thickness clamp band b x s [mm]	Locking screw	Installation torque $T_{inst}$ [Nm]	Max. re-com. static load (centr. tension) $N_{rec}$ [kN]	Sales unit [pcs]
FGRS 8 - 11	537212	M8	-	8 - 11	45	29	17	20 x 1.25	M5	2	0.80	100
FGRS 12 - 14	079420	M8	1/4	12 - 14	48	31	21	20 x 1.25	M5	2	0.80	100
FGRS 15 - 19	079421	M8	3/8	15 - 19	52	36	24	20 x 1.25	M5	2	0.80	100
FGRS 20 - 24	079422	M8	1/2	20 - 24	58	41	26	20 x 1.25	M5	2	0.80	100
FGRS 25 - 30	079423	M8	3/4	25 - 30	63	47	28	20 x 1.25	M5	2	0.80	100
FGRS 32 - 37	079424	M8	1	32 - 37	72	54	32	20 x 1.25	M5	2	0.80	100
FGRS 40 - 44	079425	M8	1 1/4	40 - 44	79	61	37	20 x 1.5	M5	2	0.90	50
FGRS 45 - 50	079426	M8	1 1/2	45 - 50	88	67	42	20 x 1.5	M5	2	0.90	50
FGRS 50 - 55	079427	M8	-	50 - 55	94	72	45	20 x 1.5	M5	2	0.90	50
FGRS 56 - 63	079428	M8	2	56 - 63	99	80	46	20 x 1.5	M5	2	0.90	50

Item	Item no.	Thread A	Size [in]	Clamping range D [mm]	Width B [mm]	Height H [mm]	Height Z [mm]	Width x thickness clamp band b x s [mm]	Locking screw	Installation torque $T_{inst}$ [Nm]	Max. re-com. static load (centr. tension) $N_{rec}$ [kN]	Sales unit [pcs]
FGRS 40 - 44 M8/M10	512650	M8 / M10	1 1/4	40 - 44	79	66	40	20 x 1.5	M5	2	0.90	50
FGRS 45 - 50 M8/M10	512651	M8 / M10	1 1/2	45 - 50	88	71	43	20 x 1.5	M5	2	0.90	50
FGRS 50 - 55 M8/M10	568671	M8 / M10	-	50 - 55	94	79	45	20 x 1.5	M5	2	0.90	50
FGRS 56 - 63 M8/M10	512652	M8 / M10	2	56 - 63	99	82	48	20 x 1.5	M5	2	0.90	50



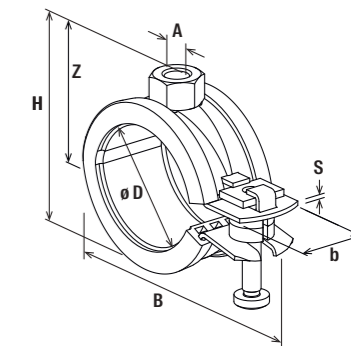
FGRS M8/M10

Hinged pipe clamp FGRS M8 / M10

Item	Item no.	Thread A	Size [in]	Clamping range D [mm]	Width B [mm]	Height H [mm]	Height Z [mm]	Width x thickness clamp band b x s [mm]	Locking screw	Installation torque $T_{inst}$ [Nm]	Max. re-com. static load (centr. tension) $N_{rec}$ [kN]	Sales unit [pcs]
FGRS 12 - 14 M8/M10	512645	M8 / M10	1/4	12 - 14	48	38	26	20 x 1.25	M5	2	0.80	100
FGRS 15 - 19 M8/M10	512646	M8 / M10	3/8	15 - 19	52	42	28	20 x 1.25	M5	2	0.80	100
FGRS 20 - 24 M8/M10	512647	M8 / M10	1/2	20 - 24	58	46	30	20 x 1.25	M5	2	0.80	100
FGRS 25 - 30 M8/M10	512648	M8 / M10	3/4	25 - 30	63	51	33	20 x 1.25	M5	2	0.80	100
FGRS 32 - 37 M8/M10	512649	M8 / M10	1	32 - 37	72	58	36	20 x 1.25	M5	2	0.80	100

# Hinged pipe clamp FKS for plastic pipes

The one-screw hinged pipe clamp with quick-release fastener for plastic and metal composite pipes.



FKS

2



Pipelines

2

## Applications

- Time-saving fixing for plastic and metal composite pipes using threaded rods or stud screws.
- Can be used as a slide bracket with spacers or as a fixed point clamp by removing the spacers.
- For use in dry interior areas.

## Advantages

- The quick-release fastener allows a fast and time-saving installation.
- The spacing sleeves on the locking screw stops over tightening of the pipes.
- The tight fit of the sound insulation insert prevents it from falling out when inserting the pipe.
- The compact construction of the hinged pipe clamp enables a simple post-installation insulation.
- The screw's design stops it falling out during the installation.

## Properties

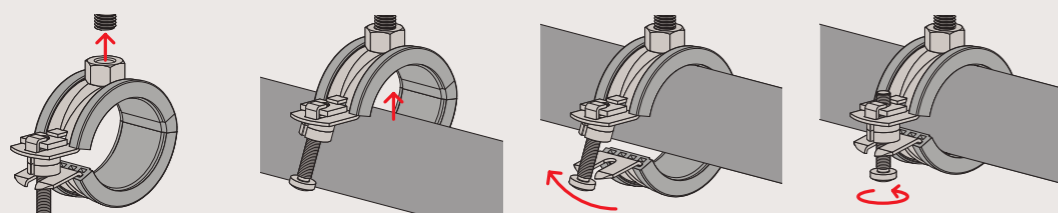
- Material: steel DD11 (material no. 1.0332) acc. to DIN EN 10111.
- Zinc plating: electro zinc-plated.
- Connecting nut: resistance welded, M8, SW 13.
- Locking screw: pan-head screw with cross recess Phillips PH slot.
- Material sound insulation insert: NR/SBR/EPDM; chlorine-free; silicone-free.
- Sound insulation: for DIN 4109.
- Temperature range: -40 °C to +110 °C.
- Hardness: 60 ± 5° Shore A.
- Fire behaviour: DIN 4102: Class B2.

## Technical data

Item	Item no.	Thread A	Size [in]	Clamping range D [mm]	Width B [mm]	Height H [mm]	Height Z [mm]	Locking screw	Installation torque T <sub>inst</sub> [Nm]	Max. recom. static load (centr. tension) N <sub>rec</sub> [kN]	Sales unit [pcs]
FKS 15 - 19	562609	M8	3/8	15 - 19	51	35	21	M5	2	0.80	100
FKS 20 - 24	562610	M8	1/2	20 - 24	56	39	23	M5	2	0.80	100
FKS 25 - 30	562611	M8	3/4	25 - 30	63	44	26	M5	2	0.80	100
FKS 32 - 37	562612	M8	1	32 - 37	71	51	29	M5	2	0.80	100
FKS 40 - 44	562613	M8	1 1/4	40 - 44	78	59	33	M5	2	0.90	50
FKS 45 - 50	562614	M8	1 1/2	45 - 50	86	64	36	M5	2	0.90	50
FKS 50 - 55	562615	M8	-	50 - 55	91	67	37	M5	2	0.90	50
FKS 56 - 63	562616	M8	2	56 - 63	99	75	41	M5	2	0.90	50

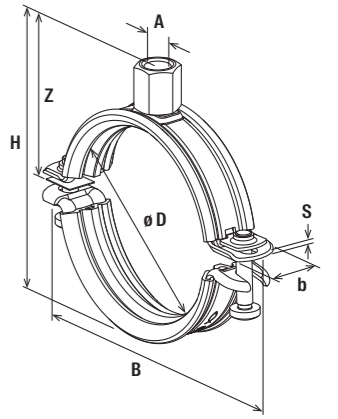
Note on the clamping range: For the function as a sliding clamp, the lower clamping range specification is valid, e.g. for the FKS 50-55 this is 50mm!

## Installation FKS



# Pipe clamp FRS-L Universal

The light two-screw pipe clamp with a rapid locking mechanism and combination connection nut.



FRS-L Universal



Cantilever construction with channel



Vertical installation

## Applications

- For simple and easy fixing for pipes using threaded rods or stud screws.
- For use in dry interior areas.

## Advantages

- The fire inspection report and the sound insulation report guarantee objectively tested functional safety.
- The unique rapid-locking mechanism with crimped edges allows a secure and time-saving installation.
- The clamp band with crimped edges gives a tight fit of the sound insulation insert and prevents it from slipping out when aligning the pipe.
- The two screws allow a perfect adaptation of the pipe clamp to suit every outer pipe diameter.
- The connecting nut with combination thread M8 / M10 enables an optimised warehousing.
- The screw's loss protection guarantees an easy installation.
- The combination drive PH3/TX25 of the screw increases flexibility during assembly.

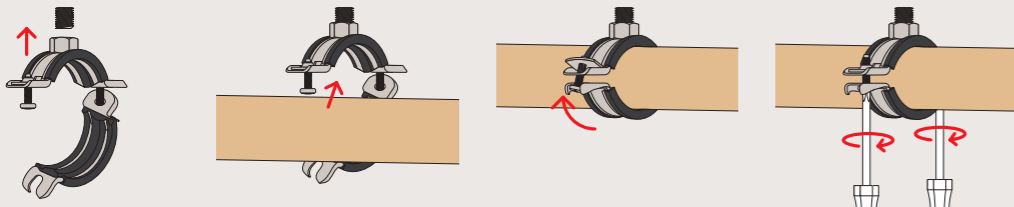
## Properties

- Material: steel DD11 (material no. 1.0332) acc. to DIN EN 10111
- Zinc plating: electro zinc-plated
- Connecting nut: resistance welded, M8 / M10 SW13
- Locking screw: pan-head screw with cross recess Phillips PH3 / TX recess TX25 drive combination
- Material sound insulation insert: SBR/EPDM; chlorine-free; silicone-free
- Sound insulation: for DIN 4109
- Temperature range: -40 °C to +100 °C
- Hardness: 55 ± 5° Shore A
- Fire behaviour: DIN 4102: Class B2

## Certificates / Features



## Installation FRS-L Universal



## Technical data

Item	Item no.	Fire test report	Thread	Size	Clamping range	Width	Height	Height	Width x thickness clamp band	Locking screw	Installation torque	Max. recom. static load (centr. tension)	Sales unit
			A	[in]	D [mm]	B [mm]	H [mm]	Z [mm]	b x s [mm]		T <sub>inst</sub> [Nm]	N <sub>rec</sub> [kN]	[pcs]
FRS-L 8 - 11 Universal	539443	Yes	M8 / M10	-	8 - 11	47	35	25	18 x 1.0	M5	2	0.70	25
FRS-L 12 - 15 Universal	539444	Yes	M8 / M10	1/4	12 - 15	52	39	27	18 x 1.0	M5	2	0.70	25
FRS-L 15 - 19 Universal	539445	Yes	M8 / M10	3/8	15 - 19	56	43	29	18 x 1.0	M5	2	0.70	25
FRS-L 20 - 24 Universal	539446	Yes	M8 / M10	1/2	20 - 24	61	48	31	18 x 1.0	M5	2	0.70	25
FRS-L 25 - 30 Universal	539447	Yes	M8 / M10	3/4	25 - 30	67	53	34	18 x 1.0	M5	2	0.70	25
FRS-L 31 - 37 Universal	539448	Yes	M8 / M10	1	31 - 37	74	61	38	18 x 1.0	M5	2	0.70	25
FRS-L 38 - 45 Universal	539449	Yes	M8 / M10	1 1/4	38 - 45	83	69	42	18 x 1.2	M5	2	0.90	25
FRS-L 46 - 52 Universal	539450	Yes	M8 / M10	1 1/2	46 - 52	90	76	45	18 x 1.2	M5	2	0.90	25
FRS-L 53 - 59 Universal	539451	Yes	M8 / M10	-	53 - 59	97	83	49	18 x 1.2	M5	2	0.90	25
FRS-L 60 - 66 Universal	539452	Yes	M8 / M10	2	60 - 66	104	90	52	18 x 1.2	M5	2	0.90	10
FRS-L 67 - 75 Universal	539453	Yes	M8 / M10	-	67 - 75	120	100	57	20 x 1.8	M6	2	1.30	10
FRS-L 76 - 84 Universal	539454	Yes	M8 / M10	2 1/2	76 - 84	130	109	62	20 x 1.8	M6	2	1.30	10
FRS-L 85 - 93 Universal	539455	Yes	M8 / M10	3	85 - 93	139	118	66	20 x 1.8	M6	2	1.30	10
FRS-L 94 - 100 Universal	539456	Yes	M8 / M10	-	94 - 100	146	125	70	20 x 1.8	M6	2	1.30	10
FRS-L 101 - 109 Universal	539457	Yes	M8 / M10	-	101 - 109	156	135	75	20 x 1.8	M6	2	1.30	10
FRS-L 110 - 119 Universal	539459	Yes	M8 / M10	4	110 - 119	165	144	79	20 x 1.8	M6	2	1.30	10
FRS-L 120 - 129 Universal	544905	Yes	M8 / M10	-	120 - 129	176	156	86	25 x 2.0	M6	2	1.80	5
FRS-L 130 - 137 Universal	544906	Yes	M8 / M10	-	130 - 137	184	164	90	25 x 2.0	M6	2	1.80	5
FRS-L 138 - 145 Universal	544907	Yes	M8 / M10	5	138 - 145	192	172	94	25 x 2.0	M6	2	1.80	5
FRS-L 146 - 155 Universal	544908	Yes	M8 / M10	-	146 - 155	202	182	99	25 x 2.0	M6	2	1.80	5
FRS-L 156 - 163 Universal	544909	Yes	M8 / M10	-	156 - 163	211	190	103	25 x 2.0	M6	2	1.80	5
FRS-L 164 - 172 Universal	544910	Yes	M8 / M10	6	164 - 172	219	199	106	25 x 2.0	M6	2	1.80	5
FRS-L 175 - 183 Universal	569822	-	M8 / M10	-	175 - 183	234	210	112	25 x 2.5	M6	2	2.20	15
FRS-L 193 - 201 Universal	569823	-	M8 / M10	-	193 - 201	251	228	123	25 x 2.5	M6	2	2.20	15
FRS-L 205 - 213 Universal	569824	-	M8 / M10	-	205 - 213	263	240	129	25 x 2.5	M6	2	2.20	15
FRS-L 219 - 225 Universal	569825	-	M8 / M10	8	219 - 225	278	253	134	25 x 2.5	M6	2	2.20	15

For load information under fire exposure, see chapter Basic knowledge.

# Sliding clamp FKS2

The two-screw sliding clamp for plastic and metal composite pipes.



Height-adjustable ceiling installation



Wall mounting on cantilever arm

## Applications

- Fixing of plastic and metal composite pipes up to 160 mm.
- Can be used as a sliding clamp with spacer rings or as a clamp after removing the spacer rings.
- For use in dry indoor areas.

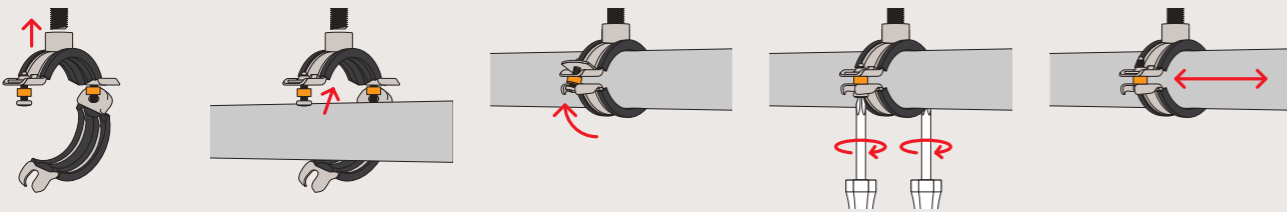
## Advantages

- The spacer rings on the screw plug ensure that the pipes slide smoothly.
- The unique quick-release fastener with all-round edge enables secure and time-saving installation.
- The clamp band with pronounced beading on the edge gives the sound insulation insert a secure fit and prevents it from falling out during pipe adjustment.
- The connection nut with M8 / M10 / 1/2" combination thread enables optimised fixing to the substrate.
- The loss protection of the screw ensures problem-free installation.
- The combination drive PH3/TX25 of the screw increases flexibility during assembly.

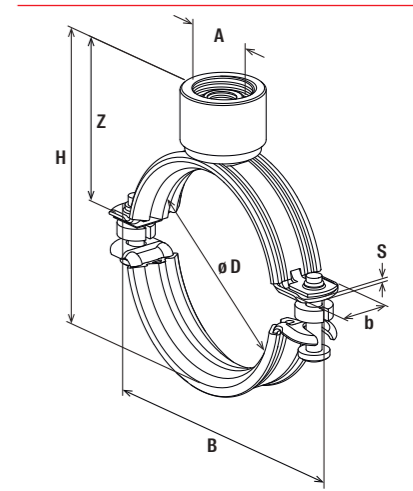
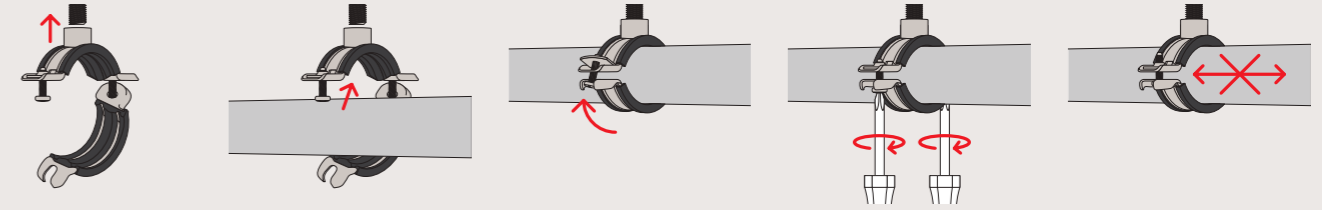
## Properties

- Material: steel DD11 (material no. 1.0332) acc. to DIN EN 10111
- Zinc plating: electro zinc-plated
- Connection nut: resistance-welded, M8 / M10 / 1/2"
- Screw plug: pan-head screw with cross recess Phillips PH3 / TX recess TX25 drive combination
- Material sound insulation insert: SBR/EPDM with flocking; chlorine-free; silicone-free
- Sound insulation: for DIN 4109
- Temperature range: -40 °C to +100 °C
- Hardness: 55 ± 5° Shore A
- Fire behaviour: DIN 4102: Class B2

## FKS2 sliding function



## FKS2 clamping function



FKS2

## Technical data

Item	Item no.	Thread A	Clamping range D [mm]	Width B [mm]	Height H [mm]	Height Z [mm]	Width x thickness clamp band b x s [mm]	Locking screw	Installation torque T <sub>inst</sub> [Nm]	Max. recom. static load (centr. tension) N <sub>rec</sub> [kN]	Sales unit [pcs]
FKS2 50	572196	M8 / M10 / 1/2"	46 - 52	90	81	50	18 x 1.2	M5	2	0.90	25
FKS2 56	572197	M8 / M10 / 1/2"	53 - 59	97	88	54	18 x 1.2	M5	2	0.90	25
FKS2 63	572198	M8 / M10 / 1/2"	60 - 66	104	95	57	18 x 1.2	M5	2	0.90	10
FKS2 75	572199	M8 / M10 / 1/2"	67 - 75	120	105	62	20 x 1.8	M6	2	1.30	10
FKS2 90	572200	M8 / M10 / 1/2"	85 - 93	139	123	71	20 x 1.8	M6	2	1.30	10
FKS2 110	572201	M8 / M10 / 1/2"	110 - 119	165	149	84	20 x 1.8	M6	2	1.30	10
FKS2 125	572202	M8 / M10 / 1/2"	120 - 129	176	161	91	25 x 2.0	M6	2	1.80	5
FKS2 135	572203	M8 / M10 / 1/2"	130 - 137	184	169	95	25 x 2.0	M6	2	1.80	5
FKS2 140	572204	M8 / M10 / 1/2"	138 - 145	192	177	99	25 x 2.0	M6	2	1.80	5
FKS2 160	572205	M8 / M10 / 1/2"	156 - 163	211	195	108	25 x 2.0	M6	2	1.80	5

# Pipe clamp FRS Triple

The two-screw pipe clamp with rapid-locking mechanism and triple connecting nut.

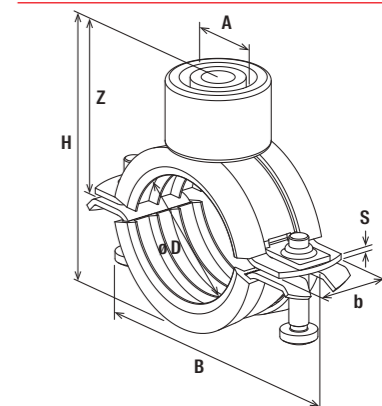
2



Pipe assembly



Height adjustable pipe installation



FRS Triple

2

## Applications

- For simple and easy fixing of pipelines with threaded rods or hanger bolts.
- For use in dry interior areas.

## Advantages

- The connecting nut with combination thread M8/M10/1/2" allows for optimised mounting positioning.
- The rapid-locking mechanism allows for fast and time-saving installation.
- The tight fit of the sound insulation insert prevents it from falling out when aligning the pipe.
- The two screws allow for ideal adaptation to suit the outer pipe diameter.

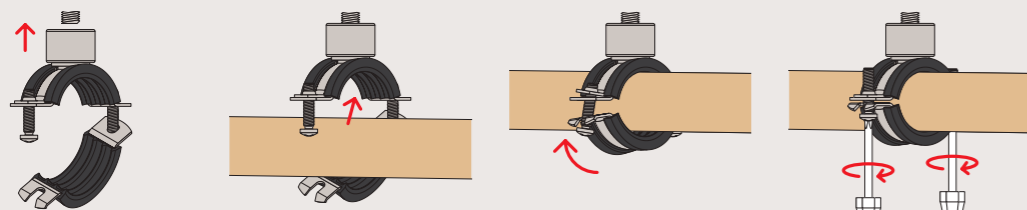
## Properties

- Material: steel DD11 (material no. 1.0332) acc. to DIN EN 10111
- Zinc plating: electro zinc-plated
- Connecting nut: resistance welded, M8/M10/1/2"
- Locking screw: pan-head screw with cross recess Phillips PH slot
- Material sound insulation insert: SBR/EPDM; chlorine-free; silicone-free
- Sound insulation: for DIN 4109
- Temperature range: -50 °C to +110 °C
- Hardness: 45 ± 5° Shore A
- Fire behaviour: DIN 4102: Class B2

## Technical data

Item	Item no.	Thread A	Size [in]	Clamping range D [mm]	Width B [mm]	Height H [mm]	Height Z [mm]	Width x thickness clamp band b x s [mm]	Locking screw	Installation torque T <sub>inst</sub> [Nm]	Max. recom. static load (centr. tension) N <sub>rec</sub> [kN]	Sales unit [pcs]
FRS Triple 15 - 19	500698	M8 / M10 / 1/2"	3/8	15 - 19	61	53	36	20 x 1.5	M5	2	1.00	100
FRS Triple 21 - 23	500699	M8 / M10 / 1/2"	1/2	21 - 23	65	57	38	20 x 1.5	M5	2	1.00	100
FRS Triple 26 - 28	500700	M8 / M10 / 1/2"	3/4	26 - 28	70	62	40	20 x 1.5	M5	2	1.00	100
FRS Triple 32 - 35	500701	M8 / M10 / 1/2"	1	32 - 35	77	69	44	20 x 1.5	M5	2	1.00	100
FRS Triple 40 - 43	500702	M8 / M10 / 1/2"	1 1/4	40 - 43	85	77	48	20 x 1.5	M5	2	1.00	50
FRS Triple 48 - 56	500703	M8 / M10 / 1/2"	1 1/2	48 - 56	98	90	54	20 x 1.5	M5	2	1.00	50
FRS Triple 57 - 62	500704	M8 / M10 / 1/2"	2	57 - 63	104	96	57	20 x 1.5	M5	2	1.00	50
FRS Triple 63 - 70	500705	M8 / M10 / 1/2"	-	63 - 70	112	104	61	20 x 1.5	M5	2	1.00	25
FRS Triple 74 - 80	500706	M8 / M10 / 1/2"	2 1/2	74 - 80	122	114	66	20 x 1.5	M5	2	1.00	25
FRS Triple 83 - 91	500707	M8 / M10 / 1/2"	3	83 - 91	133	125	72	20 x 1.5	M5	2	1.00	25
FRS Triple 100 - 105	500708	M8 / M10 / 1/2"	-	100 - 105	155	139	79	23 x 2.0	M6	2	1.50	10
FRS Triple 108 - 114	500709	M8 / M10 / 1/2"	4	108 - 114	164	148	83	23 x 2.0	M6	2	1.50	10
FRS Triple 115 - 125	500710	M8 / M10 / 1/2"	-	115 - 125	175	159	89	23 x 2.0	M6	2	1.50	10
FRS Triple 127 - 135	500711	M8 / M10 / 1/2"	-	127 - 135	185	169	94	23 x 2.0	M6	2	1.50	10
FRS Triple 135 - 140	500712	M8 / M10 / 1/2"	5	135 - 140	190	174	96	23 x 2.0	M6	2	1.50	10
FRS Triple 159 - 169	500713	M8 / M10 / 1/2"	6	159 - 169	219	203	111	23 x 2.0	M6	2	1.50	10

## Installation FRS Triple



# Pipe clamp FRS inch

The two-screw pipe clamp with a inch connection nut.



## Applications

- Fastening of medium-heavy pipelines with threaded pipes and base plates.
- In civil defense structures for securing MEP pipes.
- For use in dry indoor areas.

## Advantages

- The inch thread connection nut enables pipe fastening with higher bending strength.
- High tested loads guarantee the safe function of the FRS inch even in civil defense structures.
- The sound insulation insert ensures sound reduction and prevents contact corrosion.
- The two-screw design allows for optimal adaptation to the pipes outer diameter.
- The screw loss protection ensures problem-free installation.

## Properties

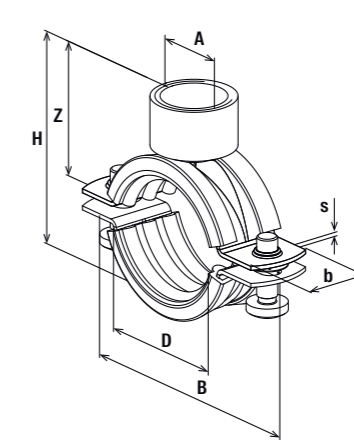
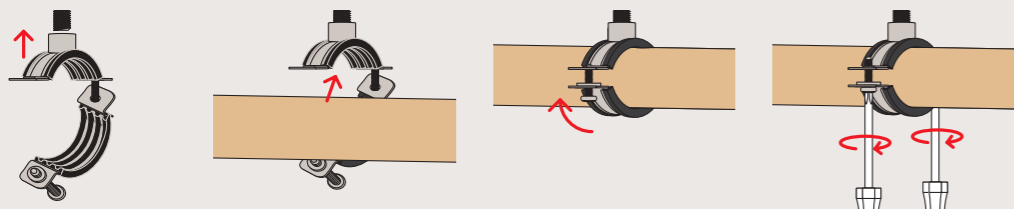
- Material: Steel DC01 (1.0330)
- Surface: Galvanised
- Connection nut: 1/2" fillet weld on two sides
- Locking screw: Flat head screw with combination Phillips, >ø168 mm screw and nut M8
- Sound insulation insert material: EPDM; chlorine-free; silicone-free
- Sound insulation: for DIN 4109
- Temperature range: -40 °C to +100 °C
- Hardness: 55 ± 5° Shore A
- Reaction to fire: DIN 4102: Class B2

## Certificates / Features

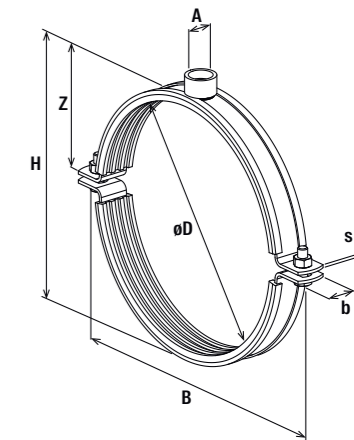


BZS S 25-315

## Installation pipe clamp FRS inch



FRS inch



FRS inch ≥200 mm

## Technical data

### Pipe clamp FRS inch



FRS inch

FRS inch ≥200 mm

Item	Item no.	Thread	Size	Clamping range	Width	Height	Height	Width x thickness clamp band b x s [mm]	Locking screw	Installation torque T <sub>inst</sub> [Nm]	Max. re-com. static load (centr. tension) N <sub>rec</sub> [kN]	Sales unit [pcs]
		A	[in]	D [mm]	B [mm]	H [mm]	Z [mm]					
FRS inch 15-19	577180	1/2"	3/8	15 - 19	59	46	32	20 x 1.5	M6	2	1.50	50
FRS inch 20-23	577181	1/2"	1/2	20 - 23	65	54	40	20 x 1.5	M6	2	1.50	50
FRS inch 28-28	577182	1/2"	3/4	25-28	73	58	44	20 x 1.5	M6	2	1.50	50
FRS inch 32-35	577183	1/2"	1	32 - 35	77	35	51	20 x 1.5	M6	2	1.50	50
FRS inch 40-43	577184	1/2"	1 1/4	40 - 43	89	74	60	20 x 1.5	M6	2	1.50	50
FRS inch 44-49	577185	1/2"	-	44 - 49	92	77	63	20 x 1.5	M6	2	1.50	50
FRS inch 48-54	577186	1/2"	1 1/2	48 - 54	99	82	68	20 x 1.5	M6	2	1.50	50
FRS inch 56-61	577188	1/2"	2	56 - 61	106	89	75	20 x 2.0	M6	2	2.00	50
FRS inch 63-67	577189	1/2"	-	63 - 67	114	97	83	20 x 2.0	M6	2	2.00	25
FRS inch 72-80	577190	1/2"	2 1/2	72 - 80	125	109	95	20 x 2.0	M6	2	2.00	25
FRS inch 83-91	577191	1/2"	3	83 - 91	138	120	106	20 x 2.0	M6	2	2.00	20
FRS inch 108-116	577192	1/2"	4	108 - 116	165	142	128	25 x 2.0	M6	2	2.00	15
FRS inch 121-128	577193	1/2"	-	121 - 128	177	157	143	25 x 2.5	M6	2	2.50	10
FRS inch 133-141	577194	1/2"	5	133 - 141	188	170	156	25 x 2.5	M6	2	2.50	10
FRS inch 159-165	577195	1/2"	-	159 - 165	213	194	180	25 x 2.5	M6	2	2.50	8
FRS inch 165-168	577196	1/2"	6	165 - 168	220	198	184	25 x 2.5	M6	2	2.50	8
FRS inch 200-206	577197	1/2"	-	200 - 206	254	235	221	25 x 2.5	M8	3	2.75	15
FRS inch 210-219	577198	1/2"	8	210 - 219	261	247	233	25 x 2.5	M8	3	2.75	15

# Pipe clamp FRS

The two-screw pipe clamp with combination connecting thread.



Pipe assembly



Height adjustable pipe installation

## Applications

- Secure fixing for pipes with threaded rods or stud screws.
- FRS: for use in dry interior areas.
- FRS hdg: for indoor and outdoor application.
- FRS A2/A4: for indoor and outdoor applications and in environments with high stress to components due to corrosion. (A2: not suitable for use in environments containing chlorine.)

## Certificates / Features

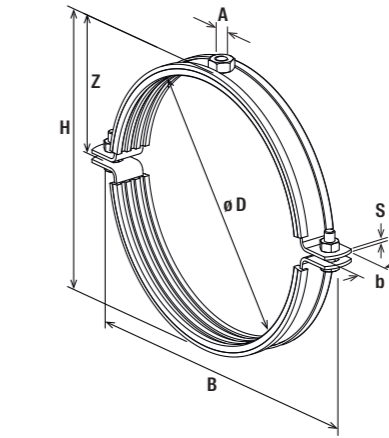


## Advantages

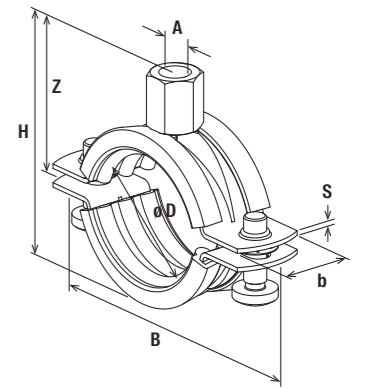
- The fire test report (for FRS and FRS zl) guarantees independently tested functional safety.
- The two screws allow an easy adjustment to suit the outer pipe diameter.
- The combination connecting nut with thread M8/M10 enables optimised mounting choices.
- The sound insulation insert offers noise protection and prevents contact corrosion.
- The screw's safety feature ensures trouble-free installation.

## Properties

- Material FRS and FRS zl: steel DC01 (material no. 1.0330) acc. to DIN EN 10130
- Zinc plating: electro zinc-plated or zincla-mella coating
- Material FRS A2: stainless steel A2 material no. 1.4301
- Material FRS A4: stainless steel A4 material no. 1.4401
- Connecting nut: resistance welded, M8 / M10, SW 13
- Locking screw: pan-head screw with cross recess Phillips PH slot
- Material sound insulation insert: EPDM; chlorine-free; silicone-free
- Sound insulation: for DIN 4109
- Temperature range: -40 °C to +100 °C
- Hardness: 55 ± 5° Shore A
- Fire behaviour: DIN 4102: Class B2



FRS (>6" or 168 mm)



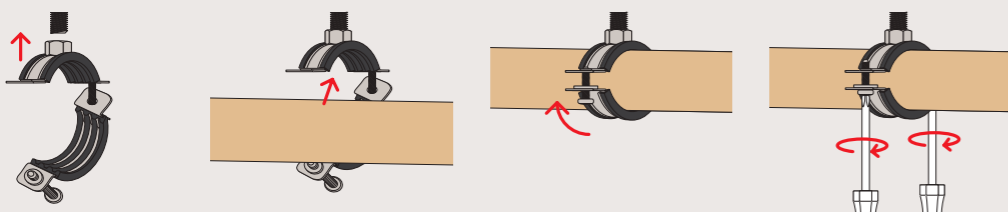
FRS

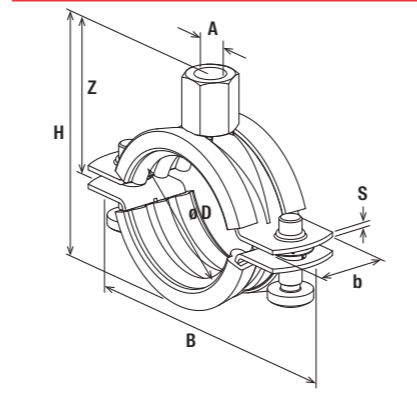
## Pipe clamp FRS gvz / zl

Item	Galvani- sed steel	Zinc flake coated steel	Ap- pro- val	Fire test report	Thread	Size	Clamping range	Width	Height	Height	Width x thickness clamp band	Locking screw	Instal- lation torque	Max. recom. static load (centr. ten- sion)	Sales unit
	Item no. gvz	Item no. zl	ETA		A	[in]	D [mm]	B [mm]	H [mm]	Z [mm]	b x s [mm]	T <sub>inst</sub> [Nm]	N <sub>rec</sub> [kN]	[pcs]	
FRS 12-15 M8/M10	510969	537981	●	Yes	M8 / M10	1/4	12 – 15	55	39	31	20 x 1.25	M6	2	1.00	100
FRS 15-19 M8/M10	042535	537982	●	Yes	M8 / M10	3/8	15 – 19	59	43	29	20 x 1.25	M6	2	1.00	100
FRS 20-24 M8/M10	042536	537983	●	Yes	M8 / M10	1/2	20 – 24	65	48	32	20 x 1.25	M6	2	1.00	100
FRS 25-30 M8/M10	042537	537984	●	Yes	M8 / M10	3/4	25 – 30	72	54	35	20 x 1.25	M6	2	1.00	100
FRS 32-37 M8/M10	042538	537985	●	Yes	M8 / M10	1	32 – 37	77	61	38	20 x 1.25	M6	2	1.00	100
FRS 40-45 M8/M10	042554	537986	●	Yes	M8 / M10	1 1/4	40 – 45	89	69	42	20 x 1.25	M6	2	1.00	50
FRS 48-54 M8/M10	510970	537987	●	Yes	M8 / M10	1 1/2	48 – 54	99	78	46	20 x 1.25	M6	2	1.00	50
FRS 55-61 M8/M10	042555	537988	●	Yes	M8 / M10	2	55 – 61	105	85	50	20 x 1.25	M6	2	1.00	50
FRS 63-67 M8/M10	091488	537989	●	Yes	M8 / M10	2	63 – 67	111	91	53	20 x 1.25	M6	2	1.00	50
FRS 72-80 M8/M10	091489	537990	●	Yes	M8 / M10	2 1/2	72 – 80	125	104	60	20 x 2.0	M6	2	1.50	25
FRS 87-92 M8/M10	091505	537991	●	Yes	M8 / M10	3	87 – 92	137	116	66	20 x 2.0	M6	2	1.50	25
FRS 95-103 M8/M10	545649	557374	●	Yes	M8 / M10	–	95 – 103	149	130	73	25 x 2.0	M6	2	2.00	25
FRS 108-116 M8/M10	091506	537992	●	Yes	M8 / M10	4	108 – 116	164	140	78	25 x 2.0	M6	2	2.00	20
FRS 121-128 M8/M10	079456	537993	●	Yes	M8 / M10	–	121 – 128	176	152	84	25 x 2.5	M6	2	2.50	10
FRS 133-141 M8/M10	079457	537994	●	Yes	M8 / M10	5	133 – 141	187	165	90	25 x 2.5	M6	2	2.50	10
FRS 159-165 M8/M10	079458	537995	●	Yes	M8 / M10	–	159 – 165	211	198	102	25 x 2.5	M6	2	2.50	8
FRS 165-168 M8/M10	079459	537996	●	Yes	M8 / M10	6	165 – 168	225	192	104	25 x 2.5	M6	2	2.50	8
FRS 200 - 206 M10	539660	–	–	–	M10	–	200 – 206	256	227	118	25 x 2.5	M8	3	2.75	15
FRS 210-219 M10	558335	–	–	–	M10	8	210 – 219	262	240	124	25 x 2.5	M8	3	2.75	15

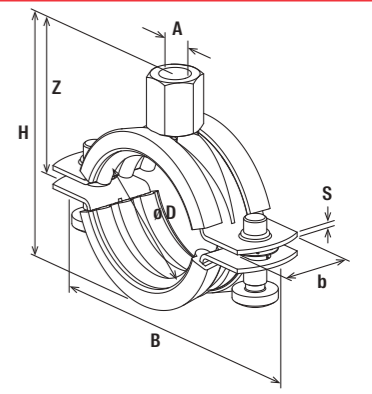
For load information under fire exposure, see chapter Basic knowledge.

## Installation FRS





FRS



FRS

Pipe clamp FRS A2 / A4

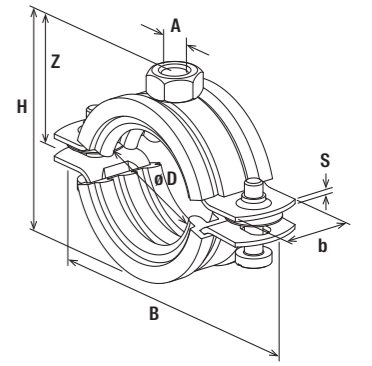
Pipe clamp FRS M8/M10 A2/A4

Item	A2	A4	Thread	Size	Clamping range	Width	Height	Height	Width x thickness clamp band	Locking screw	Installation torque	Max. re-com. static load (centr. tension)	Sales unit
	Item no.	Item no.											
FRS 3/8"	560576	560593	M8	3/8	15 - 19	62	40	23	20 x 1.2	M6	2	1.00	25
FRS 1/2"	560577	560594	M8	1/2	20 - 24	68	45	26	20 x 1.2	M6	2	1.00	25
FRS 3/4"	560578	-	M8	3/4	26 - 30	75	52	29	20 x 1.2	M6	2	1.00	25
FRS 3/4"	-	560595	M8	3/4	25 - 30	75	52	29	20 x 1.2	M6	2	1.00	25
FRS 1"	560579	560596	M8	1	31 - 38	80	60	32	20 x 1.2	M6	2	1.00	25
FRS 1 1/4"	560580	560597	M8	1 1/4	40 - 46	90	67	37	20 x 1.2	M6	2	1.00	25
FRS 1 1/2"	560581	560598	M8	1 1/2	48 - 54	97	75	41	20 x 1.2	M6	2	1.00	25
FRS 2"	560583	560600	M8	2	60 - 64	110	85	46	20 x 1.2	M6	2	1.00	10
FRS 2 1/2"	560585	560602	M10	2 1/2	72 - 78	130	99	53	25 x 1.5	M6	2	1.30	10
FRS 3"	560587	560604	M10	3	87 - 92	144	113	60	25 x 1.5	M6	2	1.30	10
FRS 4"	560589	560606	M10	4	102 - 116	172	138	73	25 x 2.0	M6	2	2.00	10
FRS 54-59	560582	-	M8	1 1/2	54 - 59	104	80	44	20 x 1.2	M6	2	1.00	25
FRS 54-58	-	560599	M8	1 1/2	54 - 59	104	80	44	20 x 1.2	M6	2	1.00	25
FRS 67-71	560584	560601	M8	-	67 - 71	119	92	49	20 x 1.2	M6	2	1.00	10
FRS 81-86	560586	560603	M10	-	81 - 86	132	107	58	25 x 1.5	M6	2	1.30	10
FRS 95-103	560588	560605	M10	-	95 - 103	156	124	66	25 x 1.5	M6	2	1.30	10
FRS 121-127	560590	560607	M10	-	121 - 127	192	149	79	25 x 2.0	M6	2	2.00	5
FRS 133-141	560591	560608	M10	5	133 - 141	198	163	86	25 x 2.0	M6	2	2.00	5
FRS 159-168	560592	560609	M10	6	159 - 168	218	191	100	25 x 2.0	M6	2	2.00	5

Item	A2	A4	Thread	Size	Clamping range	Width	Height	Height	Width x thickness clamp band	Locking screw	Installation torque	Max. re-com. static load (centr. tension)	Sales unit
	Item no.	Item no.											
FRS 3/8" M8/M10	512676	512684	M8 / M10	3/8	15 - 19	59	47	32	20 x 1.25	M6	2	1.00	100
FRS 1/2" M8/M10	512677	512685	M8 / M10	1/2	20 - 25	65	53	35	20 x 1.25	M6	2	1.00	100
FRS 3/4" M8/M10	512678	512686	M8 / M10	3/4	26 - 30	71	58	38	20 x 1.25	M6	2	1.00	100
FRS 1" M8/M10	512679	512687	M8 / M10	1	31 - 38	78	66	42	20 x 1.25	M6	2	1.00	100
FRS 1 1/4" M8/M10	512681	512688	M8 / M10	1 1/4	40 - 46	86	74	46	20 x 1.25	M6	2	1.00	50
FRS 1 1/2" M8/M10	512682	512689	M8 / M10	1 1/2	48 - 54	94	82	50	20 x 1.25	M6	2	1.00	50
FRS 54 - 59 M8/M10	-	512690	M8 / M10	2	54 - 59	100	87	52	20 x 1.25	M6	2	1.00	50
FRS 2" M8/M10	512683	512691	M8 / M10	2	60 - 64	105	92	55	20 x 1.25	M6	2	1.00	50
FRS 67 - 71 M8/M10	-	512692	M8 / M10	-	67 - 71	112	99	58	20 x 1.25	M6	2	1.00	25
FRS 2 1/2" M8/M10	-	512693	M8 / M10	2 1/2	72 - 78	126	107	62	25 x 1.5	M6	2	1.30	25
FRS 3" M8/M10	-	512694	M8 / M10	3	87 - 92	141	121	69	25 x 1.5	M6	2	1.30	25
FRS 95 - 103 M8/M10	-	512695	M8 / M10	-	95 - 103	151	132	75	25 x 1.5	M6	2	1.30	25
FRS 4" M8/M10	-	512696	M8 / M10	4	102 - 116	171	146	82	25 x 2.0	M6	2	2.00	20

# Silicone pipe clamp FRSH

The two-screw pipe clamp with a sound insulation insert with resistance to high temperatures.



FRSH

2



Sliding element on cantilever

2

## Applications

- Fixing of high-temperature pipelines with threaded rods or stud screws (e.g. steam pipes).
- For use in dry interior areas.

## Advantages

- The special silicone sound insulation insert allows a use with average temperatures of up to +220 °C.
- The two screws enable an easy adjustment to suit the outer pipe diameter.
- The screw's safety feature ensures trouble-free installation.

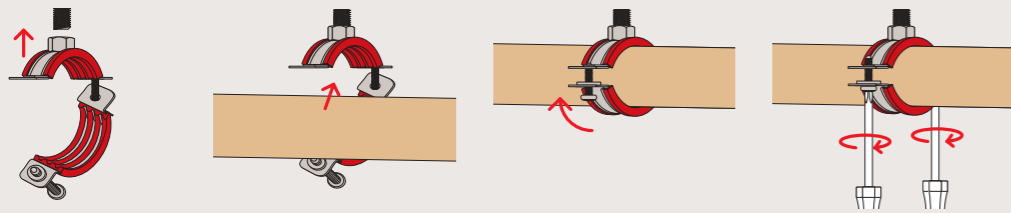
## Properties

- Material: steel DD11 (material no. 1.0332) acc. to DIN EN 10111
- Zinc plating: electro zinc-plated
- Connecting nut: (up to FRSH 59 - 63) resistance welded, M8 and M8/M10 SW 13, M10 SW 17
- Locking screw: pan-head screw with cross recess Phillips PH slot
- Material sound insulation insert: silicone
- Sound insulation: for DIN 4109
- Temperature range: -40 °C to +220 °C
- Hardness: 60 ± 5° Shore A
- Fire behaviour: DIN 4102: Class B2

## Technical data

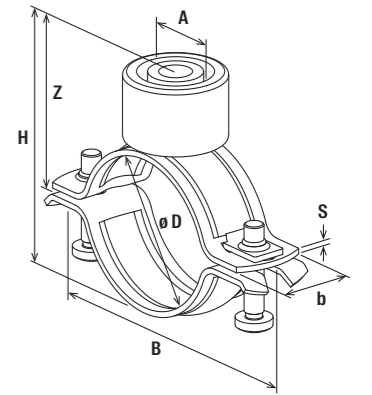
Item	Item no.	Thread	Size	Clamping range	Width	Height	Height	Width x thickness clamp band	Locking screw	Installation torque	Max. re-com. static load (centr. tension)	Sales unit
		A	[in]	D [mm]	B [mm]	H [mm]	Z [mm]	b x s [mm]				
FRSH 15 - 19	063490	M8	3/8	15 - 19	62	41	24	20 x 1.25	M5	2	1.00	100
FRSH 20 - 24	063492	M8	1/2	20 - 24	68	46	26	20 x 1.25	M5	2	1.00	100
FRSH 25 - 30	063494	M8	3/4	25 - 30	75	52	29	20 x 1.25	M5	2	1.00	100
FRSH 32 - 37	063495	M8	1	32 - 37	80	59	33	20 x 1.25	M5	2	1.00	100
FRSH 40 - 45	063498	M8	1 1/4	40 - 45	90	67	37	20 x 1.25	M5	2	1.00	50
FRSH 48 - 53	063499	M8	1 1/2	48 - 53	97	75	41	20 x 1.25	M5	2	1.00	50
FRSH 54 - 59	063500	M8	-	54 - 59	104	81	44	20 x 1.25	M5	2	1.00	50
FRSH 60 - 64	063502	M8	2	60 - 64	110	86	46	20 x 1.25	M5	2	1.00	50
FRSH 68 - 73	063504	M10	-	68 - 73	122	95	51	25 x 1.5	M6	2	1.30	25
FRSH 74 - 78	063505	M10	2 1/2	74 - 78	130	100	55	25 x 1.5	M6	2	1.30	25
FRSH 80 - 86	063511	M10	-	80 - 86	130	108	58	25 x 1.5	M6	2	1.30	25
FRSH 87 - 92	063513	M10	3	87 - 92	141	114	61	25 x 1.5	M6	2	1.30	25
FRSH 95 - 103	063518	M10	-	95 - 103	156	125	67	25 x 1.5	M6	2	1.30	25
FRSH 102 - 116	063520	M10	4	102 - 116	172	140	74	25 x 2.0	M6	2	2.00	20
FRSH 133 - 141	063537	M8 / M10	5	133 - 141	198	174	95	25 x 2.5	M8	3	2.00	10
FRSH 159 - 168	091507	M8 / M10	-	159 - 168	226	201	109	25 x 2.5	M8	3	2.00	8

## Installation FRSH



# Pipe clamp FRSN Triple

The two-screw pipe clamp with rapid-locking mechanism and triple connecting nut.



FRSN Triple

2



Waste water pipe

2

## Applications

- For simple and easy fixing of pipelines with threaded rods or hanger bolts.
- For use in dry interior areas.

## Advantages

- The connecting nut with combination thread M8 / M10 / 1/2" allows for optimised mounting positioning.
- The rapid-locking mechanism allows for fast and time-saving installation.
- The two screws allow for ideal adaptation to suit the outer pipe diameter.

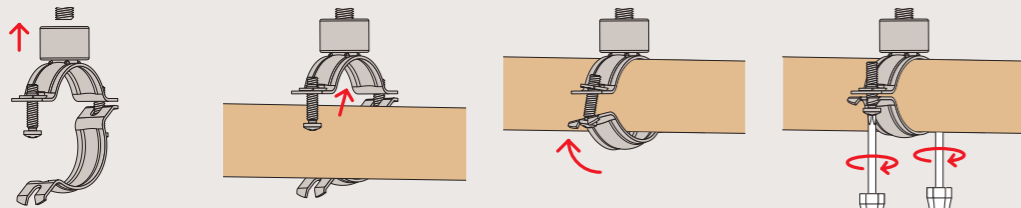
## Properties

- Material: steel DD11 (material no. 1.0332) acc. to DIN EN 10111.
- Zinc plating: electro zinc-plated.
- Connecting nut: resistance welded, M8 / M10 / 1/2".
- Locking screw: pan-head screw with cross recess Phillips PH slot.

## Technical data

Item	Item no.	Thread A	Size [in]	Clamping range D [mm]	Width B [mm]	Height H [mm]	Height Z [mm]	Width x thickness clamp band b x s [mm]	Locking screw	Installation torque T <sub>inst</sub> [Nm]	Max. recom. static load (centr. tension) N <sub>rec</sub> [kN]	Sales unit [pcs]
FRSN Triple 15 - 19	500714	M8 / M10 / 1/2"	3/8	15 - 19	54	44	32	20 x 1.5	M5	2	1.00	100
FRSN Triple 21 - 23	500715	M8 / M10 / 1/2"	1/2	21 - 23	58	48	34	20 x 1.5	M5	2	1.00	100
FRSN Triple 26 - 28	500716	M8 / M10 / 1/2"	3/4	26 - 28	63	53	36	20 x 1.5	M5	2	1.00	100
FRSN Triple 32 - 35	500717	M8 / M10 / 1/2"	1	32 - 35	70	60	40	20 x 1.5	M5	2	1.00	100
FRSN Triple 40 - 43	500718	M8 / M10 / 1/2"	1 1/4	40 - 43	78	68	44	20 x 1.5	M5	2	1.00	50
FRSN Triple 48 - 56	500719	M8 / M10 / 1/2"	1 1/2	48 - 56	91	81	50	20 x 1.5	M5	2	1.00	50
FRSN Triple 57 - 62	500720	M8 / M10 / 1/2"	2	57 - 63	97	87	53	20 x 1.5	M5	2	1.00	50
FRSN Triple 63 - 70	500721	M8 / M10 / 1/2"	-	63 - 70	105	95	57	20 x 1.5	M5	2	1.00	50
FRSN Triple 74 - 80	500722	M8 / M10 / 1/2"	2 1/2	74 - 80	115	105	62	20 x 1.5	M5	2	1.00	25
FRSN Triple 83 - 91	500723	M8 / M10 / 1/2"	3	83 - 91	126	116	68	20 x 1.5	M5	2	1.00	25
FRSN Triple 100 - 105	500724	M8 / M10 / 1/2"	-	100 - 105	148	130	74	23 x 2.0	M6	2	1.50	10
FRSN Triple 108 - 114	500725	M8 / M10 / 1/2"	4	108 - 114	157	139	78	23 x 2.0	M6	2	1.50	10

## Installation FRSN Triple



# Pipe clamp FRSN

The two-screw pipe clamp without sound insulation insert.

2



Waste water pipe

## Applications

- Fixing of metal or plastic pipes without sound insulation requirements with threaded rods or stud screws (e.g. in industrial constructions).
- For use in dry interior areas.

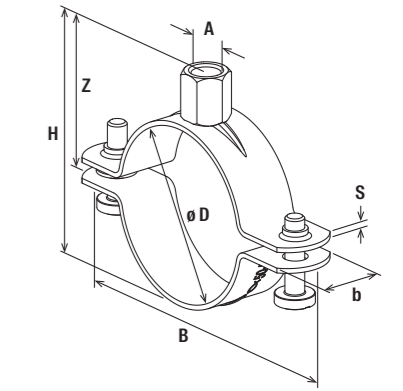
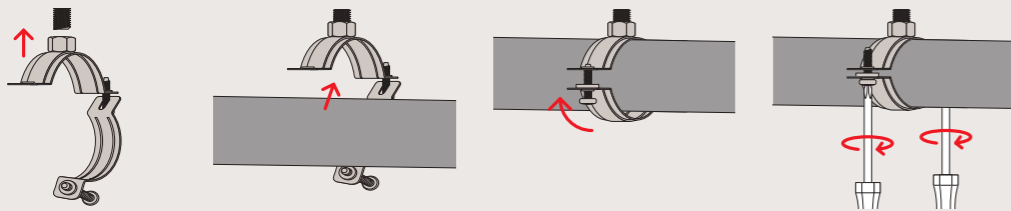
## Advantages

- The FRSN without the sound insulation insert is ideal for use in industrial applications and plastic pipes.
- The combination connecting nut with thread M8 / M10 allows for optimised mounting choices.
- The two screws enable ideal adaptation to suit the outer pipe diameter.
- The screw's safety feature ensures trouble-free installation.

## Properties

- Material: steel DD11 (material no. 1.0332) acc. to DIN EN 10111.
- Zinc plating: electro zinc-plated.
- Connecting nut: resistance welded M8 / M10 SW 13, M10 / M12 SW 17.
- Locking screw: pan-head screw with cross recess Phillips PH slot.

## Installation FRSN



FRSN

2

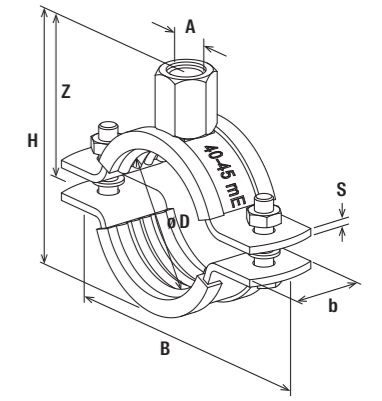
## Technical data

Item	Item no.	Thread A	Size [in]	Clamping range D [mm]	Width B [mm]	Height H [mm]	Height Z [mm]	Width x thickness clamp band b x s [mm]	Locking screw	Installation torque T <sub>inst</sub> [Nm]	Max. recom. static load (centr. tension) N <sub>rec</sub> [kN]	Sales unit [pcs]
FRSN 15 - 19 M8/M10	049459	M8 / M10	3/8	15 - 19	56	37	27	20 x 1.5	M6	2	1.50	100
FRSN 21 - 23 M8/M10	049789	M8 / M10	1/2	21 - 23	60	41	28	20 x 1.5	M6	2	1.50	100
FRSN 25 - 28 M8/M10	049790	M8 / M10	3/4	25-28	67	46	30	20 x 1.5	M6	2	1.50	100
FRSN 32 - 36 M8/M10	049793	M8 / M10	1	32 - 36	74	54	34	20 x 1.5	M6	2	1.50	100
FRSN 38 - 43 M8/M10	049794	M8 / M10	1 1/4	38 - 43	78	61	38	20 x 1.5	M6	2	1.50	50
FRSN 44 - 49 M8/M10	049902	M8 / M10	1 1/2	44 - 49	88	67	41	20 x 1.5	M6	2	1.50	50
FRSN 50 - 56 M8/M10	049922	M8 / M10	-	50 - 56	92	74	43	20 x 1.5	M6	2	1.50	50
FRSN 57 - 61 M8/M10	049944	M8 / M10	2	57 - 61	98	79	47	20 x 1.5	M6	2	1.50	50
FRSN 63 - 70 M8/M10	049945	M8 / M10	-	63 - 70	105	88	54	20 x 1.5	M6	2	1.50	50
FRSN 70 - 77 M8/M10	049947	M8 / M10	2 1/2	70 - 77	112	95	55	20 x 1.5	M6	2	1.50	25
FRSN 80 - 83 M8/M10	049948	M8 / M10	-	80 - 83	116	101	58	20 x 1.5	M6	2	1.50	25
FRSN 83 - 91 M8/M10	049979	M8 / M10	3	83 - 91	128	111	63	20 x 2.0	M6	2	2.50	25
FRSN 93 - 99 M8/M10	050005	M8 / M10	-	93 - 99	123	118	67	20 x 2.0	M6	2	2.50	25
FRSN 100 - 106 M8/M10	050006	M8 / M10	-	100 - 106	143	126	70	20 x 2.0	M6	2	2.50	25
FRSN 108 - 114 M8/M10	050008	M8 / M10	4	108 - 114	156	134	75	20 x 2.0	M6	2	2.50	25
FRSN 118 - 122 M8/M10	500744	M8 / M10	-	118 - 122	160	142	78	20 x 2.0	M6	2	2.50	25
FRSN 123 - 128 M8/M10	050009	M8 / M10	-	123 - 128	173	149	82	25 x 2.5	M6	2	2.50	25
FRSN 131 - 136 M8/M10	050010	M8 / M10	-	131 - 136	176	157	86	25 x 2.5	M6	2	2.50	25
FRSN 137 - 146 M8/M10	050023	M8 / M10	5	137 - 146	180	167	91	25 x 2.5	M6	2	2.50	25
FRSN 146 - 156 M8/M10	500746	M8 / M10	-	146 - 156	195	177	96	25 x 2.5	M6	2	2.50	25
FRSN 159 - 165 M10/M12	500747	M10 / M12	-	159 - 165	203	191	106	25 x 2.5	M6	2	2.50	25
FRSN 166 - 175 M10/M12	500748 <sup>1)</sup>	M10 / M12	-	166 - 175	211	201	110	25 x 2.5	M8	3	2.50	20
FRSN 200 - 206 M10/M12	500751 <sup>1)</sup>	M10 / M12	-	200 - 206	248	232	126	25 x 2.5	M8	3	2.50	10
FRSN 210 - 219 M10/M12	500752 <sup>1)</sup>	M10 / M12	8	210 - 219	261	245	133	25 x 2.5	M8	3	2.50	10

<sup>1)</sup> From 166, the clamp band is perforated and connected with a screw and nut.

# Heavy duty pipe clamp FRSM - metric

The large pipe clamp with sound insulation insert for medium to heavy loads.



FRSM - metric

2



Heavy pipe on cantilever



Heavy drainage pipe under angle bracket

2

## Applications

- Fixing of medium to heavy pipes with threaded rods or hanger bolts.
- FRSM galvanised: for use in dry interior areas.
- FRSM hot-dip galvanised: for indoor and outdoor application.
- FRSM stainless steel A4: for indoor and outdoor applications and in environments with high stress to components due to corrosion.

## Advantages

- High tested loads guarantee safe functioning of the FRSM.
- The combination connecting nut with thread M10 / M12, M12 / M16 or M16 allows for optimised mounting choices.
- It is possible to install the FRSM with 2 threaded rods, e.g. for the fixing of cast iron roof drainage pipes.
- The two screws allow for easy adjustment to suit the outer pipe diameter.
- The screw's safety features ensures trouble-free installation.

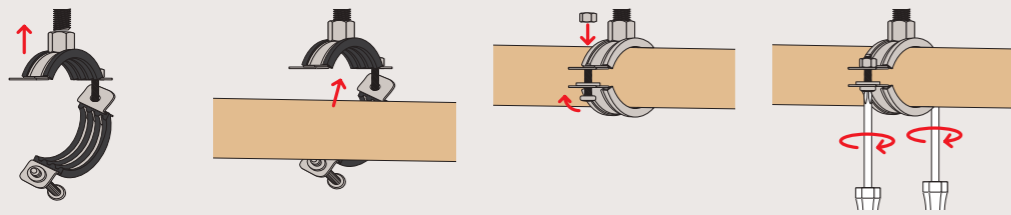
## Properties

- Material: steel DD11 (material no. 1.0332) acc. to DIN EN 10111
- Zinc plating: electro zinc-plated or hot-dip galvanised
- Material A4: stainless steel A4 (material no. 1.4401)
- Connecting nut: M10 / M12 SW 17, M12 / M16 SW 22, M16 SW 24
- Locking screw: hexagon screw with nut
- Material sound insulation insert: EPDM; chlorine-free; silicone-free
- Temperature range: -50 °C to +110 °C
- Hardness: 45 ± 5° Shore A
- Fire behaviour: DIN 4102: Class B2

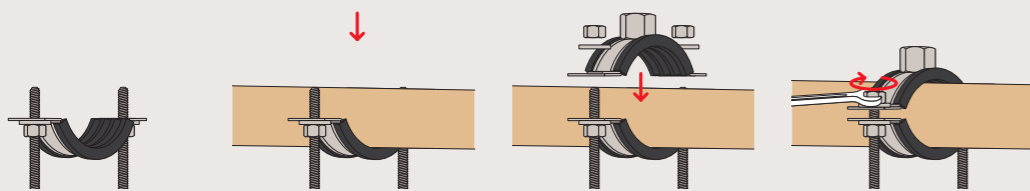
## Heavy duty pipe clamp FRSM gvz / hdg

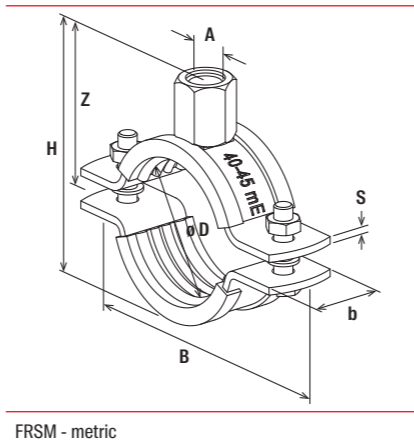
Item	Galvanised steel Item no. gvz	Hot-dip galvanised steel Item no. hdg	Thread A	Size [in]	Clamping range D [mm]	Width B [mm]	Height H [mm]	Height Z [mm]	Width x thickness clamp band b x s [mm]	Locking screw	Installation torque T <sub>inst</sub> [Nm]	Max. recom. static load (centr. tension) N <sub>rec</sub> [kN]	Sales unit [pcs]
FRSM 19-23 M10/M12	554243	558524	M10 / M12	1/2	19 – 23	76	56	38	25 x 2.5	M6	2	2.50	50
FRSM 24-29 M10/M12	554244	558525	M10 / M12	3/4	24 – 29	80	62	41	25 x 2.5	M6	2	2.50	50
FRSM 33-36 M10/M12	554245	558526	M10 / M12	1	33 – 36	87	69	45	25 x 2.5	M6	2	2.50	50
FRSM 40-45 M10/M12	554246	558527	M10 / M12	1 1/4	40 – 45	96	78	49	25 x 2.5	M6	2	2.50	20
FRSM 45-52 M10/M12	-	558528	M10 / M12	1 1/2	48 – 52	103	85	53	25 x 2.5	M6	2	2.50	20
FRSM 47-52 M10/M12	554247	-	M10 / M12	1 1/2	47 – 52	103	85	53	25 x 2.5	M6	2	2.50	20
FRSM 53-58 M10/M12	554248	558529	M10 / M12	-	53 – 58	109	91	56	25 x 2.5	M6	2	2.50	20
FRSM 60-65 M10/M12	554249	558530	M10 / M12	2	60 – 65	116	98	59	25 x 2.5	M6	2	2.50	20
FRSM 73-78 M10/M12	554250	558531	M10 / M12	2 1/2	73 – 78	143	115	68	30 x 3.0	M8	3	3.00	20
FRSM 79-85 M10/M12	554251	558532	M10 / M12	-	79 – 85	150	122	71	30 x 3.0	M8	3	3.00	20
FRSM 88-93 M10/M12	554252	558533	M10 / M12	3	88 – 93	158	130	75	30 x 3.0	M8	3	3.00	20
FRSM 100-106 M10/M12	554253	558534	M10 / M12	-	100 – 106	171	143	82	30 x 3.0	M8	3	3.00	20
FRSM 108-116 M10/M12	554254	558606	M10 / M12	4	108 – 116	181	153	87	30 x 3.0	M8	3	3.00	20
FRSM 124-129 M10/M12	093709	558535	M10 / M12	-	124 – 129	194	166	93	30 x 3.0	M8	3	3.00	20
FRSM 131-137 M10/M12	093710	558536	M10 / M12	-	131 – 137	202	174	97	30 x 3.0	M8	3	3.00	20
FRSM 138-145 M10/M12	093711	558537	M10 / M12	5	138 – 145	210	182	101	30 x 3.0	M8	3	3.00	20
FRSM 156-162 M10/M12	093712	558538	M10 / M12	-	156 – 162	227	199	110	30 x 3.0	M8	3	3.00	20
FRSM 165-171 M10/M12	093713	558539	M10 / M12	6	165 – 171	236	208	114	30 x 3.0	M8	3	3.00	20
FRSM 177-183 M10/M12	558303	-	M10 / M12	-	177 – 183	248	220	120	30 x 3.0	M8	3	3.00	20
FRSM 188-194 M10/M12	093714	558540	M10 / M12	7	188 – 194	259	231	126	30 x 3.0	M8	3	3.00	10
FRSM 196-203 M10/M12	093715	558541	M10 / M12	-	196 – 203	268	240	130	30 x 3.0	M8	3	3.00	10
FRSM 205-214 M12/M16	505453	558542	M12 / M16	-	205 – 214	301	264	147	40 x 4.0	M12	10	5.00	10

## Installation FRSM



## Installation of FRSM with two threaded rods





FRSM - metric

# Heavy duty pipe clamp FRSMN

The two-screw pipe clamp without sound insulation insert with FM and VdS approval.



Fixing of pipes

## Heavy duty pipe clamp FRSM gvz / hdg

Item	Galvani- sed steel	Hot-dip galvani- sed steel	Thread	Size	Clamping range	Width	Height	Height	Width x thickness clamp band	Locking screw	Instal- lation torque	Max. recom. static load (centr. tension)	Sales unit
	Item no. gvz	Item no. hdg											
FRSM 219-225 M12/M16	505454	558543	M12 / M16	8	219 - 225	313	275	153	40 x 4.0	M12	10	5.00	10
FRSM 244-250 M12/M16	505455	558544	M12 / M16	-	244 - 250	338	300	165	40 x 4.0	M12	10	5.00	10
FRSM 267-273 M12/M16	505456	558545	M12 / M16	10	267 - 273	361	323	177	40 x 4.0	M12	10	5.00	10
FRSM 277-283 M12/M16	558304	-	M12 / M16	-	277 - 283	371	333	182	40 x 4.0	M12	10	5.00	10
FRSM 297-304 M12/M16	505457	558546	M12 / M16	-	297 - 304	392	354	192	40 x 4.0	M12	10	5.00	10
FRSM 305-316 M12/M16	552858	558547	M12 / M16	-	305 - 316	403	366	198	40 x 4.0	M12	10	5.00	10
FRSM 320-328 M12/M16	505458	558548	M12 / M16	12	320 - 328	416	378	204	40 x 4.0	M12	10	5.00	10
FRSM 348-356 M16	504594	558549	M16	-	348 - 356	464	403	214	50 x 5.0	M16	20	8.00	1
FRSM 364-372 M16	504595	558596	M16	-	364 - 372	480	419	222	50 x 5.0	M16	20	8.00	1
FRSM 400-409 M16	504596	558597	M16	-	400 - 409	517	456	240	50 x 5.0	M16	20	8.00	1
FRSM 454-462 M16	504597	558598	M16	-	454 - 462	570	509	267	50 x 5.0	M16	20	8.00	1
FRSM 500-508 M16	504598	558599	M16	-	500 - 508	620	555	290	50 x 5.0	M16	20	8.00	1

## Heavy duty pipe clamp FRSM metric A4

Item	Item no.	Thread	Size	Clamping range	Width	Height	Height	Width x thickness clamp band	Locking screw	Installation torque	Max. re- com. static load (centr. tension)	Sales unit
FRSM 165-171 M12	562764	M12	6	165 - 171	236	205	111	30 x 3.0	M8	3	3.00	10
FRSM 188-194 M12	562765	M12	7	188 - 194	259	228	123	30 x 3.0	M8	3	3.00	10
FRSM 196-203 M12	562766	M12	-	196 - 203	268	237	127	30 x 3.0	M8	3	3.00	10
FRSM 212 M16	562767	M16	-	205 - 214	301	259	142	40 x 4.0	M12	10	5.00	10
FRSM 8" M16	562768	M16	8	219 - 225	313	270	148	40 x 4.0	M12	10	5.00	10
FRSM 250 M16	562769	M16	-	244 - 250	338	295	160	40 x 4.0	M12	10	5.00	5
FRSM 10" M16	562770	M16	10	267 - 273	361	318	172	40 x 4.0	M12	10	5.00	5
FRSM 300 M16	562771	M16	-	297 - 304	392	349	187	40 x 4.0	M12	10	5.00	5
FRSM 305-316 M16	562772	M16	-	305 - 316	403	361	193	40 x 4.0	M12	10	5.00	5
FRSM 12" M16	562773	M16	12	320 - 328	416	373	199	40 x 4.0	M12	10	5.00	5

### Applications

- Fixing metal or plastic pipes without sound insulation requirements using threaded rods or stud screws, e.g. in industrial buildings.
- Fixing sprinkler pipes in accordance with FM and VdS guidelines.
- For use in dry interior areas.

### Advantages

- FM and VdS approval guarantees objectively tested safety for the use of sprinkler systems.
- The FRSMN without sound insulation insert is ideal for industrial applications and plastic pipes.
- The connection nuts with combination thread ensure flexibility on the construction site.
- The two-screw design enables optimised adaptation to the outer pipe diameter.
- The loss protection of the screws ensures trouble-free installation.

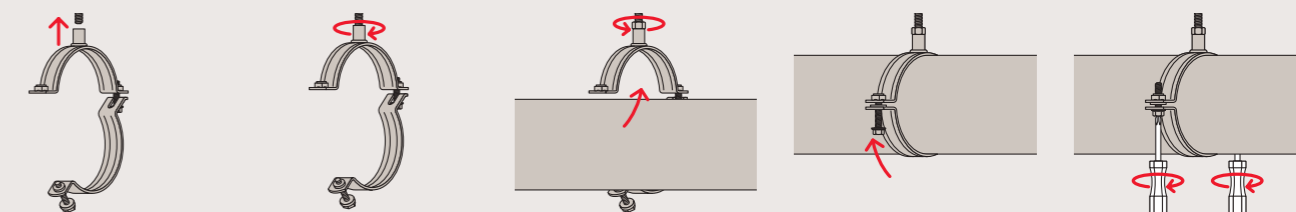
### Properties

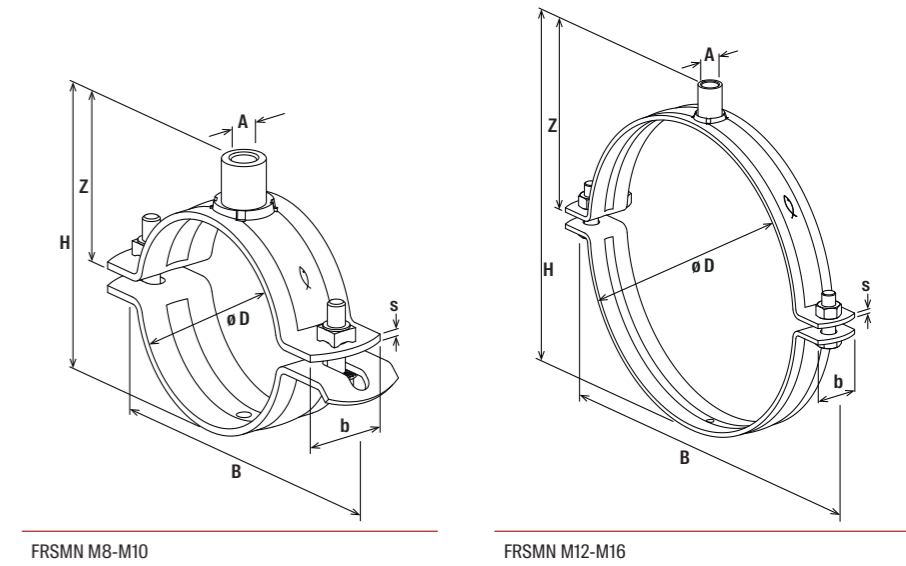
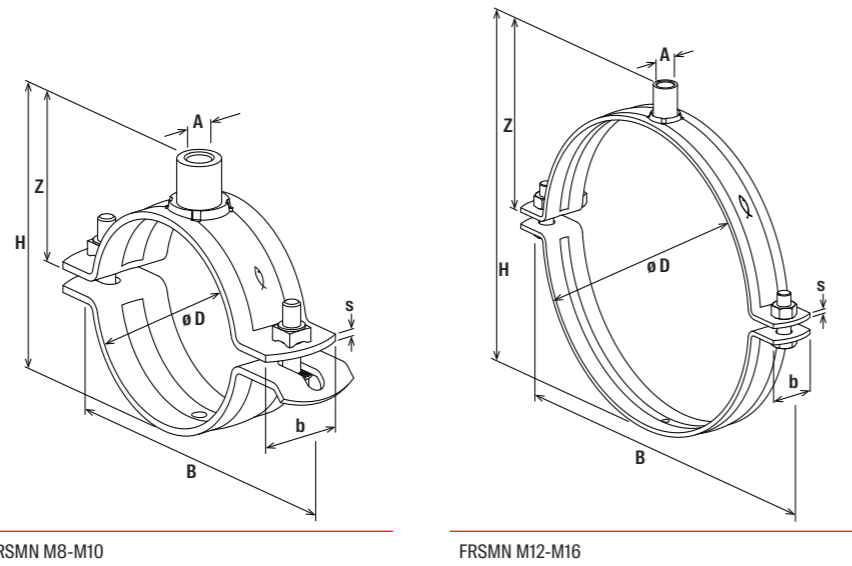
- Heavy duty pipe clamp:
- Material: steel DD11 (material no. 1.0332) acc. to DIN EN 10111
- Zinc plating: electro zinc-plated
- Connection nut:
- Push-through nut M8/M10, M10/M12, M12/M16 resistance spot-welded
- Hexagonal nuts M16 SW24 and M20 SW30 half-round welded
- Hexagonal nuts M16 SW30 from diameter 316-324 all-round welded
- Locking screw: hexagonal screw with flange M6 SW10/PH3, M8 SW13/PH3. From diameter 133-140 hexagonal screw 8.8 and nut M12 SW19, M16 SW24

### Certificates / Features



### Installation FRSMN





Technical data

Item	Item no.	FM approval	VdS approval	Thread	Size	Clamping range	Width x thickness clamp band	Width	Height	Height	Locking screw	Installation torque	Max. recom. static load (centr. tension)	Sales unit
FRSMN 15 - 19 M8/M10	570152 <sup>1)</sup>	-	-	M8 / M10	3/8	15 - 19	30 x 2.5	62	45.5	33.5	M6	2	2.50	50
FRSMN 20 - 24 M8/M10	570153	-	Yes	M8 / M10	1/2	20 - 24	30 x 2.5	71	50.5	36	M6	2	2.50	50
FRSMN 25 - 30 M8/M10	570154	Yes	Yes	M8 / M10	3/4	25 - 30	30 x 2.5	78	56.5	39	M6	2	2.50	50
FRSMN 31 - 35 M8/M10	570155	Yes	Yes	M8 / M10	1	31 - 35	30 x 2.5	84	59	37.5	M6	2	4.00	50
FRSMN 36 - 41 M8/M10	570156	-	Yes	M8 / M10	-	36 - 41	30 x 2.5	89	65	40.5	M6	2	4.00	50
FRSMN 40 - 45 M8/M10	570157	Yes	Yes	M8 / M10	1 1/4	40 - 45	30 x 2.5	94	69	42.5	M6	2	4.00	50
FRSMN 48 - 53 M8/M10	570158	Yes	Yes	M8 / M10	1 1/2	48 - 53	30 x 2.5	103	77	46.5	M6	2	4.00	50
FRSMN 55 - 59 M8/M10	570159	-	Yes	M8 / M10	-	54 - 59	30 x 2.5	108	83	49.5	M6	2	4.00	50
FRSMN 60 - 65 M8/M10	570160	Yes	Yes	M8 / M10	2	60 - 65	30 x 2.5	116	89	52.5	M6	2	4.00	50
FRSMN 67 - 72 M8/M10	570161	-	Yes	M8 / M10	-	67 - 72	30 x 2.5	123	96	56	M6	2	4.00	50
FRSMN 76 - 81 M10/M12	570162	Yes	Yes	M10 / M12	2 1/2	76 - 81	30 x 3.0	145.5	110.5	65.5	M8	3	5.00	25
FRSMN 82 - 85 M10/M12	570163 <sup>1)</sup>	-	Yes	M10 / M12	-	82 - 85	30 x 3.0	153.5	114.5	67.5	M8	3	5.00	25
FRSMN 88 - 94 M10/M12	570164	Yes	Yes	M10 / M12	3	88 - 94	30 x 3.0	157	123.5	72	M8	3	5.00	25
FRSMN 95 - 102 M10/M12	570165	-	Yes	M10 / M12	-	95 - 102	30 x 3.0	168	131.5	76	M8	3	5.00	25
FRSMN 102 - 108 M10/M12	570166 <sup>1)</sup>	-	Yes	M10 / M12	-	102 - 108	30 x 3.0	179	137.5	79	M8	3	5.00	25
FRSMN 110 - 116 M10/M12	570167	Yes	Yes	M10 / M12	4	110 - 116	30 x 3.0	184	145.5	83	M8	3	5.00	25
FRSMN 124 - 129 M10/M12	570168 <sup>1)</sup>	-	Yes	M10 / M12	-	124 - 129	30 x 3.0	199.5	158.5	89.5	M8	3	5.00	25
FRSMN 133 - 140 M12/M16	570169	Yes	Yes	M12 / M16	-	133 - 140	40 x 4.0	216	175.5	100	M12	10	8.00	10
FRSMN 140 - 146 M12/M16	570170 <sup>1)</sup>	-	Yes	M12 / M16	5	140 - 146	40 x 4.0	222	181.5	103	M12	10	8.00	10
FRSMN 149 - 155 M12/M16	570171 <sup>1)</sup>	-	Yes	M12 / M16	-	149 - 155	40 x 4.0	232	190	107.5	M12	10	8.00	10
FRSMN 159 - 165 M12/M16	570173	-	Yes	M12 / M16	-	159 - 165	40 x 4.0	242	200.5	112.5	M12	10	8.00	10
FRSMN 167 - 173 M12/M16	570174	Yes	Yes	M12 / M16	6	167 - 173	40 x 4.0	249	208.5	116.5	M12	10	8.00	10
FRSMN 176 - 182 M12/M16	570128	-	-	M12 / M16	-	176 - 182	40 x 4.0	258	217.5	121	M12	10	8.00	10
FRSMN 188 - 194 M12/M16	570129 <sup>1)</sup>	-	-	M12 / M16	-	188 - 194	40 x 4.0	270	229.5	127	M12	10	8.00	10
FRSMN 199 - 205 M12/M16	570131	-	-	M12 / M16	-	199 - 205	40 x 4.0	281	240.5	135.5	M12	10	9.00	10
FRSMN 207 - 216 M12/M16	570133 <sup>1)</sup>	-	-	M12 / M16	-	207 - 216	40 x 4.0	292	251.5	138	M12	10	9.00	10
FRSMN 219 - 226 M12/M16	570134	-	-	M12 / M16	8	219 - 226	40 x 4.0	302	261.5	143	M12	10	9.00	10
FRSMN 219 - 226 M16 VdS	570135	-	Yes	M16	8	219 - 226	40 x 4.0	302	257.5	139	M12	10	9.00	10
FRSMN 227 - 236 M12/M16	570136 <sup>1)</sup>	-	-	M12 / M16	-	227 - 236	40 x 4.0	312	271.5	148	M12	10	9.00	10
FRSMN 244 - 250 M12/M16	570137	-	-	M12 / M16	-	244 - 250	40 x 4.0	326	285.5	155	M12	10	9.00	10
FRSMN 251 - 261 M12/M16	570138 <sup>1)</sup>	-	-	M12 / M16	-	251 - 261	40 x 4.0	337	296.5	160.5	M12	10	9.00	10
FRSMN 267 - 273 M12/M16	570139	-	-	M12 / M16	10	267 - 273	40 x 4.0	349	308.5	166.5	M12	10	9.00	10
FRSMN 267 - 273 M20 VdS	570140 <sup>1)</sup>	-	Yes	M20	10	267 - 273	40 x 4.0	349	311	169	M12	10	9.00	10
FRSMN 278 - 284 M12/M16	570141 <sup>1)</sup>	-	-	M12 / M16	-	278 - 284	40 x 4.0	360	319.5	172	M12	10	9.00	10

<sup>1)</sup> Delivery time on request.

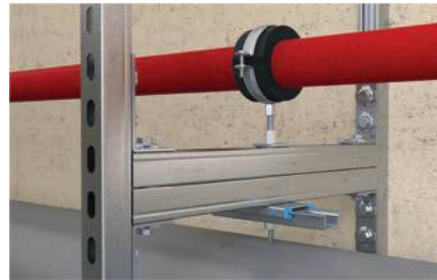
Technical data

Item	Item no.	FM approval	VdS approval	Thread	Size	Clamping range	Width x thickness clamp band	Width	Height	Height	Locking screw	Installation torque	Max. recom. static load (centr. tension)	Sales unit
FRSMN 297 - 304 M12/M16	570142 <sup>1)</sup>	-	-	M12 / M16	-	297 - 304	40 x 4.0	380	339.5	182	M12	10	9.00	10
FRSMN 305 - 316 M12/M16	570143	-	-	M12 / M16	-	305 - 316	40 x 4.0	392	351.5	188	M12	10	9.00	10
FRSMN 316 - 324 M16	570144	-	-	M16	12	316 - 324	50 x 5.0	431	358	191	M16	20	15.00	1
FRSMN 348 - 356 M16	570145 <sup>1)</sup>	-	-	M16	13	348 - 356	50 x 5.0	463	390	207	M16	20	15.00	1
FRSMN 360 - 368 M16	570147 <sup>1)</sup>	-	-	M16	-	360 - 368	50 x 5.0	475.5	402	213	M16	20	15.00	1
FRSMN 399 - 407 M16	570148 <sup>1)</sup>	-	-	M16	16	399 - 407	50 x 5.0	514.5	441	232.5	M16	20	15.00	1
FRSMN 411 - 419 M16	570149 <sup>1)</sup>	-	-	M16	-	411 - 419	60 x 8.0	531.5	459	241.5	M16	20	15.00	1
FRSMN 500 - 508 M16	570150 <sup>1)</sup>	-	-	M16	20	500 - 508	60 x 8.0	620.5	548	286	M16	20	15.00	1
FRSMN 513 - 521 M16	570151 <sup>1)</sup>	-	-	M16	-	513 - 521	60 x 8.0	633.5	561	292.5	M16	20	15.00	1

<sup>1)</sup> Delivery time on request.

# Refrigeration pipe clamp FRSK

The variable refrigeration pipe clamp with flexible clamping range and rapid-locking-mechanism.



Refrigeration pipes



Refrigerant pipe clamps

## Applications

- Installation of pipes in refrigeration and air-conditioning applications.
- For use in dry interior areas.

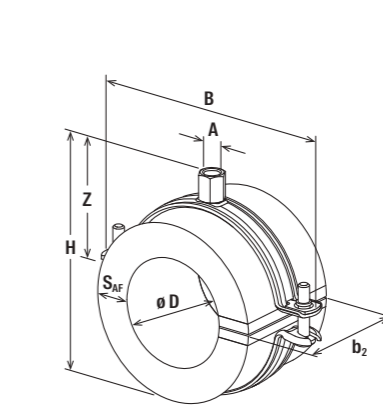
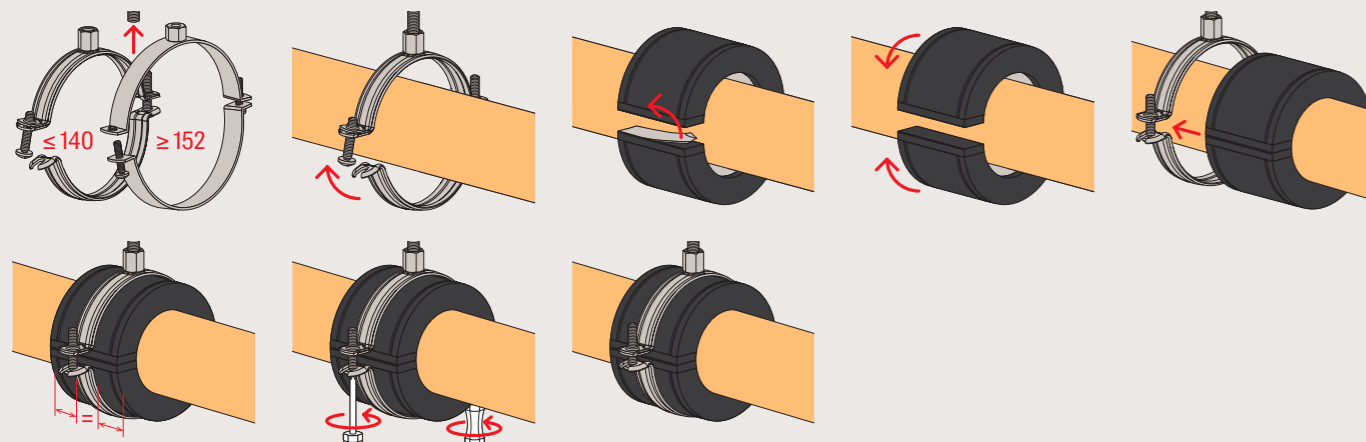
## Advantages

- The variable clamping range compensation and two screw design allow for simple adjustment to the exterior pipe diameter, reducing the number of items required.
- The self-adhesive fastening latch ensures the ideal functioning of the refrigeration pipe clamp.
- Materials resistant to ageing ensure the FRSK offers consistent performance.
- The double-threaded connecting nut offers flexibility on the construction site.
- The loss protection on the screws allows for easy installation.
- The integrated load distribution plate ensures load transfer and allows for higher loads.

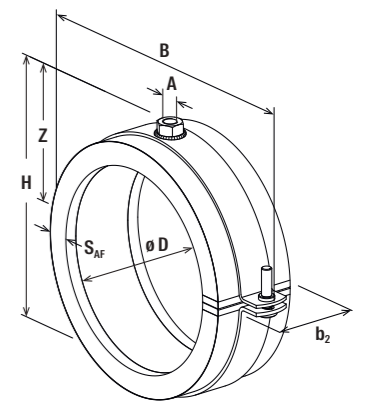
## Properties

- Material: rigid polyurethane foam, silicone-free
- Density: 80 or 120 kg/m<sup>3</sup>
- Diffusion resistance: 7000 μ
- Compressive strength: 0.67-0.75 mPa
- Thermal conductivity (at 0 °C): 0.024-0.026 W/mK
- Temperature range: -45 °C to +105 °C
- Fire behaviour: DIN 4102: Class B2
- Steel clamp: material: steel DD11 (material no. 1.0332) acc. to DIN EN 10111
- Zinc plating: electro zinc-plated
- Locking screw: pan-head screw with slot / Phillips recess combination

## Installation FRSK



FRSK 10 - 141



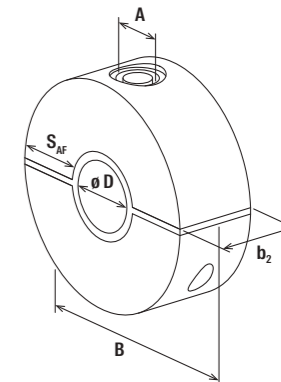
FRSK 152 - 221

## Technical data

Item	Item no.	Thread	Size	Insulation thickness	Width	Height	Height	Locking screw	Length of insulation material	Installation torque	Max. re-com. static load (cent. tension)	Sales unit
		A	[in]	S <sub>Af</sub> [mm]	B [mm]	H [mm]	Z [mm]					
FRSK 10 - 13 M8/M10	560906	M8 / M10	1/4	19	83	69	42	M5	72	2	0.05	25
FRSK 15 - 18 M8/M10	560907	M8 / M10	3/8	19	90	76	45	M5	72	2	0.05	25
FRSK 19 - 22 M8/M10	560908	M8 / M10	1/2	19	90	76	45	M5	72	2	0.05	25
FRSK 25 - 28 M8/M10	560909	M8 / M10	3/4	19	97	83	49	M5	72	2	0.08	25
FRSK 32 - 35 M8/M10	560970	M8 / M10	1	19	120	100	57	M6	72	2	0.10	20
FRSK 38 - 41 M8/M10	560971	M8 / M10	-	19	120	100	57	M6	72	2	0.12	20
FRSK 42 - 45 M8/M10	560972	M8 / M10	1 1/4	19	120	100	57	M6	72	2	0.20	20
FRSK 48 - 52 M8/M10	560973	M8 / M10	1 1/2	19	130	109	62	M6	42	2	0.24	20
FRSK 54 - 57 M8/M10	560974	M8 / M10	-	19	139	118	66	M6	42	2	0.27	20
FRSK 60 - 64 M8/M10	560975	M8 / M10	2	19	139	118	66	M6	52	2	0.37	20
FRSK 67 - 70 M8/M10	560976	M8 / M10	-	19	146	125	70	M6	52	2	0.51	20
FRSK 73 - 76 M8/M10	560977	M8 / M10	2 1/2	19	156	135	75	M6	52	2	0.61	10
FRSK 89 - 92 M8/M10	560978	M8 / M10	3	19	176	156	86	M6	52	2	0.79	10
FRSK 101 - 104 M8/M10	560979	M8 / M10	-	19	184	164	90	M6	62	2	0.98	10
FRSK 108 - 110 M8/M10	560980	M8 / M10	-	19	192	172	94	M6	62	2	1.15	10
FRSK 114 - 115 M8/M10	560981	M8 / M10	4	19	192	172	94	M6	62	2	1.17	10
FRSK 125 - 127 M8/M10	560982	M8 / M10	-	19	211	190	103	M6	62	2	1.39	10
FRSK 130 - 133 M8/M10	560983	M8 / M10	-	19	211	190	103	M6	62	2	1.48	5
FRSK 139 - 141 M8/M10	560984	M8 / M10	5	19	219	199	106	M6	62	2	1.56	5
FRSK 152 - 154 M12	560985	M12	-	19	246	208	109	M8	62	3	1.72	5
FRSK 159 - 160 M12	560986	M12	-	19	255	214	112	M8	62	3	1.77	5
FRSK 168 - 170 M12	560987	M12	6	19	262	224	117	M8	72	3	2.26	5
FRSK 190 - 194 M12	560988	M12	-	19	284	248	129	M8	82	3	3.04	4
FRSK 200 - 204 M12	560989	M12	-	19	292	258	134	M8	82	3	3.20	4
FRSK 219 - 221 M12	560990	M12	8	19	311	275	142.5	M8	82	3	3.44	4

# Refrigeration pipe clamp KFT

The two-screw refrigeration pipe clamp made from closed PUR foam.



KFT

2



Refrigerant pipe clamps



Refrigerant pipe clamp on sliding element

2

## Applications

- Installation of pipes in refrigeration and air-conditioning applications with high loads.
- For use in dry interior areas.

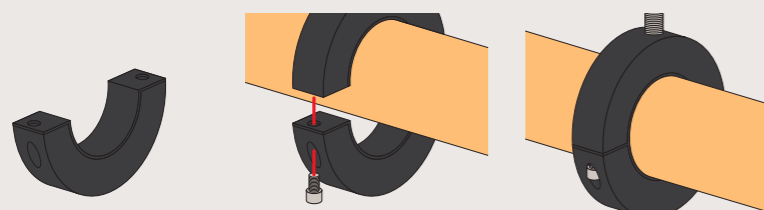
## Advantages

- The refrigeration pipe clamp KFT made from closed PUR foam can be used with all standard insulation materials.
- The glued rubber overlay makes the installation easier.
- The triple-threaded connection nut M8/M10/1/2" allows for flexibility during the installation.
- Age-resistant material ensures the long-term functionality of the KFT.
- The two screws allow an easy adjustment to suit the outer pipe diameter.

## Properties

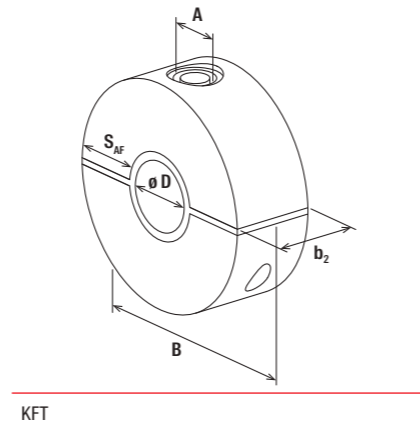
- Material: closed-cell polyurethane foam, silicone-free
- Diffusion resistance: 1000  $\mu$
- Density: 250 kg/m<sup>3</sup>
- Compression strength: 3,96 mPa at 23 °C
- Heat conductivity (at 0 °C): 0,049 W/(m\*K)
- Temperature range: -160 °C to +130 °C
- Fire behaviour: DIN 4102: Class B2
- Locking screw: hexagon socket s5, s6, s8

## Installation KFT



## Technical data

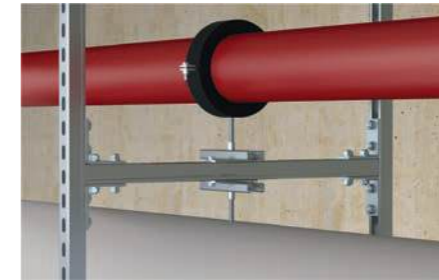
Item	Item no.	Thread A	Internal diameter D [mm]	Width B [mm]	Locking screw	Insulation thickness S <sub>AF</sub> [mm]	Length of insulation material b <sub>2</sub> [mm]	Installation torque T <sub>inst</sub> [Nm]	Max. recom. static load (centr. tension) N <sub>rec.</sub> [kN]	Sales unit [pcs]
KFT 9.5	505576	M8 / M10 / 1/2"	9.5	88	M6	30	40	2	0.15	1
KFT 12.7	505577	M8 / M10 / 1/2"	12.7	88	M6	30	40	2	0.53	1
KFT 15.8	505578	M8 / M10 / 1/2"	15.8	88	M6	30	40	2	0.21	1
KFT 17.2	505579	M8 / M10 / 1/2"	17.2	88	M6	30	40	2	0.21	1
KFT 18.0	505580	M8 / M10 / 1/2"	18	88	M6	30	40	2	0.21	1
KFT 19.5	505581	M8 / M10 / 1/2"	19.5	88	M6	30	40	2	0.21	1
KFT 21.3	505582	M8 / M10 / 1/2"	21.3	88	M6	30	40	2	0.26	1
KFT 22.0	505583	M8 / M10 / 1/2"	22	88	M6	30	40	2	0.26	1
KFT 26.9	505584	M8 / M10 / 1/2"	26.9	88	M6	30	40	2	0.32	1
KFT 28.0	505585	M8 / M10 / 1/2"	28	88	M6	30	40	2	0.32	1
KFT 33.7	505587	M8 / M10 / 1/2"	33.7	96	M6	30	40	2	0.40	1
KFT 35.0	505588	M8 / M10 / 1/2"	35	96	M6	30	40	2	0.42	1
KFT 40.0	505589	M8 / M10 / 1/2"	40	100	M6	30	40	2	0.42	1
KFT 41.2	505591	M8 / M10 / 1/2"	41.2	100	M6	30	40	2	0.51	1
KFT 42.4	505592	M8 / M10 / 1/2"	42.4	103	M6	30	40	2	0.51	1
KFT 44.5	505593	M8 / M10 / 1/2"	44.5	103	M6	30	40	2	0.51	1
KFT 48.3	505594	M8 / M10 / 1/2"	48.3	102	M6	30	40	2	0.58	1
KFT 50.0	505595	M8 / M10 / 1/2"	50	112	M6	30	40	2	0.60	1
KFT 54.0	505596	M8 / M10 / 1/2"	54	116	M6	30	40	2	0.62	1
KFT 57.0	505597	M8 / M10 / 1/2"	57	116	M6	30	40	2	0.65	1
KFT 60.3	505598	M8 / M10 / 1/2"	60.3	123	M6	30	50	2	0.72	1
KFT 64.0	505599	M8 / M10 / 1/2"	64	123	M6	30	50	2	0.77	1
KFT 70.0	505901	M8 / M10 / 1/2"	70	132	M8	30	50	3	3.50	1
KFT 74.0	505902	M8 / M10 / 1/2"	74	132	M8	30	50	3	3.50	1
KFT 76.1	505903	M8 / M10 / 1/2"	76.1	132	M8	30	50	3	1.37	1
KFT 80.0	505904	M8 / M10 / 1/2"	80	132	M8	30	50	3	1.37	1
KFT 84.0	505905	M8 / M10 / 1/2"	84	150	M8	30	50	3	1.60	1
KFT 88.9	505906	M8 / M10 / 1/2"	88.9	150	M8	30	50	3	1.60	1
KFT 92.1	505907	M8 / M10 / 1/2"	92.1	150	M8	30	50	3	1.60	1
KFT 101.0	505908	M8 / M10 / 1/2"	101	188	M8	40	60	3	2.59	1
KFT 104.0	505909	M8 / M10 / 1/2"	104	188	M8	40	60	3	2.59	1
KFT 108.0	505910	M8 / M10 / 1/2"	108	188	M8	40	60	3	2.59	1
KFT 114.3	505911	M8 / M10 / 1/2"	114.3	195	M8	40	60	3	2.74	1
KFT 129.0	505914	M8 / M10 / 1/2"	129	220	M8	40	60	3	3.19	1
KFT 133.0	505915	M8 / M10 / 1/2"	133	220	M8	40	60	3	3.19	1
KFT 139.7	505916	M8 / M10 / 1/2"	139.7	220	M8	40	60	3	3.35	1
KFT 154.0	505917	M12 / 1/2"	154	239	M10	40	60	5	3.83	1
KFT 159.0	505918	M12 / 1/2"	159	239	M10	40	60	5	3.83	1
KFT 168.3	505919	M12 / 1/2"	168.3	250	M10	40	60	5	4.04	1
KFT 193.7	505920	M16 / 3/4"	193.7	340	M10	60	100	5	5.26	1
KFT 204.0	505921	M16 / 3/4"	204	340	M10	60	100	5	5.20	1



KFT

# Refrigeration clamp KFS

The refrigeration pipe clamp made from closed PUR foam for big pipelines.



Cold running media lines

## Technical data

Item	Item no.	Thread A	Internal diameter D [mm]	Width B [mm]	Locking screw	Insulation thickness $S_{af}$ [mm]	Length of insulation material $b_2$ [mm]	Installation torque $T_{inst}$ [Nm]	Max. recom. static load (centr. tension) $N_{rec}$ [kN]	Sales unit [pcs]
KFT 219.1	505922	M16 / 3/4"	219.1	340	M10	60	100	5	5.26	1

## Applications

- Cooling lines
- Refrigeration lines
- Cold running media lines
- For use in dry interior areas.

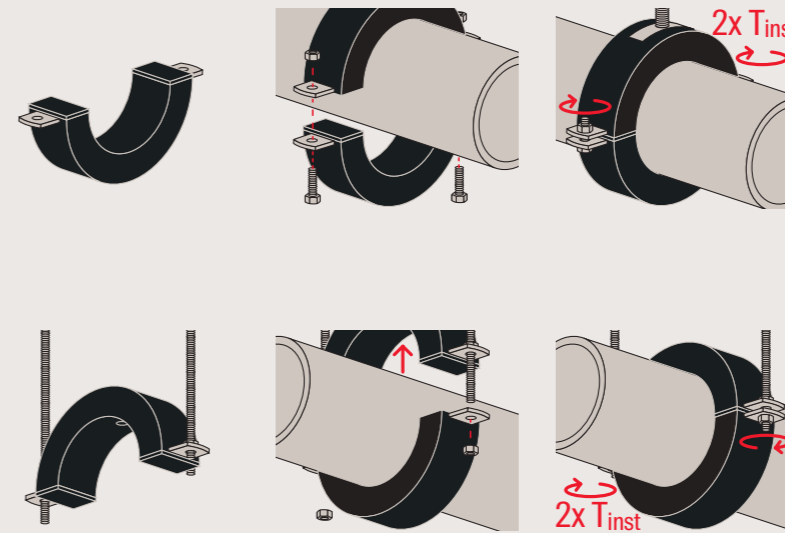
## Advantages

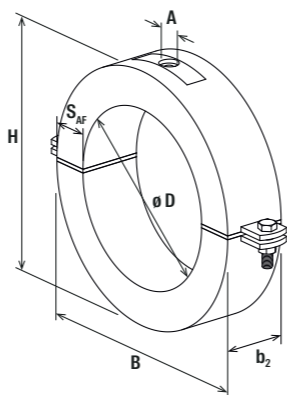
- The KFS Refrigeration clamp made of closed PUR foam can be used with all common insulation materials.
- The design of the KFS Refrigeration clamp with external screw holes enables it to support high loads.
- Age-resistant material ensures consistent function of the KFT.
- The glued-in rubber pad reduces the assembly effort due to optimal adjustment.

## Properties

- Material: closed-cell polyurethane foam, silicone-free, halogen-free
- Density: 250 kg/m<sup>3</sup>
- Heat conductivity: 0.045 W/(m\*K)
- Fire behaviour: DIN 4102: Class B2
- Diffusion resistance: >1000 μ
- Compressive strength: 3,96 mPa at 23 °C
- Temperature range: -50 °C to +105 °C
- Material: steel DD11 (material no. 1.0332) acc. to DIN EN 10111
- Zinc plating: electro zinc-plated

## Installation KFS





KFS

# Sprinkler loop hanger FRSP

The flexible sprinkler loop with FM and UL approval.



Sprinkler pipe installation

## Technical data

Item	Item no.	Thread A	Size [in]	Insulation thickness S <sub>AF</sub> [mm]	Width B [mm]	Height H [mm]	Locking screw	Length of insulation material b <sub>2</sub> [mm]	Clamping range D [mm]	Installation torque T <sub>inst</sub> [Nm]	Max. re-com. static load (centr. tension) N <sub>rec</sub> [kN]	Sales unit [pcs]
KFS 273	567798	M16	10	60	493	393	M16	100	273	45	7.00	2
KFS 323	567799	M20	12	60	544	444	M16	100	324	45	11.00	2
KFS 355	567800 <sup>1)</sup>	M20	14	60	576	476	M16	100	356	45	12.00	1
KFS 368	567801 <sup>1)</sup>	M20	-	60	588	488	M16	120	368	45	13.00	1
KFS 406	567802 <sup>1)</sup>	M24	16	60	646	526	M16	120	406	45	16.50	1
KFS 457	567803 <sup>1)</sup>	M24	18	60	697	577	M16	120	457	45	19.00	1
KFS 508	567804 <sup>1)</sup>	M24	20	60	748	628	M16	120	508	45	21.00	1
KFS 609	567805 <sup>1)</sup>	M24	24	60	848	729	M16	140	609	45	28.50	1

<sup>1)</sup> delivery on request

## Applications

- Installation of sprinkler pipes.
- Used for the suspension of stationary, non-insulated pipelines.
- For use in dry interior areas.

## Advantages

- For easy installation of sprinkler pipes from ½" to 8" for a wide range of applications.
- Simple assembly by inserting, hanging and adjusting the pipes. Saves time during installation.
- Simple height adjustment by means of a height-adjustable connecting nut.
- The sprinkler loop hanger has FM and UL approval ensuring safe application.

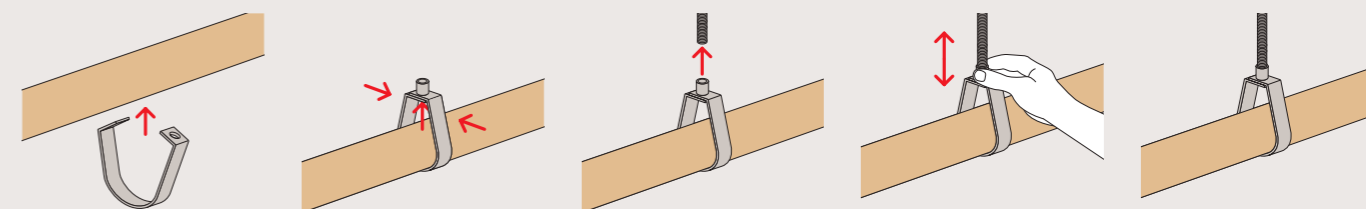
## Properties

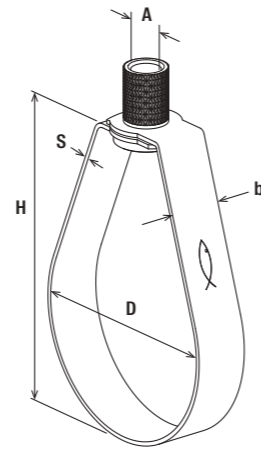
- Material: steel Q235B
- Zinc plating: electro zinc-plated

## Certificates / Features



## Installation FRSP





FRSP

# Sprinkler loop hanger FRLH

The premium sprinkler loop with divisible strap and height adjustment, VdS and FM approved.



Sprinkler pipe installation to trapezoidal metal sheet

## Technical data

Item	Item no.	FM approval	UL approval	Thread	Size	Height	Clamping range	Width x thickness clamp band	Max. recom. static load (centr. tension)	Sales unit
				A	[in]	H [mm]	D [mm]	b x s [mm]	N <sub>rec</sub> [kN]	[pcs]
FRSP 1/2"	516662	-	Yes	M10	1/2	55	29.5	16 x 1.2	2.00	100
FRSP 3/4"	516663	Yes	Yes	M10	3/4	62	30.5	16 x 1.2	2.00	100
FRSP 1"	516664	Yes	Yes	M10	1	70	37	16 x 1.2	2.00	100
FRSP 1 1/4"	516665	Yes	Yes	M10	1 1/4	78	45.7	16 x 1.2	2.00	100
FRSP 1 1/2"	516666	Yes	Yes	M10	1 1/2	83	52	16 x 1.2	2.40	100
FRSP 2"	516667	Yes	Yes	M10	2	93	64	16 x 1.2	2.90	100
FRSP 2 1/2"	516668	Yes	Yes	M10	2 1/2	126	77	19 x 2.2	3.90	60
FRSP 3"	516669	Yes	Yes	M10	3	147	92.8	19 x 2.2	4.90	60
FRSP 4"	516670	Yes	Yes	M10	4	180	118.5	19 x 2.2	6.80	24
FRSP 5"	532356	Yes	Yes	M12	5	210	145.8	19 x 2.5	9.20	24
FRSP 6"	516671	Yes	Yes	M12	6	251	173	19 x 3.0	12.00	24
FRSP 8"	516672	Yes	Yes	M12	8	301	224.3	19 x 3.0	17.40	12

## Applications

- Installation of sprinkler pipes according to VdS and FM guidelines.
- For use in dry interior areas.

## Advantages

- The VdS and FM approval guarantees objectively tested safety for use in sprinkler systems.
- The regulating nut as a connection nut enables easy subsequent height adjustment of the cables.

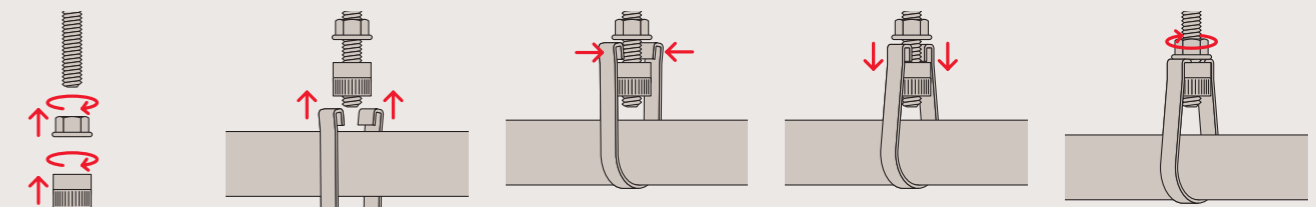
## Properties

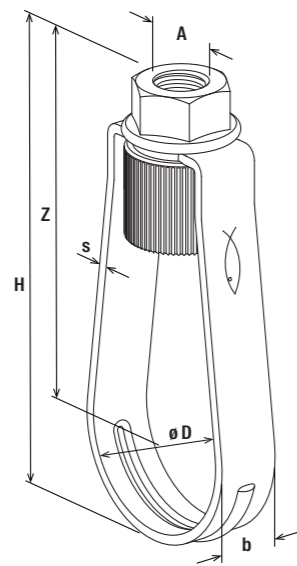
- Material sprinkler loop: steel DX51D+Z140MA acc. to DIN EN 10364/10143
- Zinc plating: sendzimir galvanised
- Material regulating nut: steel 11SMnPb37 (material no. 1.0737), acc. to DIN EN 10087
- Zinc plating: electro zinc-plated

## Certificates / Features

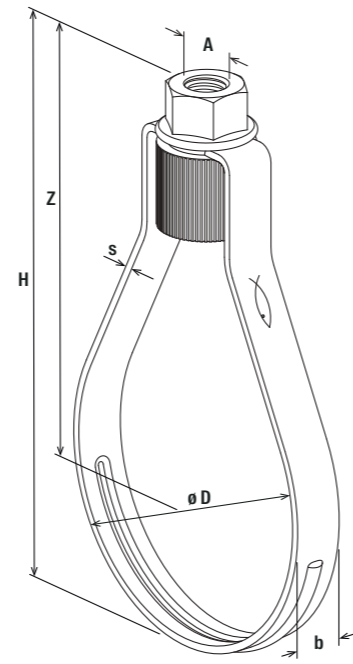


## Installation FRLH





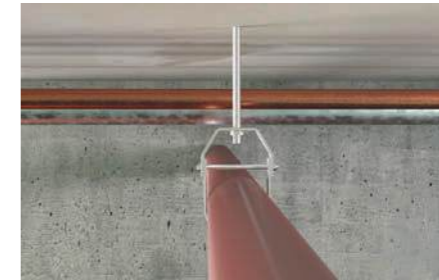
FRLH to 1"



FRLH from 1 1/4"

# Sprinkler loop hanger FCHS

The universal sprinkler loop with FM and UL approval.



Sprinkler pipe installation

## Technical data

Item	Item no.	FM approval	VdS approval	Size	Thread	Clamping range	Height	Height	Width x thickness clamp band	Max. recom. static load (centr. tension)	Sales unit
				[in]	A	D [mm]	H [mm]	Z [mm]	b x s [mm]	N <sub>rec</sub> [kN]	[pcs]
FRLH 1/2" M8	570175	-	Yes	1/2	M8	21.3	76	64	12 x 1.5	4.00	50
FRLH 3/4" M8	570176	-	Yes	3/4	M8	26.9	80	65	12 x 1.5	4.00	50
FRLH 3/4" M10	570177 <sup>1)</sup>	Yes	Yes	3/4	M10	26.9	82	67	12 x 1.5	4.00	50
FRLH 1" M8	570178	-	Yes	1	M8	33.7	83	65	12 x 1.5	4.00	50
FRLH 1" M10	570179	Yes	Yes	1	M10	33.7	85	67	12 x 1.5	4.00	50
FRLH 1 1/4" M8	570180	-	Yes	1 1/4	M8	42.4	88	65	12 x 1.5	4.00	50
FRLH 1 1/4" M10	570181	Yes	Yes	1 1/4	M10	42.4	90	67	12 x 1.5	4.00	50
FRLH 1 1/2" M8	570182	-	Yes	1 1/2	M8	48.3	96	70	12 x 1.5	4.00	50
FRLH 1 1/2" M10	570183	Yes	Yes	1 1/2	M10	48.3	98	72	12 x 1.5	4.00	50
FRLH 2" M8	570184	-	Yes	2	M8	60.3	112	80	12 x 1.5	4.00	50
FRLH 2" M10	570186	Yes	Yes	2	M10	60.3	114	82	12 x 1.5	4.00	50
FRLH 2 1/2" M10	570187	Yes	Yes	2 1/2	M10	76.1	140	99	15 x 2,5	6.00	25
FRLH 3" M10	570188	Yes	Yes	3	M10	88.9	161	114	15 x 2,5	6.00	25
FRLH 4" M10	570189	Yes	Yes	4	M10	114.3	205	145	15 x 2,5	6.00	25
FRLH 5" M12	570240	Yes	Yes	5	M12	139.7	235	163	15 x 2,5	8.00	25
FRLH 6" M12	570241	Yes	Yes	6	M12	168.3	287	200	15 x 2,5	8.00	25
FRLH 8" M16	570242	Yes	Yes	8	M16	219.1	364	252	20 x 2.5	10.00	10
FRLH 10" M20	570243 <sup>1)</sup>	-	Yes	10	M20	273	470	330	20 x 3,0	11.00	1

<sup>1)</sup> Delivery time on request.

## Applications

- Installation of sprinkler pipes.
- Used for the suspension of stationary, non-insulated pipelines.
- For use in dry interior areas.

## Advantages

- For easy installation of sprinkler lines from 1/2" to 12" for a wide range of applications.
- Swivel clamp band to absorb movements in the sprinkler system.
- The sprinkler loop hanger has FM and UL approval ensuring safe application.

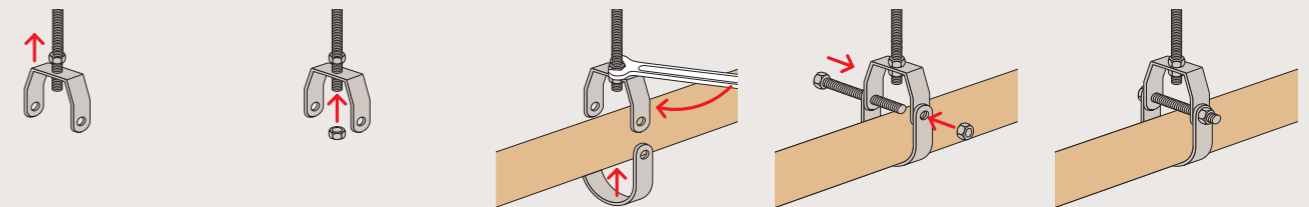
## Properties

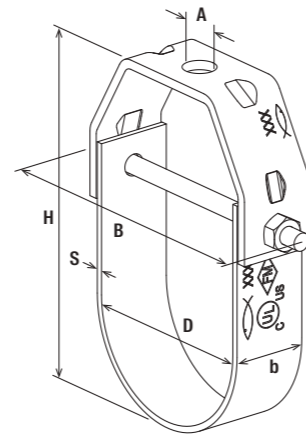
- Material: steel Q235B
- Zinc plating: electro zinc-plated

## Certificates / Features



## Installation FCHS

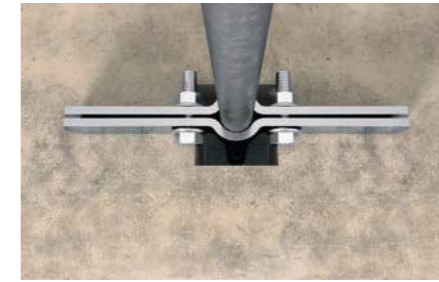




FCHS

# Riser clamp RCWR

RCWR riser pipe clamps for secure fixing of vertical riser pipes with UL certification.



Floorcrossing downpipe

## Technical data

Item	Item no.	FM approval	UL approval	Size [in]	Hole-ø	Clamping range	Height [mm]	Width [mm]	Width x thickness clamp band b x s [mm]	Max. recom. static load (centr. tension) N <sub>rec</sub> [kN]	Sales unit [pcs]
					A [mm]						
FCFS 1/2"	532187	Yes	Yes	1/2"	10.5	19 - 23	51	49	19 x 2.0	3.00	150
FCFS 3/4"	532190	Yes	Yes	3/4"	10.5	24 - 29	58	55	19 x 2.0	3.00	120
FCFS 1"	532195	Yes	Yes	1"	10.5	33 - 37	70	61	19 x 2.0	3.00	120
FCFS 1 1/4"	532197	Yes	Yes	1 1/4"	10.5	40 - 45	84	74	25 x 2.0	3.00	56
FCFS 1 1/2"	532198	Yes	Yes	1 1/2"	10.5	47 - 52	100	80	25 x 2.0	3.00	56
FCFS 2"	516695	Yes	Yes	2"	10.5	60 - 65	114	93	25 x 2.0	3.00	56
FCFS 2 1/2"	516696	Yes	Yes	2 1/2"	13.5	73 - 78	133	107	22 x 1.5	5.00	60
FCFS 3"	516697	Yes	Yes	3"	13.5	88 - 93	153	126	22 x 1.5	5.00	48
FCFS 4"	516699	Yes	Yes	4"	16.8	108 - 116	192	158	30 x 3.0	5.00	24
FCFS 5"	516700	Yes	Yes	5"	16.8	138 - 145	238	213	30 x 4.0	6.00	24
FCFS 6"	516701	Yes	Yes	6"	20.5	165 - 172	272	248	38 x 5.0	9.00	12
FCFS 8"	516702	Yes	Yes	8"	20.5	219 - 225	333	305	38 x 5.0	9.00	6
FCFS 10"	516703	-	-	10"	24	267 - 273	400	372	50 x 6.0	16.00	2
FCFS 12"	516704	-	-	12"	24	320 - 328	479	426	50 x 6.0	16.00	2

## Applications

- Secure fixing of vertical pipelines.
- For use in dry interior areas.

## Advantages

- Usable for all kinds of pipes.
- Suitable sizes for pipe diameters of 1/2" to 8".
- Easy installation using hexagonal screws and nuts.
- Safe for use thanks to UL certification.

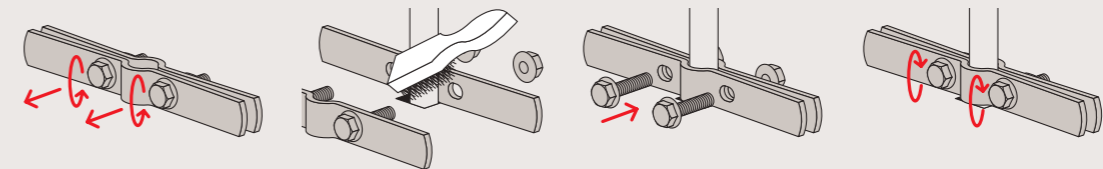
## Properties

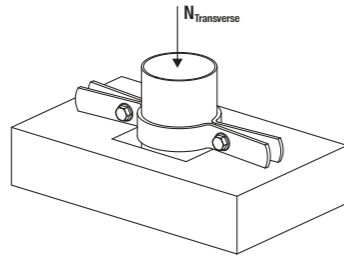
- Material: steel Q235B
- Zinc plating: electro zinc-plated

## Certificates / Features

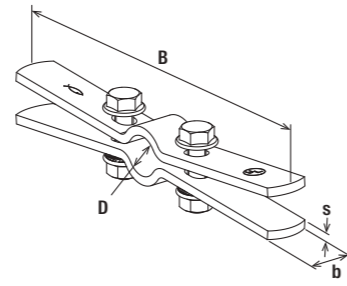


## Installation RCWR





RCWR



RCWR

# U-Clamp FUBD

The easy handling pipe and cable clamp for direct attachment of lines to FUS mounting channels.



Supply lines fixed to FUS channel

## Technical data

Item	Item no.	UL approval	Clamping range D [mm]	Width B [mm]	Width x thickness clamp band b x s [mm]	Max. recommended transverse tensile load N <sub>transverse</sub> [kN]	Installation torque T <sub>inst</sub> [Nm]	Sales unit [pcs]
RCWR 1/2"	516673	Yes	22	215	25 x 5.0	3.3	25	35
RCWR 3/4"	516674	Yes	28	229	25 x 5.0	3.3	25	30
RCWR 1"	516675	Yes	34	230	25 x 5.0	3.3	25	25
RCWR 1 1/4"	516676	Yes	43	241	25 x 5.0	3.3	25	25
RCWR 1 1/2"	516677	Yes	49	251	25 x 3.0	3.3	25	25
RCWR 2"	516678	Yes	62	262	30 x 5.0	3.3	25	25
RCWR 2 1/2"	532380	Yes	75	281	30 x 5.0	3.7	25	25
RCWR 3"	516679	Yes	91	299	30 x 5.0	4.6	25	20
RCWR 4"	516680	Yes	116	329	38 x 6.0	6.6	60	12
RCWR 5"	516681	Yes	144	362	38 x 6.0	8.9	60	12
RCWR 6"	516682	Yes	171	394	50 x 6.0	11.5	60	8
RCWR 8"	516683	Yes	223	464	50 x 9.5	18.0	100	4

## Applications

- Fast installation of metal and plastic pipes, flexible plastic pipes or cables without sound insulation requirements directly to FUS installation channels.
- Fits to FUS channels FUS 21, FUS 41, FUS 62, FUS 21D, FUS 41D, FUS 62D.
- For use in dry interior areas.

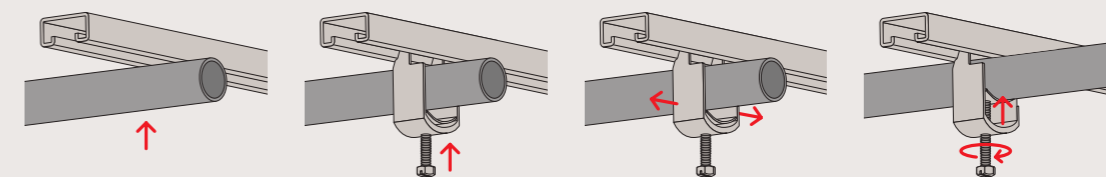
## Advantages

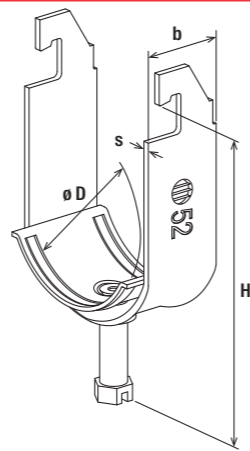
- The FUBD without soundproofing is ideal for use in industrial applications, for example, for fixing lightweight flexible supply lines in the immediate area of production machines.
- Locking screw with hexagonal and slot drive.
- Quick adaptation to the desired outside pipe diameter by fastening the pressure pan.
- No loss of parts due to preassembled parts.
- Time- and cost-saving installation without the need of accessories like threaded rods or sliding nuts.

## Properties

- Material U-Strap: steel S235JRC (material no. 1.0122) acc. to EN 10025
- Zinc plating U-Strap: hot-dip galvanised
- Material pressure pan: steel DX51D acc. to DIN EN 10346
- Zinc plating pressure pan: electro zinc-plated
- Material locking screw: steel 4.6 acc. to EN 20898-1
- Locking screw: with hexagonal SW10 and slot head

## Installation FUBD





FUBD

# U-Bolt ETR

The U-Bolt with metric thread.



## Technical data

Item	Item no.	Clamping range D [mm]	Height H [mm]	Width x thickness clamp band b x s [mm]	Locking screw	Sales unit [pcs]
FUBD 40	539564 <sup>1)</sup>	36 - 40	71	25 x 1.75	M6	100
FUBD 48	558148	44 - 48	85	25 x 2.0	M8	50
FUBD 52	539566	48 - 52	90	25 x 2.0	M8	50
FUBD 60	539567 <sup>1)</sup>	56 - 60	98	30 x 2.25	M8	50
FUBD 76	539568 <sup>1)</sup>	70 - 76	113	30 x 2.75	M8	25
FUBD 94	539569 <sup>1)</sup>	88 - 94	141	30 x 2.75	M8	20
FUBD 100	539570 <sup>1)</sup>	94 - 100	147	30 x 2.75	M8	10

<sup>1)</sup> Delivery time on request.

## Applications

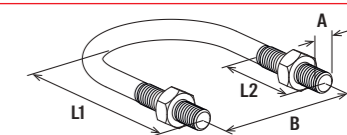
- Installation of standing or hanging pipes.
- Pipe routing on profiles and consoles.
- For use in dry interior areas.

## Advantages

- The U-Bolt's two screws allow an ideal adaptation to suit the outer pipe diameter.

## Properties

- Material: steel with min. tensile strength of 360 N/mm<sup>2</sup>
- Zinc plating: electro zinc-plated



ETR

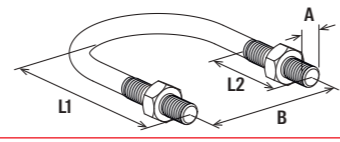
## Technical data

Item	Item no.	Thread A	Length L1 [mm]	Length L2 [mm]	Size [in]	Width B [mm]	Sales unit [pcs]
ETR 8 - 13	024415	M6	30	20	1/4	20	10
ETR 12 - 17	024416	M6	35	20	3/8	24	10
ETR 15 - 21	024417	M6	40	25	1/2	28	10
ETR 20 - 27	024418	M8	50	32	3/4	36	10
ETR 26 - 34	024419	M8	55	32	1	43	10
ETR 33 - 42	024420	M8	68	38	1 1/4	51	10
ETR 40 - 49	024421	M8	70	38	1 1/2	58	10
ETR 50 - 60	024422	M8	-	40	2	69	10
ETR 60 - 70	024423	M10	100	43	-	82	10
ETR 66 - 76	024424	M10	110	50	2 1/2	88	10
ETR 70 - 82	024425	M10	115	50	-	94	10

See also:

Product family U-Bolt connector FETR-C Page 83





ETR

Technical data

Item	Item no.	Thread A	Length L1 [mm]	Length L2 [mm]	Size [in]	Width B [mm]	Sales unit [pcs]
ETR 80 - 90	024426	M10	115	50	3	102	10
ETR 90 - 102	024427	M12	145	55	3 1/2	116	5
ETR 100 - 108	024428	M12	150	50	-	122	5
ETR 102 - 114	024429	M12	156	60	4	128	5
ETR 121 - 127	024430	M12	170	60	-	141	5
ETR 126 - 133	024431	M12	180	70	-	147	5
ETR 131 - 140	024432	M14	185	70	5	156	5
ETR 143 - 153	024433	M14	193	70	-	169	5
ETR 150 - 159	024434	M14	200	70	-	175	5
ETR 168	024435	M14	210	70	6	184	5
ETR 193.7	024436	M14	232	70	-	209	5
ETR 219	024437	M14	270	70	8	236	5

# U-bolt ETR-L

The U-Bolt with extra long threads for direct pipe fastening to FUS channels.



ETR-L U-Bolt on FUS pipe support



ETR-L U-Bolt on FCA cantilever arm pipe support

### Applications

- For fastening pipes in MEP installations (mechanical, electrical, plumbing)
- Suitable for use with FUS 41 channel profiles or FCA cantilever arms
- ETR-L 108, 114, 152 and 159 can only be connected to FUS channels using the U-Bolt connector FETR-C
- For use in dry indoor areas

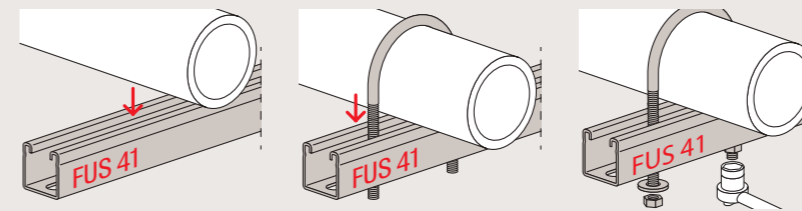
### Advantages

- Nuts and washers included
- Optimized thread length for use of the ETR-L with FUS 41 channel profiles
- Direct fastening of pipes to FUS 41 channels or FCA cantilever arms

### Properties

- Material: steel grade 4.8
- Zinc plating: electro zinc-plated

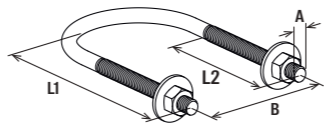
### Installation U-bolt ETR-L



See also:

Product family U-Bolt connector FETR-C Page 83





ETR-L

Technical data

Item	Item no.	Thread	Length	Length	Size	Width	Sales unit
		A	L1 [mm]	L2 [mm]	[in]	B [mm]	
ETR-L 21	574872	M8	75	60	1/2"	22	10
ETR-L 27	574873	M8	80	60	3/4"	28	10
ETR-L 34	574874	M8	85	60	1"	35	10
ETR-L 42	574875	M8	95	65	1 1/4"	43	10
ETR-L 48	574876	M8	100	65	1 1/2"	50	10
ETR-L 60	574877	M8	115	70	2"	61	10
ETR-L 70	574878	M10	125	70	-	72	10
ETR-L 76	574879	M10	130	70	2 1/2"	78	10
ETR-L 83	574880	M10	135	70	-	84	10
ETR-L 89	574881	M10	145	70	3"	92	10
ETR-L 102	574882	M12	160	70	-	104	5
ETR-L 108	574883	M12	165	70	-	110	5
ETR-L 114	574884	M12	170	70	4"	116	5
ETR-L 127	574885	M12	185	70	-	129	5
ETR-L 133	574886	M12	190	70	-	135	5
ETR-L 140	574887	M12	200	70	5"	142	5
ETR-L 152	574888	M12	210	70	-	155	5
ETR-L 159	574889	M12	215	70	-	161	5
ETR-L 168	574890	M12	225	70	6"	170	5
ETR-L 194	574891	M12	250	70	-	195	5
ETR-L 219	574892	M12	275	70	8"	222	5
ETR-L 273	574893	M12	330	70	10"	277	2
ETR-L 324	574894	M12	380	70	12"	328	2

# U-Bolt connector FETR-C

U-Bolt connector FETR-C for connecting ETR U-Bolts to FUS channels.



Pipe on cantilever arm with U-bolt ETR and channel connector FETR-C



Pipe on cantilever arm with U-bolt ETR and channel connector FETR-C

### Applications

- U-Bolt connector for use with mounting channels FUS in combination with U-Bolt ETR.
- For indoor and outdoor application.

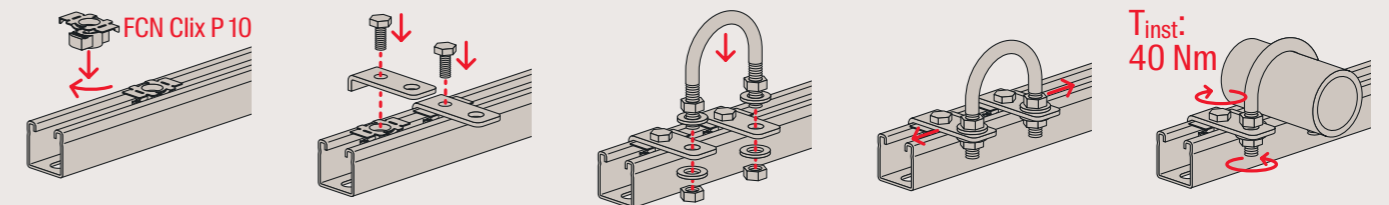
### Advantages

- The FETR-C enables the connection of U-Bolts ETR to mounting channels FUS and allows free positioning of the ETR on the FUS channel profiles.
- Independent positioning of ETR without taking into account the hole pattern of the FUS channel profiles.

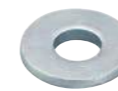
### Properties

- Material: steel S235JR (material no. 1.0038)
- Zinc plating: hot-dip galvanised

### Installation FETR-C

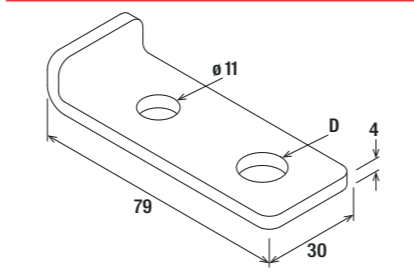


See also:  
Product family Washer U Page 33



See also:  
Product family hexagonal nut MU Page 34





FETR-C

# Hose clamp SGS

The hose clamp for large hoses, pipe or ducting.



Outlet valve with hose

## Technical data

Item	Item no.	Hole- $\varnothing$ D [mm]	Sales unit [pcs]
FETR-C 9 hdg	569182	9	20
FETR-C 13 hdg	569183	13	20
FETR-C 16.5 hdg	569184	16.5	20

## Applications

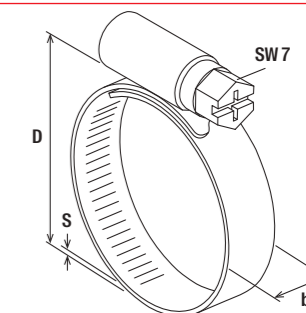
- Sealing of hoses.
- Fixing hoses to adapters.

## Advantages

- The crimped band edges offer protection against damage to the hose.
- The short base of the hosing allows an ideal adjustment and high, radial forces on the hose diameter.
- The screw's combination cross-drive thread enables installation flexibility.

## Properties

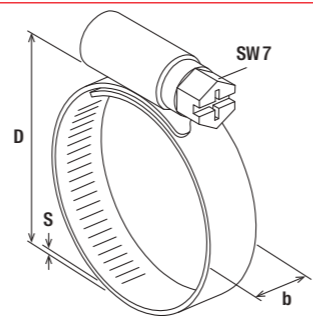
- Material class: W2
- Worm: CQ 15 (material no. 1.1132) acc. to DIN EN 10263
- Housing and band: chromium steel (material no. 1.4016) acc. to DIN EN 10088 or equivalent corrosion-resistant steel



SGS

## Technical data

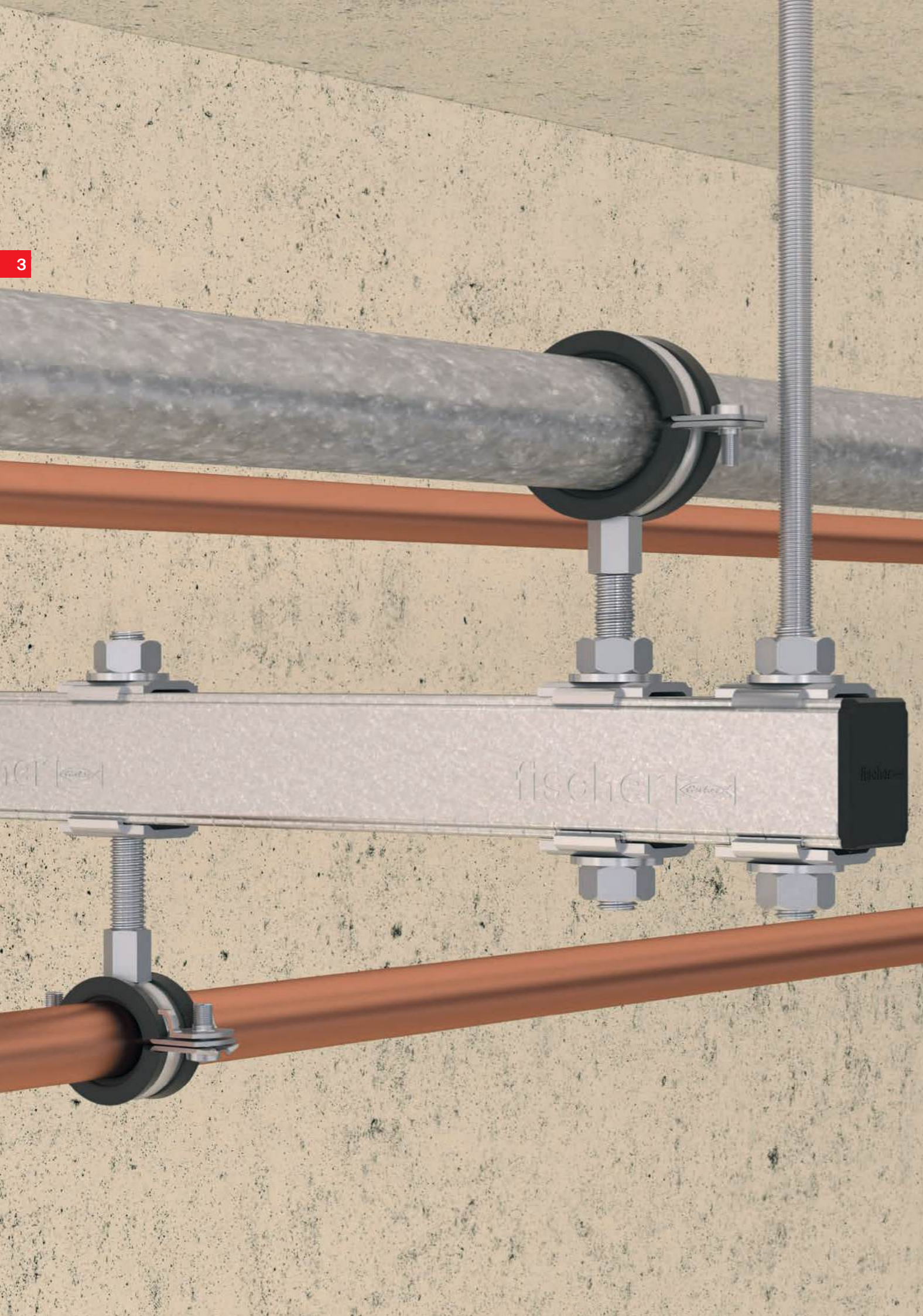
Item	Item no.	Clamping range D [mm]	Width x thickness clamp band b x s [mm]	Sales unit [pcs]
SGS 9 W2 8 - 12	045517	8 - 12	9.0 x 0.6	100
SGS 9 W2 10 - 16	045518	10 - 16	9.0 x 0.6	100
SGS 9 W2 12 - 20	045519	12 - 20	9.0 x 0.6	100
SGS 9 W2 16 - 27	045520	16 - 27	9.0 x 0.6	100
SGS 9 W2 20 - 32	045521	20 - 32	9.0 x 0.6	100
SGS 9 W2 25 - 40	045522	25 - 40	9.0 x 0.6	100
SGS 9 W2 32 - 50	045523	32 - 50	9.0 x 0.6	100
SGS 9 W2 40 - 60	045524	40 - 60	9.0 x 0.6	25
SGS 9 W2 50 - 70	045525	50 - 70	9.0 x 0.6	25
SGS 9 W2 60 - 80	045526	60 - 80	9.0 x 0.6	25
SGS 9 W2 70 - 90	045527	70 - 90	9.0 x 0.6	25
SGS 9 W2 80 - 100	045528	80 - 100	9.0 x 0.6	25



SGS

Technical data

Item	Item no.	Clamping range D [mm]	Width x thickness clamp band b x s [mm]	Sales unit [pcs]
SGS 9 W2 90 - 110	045529	90 - 110	9.0 x 0.6	25
SGS 9 W2 100 - 120	045530	100 - 120	9.0 x 0.6	25
SGS 9 W2 110 - 130	045531	110 - 130	9.0 x 0.6	25
SGS 9 W2 120 - 140	045532	120 - 140	9.0 x 0.6	25



# 3

## Light channel system FLS

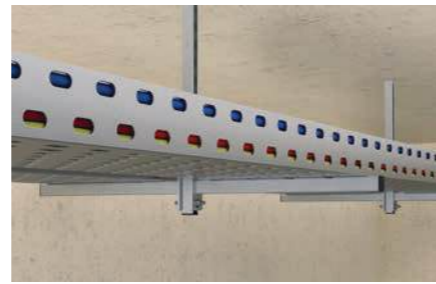
Channel FLS	84	
FLS Cutting Tool	87	
Cantilever arm ALK	89	
Cover cap AK	92	
Angle brace WS 31-45°	93	
Channel connector SV 31	95	
Sliding channel nut FSM Clix P	97	
Sliding channel nut FSM Clix M	99	
T-head bolt FHS Clix	101	
Saddle flange SF Clix 31	104	
Angle bracket MW Clix 90°	106	
Angle bracket MW and MWU	108	
Channel washer HK 31	110	
Beam clamp TKR 31	111	

# Channel FLS

The flexible channel system for light applications.



Air duct fixing with channel



Cable duct

## Applications

- The U-profile channels enable the creation of secure, horizontal and vertical installations.
- The channel system is suitable for fast and efficient fixings of pipelines and supporting structures.
- For use in dry interior areas.

## Advantages

- The fire inspection report in line with MLAR/EN1363-1 of the FLS 37 guarantees independently tested functional safety.
- The channel shape with edge seams gives a perfect fit for the connector elements and leads to a safe and easy installation.
- The serration with stamped teeth in the mounting channel gives the sliding nuts a secure hold to bear high shear loads.
- The scale on the channels simplifies the cutting of the channels and the positioning of the connector elements during installation.
- The alternating long slots in the channel enable the optimised fixing to the substrate with the perfect fixtures.

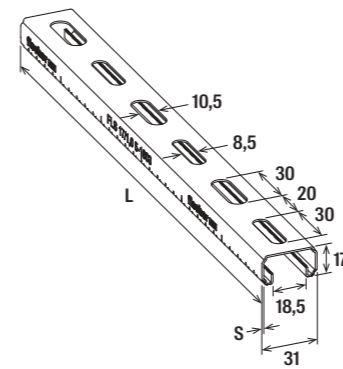
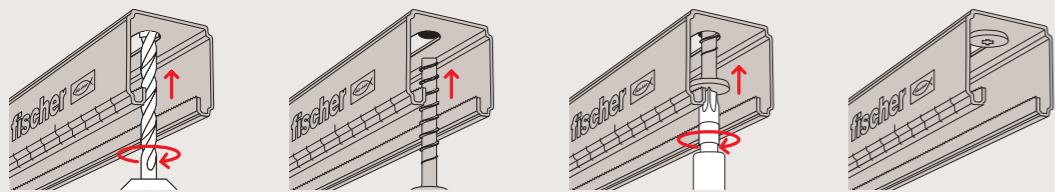
## Properties

- Material: pre-galvanised steel S250GD+Z275 (material no. 1.0242) acc. to DIN EN 10346

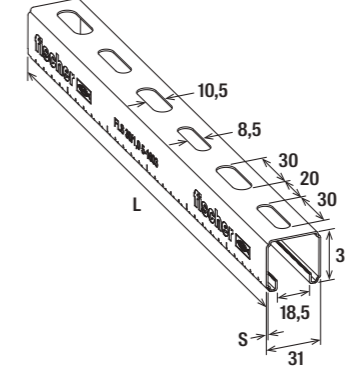
## Certificates / Features



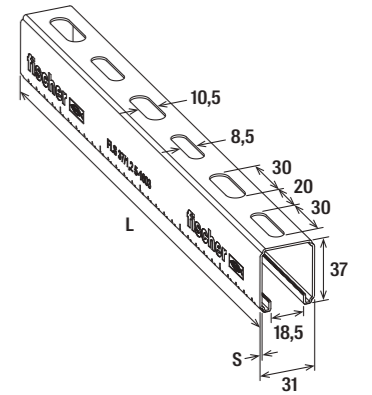
## Installation FLS



FLS 17/1.0



FLS 30/1.0

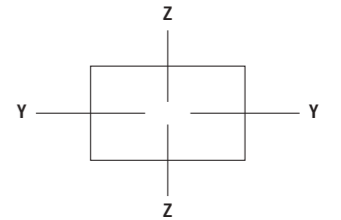


FLS 37/1.2

## Technical data

Item	Item no.	Fire test report	Thickness S [mm]	Length L [mm]	Sales unit [pcs]
FLS 17/1.0 - 2 m	572539	-	1.0	2,000	8
FLS 17/1.0 - 3 m	572540	-	1.0	3,000	8
FLS 30/1.0 - 2 m	572541	-	1.0	2,000	8
FLS 30/1.0 - 3 m	572542	-	1.0	3,000	8
FLS 37/1.2 - 2 m	572543	Yes	1.2	2,000	8
FLS 37/1.2 - 3 m	572544	Yes	1.2	3,000	8
FLS 37/1.2 - 6 m	572545	Yes	1.2	6,000	1

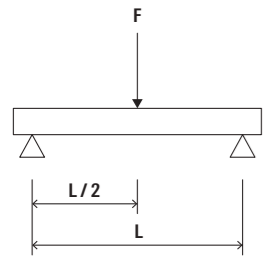
For load information under fire exposure, see chapter Basic knowledge.



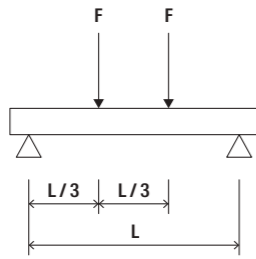
## Loads

Item	Item no.	Profile weight [kg/m]	Channel cross section [cm <sup>2</sup> ]	Moment of inertia I <sub>y</sub> [cm <sup>4</sup> ]	Moment of inertia I <sub>z</sub> [cm <sup>4</sup> ]	Section modulus W <sub>y</sub> [cm <sup>3</sup> ]	Section modulus W <sub>z</sub> [cm <sup>3</sup> ]	Max. recommended static load for 1m length F <sub>rec</sub> [kN]	Sales unit [pcs]
FLS 17/1.0 - 2 m	572539	0.58	0.72	0.25	0.91	0.26	0.59	0.13	8
FLS 17/1.0 - 3 m	572540	0.58	0.72	0.25	0.91	0.26	0.59	0.41	8
FLS 30/1.0 - 2 m	572541	0.78	0.98	1.02	1.46	0.64	0.94	0.48	8
FLS 30/1.0 - 3 m	572542	0.78	0.98	1.02	1.46	0.64	0.94	0.48	8
FLS 37/1.2 - 2 m	572543	1.06	1.33	2.03	2.01	1.04	1.29	0.78	8
FLS 37/1.2 - 3 m	572544	1.06	1.33	2.03	2.01	1.04	1.29	0.78	8
FLS 37/1.2 - 6 m	572545	1.06	1.33	2.03	2.01	1.04	1.29	0.78	1

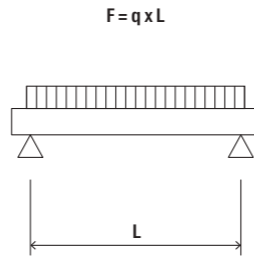
Load case 1



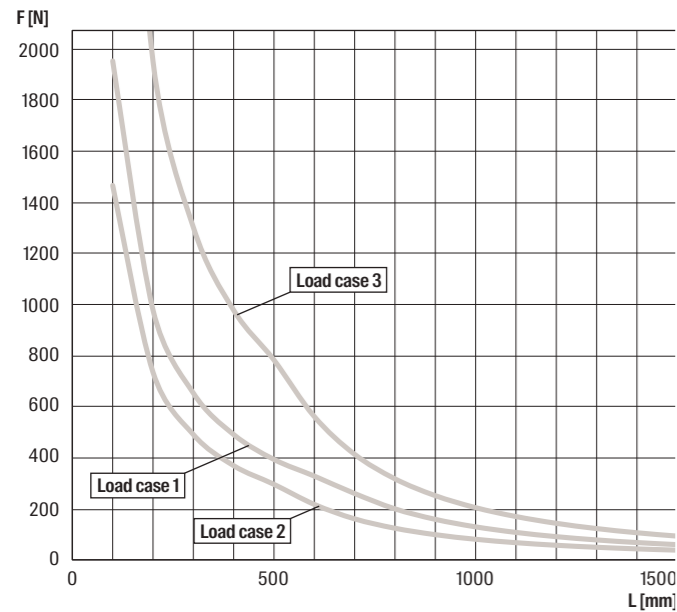
Load case 2



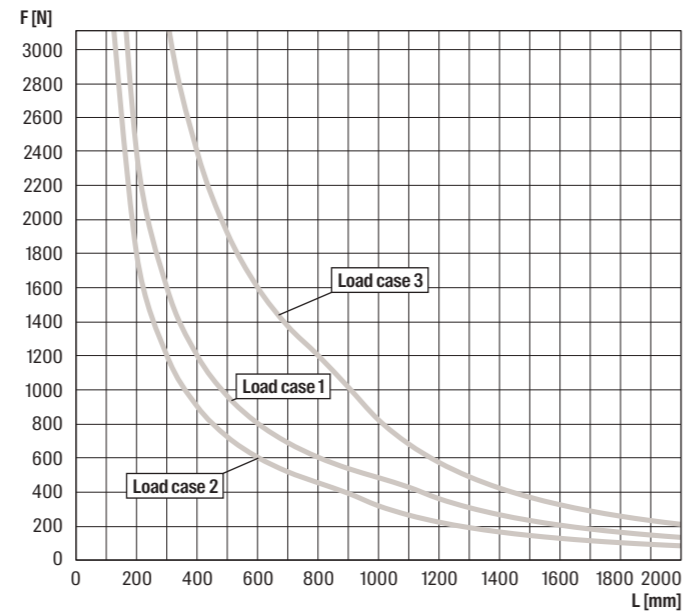
Load case 3



FLS 17/1,0

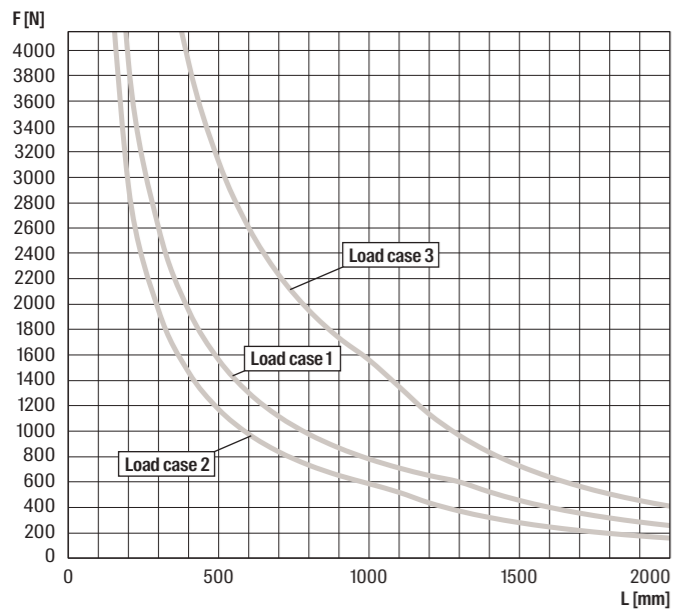


FLS 30/1,0



For the load curves, the permissible steel strain  $\delta_{adm} = 188$  N/mm (increased steel strain due to bending) and the maximum deflection under load  $L/200$  are not exceeded. Fixings and screw fastenings must be calculated accordingly. The higher yield strength is a result of the calculation according to DIN EN 1993-1-3:2010-12, para. 3.2.2.

FLS 37/1,2



For the load curves, the permissible steel strain  $\delta_{adm} = 188$  N/mm (increased steel strain due to bending) and the maximum deflection under load  $L/200$  are not exceeded. Fixings and screw fastenings must be calculated accordingly. The higher yield strength is a result of the calculation according to DIN EN 1993-1-3:2010-12, para. 3.2.2.

# FLS Cutting Tool

The Cutting Tool for FLS channels.



Air duct fixing with channel



Pipe fixing on frame construction

## Applications

- Efficient cutting of the FLS channels to the required length for processing in the installation.

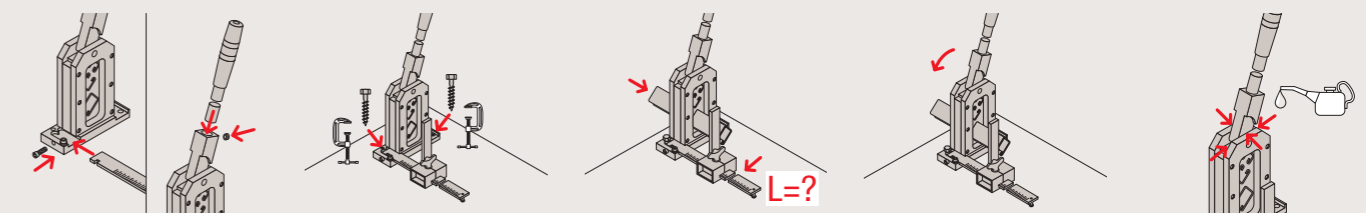
## Advantages

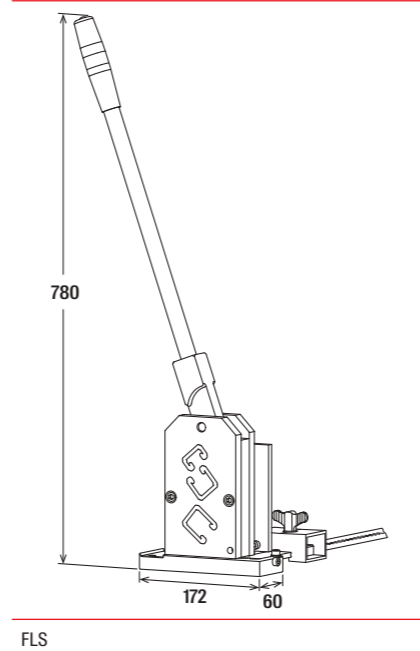
- The FLS cutting tool for the three FLS channel sizes guarantees the most economical type of channel cutting, including length measurement by the integrated 1m-measuring unit.
- Simple burr-free cutting instead of sawing the channel profile to avoid the complex and time consuming reworking of the edges.
- The cutting process avoids falling metal chips as during the sawing process for a dirt free workplace.
- The manual cutting tool, which is always ready for use, allows an almost noiseless use.
- Due to the profile-shaped openings in the cutting tool, incorrect use is permanently avoided.

## Properties

- Material: tempered tooling steel

## Installation FLS cutting tool





FLS

# Cantilever arm ALK

Cantilever arm made from FLS channel profile.



Light pipe fixing



Cable tray on cantilever arm

## Technical data

Item	Item no.	Performance data	Sales unit
			[pcs]
FLS cutting tool	543965	Incl. Operating lever and 1m measuring unit for length adjustment	1

## Applications

- Economic installation of single pipes or pipelines along the wall.
- For use in dry interior areas.

## Advantages

- The fire inspection report in line with MLAR/EN1363-1 of the ALK 37 guarantees independently tested functional safety.
- The graduated range of lengths allows an ideal adaptation to the application.
- The console's stable base plate offers a secure hold for a load-bearing construction.
- The base plate's long slots, which are at 90° to one another, allow the console to be easily aligned.

## Properties

- Material base plate: steel E295 (material no. 1.0050) acc. to DIN EN 10025-2
- Material channel: steel S215G (material no. 1.0116G) acc. to DIN 1623
- Zinc plating: electro zinc-plated

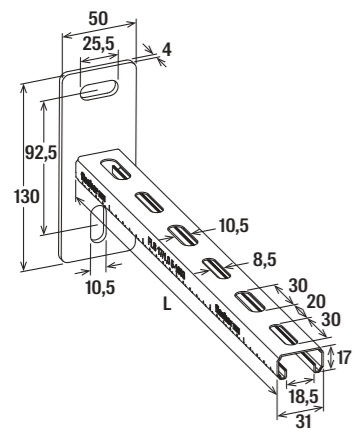
## Certificates / Features



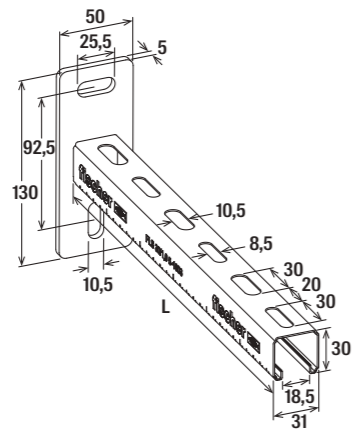
See also:

Product family Rubber inlay EMS Page 255

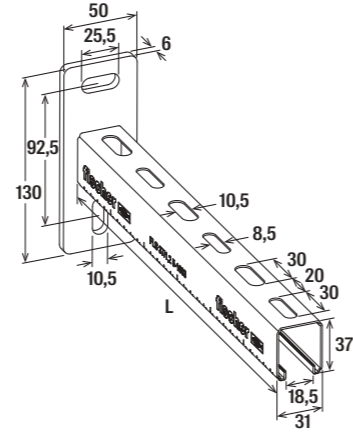




ALK 17



ALK 30



ALK 37

Technical data

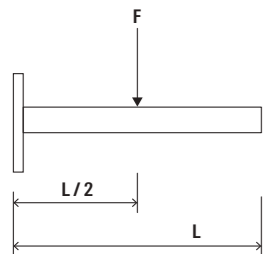
Item	Item no.	Fire test report	Profile	Length L [mm]	Sales unit [pcs]
ALK 17 - 200	538738	-	17 / 1.0	200	10
ALK 17 - 300	538739	-	17 / 1.0	300	10
ALK 30 - 200	538740	-	30 / 1.0	200	10
ALK 30 - 300	538741	-	30 / 1.0	300	10
ALK 30 - 450	538742	-	30 / 1.0	450	10
ALK 37 - 300	538743	Yes	37 / 1.2	300	10
ALK 37 - 450	538744	Yes	37 / 1.2	450	10
ALK 37 - 600	538745	Yes	37 / 1.2	600	5

For load information under fire exposure, see chapter Basic knowledge.

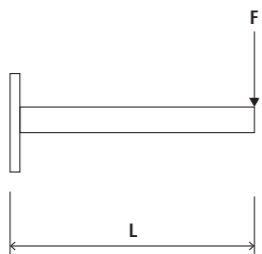
Loads

Item	Item no.	Max. recommended static load case 1 $F_{rec}$ [kN]	Max. recommended static load case 2 $F_{rec}$ [kN]	Max. recommended static load case 3 $F_{rec}$ [kN]	Sales unit [pcs]
ALK 17 - 200	538738	0.49	0.24	0.49	10
ALK 17 - 300	538739	0.92	0.12	0.31	10
ALK 30 - 200	538740	1.18	0.59	1.18	10
ALK 30 - 300	538741	0.79	0.39	0.79	10
ALK 30 - 450	538742	0.53	0.22	0.53	10
ALK 37 - 300	538743	1.27	0.93	1.27	10
ALK 37 - 450	538744	0.86	0.41	0.86	10
ALK 37 - 600	538745	0.63	0.24	0.63	5

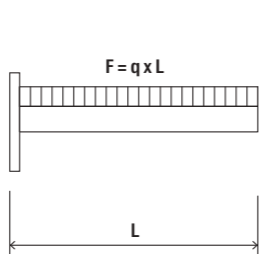
Load case 1



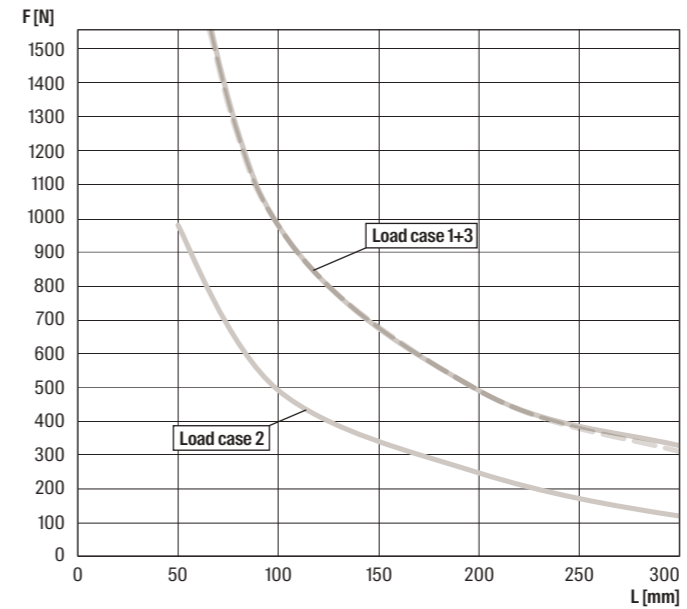
Load case 2



Load case 3

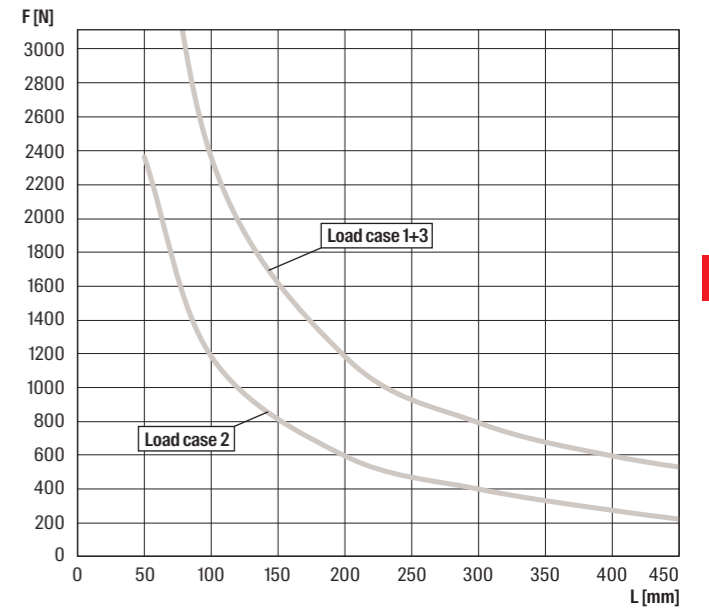


ALK 17/1,0

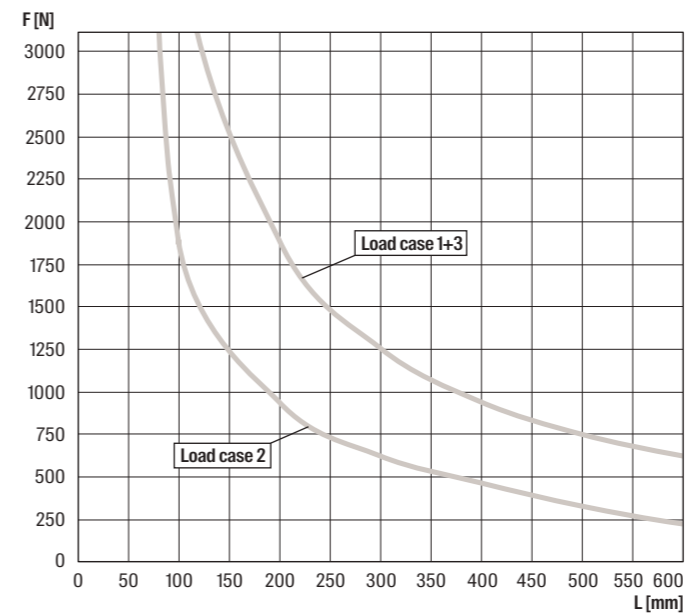


For the load curves, the permissible steel strain  $\delta_{adm} = 188 \text{ N/mm}^2$  (increased steel strain due to bending) and the maximum deflection under load  $L/150$  are not exceeded. Fixings and screw fastenings must be calculated accordingly.

ALK 30/1,0



FLS 37/1,2



For the load curves, the permissible steel strain  $\delta_{adm} = 188 \text{ N/mm}^2$  (increased steel strain due to bending) and the maximum deflection under load  $L/150$  are not exceeded. Fixings and screw fastenings must be calculated accordingly.

# Cover cap AK

The cover cap for form-flush protection, tailored to the FLS profile sizes.



## Applications

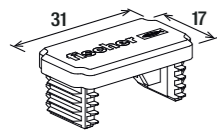
- Closing for channel FLS and cantilever arms ALK.

## Advantages

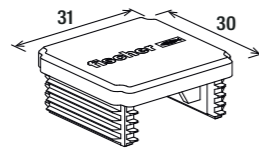
- Suitable for channel FLS 17, FLS 30 and FLS 37 and cantilever arms ALK

## Properties

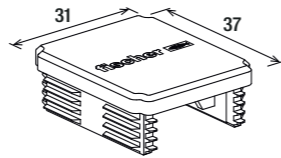
- Material: PP polypropylene, colour black



AK 17



AK 30



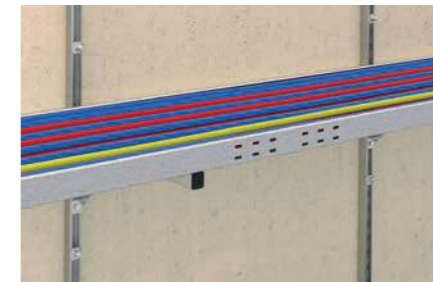
AK 37

## Technical data

Item	Item no.	For profile	Material	Sales unit [pcs]
AK 17	538746	17/1.0	polypropylene	100
AK 30	538747	30/1.0	polypropylene	100
AK 37	538748	37/1.2	polypropylene	50

# Angle brace WS 31-45°

Angle brace for stable constructions.



Cable tray on cantilever construction



Ventilating pipe fixing at the wall

## Applications

- Angle brace to construct self-supporting channel constructions with FLS channels or ALK cantilever arms.
- For use in dry interior areas.

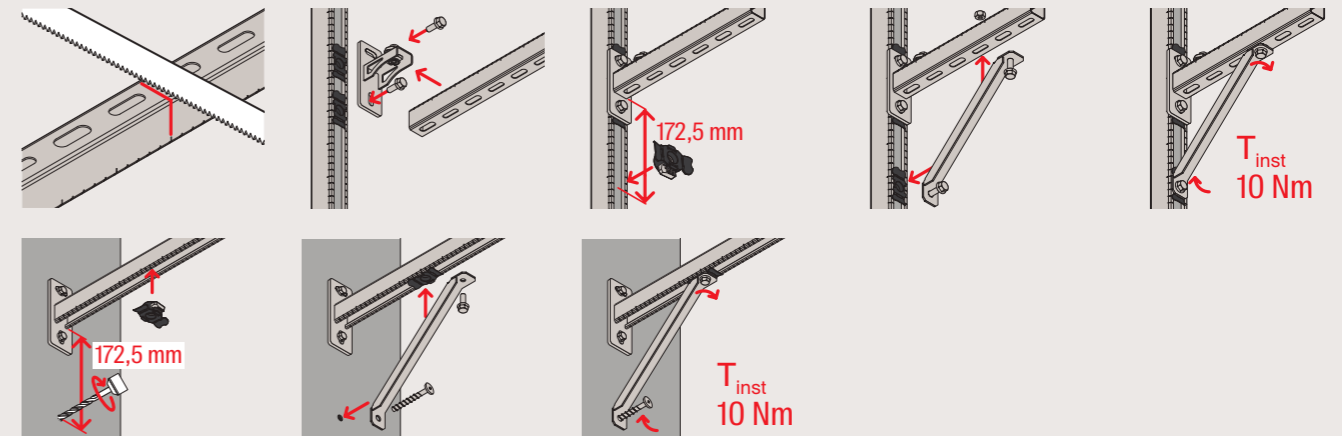
## Advantages

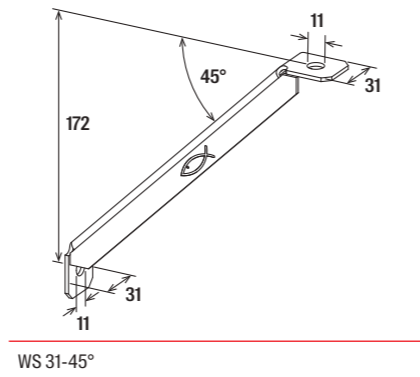
- The stable angle brace element WS 31-45° lends the supporting structure a great stability and safety.
- The size of the angle brace element guarantees a secure connection with ALK cantilever arms and FLS channels by its fitting accuracy.
- The standardised long slots in the angle brace enable an exact connection to ALK cantilever arms or FLS channels by using FSM Clix P and a screw.

## Properties

- Material: steel S235JR (material no. 1.0037) acc. to DIN EN 10025
- Zinc plating: electro zinc-plated

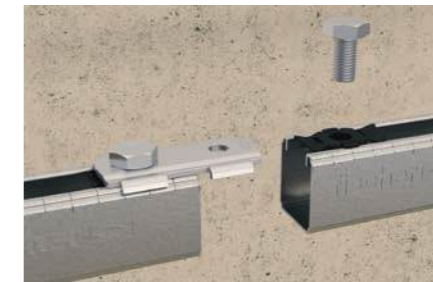
## Installation WS 31-45°



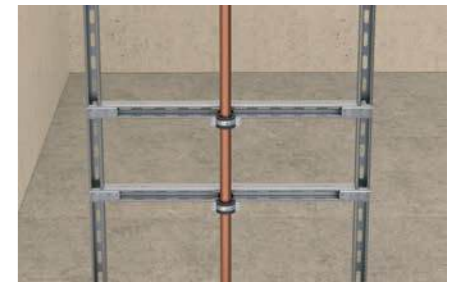


# Channel connector SV 31

Construction element - Channel connector SV 31.



Channel extension with channel connector



Vertical installation

3

3

## Technical data

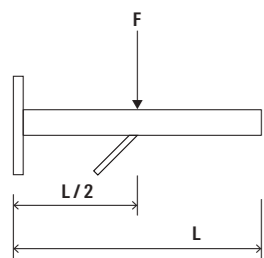
Item	Item no.	Hole- $\emptyset$ D [mm]	Sales unit [pcs]
WS 31-45°	538749	11	10

## Loads

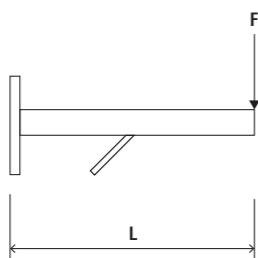
Item	Item no.	Max. recommended static load load case 1a [kN]	Max. recommended static load load case 2a [kN]	Max. recommended static load load case 3a [kN]	Sales unit [pcs]
ALK 17 - 200	538738	1.03	1.03	1.03	10
ALK 17 - 300	538739	1.52	0.45	1.52	10
ALK 30 - 200	538740	2.52	1.40	2.52	10
ALK 30 - 300	538741	1.78	0.89	1.78	10
ALK 30 - 450	538742	1.16	0.47	1.16	10
ALK 37 - 300	538743	1.78	0.89	1.78	10
ALK 37 - 450	538744	1.16	0.59	1.16	10
ALK 37 - 600	538745	0.89	0.45	0.89	5

Note: Loads are valid for fixing to wall with adequate carrying capacity. Fixing of the cantilever arm and the angle brace to the wall by anchor (e.g. FAZ II Plus, UltraCut FBS II 8). Fixing of the angle brace to the cantilever profile by FSM Clix P 10, tightening torque 12 Nm. Fixing of the angle brace to the long slot of the cantilever profile by screw and nut M10, tightening torque 20 Nm.

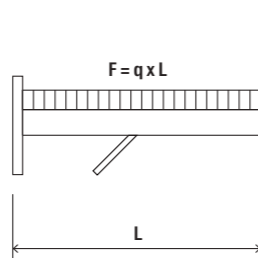
### Load case 1



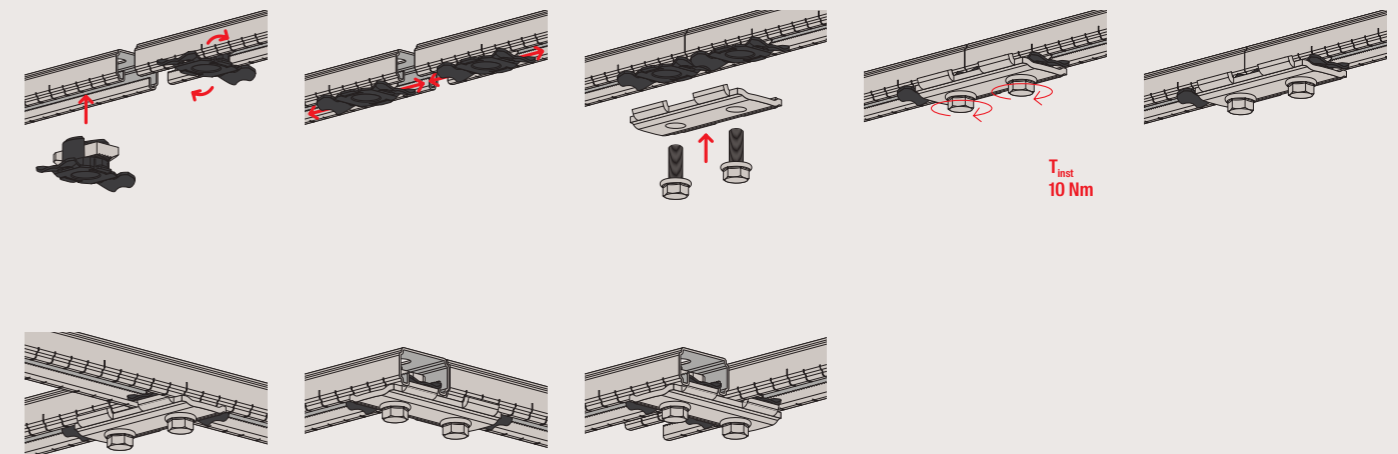
### Load case 2

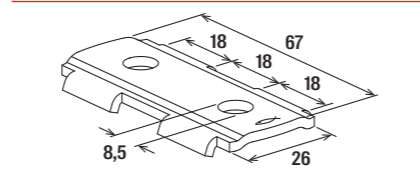
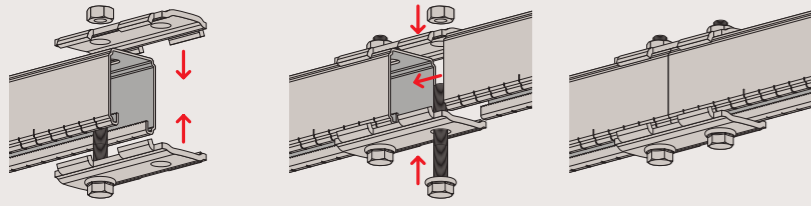


### Load case 3



## Installation SV 31





SV 31

**Technical data**

Item	Item no.	Hole- $\emptyset$ D [mm]	Sales unit [pcs]
SV 31	538641	8.5	25

**Loads**

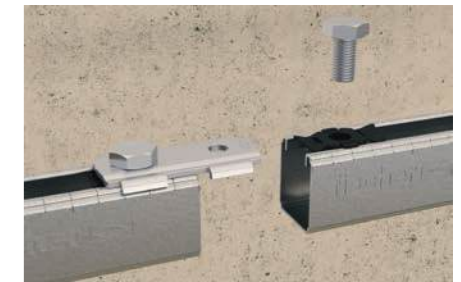
Item	Item no.	Max. recommended shear load $V_{rec}$ [kN]	Installation torque $T_{inst}$ [Nm]	Sales unit [pcs]
SV 31	538641	1.00	10	25

# Sliding channel nut FSM Clix P

Channel nut for quick and easy connection of FLS channels.



Floor penetration



Channel extension with channel connector

**Applications**

- FSM Clix P is suitable for interconnecting FLS channels by using connecting elements.
- For use in dry interior areas.

**Advantages**

- The special and disappearing thrust block of the sliding nut Clix P plastic holder enables a connection of connecting elements and channels without plastic interlayer to establish a safe longitudinal metallic connection.
- The especially developed spring leg on the FSM Clix P guarantees the necessary contact pressure of the connector to the channel to help for a secure adjustment during installation.
- The teeth on the sliding nut enable an exact and secure positioning in the FLS channel and ease the installation of connector elements.
- The unique stop element on the FSM Clix P connector guarantees the accurate 90°-turn of the connectors in the channel to ensure a save and precise installation.

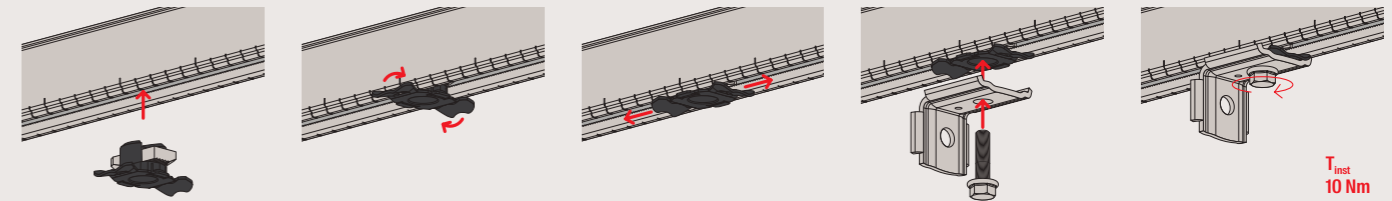
**Properties**

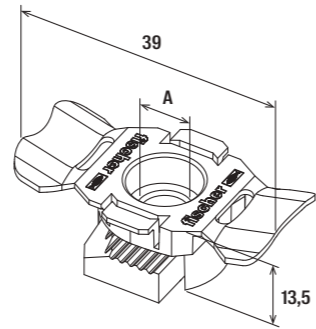
- Material channel nut: steel S420MC (material no. 1.0980) acc. to DIN EN 10149-2
- Material plastic cage: polypropylene PP, colour black
- Zinc plating: electro zinc-plated

**Certificates / Features**



**Installation FSM Clix P**





FSM Clix P

# Sliding channel nut FSM Clix M

Channel nut for quick and easy fixing in FLS channels.



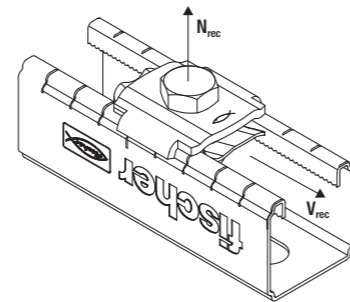
Pipe fixing at mounting channel



Pipe fixing on frame construction

## Technical data

Item	Item no.	Thread A	Sales unit [pcs]
FSM Clix P 6	538643	M6	50
FSM Clix P 8	538647	M8	50
FSM Clix P 10	538649	M10	50



FSM Clix P

## Loads

Item	Item no.	Max. recommended tension load for FLS 17/1.0 and FLS 30/1.0 $N_{rec}$ [kN]	Max. recommended tension load for FLS 37/1.2 $N_{rec}$ [kN]	Max. recommended shear load $V_{rec}$ [kN]	Installation torque $T_{inst}$ [Nm]	Sales unit [pcs]
FSM Clix P 6	538643	1.5	2.0	1.00	10	50
FSM Clix P 8	538647	1.5	2.0	1.00	10	50
FSM Clix P 10	538649	1.5	2.0	1.00	10	50

## Applications

- FSM Clix M is suitable for connecting pipe clamps with a threaded rod to FLS channels.
- For use in dry interior areas.

## Advantages

- The unique spring leg at the FSM Clix M guarantees the necessary contact pressure of the connector to the channel to help for a secure adjustment during installation.
- The teeth on the sliding nut enable an exact and secure positioning in the FLS channel and ease the installation of connector elements.
- The clix-connector element with 90°-turn for connecting enables an easy post-installation in set channels to save time and money.
- The especially developed stop element on the FSM Clix M connector guarantees the accurate 90°-turn of the connectors in the channel to ensure a safe and precise installation.

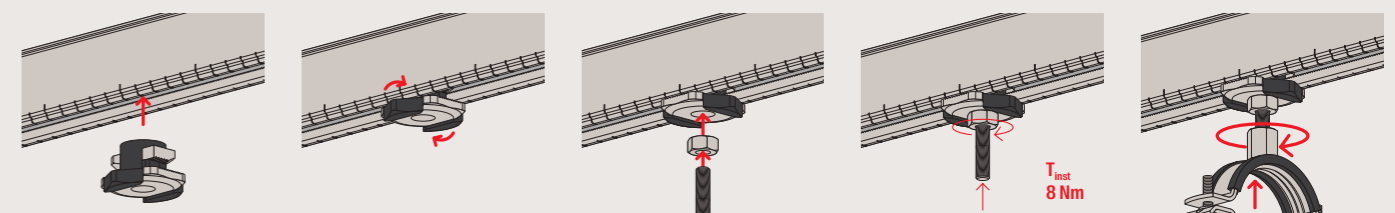
## Properties

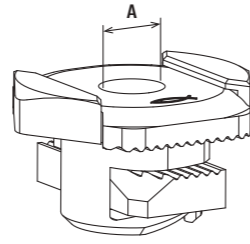
- Material channel nut: steel S420MC (material no. 1.0980) acc. to DIN EN 10149-2
- Material cover plate: steel S235JR+CR (material no. 1.0037) acc. to DIN 1652
- Material plastic cage: polypropylene PP, colour black
- Zinc plating: electro zinc-plated

## Certificates / Features



## Installation FSM Clix M





FSM Clix M

# T-head bolt FHS Clix

Hammer-head bolt for quick and easy fixing in FLS channels.



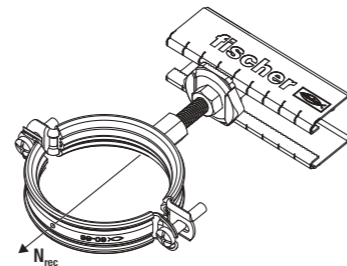
Light pipe fixing



Pipe fixing at mounting channel

### 3 Technical data

Item	Item no.	Thread A	Width across nut SW [mm]	Sales unit [pcs]
FSM Clix M 6	538650	M6	10	50
FSM Clix M 8	538651	M8	13	50
FSM Clix M 10	538652	M10	17	50



FSM Clix M

### Loads

Item	Item no.	Max. recommended tension load for FLS 17/1.0 and FLS 30/1.0 $N_{rec}$ [kN]	Max. recommended tension load for FLS 37/1.2 $N_{rec}$ [kN]	Installation torque $T_{inst}$ [Nm]	Sales unit [pcs]
FSM Clix M 6	538650	1.5	2.0	8	50
FSM Clix M 8	538651	1.5	2.0	8	50
FSM Clix M 10	538652	1.5	2.0	8	50

### Applications

- FHS Clix is suitable for connecting pipe clamps with the channel.
- For use in dry interior areas.

### Advantages

- The special spring leg at the FHS Clix guarantees the necessary contact pressure of the connector to the channel to help for a secure adjustment during installation.
- The teeth on the sliding nut enable an exact and secure positioning in the FLS channel and ease the installation of connector elements.
- The clix-connector element with 90°-turn for connecting enables an easy post-installation in set channels to save time and money.
- The especially developed stop element on the FHS Clix connector guarantees the accurate 90°-turn of the connectors in the channel to ensure a safe and precise installation.

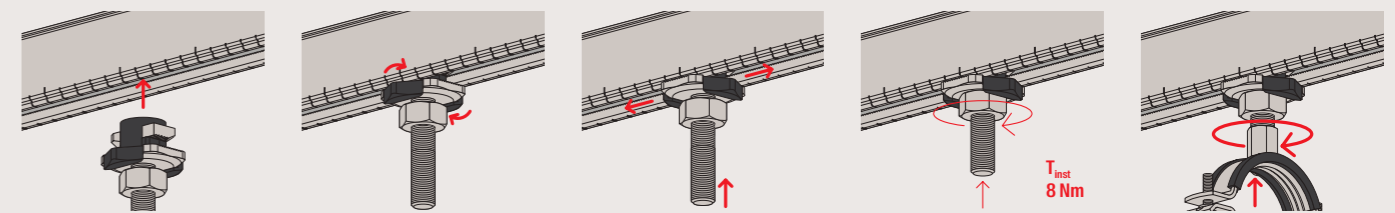
### Properties

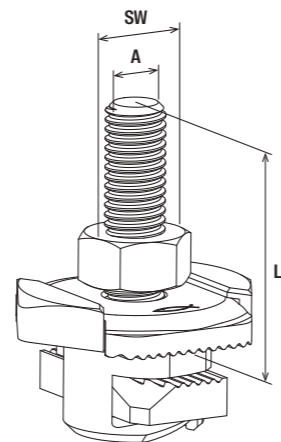
- Material channel nut: steel S420MC (material no. 1.0980) acc. to DIN EN 10149-2
- Material cover plate: steel S235JR+CR (material no. 1.0037) acc. to DIN 1652
- Material threaded rod: steel acc. to DIN 976-2, min. 4.6 (DIN EN ISO 898-1)
- Material hexagonal nut: steel acc. to DIN 934-4, min. 4.8 (DIN EN ISO 898-2 table 4 stability)
- Material plastic cage: polypropylene PP, colour black
- Zinc plating: electro zinc-plated

### Certificates / Features

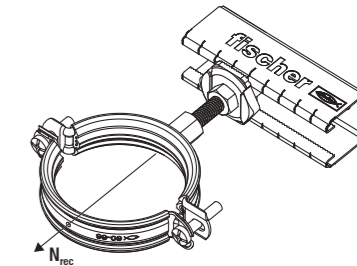


### Installation FHS Clix





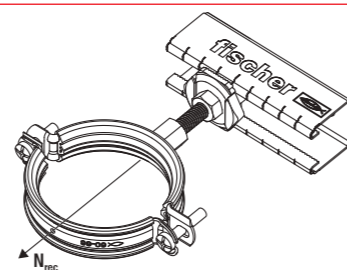
FHS Clix



FHS Clix

Technical data

Item	Item no.	Thread A	Length L [mm]	Width across nut SW [mm]	Sales unit [pcs]
FHS Clix 8 x 30	538653	M8	30	13	100
FHS Clix 8 x 40	538654	M8	40	13	100
FHS Clix 8 x 60	538655	M8	60	13	100
FHS Clix 8 x 80	538656	M8	80	13	50
FHS Clix 8 x 100	538657	M8	100	13	50
FHS Clix 8 x 140	545834	M8	140	13	50
FHS Clix 8 x 190	545835	M8	190	13	50
FHS Clix 10 x 30	538658	M10	30	17	100
FHS Clix 10 x 40	538659	M10	40	17	100
FHS Clix 10 x 60	538660	M10	60	17	50
FHS Clix 10 x 80	545836	M10	80	17	50
FHS Clix 10 x 100	538661	M10	100	17	50



FHS Clix

Loads

Item	Item no.	Max. recommended tension load for FLS 17/1.0 and FLS 30/1.0 $N_{rec}$ [kN]	Max. recommended tension load for FLS 37/1.2 $N_{rec}$ [kN]	Installation torque $T_{inst}$ [Nm]	Sales unit [pcs]
FHS Clix 8 x 30	538653	1.5	2.0	8	100
FHS Clix 8 x 40	538654	1.5	2.0	8	100
FHS Clix 8 x 60	538655	1.5	2.0	8	100
FHS Clix 8 x 80	538656	1.5	2.0	8	50
FHS Clix 8 x 100	538657	1.5	2.0	8	50
FHS Clix 8 x 140	545834	1.5	2.0	8	50
FHS Clix 8 x 190	545835	1.5	2.0	8	50
FHS Clix 10 x 30	538658	1.5	2.0	8	100
FHS Clix 10 x 40	538659	1.5	2.0	8	100
FHS Clix 10 x 60	538660	1.5	2.0	8	50

Loads

Item	Item no.	Max. recommended tension load for FLS 17/1.0 and FLS 30/1.0 $N_{rec}$ [kN]	Max. recommended tension load for FLS 37/1.2 $N_{rec}$ [kN]	Installation torque $T_{inst}$ [Nm]	Sales unit [pcs]
FHS Clix 10 x 80	545836	1.5	2.0	8	50
FHS Clix 10 x 100	538661	1.5	2.0	8	50

# Saddle flange SF Clix 31

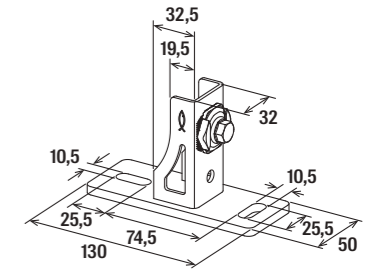
The pre-assembled saddle flange SF Clix 31.



Channel installation at the wall



Cantilever construction with channel



SF Clix 31

## Applications

- Connection element between channel and building-structures.
- For use in dry interior areas.

## Advantages

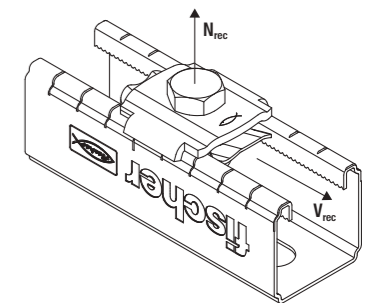
- Pre-assembled accessories like SF Clix bring the number of articles for a connection down and guarantee a time-saving installation.
- The pre-assembled connector of the SF Clix secures the installation position due to the unique thrust block and guarantees a safe and fast installation.
- The special spring leg at pre-assembled connector guarantees the necessary contact pressure of the connector to the channel to help for a secure adjustment during installation.
- The perfect-fit saddle of the SF allows an simple installation by inserting the channel.
- The saddle flange's stable design offers a secure hold for a load-bearing construction.

## Properties

- Material saddle: steel E295 (material no. 1.0050) acc. to DIN EN 10025-2
- Material channel nut: steel S420MC (material no. 1.0980) acc. to DIN EN 10149-2
- Material cover plate: steel S235JR+CR (material no. 1.0037) acc. to DIN 1652
- Material hexagonal screw: steel min. 4.6 (DIN EN ISO 898-1)
- Material plastic cage: polypropylene PP, colour black
- Zinc plating: electro zinc-plated

## Technical data

Item	Item no.	Thread A	Width across nut SW [mm]	Sales unit [pcs]
SF Clix 31	538665	M8	13	10

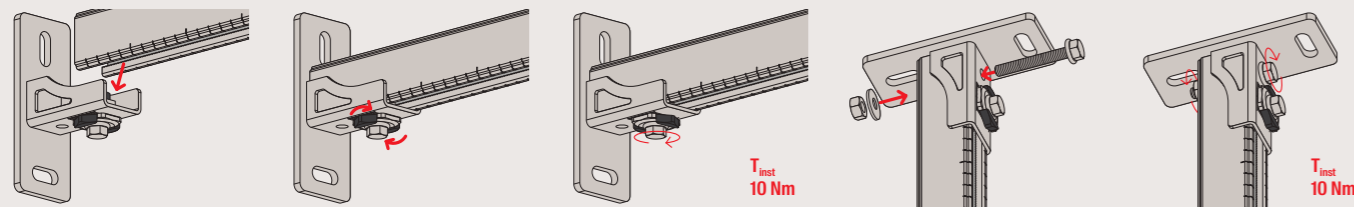


SF Clix 31

## Loads

Item	Item no.	Max. recommended tension load for FLS 17/1.0 and FLS 30/1.0 $N_{rec}$ [kN]	Max. recommended tension load for FLS 37/1.2 $N_{rec}$ [kN]	Max. recommended shear load $V_{rec}$ [kN]	Installation torque $T_{inst}$ [Nm]	Sales unit [pcs]
SF Clix 31	538665	1.5	2.0	1.00	10	10

## Installation SF Clix 31



# Angle bracket MW Clix 90°

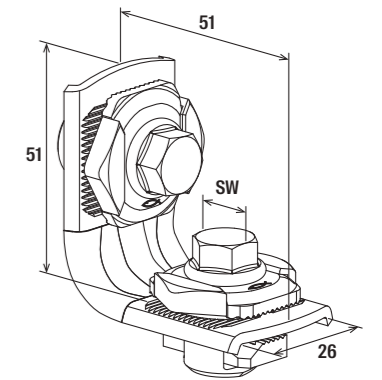
The pre-assembled angle bracket MW Clix 90°.



Cantilever construction with channel



Pipe fixing on frame construction



MW Clix 90°

## Technical data

Item	Item no.	Thread A	Width across nut SW [mm]	Sales unit [pcs]
MW Clix 90°	538666	M8	13	10

## Applications

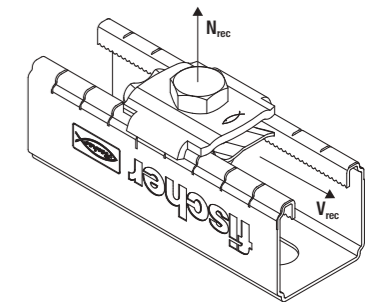
- Element for the stable construction of angle connections with FLS channels.
- For use in dry interior areas.

## Advantages

- Pre-assembled accessories like SF Clix bring the number of articles for a connection down and guarantee a time-saving installation.
- The pre-assembled connector of the MW Clix secures the installation position due to the unique thrust block and guarantees a safe and fast installation.
- The especially developed spring leg at the pre-assembled connector guarantees the necessary contact pressure of the connector to the channel to help for a secure adjustment during installation.
- The form-locking and accurately fitting angle bracket of the MW clix allows a simple installation of the FLS channel and saves valuable installation time.

## Properties

- Material angle bracket: steel S235JR+CR (material no. 1.0037) acc. to DIN 1652
- Material channel nut: steel S420MC (material no. 1.0980) acc. to DIN EN 10149-2
- Material cover plate: steel S235JR+CR (material no. 1.0037) acc. to DIN 1652
- Material hexagonal screw: steel min. 4.6 (DIN EN ISO 898-1)
- Material plastic cage: polypropylene PP, colour black
- Zinc plating: electro zinc-plated

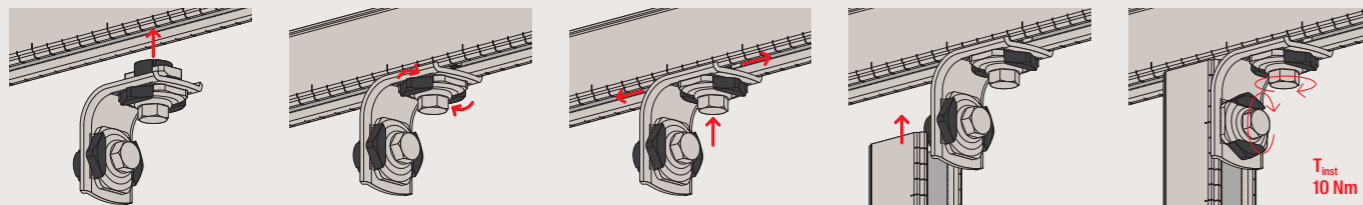


MW Clix 90°

## Loads

Item	Item no.	Max. recommended tension load for FLS 17/1.0 and FLS 30/1.0 $N_{rec}$ [kN]	Max. recommended tension load for FLS 37/1.2 $N_{rec}$ [kN]	Max. recommended shear load $V_{rec}$ [kN]	Installation torque $T_{inst}$ [Nm]	Sales unit [pcs]
MW Clix 90°	538666	1.5	2.0	1.00	10	10

## Installation MW Clix 90°



# Angle bracket MW and MWU

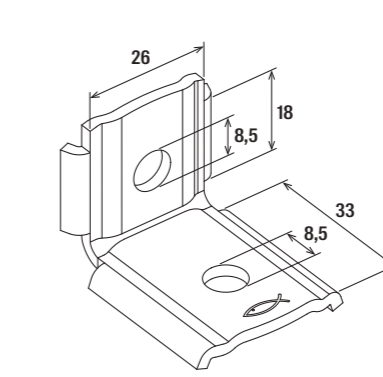
Construction element – Angle bracket MW 90° and MWU 90°.



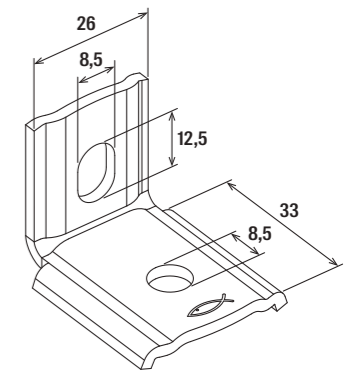
Floor penetration



Pipe fixing in a corridor



MW 90°



MWU 90°

## Technical data

Item	Item no.	Sales unit
MW 90°	538668	50
MWU 90°	538667	25

## Applications

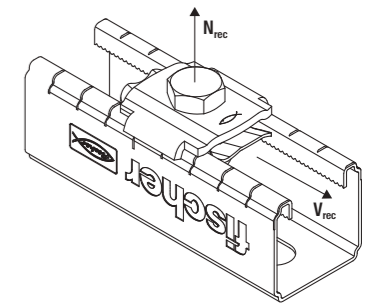
- Connecting elements for the arrangement of simple channel constructions with the sliding channel nut FSM Clix P.
- For use in dry interior areas.

## Advantages

- The individual developed retaining brackets at the MW 90° angle bracket enable a form-locking installation longitudinal and transverse to the channel direction to adapt the channel connection effectively.
- The long slot on flat wing of the MWU 90° angle bracket enables a direct connection to the substrate for space-saving fixation.
- The standardised holes in the angle brackets enable an exact connection to the FLS channels by using FSM Clix P and a screw.

## Properties

- Material: steel S235JR+CR (material no. 1.0037) acc. to DIN EN 1652
- Zinc plating: electro zinc-plated

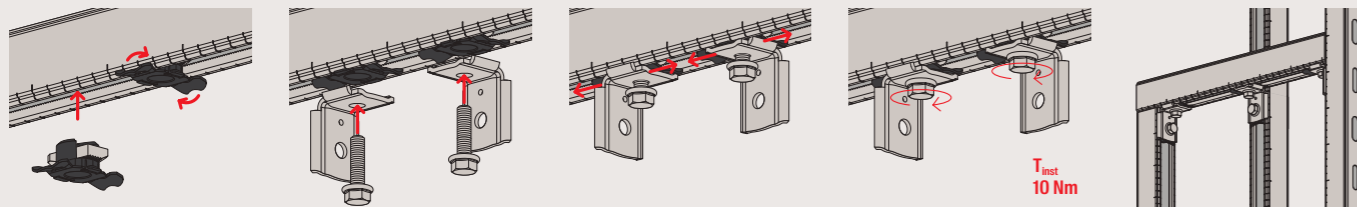


MW 90° and MWU 90°

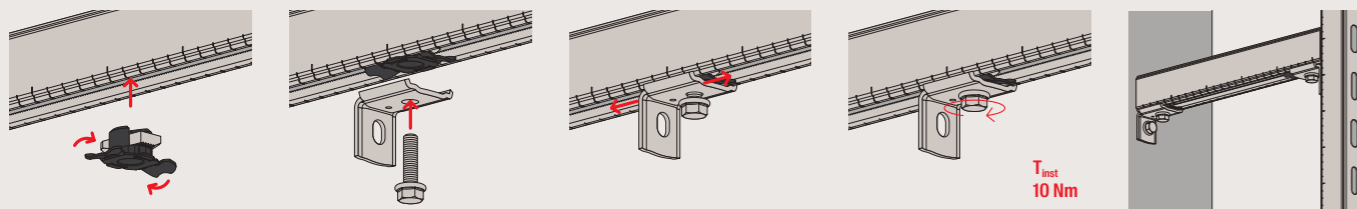
## Loads

Item	Item no.	Max. recommended tension load for FLS 17/1.0 and FLS 30/1.0	Max. recommended tension load for FLS 37/1.2	Max. recommended shear load	Installation torque	Sales unit
		$N_{rec}$ [kN]	$N_{rec}$ [kN]	$V_{rec}$ [kN]	$T_{inst}$ [Nm]	[pcs]
MW 90°	538668	1.5	2.0	1.00	10	50
MWU 90°	538667	1.5	2.0	1.00	10	25

## Installation MW



## Installation MWU



# Channel washer HK 31

Connector - Channel washer HK 31.



Pipe fixing at mounting channel



Horizontal pipe fixing

## Applications

- The Channel washer HK 31 is used for stable connections and to strengthen the FLS profile for a fixing to the substrate.
- For use in dry interior areas.

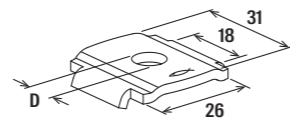
## Advantages

- The special retaining brackets at the SV connecting elements enable a form-locking installation longitudinal and transverse to the channel direction to adapt the channel connection effectively.
- The standardised slots of the Channel washer enable an exact push-through connection of FLS mounting channels easy and fast.

## Properties

- Material: steel S235JR+CR (material no. 1.0037) acc. to DIN EN 1652
- Zinc plating: electro zinc-plated

## Certificates / Features



HK 31

## Technical data

Item	Item no.	Hole- $\emptyset$ D [mm]	Sales unit [pcs]
HK 31 8.5	538663	8.5	50
HK 31 10.5	538664	10.5	50

# Beam clamp TKR 31

Clamping bracket for the fixing of channels to steel girders.



Channel fixing to steel beam

## Applications

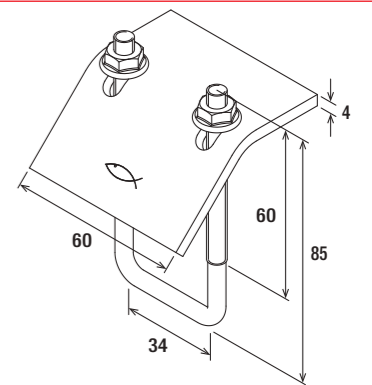
- Fixing of FLS channels to steel girders, required are two beam clamps per fixing.
- For use in dry interior areas.

## Advantages

- The design of the beam clamp allows for fixing without drilling or welding.
- The various lengths of the beam clamp sides allows for fixing on all standard steel beams.
- The shape of the beam clamp guarantees the simple adjustment of the channel connection.

## Properties

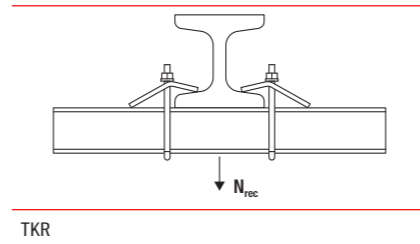
- Material U-bolt pipe hanger: steel S235JR (material no. 1.0037) acc. to DIN EN 10025-2
- Material plate: steel E295 (material no. 1.0050) acc. to DIN EN 10025-2
- Material hexagon nut: steel resistance class 8
- Zinc plating: electro zinc-plated



TKR 31

## Technical data

Item	Item no.	Thread A	Width across nut SW [mm]	Sales unit [pcs]
TKR 31	538751	M6	10	25






**3** Loads

Item	Item no.	Max. recom. static load (centr. tension) $N_{rec}$ [kN]	Installation torque $T_{inst}$ [Nm]	Sales unit [pcs]
TKR 31	538751	2.80	5	25

**3**

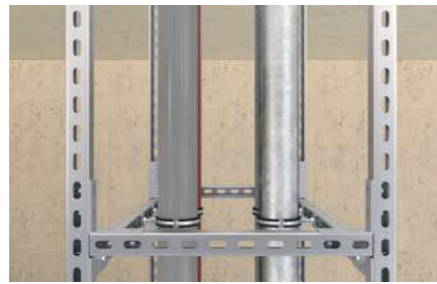
# 4

## Channel system Universal FUS

Channel FUS	116		Channel nut FCN	170	
Channel connector FUF OC and PFUF OC	129		T-head bolt FCN Clix S	172	
Socket wrench FSK	130		T-head bolt FCSN	174	
Channel connector FDCC	131		Adjustment wheel FAW	176	
Cantilever arm FCA	133		Channel washer HK 41	178	
Large cantilever arm FCAM	138		Saddle flange SF	180	
Cover cap FEC	140		Universal angle UWS	182	
Push-through connector PFCN	141		Angle bracket WK	184	
Saddle flange PSF	143		Flat fitting FFF	186	
Universal angle PUWS	145		Angle fitting FAF	188	
Angle bracket PWK	147		Z-Fitting FZF, U-Fitting FUF	190	
Angle bracket fire-tested PUWF	149		Multidimensional angle FUF	192	
Variable bracket PVB	153		Variable bracket VB	194	
Bracing elements PSAE	155		Bracing bracket FYJB	196	
Flat fittings PFFF	157		Universal hinge FUH	198	
Angle fitting PFAF	159		Bracing bracket FTRB 45	200	
U-fitting PFUF	161		Beam clamp TKR	202	
Multidimensional angles PFUF D	162		Beam clamp FHBC hdg	205	
Channel nut FCN Clix P	164		Cross connector FVS II	207	
Channel nut FCN Clix M	167				

# Channel FUS

The universal and complete mounting channel system for a wide range of applications.



3D-frame constructions



Solid frame construction

## Applications

- Secure horizontal and vertical installations.
- Fast and efficient fixing of pipelines and supporting structures.
- For use in dry interior areas.

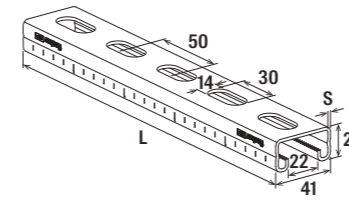
## Advantages

- The fire inspection report in line with MLAR/EN13501 guarantees independently tested functional safety.
- The basic channel geometry allows the usage of the complete extensive range of accessories.
- The stamped serration in the channel gives the sliding nuts a secure hold for high shear loads, e.g. for vertical installation.
- Different channel wall thicknesses allow economical choices for installation.
- The scale on the mounting channels simplifies the cutting and positioning of the fixtures during the installation.

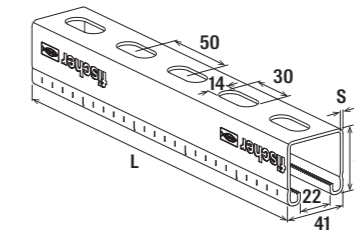
## Properties

- Material: pre-galvanised steel S250GD+Z275 (material no. 1.0242) acc. to DIN EN 10346

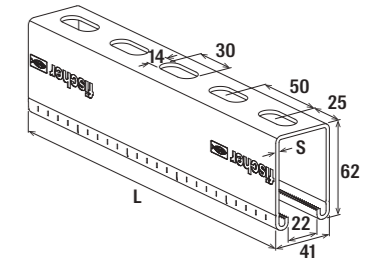
## Certificates / Features



FUS 21



FUS 41



FUS 62

## Channel FUS

Item	Galvanised steel Item no. gvz	Hot-dip galvanised / Zinc flake coated Item no. hdg / zl	A2 Item no. A2	A4 Item no. A4	Ap- pro- val ETA	Fire test report	Length		Thickness		Sales unit [pcs]
							L [mm]	S [mm]			
FUS 21/1,5 - 2 m	545117	-	-	-	●	-	2,000	1,5		1	
FUS 21/1,5 - 3 m	545118	-	-	-	●	-	3,000	1,5		1	
FUS 21/1,5 - 6 m	545119	-	-	-	●	-	6,000	1,5		1	
FUS 21/2,0 - 2 m	040391	-	504466	504472	●	-	2,000	2,0		1	
FUS 21/2,0 - 3 m	097660	537653	-	-	●	-	3,000	2,0		1	
FUS 21/2,0 - 6 m	097661	-	542735 <sup>1)</sup>	542738 <sup>1)</sup>	●	-	6,000	2,0		1	
FUS 21/2,5 - 2 m	092867	-	-	-	●	-	2,000	2,5		1	
FUS 21/2,5 - 3 m	077349	-	-	-	●	-	3,000	2,5		1	
FUS 21/2,5 - 6 m	077541	-	-	-	●	-	6,000	2,5		1	
FUS 41/1,5 - 2 m	545120	-	-	-	●	-	2,000	1,5		1	
FUS 41/1,5 - 3 m	545126	-	-	-	●	-	3,000	1,5		1	
FUS 41/1,5 - 6 m	545127	-	-	-	●	-	6,000	1,5		1	
FUS 41/2,0 - 2 m	040390	-	504468	504474	●	-	2,000	2,0		1	
FUS 41/2,0 - 3 m	097658	517426	-	-	●	-	3,000	2,0		1	
FUS 41/2,0 - 6 m	097659	537656	542736 <sup>1)</sup>	542739 <sup>1)</sup>	●	-	6,000	2,0		1	
FUS 41/2,5 - 2 m	092295	-	504470	504475	●	Yes	2,000	2,5		1	
FUS 41/2,5 - 3 m	077347	-	-	-	●	Yes	3,000	2,5		1	
FUS 41/2,5 - 6 m	077537	537658	542737 <sup>1)</sup>	542740 <sup>1)</sup>	●	Yes	6,000	2,5		1	
FUS 62/2,5 - 3 m	-	517427	-	-	●	Yes	3,000	2,5		1	
FUS 62/2,5 - 6 m	504457	517428	-	557765	●	Yes	6,000	2,5		1	

<sup>1)</sup> Delivery time on request.

For load information under fire exposure, see chapter Basic knowledge. ETA approval only for galvanised steel variants.

See also:

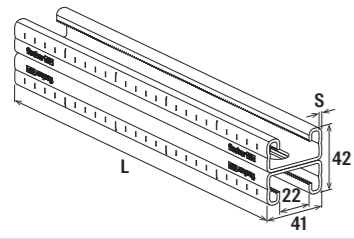
Product family Channel nut FCN Clix P  
Page 171



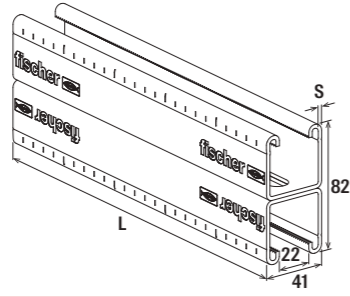
See also:

Product family Rubber inlay EMS Page  
255

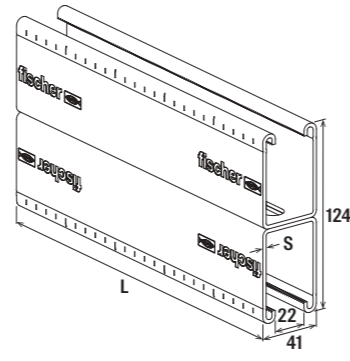




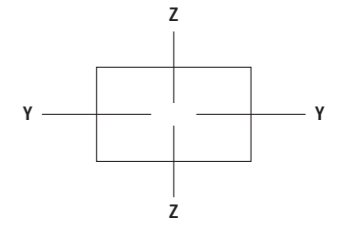
FUS 21D



FUS 41D



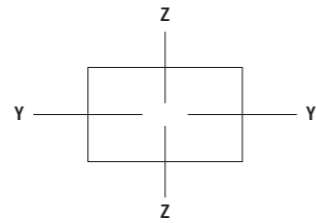
FUS 62D



Channel FUS D

Item	Galvanised steel	Hot-dip galvanised / Zinc flake coated	A4	Ap-approval	Length L [mm]	Thickness S [mm]	Sales unit [pcs]
Item	Item no. gvz	Item no. hdg / zl	Item no. A4	ETA			
FUS 21D/2.0 - 3 m	504458	537659	-	●	3,000	2.0	1
FUS 21D/2.0 - 6 m	535531	537661	-	●	6,000	2.0	1
FUS 41D/2.0 - 6 m	542734	-	-	-	6,000	2.0	1
FUS 41D/2.5 - 6 m	504459	537662	562655	●	6,000	2.5	1
FUS 62D/2.5 - 6 m	504460	537663	-	●	6,000	2.5	1

For load information under fire exposure, see chapter Basic knowledge. ETA approval only for galvanized steel variants.



Loads Channel FUS zp

Item	Item no.	Ap-approval	Profile weight [kg/m]	Channel cross section [cm <sup>2</sup> ]	Permissible tensile stress $\sigma_{per}^*$ [kN/cm <sup>2</sup> ]	Moment of inertia $I_y$ [cm <sup>4</sup> ]	Moment of inertia $I_z$ [cm <sup>4</sup> ]	Section modulus $W_y$ [cm <sup>3</sup> ]	Section modulus $W_z$ [cm <sup>3</sup> ]	Max. recommended static load for 1m length $F_{rec}$ [kN]	Max. recommended static load for 2m length $F_{rec}$ [kN]	Max. recommended static load for 3m length $F_{rec}$ [kN]	Sales unit [pcs]
FUS 21/1.5 - 2 m	545117	●	1.20	1.42	18.83	0.88	3.68	0.77	1.79	0.44	0.10	0.03	1
FUS 21/1.5 - 3 m	545118	●	1.20	1.42	18.83	0.88	3.68	0.77	1.79	0.44	0.10	0.03	1
FUS 21/1.5 - 6 m	545119	●	1.20	1.42	18.83	0.88	3.68	0.77	1.79	0.44	0.10	0.03	1
FUS 21/2.0 - 2 m	040391	●	1.44	1.82	18.75	1.06	4.63	0.92	2.26	0.53	0.12	0.03	1
FUS 21/2.0 - 3 m	097660	●	1.44	1.82	18.83	1.06	4.63	0.92	2.26	0.53	0.12	0.03	1
FUS 21/2.0 - 6 m	097661	●	1.44	1.82	18.83	1.06	4.63	0.92	2.26	0.53	0.12	0.03	1
FUS 21/2.5 - 2 m	092867	●	1.67	2.11	18.83	1.14	5.24	0.96	2.56	0.56	0.12	0.03	1
FUS 21/2.5 - 3 m	077349	●	1.67	2.11	18.83	1.14	5.24	0.96	2.56	0.56	0.12	0.03	1
FUS 21/2.5 - 6 m	077541	●	1.67	2.11	18.83	1.14	5.24	0.96	2.56	0.56	0.12	0.03	1
FUS 41/1.5 - 2 m	545120	●	1.80	2.02	18.83	4.58	6.01	2.12	2.93	1.59	0.57	0.25	1
FUS 41/1.5 - 3 m	545126	●	1.80	2.02	18.83	4.58	6.01	2.12	2.93	1.59	0.57	0.25	1
FUS 41/1.5 - 6 m	545127	●	1.80	2.02	18.83	4.58	6.01	2.12	2.93	1.59	0.57	0.25	1
FUS 41/2.0 - 2 m	040390	●	2.06	2.62	18.83	5.72	7.67	2.63	3.74	1.97	0.70	0.28	1
FUS 41/2.0 - 3 m	097658	●	2.06	2.62	18.83	5.72	7.67	2.63	3.74	1.97	0.70	0.28	1

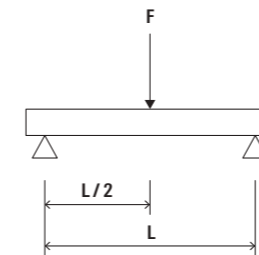
Loads Channel FUS zp

Item	Item no.	Ap-approval	Profile weight [kg/m]	Channel cross section [cm <sup>2</sup> ]	Permissible tensile stress $\sigma_{per}^*$ [kN/cm <sup>2</sup> ]	Moment of inertia $I_y$ [cm <sup>4</sup> ]	Moment of inertia $I_z$ [cm <sup>4</sup> ]	Section modulus $W_y$ [cm <sup>3</sup> ]	Section modulus $W_z$ [cm <sup>3</sup> ]	Max. recommended static load for 1m length $F_{rec}$ [kN]	Max. recommended static load for 2m length $F_{rec}$ [kN]	Max. recommended static load for 3m length $F_{rec}$ [kN]	Sales unit [pcs]
FUS 41/2,0 - 6 m	097659	●	2.06	2.62	18.83	5.72	7.67	2.63	3.74	1.97	0.70	0.28	1
FUS 41/2,5 - 2 m	092295	●	2.45	3.11	18.83	6.44	8.95	2.90	4.37	2.17	0.78	0.32	1
FUS 41/2,5 - 3 m	077347	●	2.45	3.11	18.83	6.44	8.95	2.90	4.37	2.17	0.78	0.32	1
FUS 41/2,5 - 6 m	077537	●	2.45	3.11	18.83	6.44	8.95	2.90	4.37	2.17	0.78	0.32	1
FUS 62/2,5 - 6 m	504457	●	3.27	4.17	18.83	18.74	12.85	5.70	6.27	4.28	2.12	0.99	1
FUS 21D/2.0 - 3 m	504458	●	2.87	3.63	18.83	5.37	9.25	2.56	4.51	1.91	0.64	0.25	1
FUS 21D/2.0 - 6 m	535531	●	2.87	3.63	18.83	5.37	9.25	2.56	4.51	1.91	0.64	0.25	1
FUS 41D/2.0 - 6 m	542734	-	4.12	5.04	18.83	30.70	15.29	7.49	7.46	5.58	2.79	1.72	1
FUS 41D/2.5 - 6 m	504459	●	4.89	6.23	18.83	34.88	17.91	8.51	8.73	6.38	3.16	1.86	1
FUS 62D/2.5 - 6 m	504460	●	6.55	8.33	18.83	108.14	25.70	17.44	12.53	13.11	6.50	4.28	1

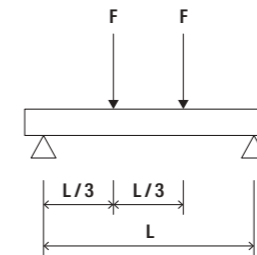
<sup>1)</sup> For load case 1.

<sup>2)</sup> The permissible stress is derived from the increased yield strength due to cold forming in accordance with EN 1993-1-3:2010-12, considering a partial safety factor of 1.54

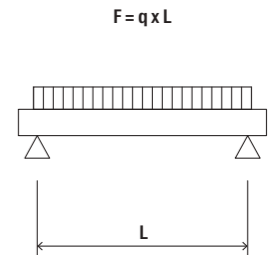
Load case 1



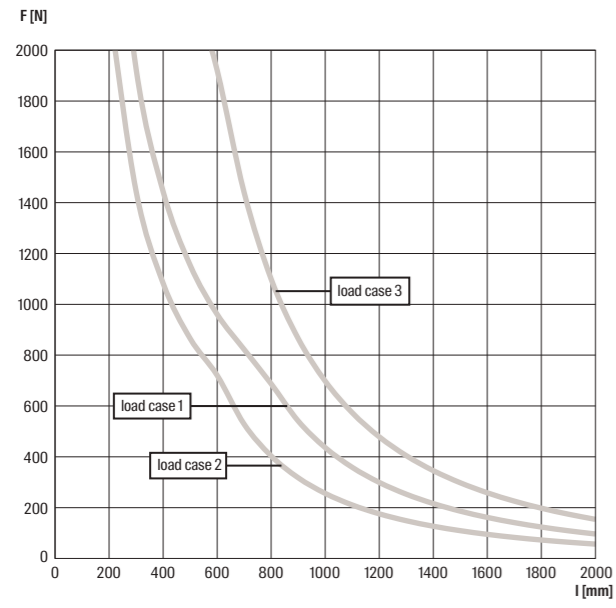
Load case 2



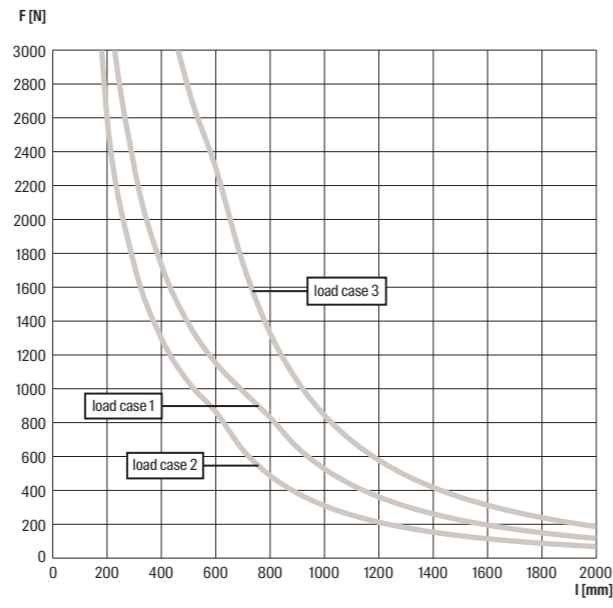
Load case 3



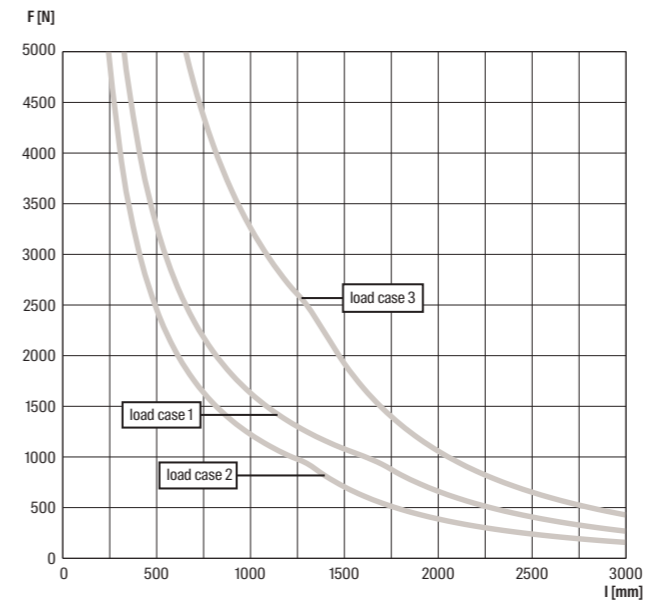
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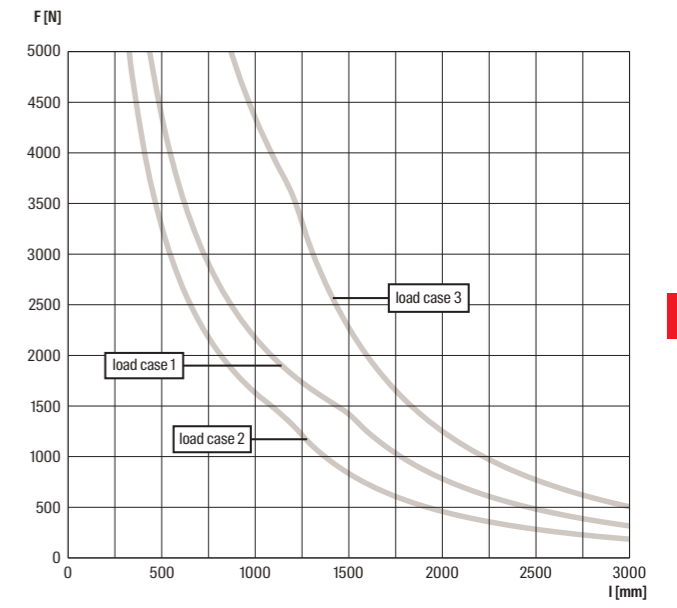
**FUS 21/2.0 gvz**



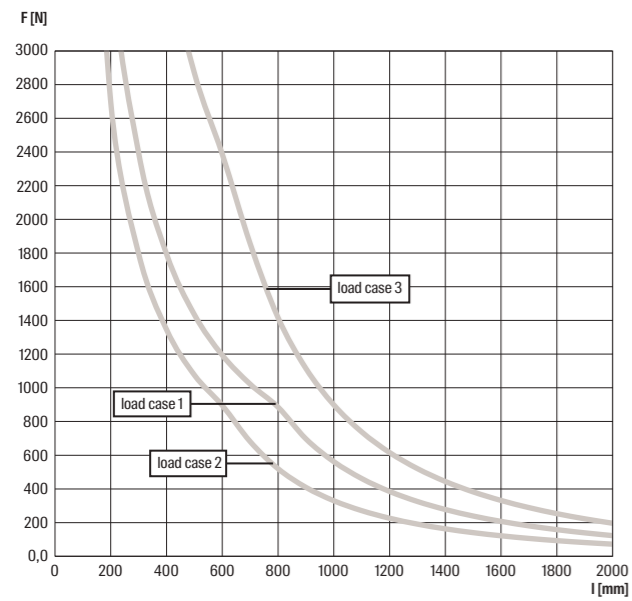
**FUS 41/2.0 gvz**



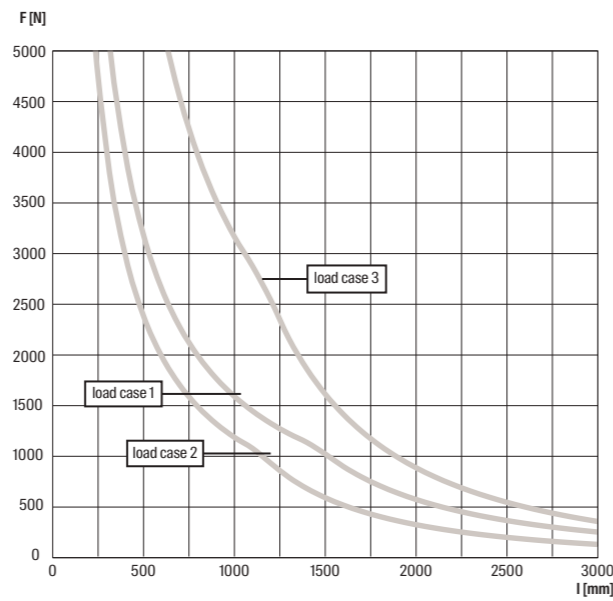
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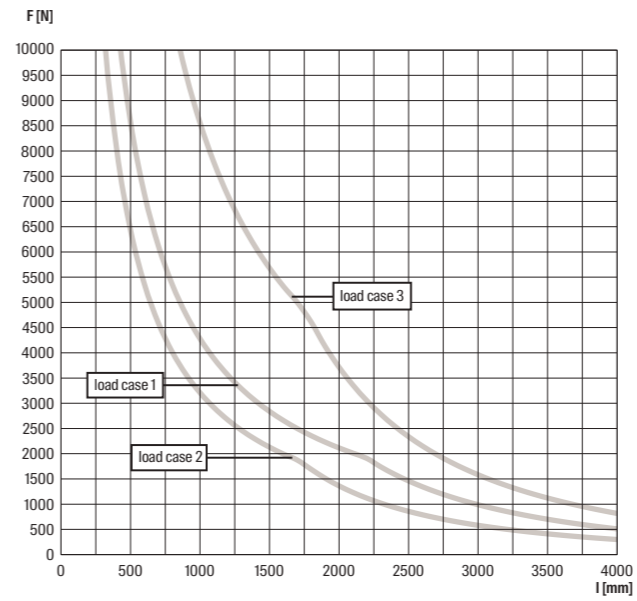
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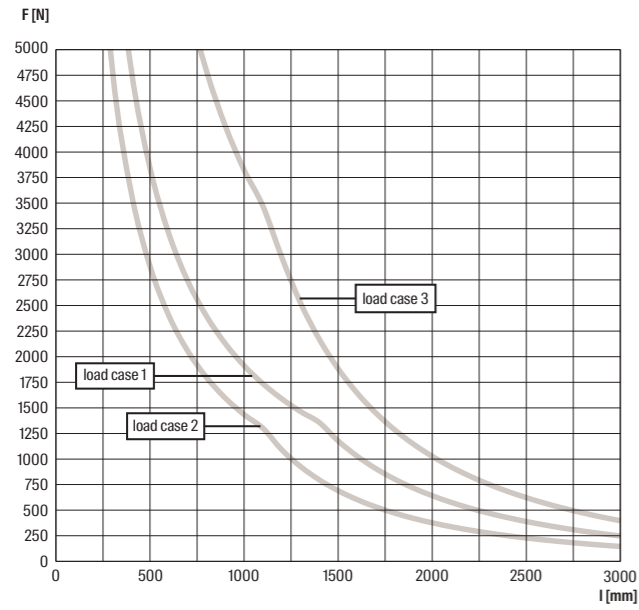
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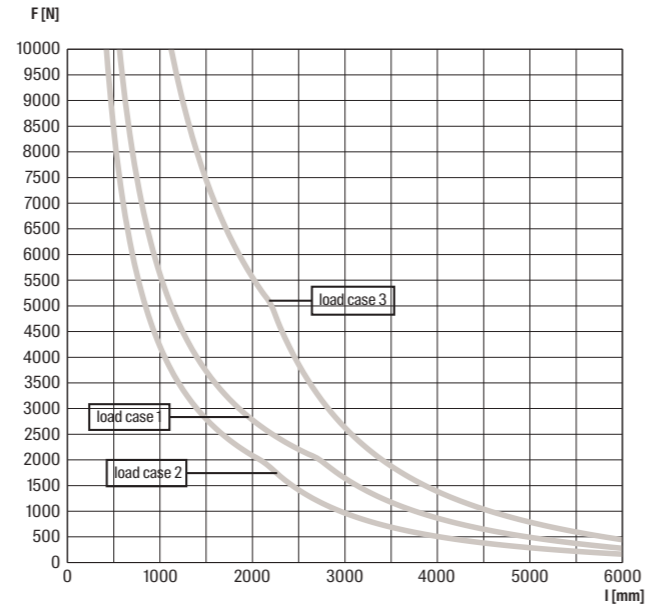
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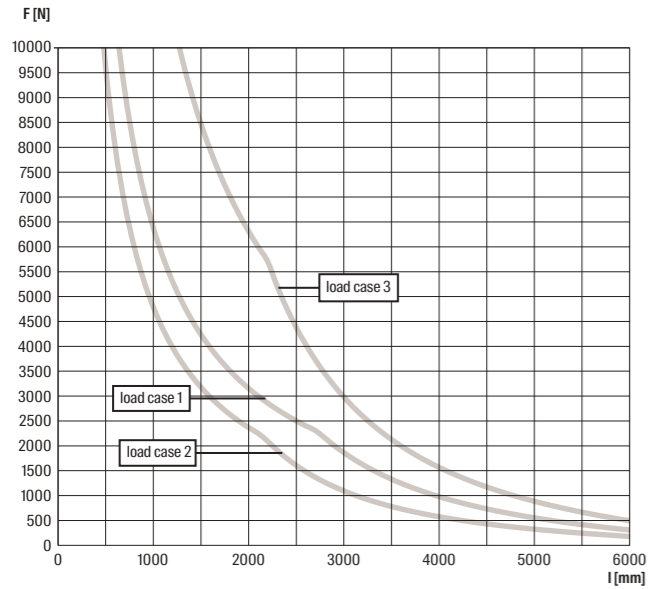
FUS 21D/2.0 gvz



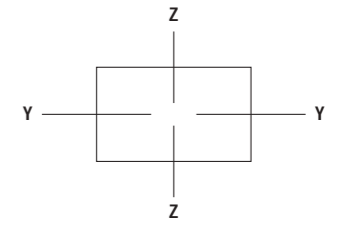
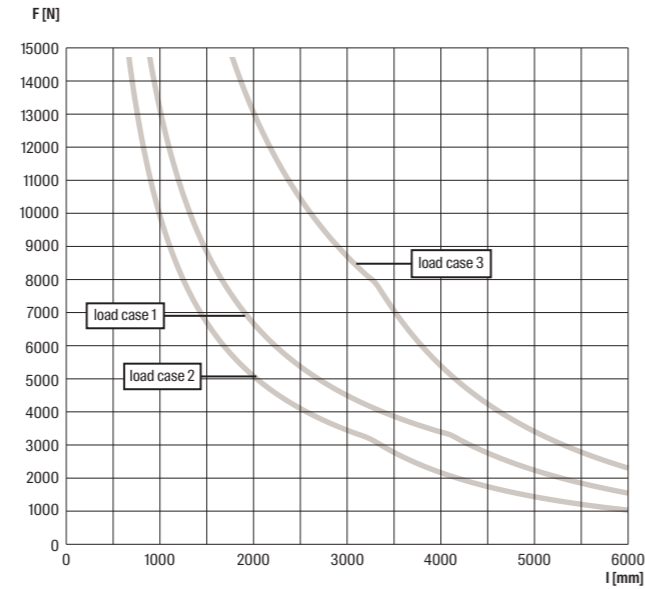
FUS 41D/2.0 gvz



FUS 41D/2.5 gvz



FUS 62D/2.5 gvz



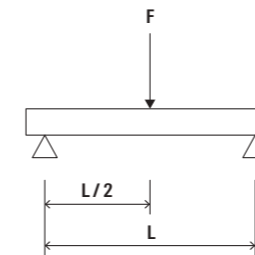
Loads Channel FUS hdg

Item	Item no.	Profile weight [kg/m]	Channel cross section [cm <sup>2</sup> ]	Permissible tensile stress $\sigma_{\text{per}}^*$ [kN/cm <sup>2</sup> ]	Moment of inertia $I_y$ [cm <sup>4</sup> ]	Moment of inertia $I_z$ [cm <sup>4</sup> ]	Section modulus $W_y$ [cm <sup>3</sup> ]	Section modulus $W_z$ [cm <sup>3</sup> ]	Max. recommended static load for 1m length $F_{\text{rec}}$ [kN]	Max. recommended static load for 2m length $F_{\text{rec}}$ [kN]	Max. recommended static load for 3m length $F_{\text{rec}}$ [kN]	Sales unit [pcs]
FUS 21/2,0 - 3 m	537653	1.44	1.82	19.3	1.06	4.63	0.92	2.26	0.53	0.12	0.03	1
FUS 41/2,0 - 3 m	517426	2.06	2.62	19.3	5.72	7.67	2.63	3.74	2.02	0.70	0.28	1
FUS 41/2,0 - 6 m	537656	2.06	2.62	19.3	5.72	7.67	2.63	3.74	2.02	0.70	0.28	1
FUS 41/2,5 - 6 m	537658	2.45	3.11	19.3	6.44	8.95	2.90	4.37	2.23	0.78	0.32	1
FUS 62/2,5 - 3 m	517427	3.27	4.17	19.3	18.74	12.85	5.70	6.27	4.39	2.17	0.99	1
FUS 62/2,5 - 6 m	517428	3.27	4.17	19.3	18.74	12.85	5.70	6.27	4.39	2.17	0.99	1
FUS 21D/2.0 - 3 m	537659	2.87	3.63	19.3	5.37	9.25	2.56	4.51	1.96	0.64	0.25	1
FUS 21D/2.0 - 6 m	537661	2.87	3.63	19.3	5.37	9.25	2.56	4.51	1.96	0.64	0.25	1
FUS 41D/2.5 - 6 m	537662	4.89	6.23	19.3	34.88	17.91	8.51	8.73	6.55	3.24	1.86	1
FUS 62D/2.5 - 6 m	537663	6.55	8.33	19.3	108.14	25.70	17.44	12.53	13.45	6.67	4.40	1

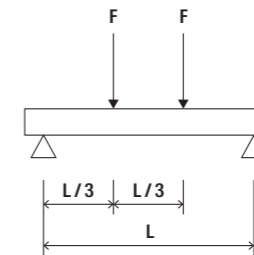
<sup>1)</sup> For load case 1.

<sup>2)</sup> The permissible stress is derived from the increased yield strength due to cold forming in accordance with EN 1993-1-3:2010-12, considering a partial safety factor of 1.54

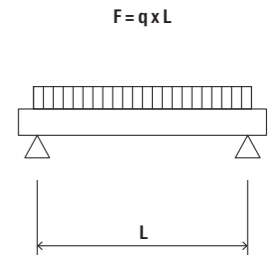
Load case 1



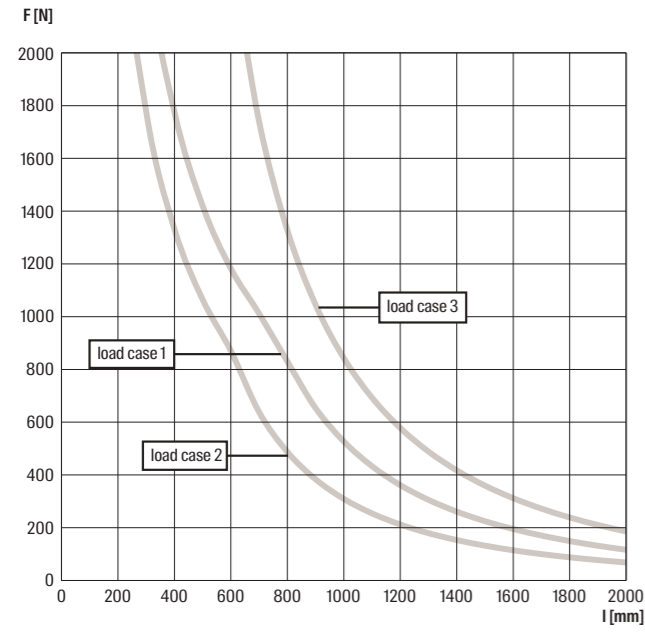
Load case 2



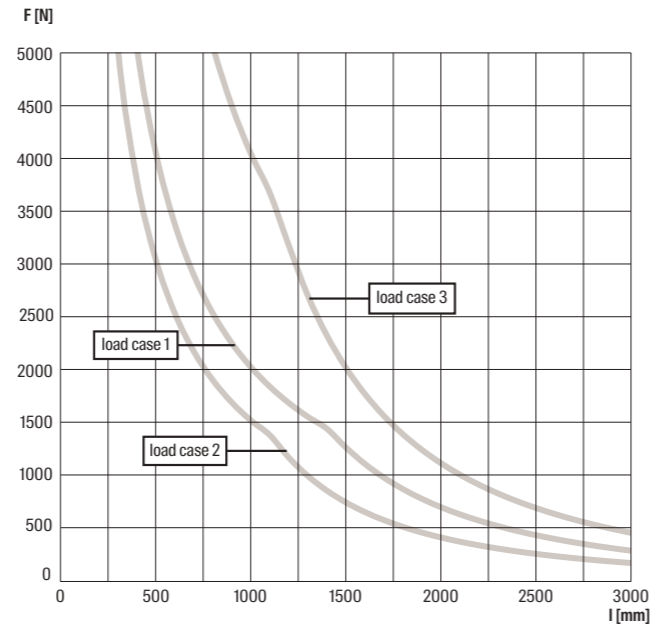
Load case 3



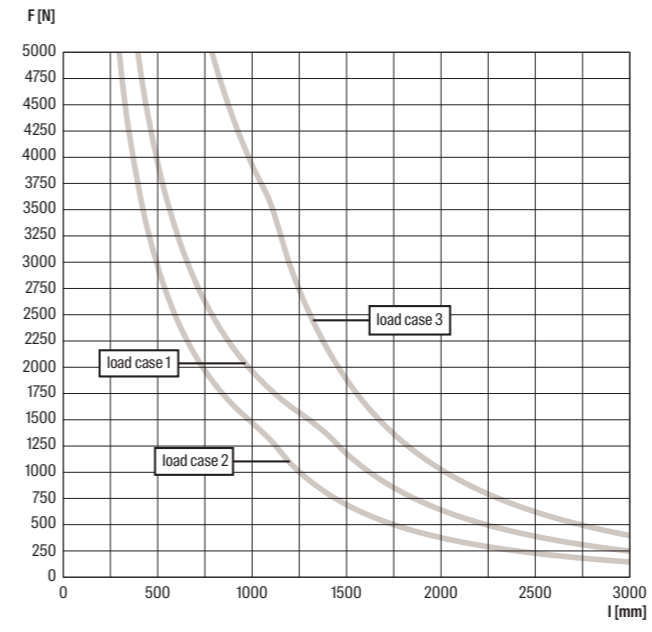
**FUS 21/2.0 hdg**



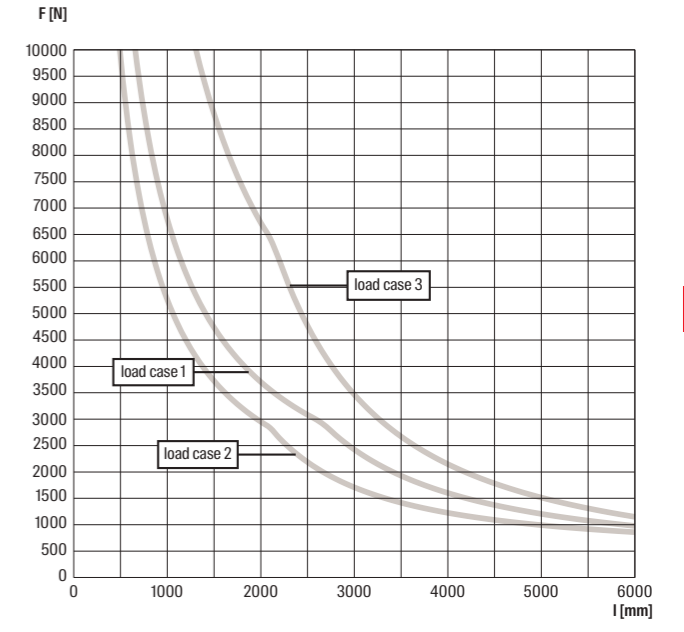
**FUS 41/2.0 hdg**



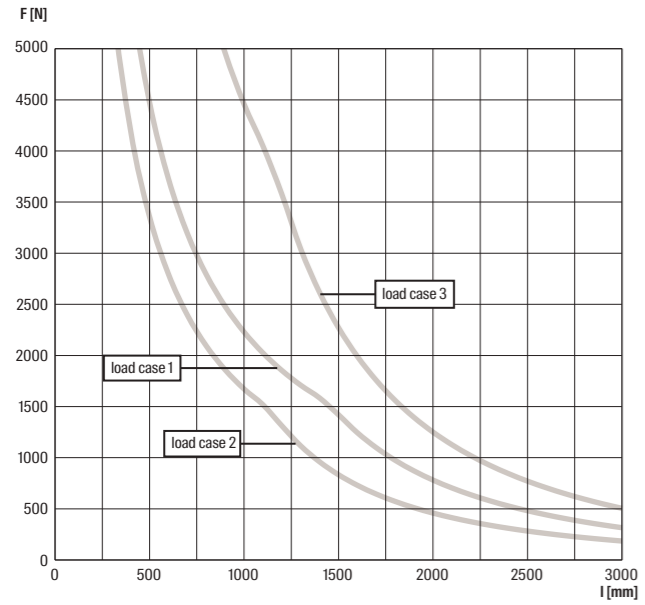
**FUS 21D/2.0 hdg**



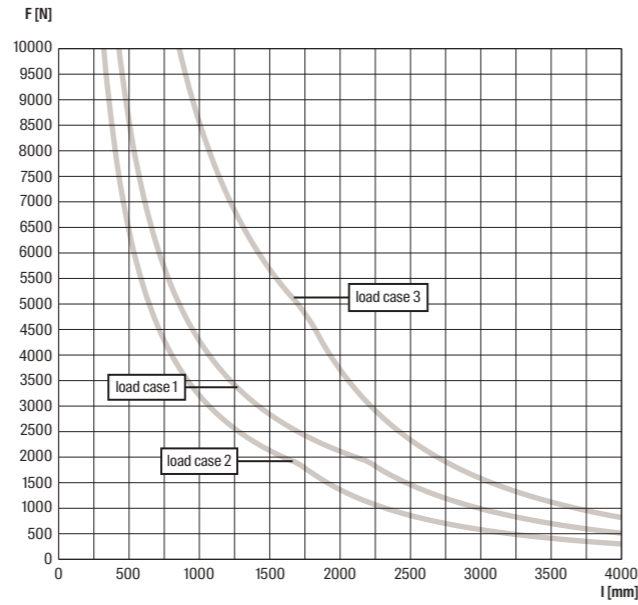
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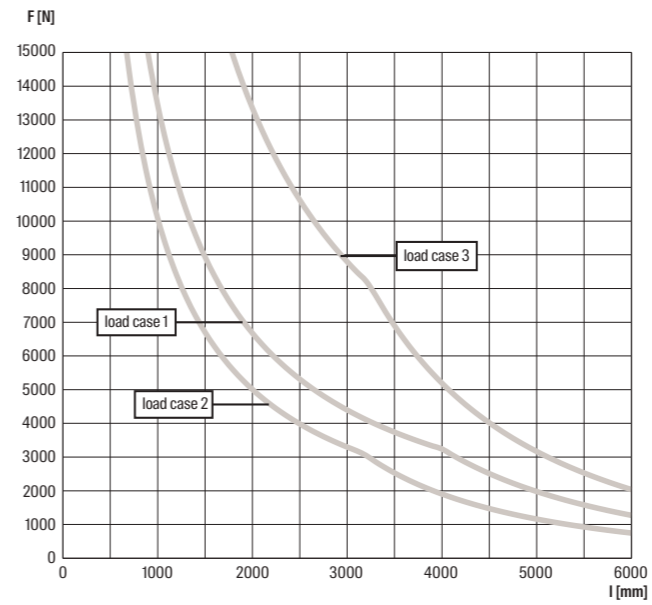
**FUS 41/2.5 hdg**



**FUS 62/2.5 hdg**



**FUS 62D/2.5 hdg**



Loads Channel FUS A2/A4

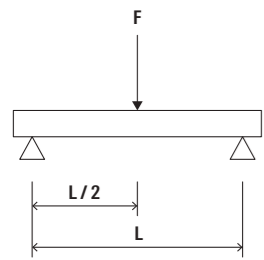
	A2	A4	Profile weight	Channel cross section	Permissible tensile stress	Moment of inertia	Moment of inertia	Section modulus	Section modulus	Max. recommended static load for 1m length	Max. recommended static load for 2m length	Max. recommended static load for 3m length	Sales unit
	Item no.	Item no.	[kg/m]	[cm <sup>2</sup> ]	$\sigma_{per}^*$ [kN/cm <sup>2</sup> ]	$I_y$ [cm <sup>4</sup> ]	$I_z$ [cm <sup>4</sup> ]	$W_y$ [cm <sup>3</sup> ]	$W_z$ [cm <sup>3</sup> ]	$F_{rec}$ [kN]	$F_{rec}$ [kN]	$F_{rec}$ [kN]	[pcs]
Item	A2	A4											
FUS 21/2,0 - 2 m	504466	-	1.44	1.82	14.94	1.06	4.63	0.92	2.26	0.50	0.11	0.03	1
FUS 21/2,0 - 2 m	-	504472	1.44	1.82	15.58	1.06	4.63	0.92	2.26	0.50	0.11	0.03	1
FUS 21/2,0 - 6 m	542735 <sup>1)</sup>	-	1.44	1.82	14.94	1.06	4.63	0.92	2.26	0.50	0.11	0.03	1
FUS 41/2,0 - 2 m	504468	-	2.06	2.62	14.94	5.72	7.67	2.63	3.74	1.56	0.66	0.27	1
FUS 41/2,0 - 2 m	-	504474	2.06	2.62	15.58	5.72	7.67	2.63	3.74	1.63	0.66	0.27	1
FUS 41/2,0 - 6 m	542736 <sup>1)</sup>	-	2.06	2.62	14.94	5.72	7.67	2.63	3.74	1.56	0.66	0.27	1
FUS 21/2,0 - 6 m	-	542738 <sup>1)</sup>	1.44	1.82	15.58	1.06	4.63	0.92	2.26	0.50	0.11	0.03	1
FUS 41/2,0 - 6 m	-	542739 <sup>1)</sup>	2.06	2.62	15.58	5.72	7.67	2.63	3.74	1.63	0.66	0.27	1
FUS 41/2,5 - 2 m	504470	-	2.45	3.11	14.94	6.44	8.95	2.90	4.37	1.72	0.74	0.30	1
FUS 41/2,5 - 2 m	-	504475	2.45	3.11	15.58	6.44	8.95	2.90	4.37	1.80	0.74	0.30	1
FUS 41/2,5 - 6 m	542737 <sup>1)</sup>	-	2.45	3.11	14.94	6.44	8.95	2.90	4.37	1.72	0.74	0.30	1
FUS 41/2,5 - 6 m	-	542740 <sup>1)</sup>	2.45	3.11	15.58	6.44	8.95	2.90	4.37	1.80	0.74	0.30	1
FUS 62/2,5 - 6 m	-	557765	3.27	4.17	15.58	18.74	12.85	5.70	6.27	5.28	2.60	1.70	1
FUS 41D/2,5 - 6 m	-	562655	4.89	6.23	15.58	34.88	17.91	8.51	8.73	5.28	2.60	1.70	1

<sup>1)</sup> Delivery time on request.

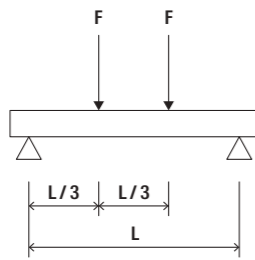
<sup>1)</sup> For load case 1.

<sup>2)</sup> The permissible stress is derived from the increased yield strength due to cold forming in accordance with EN 1993-1-3:2010-12, considering a partial safety factor of 1.54

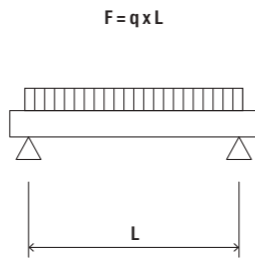
Load case 1



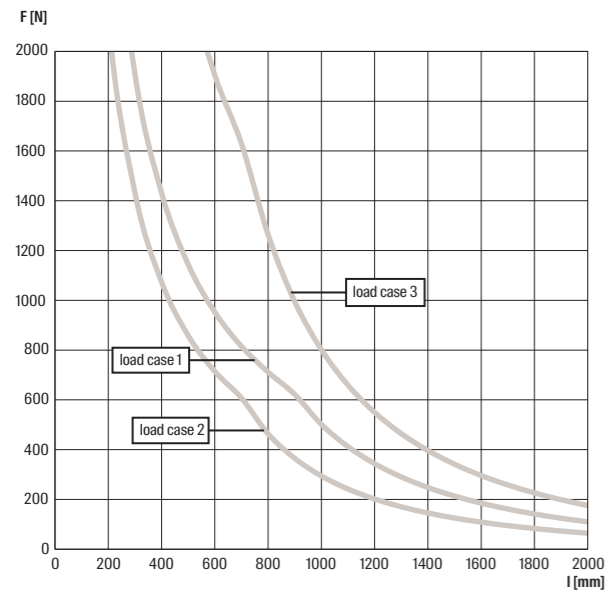
Load case 2



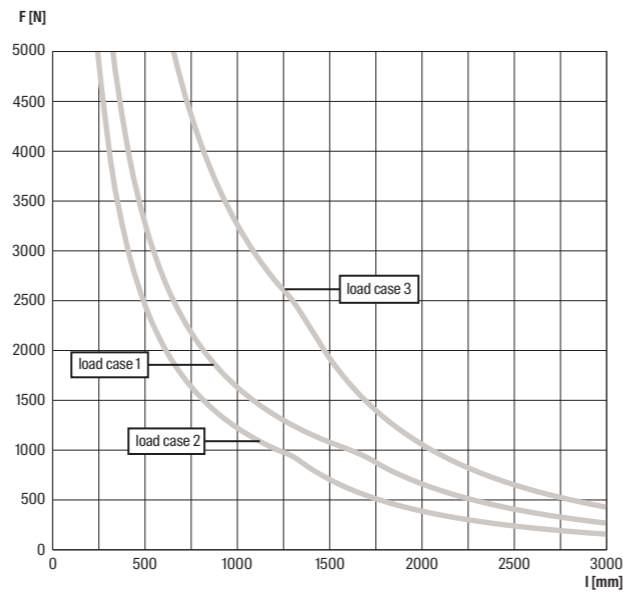
Load case 3



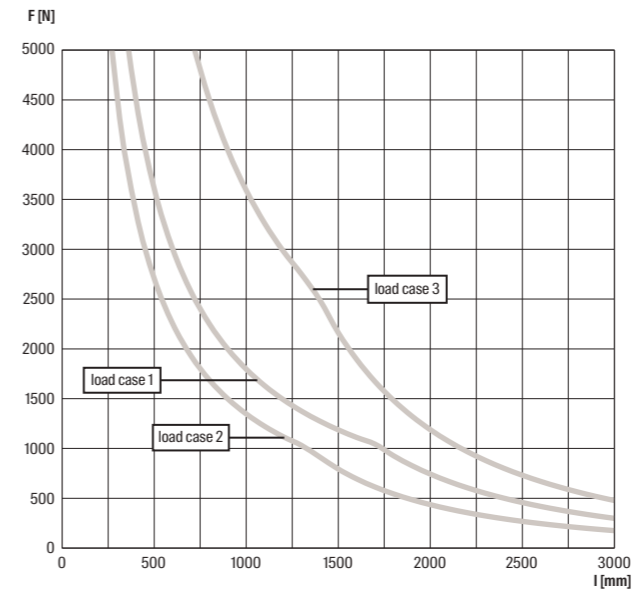
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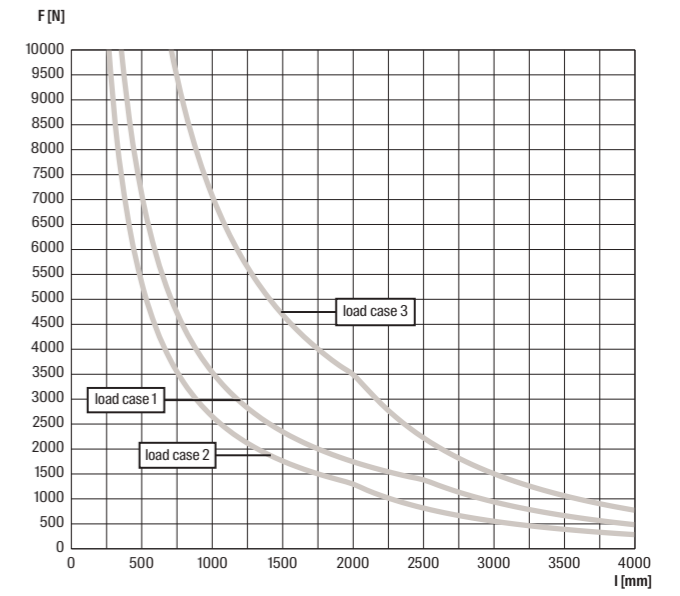
FUS 41/2.0 A4



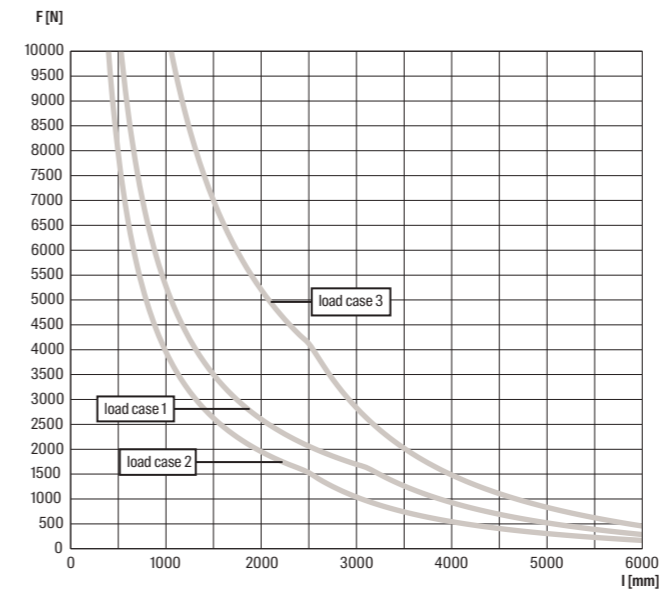
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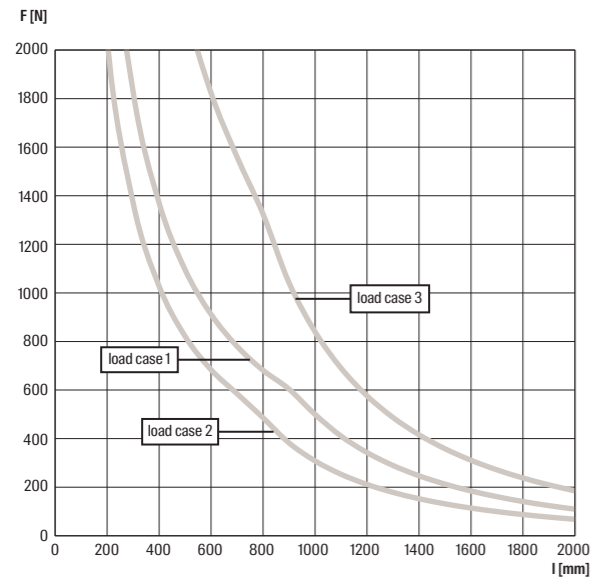
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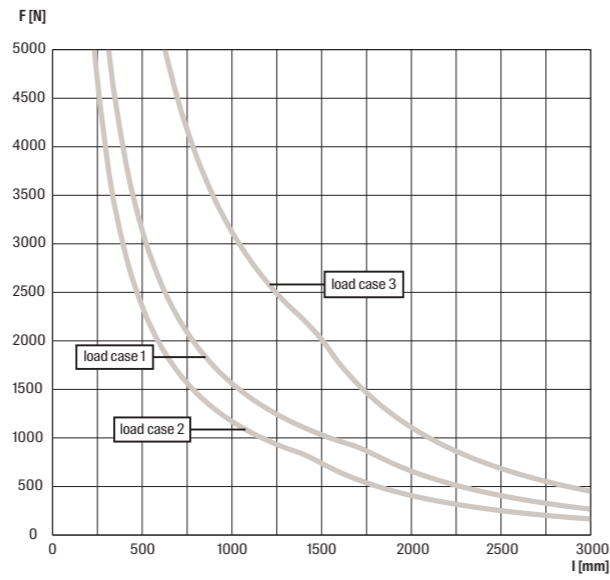
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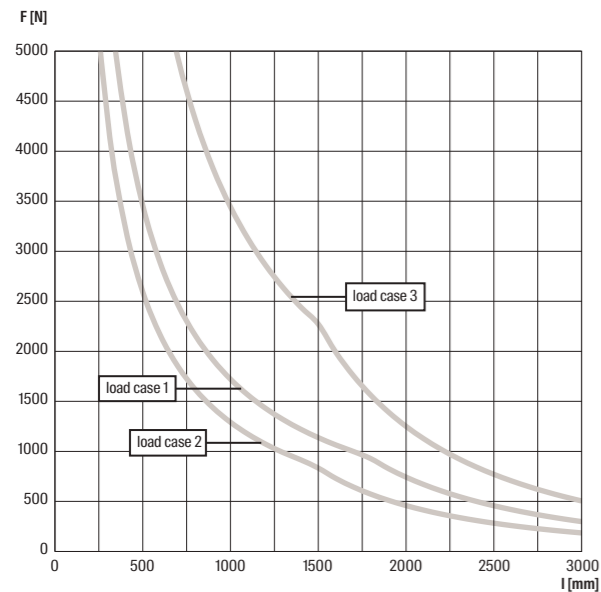
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FUS 41/2.0 A2



FUS 41/2.5 A2

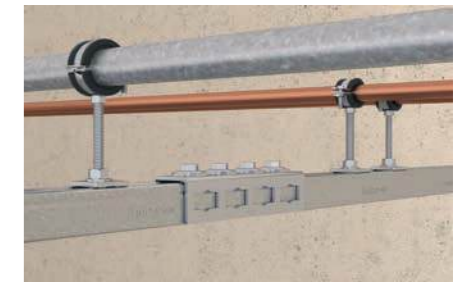


# Channel connector FUF OC and PFUF OC

Construction element - Channel connector FUF OC and PFUF OC.



Connector for installation grid



Longitudinal channel connection

### Applications

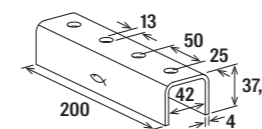
- Connection and precise alignment of channels.
- FUF OC and PFUF OC electro zinc-plated: For use in dry interior areas.
- PFUF zinclamella: For indoor and outdoor application.
- PFUF A4: For indoor and outdoor applications and in environments with high stress to components due to corrosion.

### Advantages

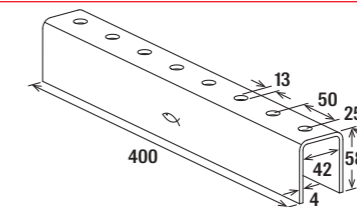
- The FUF OC connector in combination with FCN Clix P allows a simple and time-saving installation.
- The PFUF OC connector in combination with PFCN allows a simple and time-saving installation.

### Properties

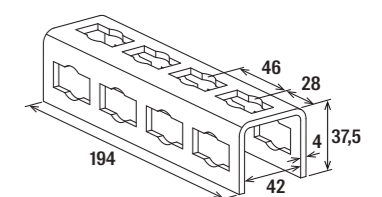
- Material FUF OC zp and hdg: steel S235JR (material no. 1.0037) acc. to DIN EN 10025
- Material PFUF OC zp and zl: steel DD11 (material no. 1.0332) acc. to DIN EN 10111
- Zinc plating: electro zinc-plated, hot-dip galvanised or zinc flake coated
- Material PFUF OC A4: stainless steel A4 (material no. 1.4401)



FUF OC 41



FUF OC 62



PFUF OC

### Channel connector FUF OC and PFUF OC

Item	Galvani- sed steel	Hot-dip galvanised / Zinc flake coated	A4	Length  L [mm]	Sales unit  [pcs]
	Item no. gvz	Item no. hdg / zl	Item no. A4		
FUF OC 41	504517	517415	-	200	20
PFUF OC	533743	542719	562846	194	6
FUF OC 62	504518	537591	-	400	10

# Socket wrench FSK

FSK socket wrench SW 17 long, the solution for tightening in the FUS mounting channels.



## Applications

- Installation of the Fischer FUS channel system.
- Tightening anchor bolts and plugs.

## Advantages

- The socket wrench FSK fits perfectly through the open side of the FUS mounting channel.
- The two snap-in holes between the impact wrench insert and 1/2" socket ensure increased connection accuracy.
- The long length of the socket wrench FSK allows it to be used for the FUS mounting channels 21, 41 and 62.

## Properties

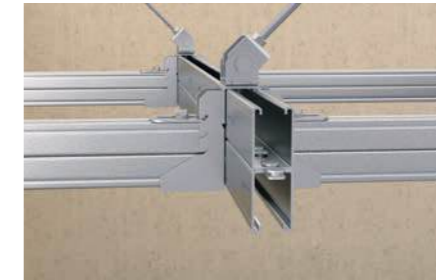
- Material: quenched and tempered steel 42CrMo4 according to EN 10083-3 (material no. 1.7225)
- Coating: black phosphatized

## Technical data

Item	Item no.	Length L [mm]	Width across nut SW [mm]	Drive	For profile	Sales unit [pcs]
FSK Socket wrench SW17-1/2" long	563656	100	17	1/2" / SW17	FUS 21, 41, 62	1

# Channel connector FDCC

Channel connector for easy preparation of FUS double channels.



FUS double channel with channel connector

## Applications

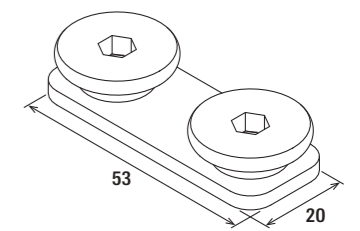
- Easy construction of double channels made from the FUS channel assortment.
- Suitable for FUS channels FUS 41 and FUS 62 with thickness 2,0 and 2,5 mm.
- The connection of two single channels is made with the channel connector inside the channel slots.
- Each double channel has to be equipped with an FDCC at both ends and additional FDCCs in the given installation distance as per load chart.
- For use in dry interior areas.

## Advantages

- Easy connection of single channels back to back to build double channels.
- Simple solution to create individual double channels on job site.

## Properties

- Material base plate FDCC and FDCC zl: JIS G3131-SPHE (similar to DD13 acc. to DIN EN 10111, material no. 1.0335)
- Material screw: steel grade 8.8
- Zinc plating: electro zinc-plated or zinclamella coated
- Material base plate and screw FDCC A4: stainless steel A4 (material no. 1.4401)

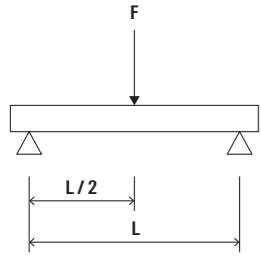


FDCC

## Technical data

Item	Galvanised steel	Hot-dip galvanised / Zinc flake coated	A4	Thread	Drive	Installation torque	Sales unit
	Item no. gvz	Item no. hdg / zl	Item no. A4	A		T <sub>inst</sub> [Nm]	[pcs]
FDCC	546148	557278	557376	M10	Hexagon socket 5 mm	25	100

Load case 1



# Cantilever arm FCA

FUS profiles with welded base plate for direct mounting on the base material.

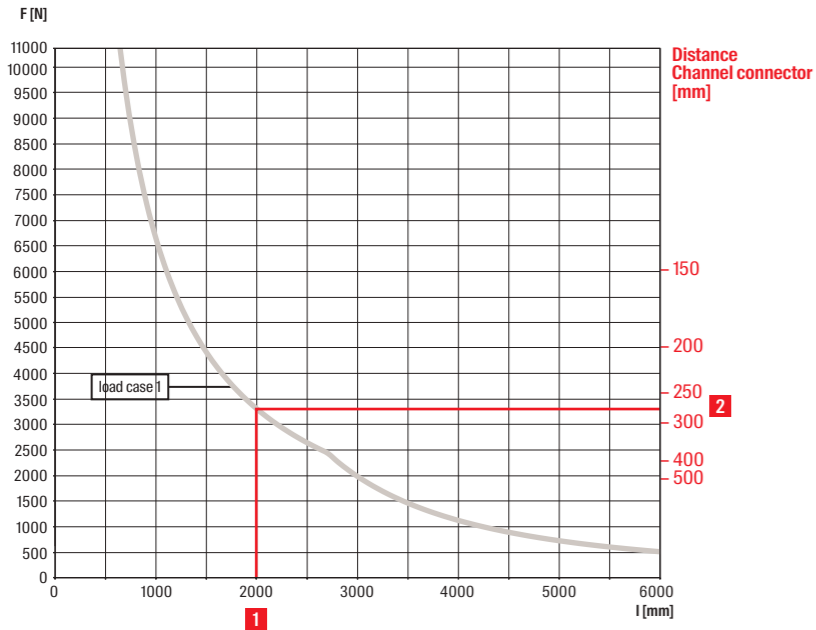


Media lines with thermal expansion



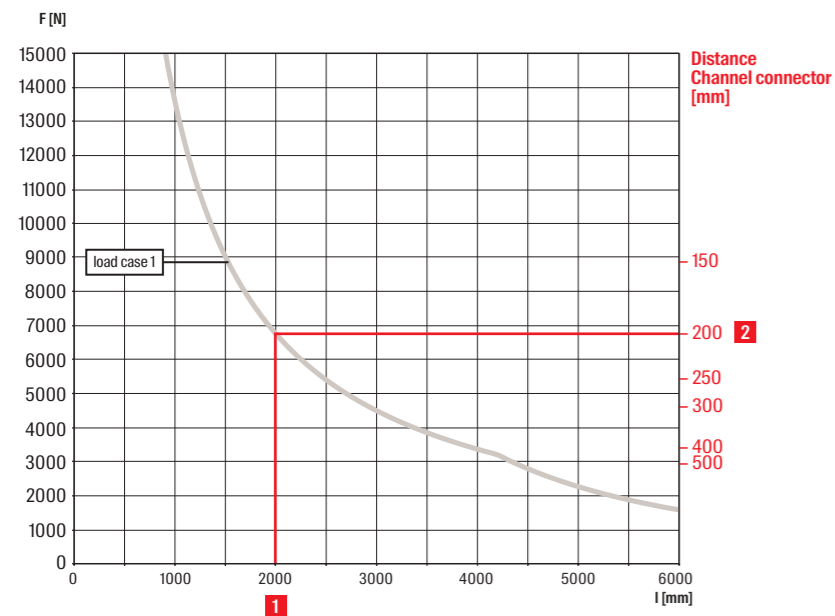
Wall mounting on cantilever arm

4 FUS 41D/2.0 - 2.5



- 1 Length of channel, i.e. 2000 mm for loadcase 1 (single load centric)
- 2 Distance of channel connector (for intermediate values use the lower value)

FUS 62D/2.5



- 1 Length of channel, i.e. 2000 mm for loadcase 1 (single load centric)
- 2 Distance of channel connector (for intermediate values use the lower value, i.e. 250 mm)

### Applications

- Quick and easy installation of pipelines (e.g. along the wall)
- FCA: For use in dry indoor areas.
- FCA hdg: For indoor and outdoor application.
- FCA A4: For indoor and outdoor applications and in environments with high stress to components due to corrosion.

### Advantages

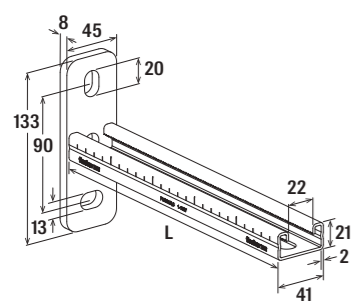
- The fire inspection report in line with MLAR/EN13501 guarantees independently tested functional safety.
- The graduated range of lengths allows for an ideal adaptation to the application.
- The arm's solid base plate offers a secure hold for load-bearing construction.
- The base plate's long slots, which are at 90° to one another, allow the arm to be easily aligned.
- The stamped serration in the channel gives the sliding nuts a secure hold for high shear loads, e.g. for vertical installation.

### Properties

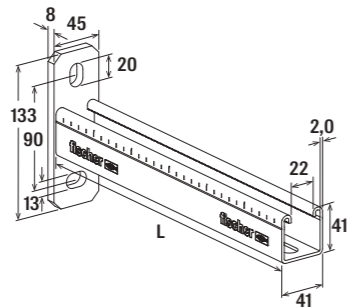
- Material FCA and FCA hdg: steel S235JR (material no. 1.0037) acc. to DIN EN 10025
- Zinc plating: electro zinc-plated and hot-dip galvanised
- Material FCA A4: stainless steel A4 (material no. 1.4401)

### Certificates / Features

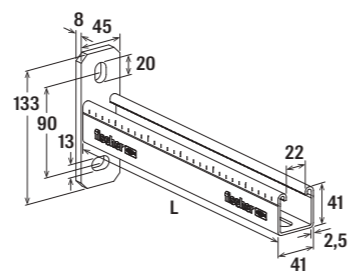




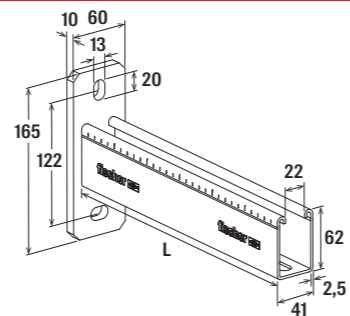
FCA 21/2.0



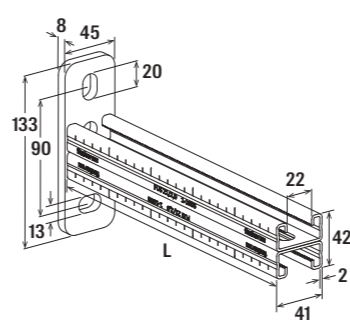
FCA 41/2.0



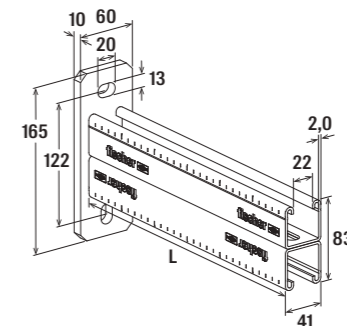
FCA 41/2.5



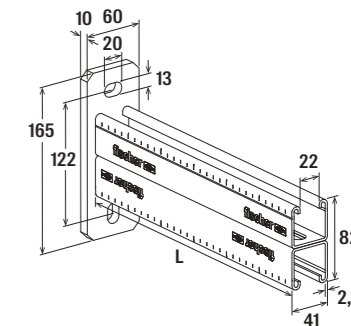
FCA 62/2.5



FCA 21D/2.0



FCA 41D/2.0



FCA 41D/2.5

Cantilever arm FCA D

Item	Galvani- sed steel	Hot-dip galva- nised / Zinc flake coated	Profile	Length	Sales unit
	Item no. gvz	Item no. hdg / zl		L [mm]	
FCA 21D/2.0 - 300	536978	-	21D / 2.0	300	1
FCA 21D/2.0 - 450	536979	-	21D / 2.0	450	1
FCA 21D/2.0 - 600	536980	-	21D / 2.0	600	1
FCA 41D/2.0 - 750	559920	-	41D / 2.0	750	1
FCA 41D/2.0 - 1,000	559921	-	41D / 2.0	1,000	1
FCA 41D/2.5 - 750	504317	538016	41D / 2.5	750	1
FCA 41D/2.5 - 1,000	504319	538017	41D / 2.5	1,000	1

Cantilever arm FCA

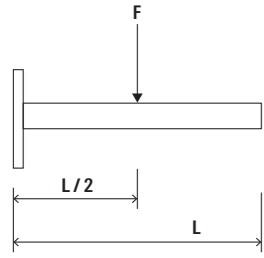
Item	Galvani- sed steel	Hot-dip galvanised / Zinc flake coated	A4	Ap- pro- val	Fire test report	Profile	Length	Sales unit
	Item no. gvz	Item no. hdg / zl	Item no. A4	ETA			L [mm]	
FCA 21/2.0 - 200	537207	-	-	-	-	21 / 2.0	200	1
FCA 21/2.0 - 300	537208	-	-	-	-	21 / 2.0	300	1
FCA 21/2.0 - 450	537209	-	-	-	-	21 / 2.0	450	1
FCA 41/2.0 - 300	559915	-	-	-	-	41 / 2.0	300	1
FCA 41/2.0 - 450	559916	-	-	-	-	41 / 2.0	450	1
FCA 41/2.0 - 600	559917	-	-	-	-	41 / 2.0	600	1
FCA 41/2.0 - 750	559918	-	-	-	-	41 / 2.0	750	1
FCA 41/2.0 - 1,000	559919	-	-	-	-	41 / 2.0	1,000	1
FCA 41/2.5 - 300	077359	517411	505487	●	Yes	41 / 2.5	300	1
FCA 41/2.5 - 450	077361	517412	505488	●	Yes	41 / 2.5	450	1
FCA 41/2.5 - 600	077363	517413	505489	●	Yes	41 / 2.5	600	1
FCA 41/2.5 - 750	077365	517414	-	●	Yes	41 / 2.5	750	1
FCA 62/2.5 - 1,000	504315	538015	-	-	Yes	62 / 2.5	1,000	1

Loads Cantilever arm FCA / FCA D

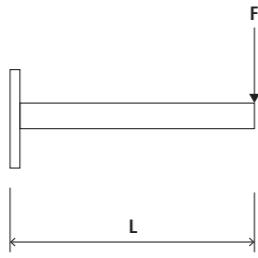
Item	Galvani- sed steel	Hot-dip galva- nised / Zinc flake coated	Ap- pro- val	Max. recommended static load load case 1	Max. recommended static load load case 2	Max. recommended static load load case 3	Sales unit
	Item no. gvz	Item no. hdg / zl	ETA	F <sub>rec</sub> [kN]	F <sub>rec</sub> [kN]	F <sub>rec</sub> [kN]	
FCA 21/2.0 - 200	537207	-	-	1.39	0.70	1.39	1
FCA 21/2.0 - 300	537208	-	-	0.93	0.46	0.93	1
FCA 21/2.0 - 450	537209	-	-	0.62	0.22	0.62	1
FCA 41/2.0 - 300	559915	-	-	1.79	0.90	1.79	1
FCA 41/2.0 - 450	559916	-	-	1.20	0.60	1.20	1
FCA 41/2.0 - 600	559917	-	-	0.90	0.45	0.90	1
FCA 41/2.0 - 750	559918	-	-	0.72	0.36	0.72	1
FCA 41/2.0 - 1,000	559919	-	-	0.54	0.26	0.54	1
FCA 41/2.5 - 300	077359	517411	●	1.79	0.90	1.79	1
FCA 41/2.5 - 450	077361	517412	●	1.20	0.60	1.20	1
FCA 41/2.5 - 600	077363	517413	●	0.90	0.45	0.90	1
FCA 41/2.5 - 750	077365	517414	●	0.72	0.36	0.72	1
FCA 62/2.5 - 1,000	504315	538015	-	1.24	0.62	1.24	1
FCA 21D/2.0 - 300	536978	-	-	1.83	0.92	1.83	1
FCA 21D/2.0 - 450	536979	-	-	1.22	0.61	1.22	1
FCA 21D/2.0 - 600	536980	-	-	0.92	0.46	0.92	1
FCA 41D/2.0 - 750	559920	-	-	2.48	1.24	2.48	1
FCA 41D/2.0 - 1,000	559921	-	-	1.86	0.93	1.86	1
FCA 41D/2.5 - 750	504317	538016	-	2.48	1.24	2.48	1
FCA 41D/2.5 - 1,000	504319	538017	-	1.86	0.93	1.86	1

For load information under fire exposure, see chapter Basic knowledge.  
ETA approval only for galvanized steel variants.

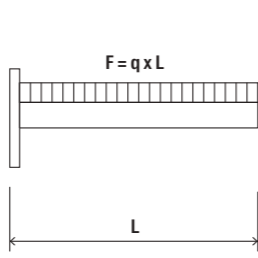
Load case 1



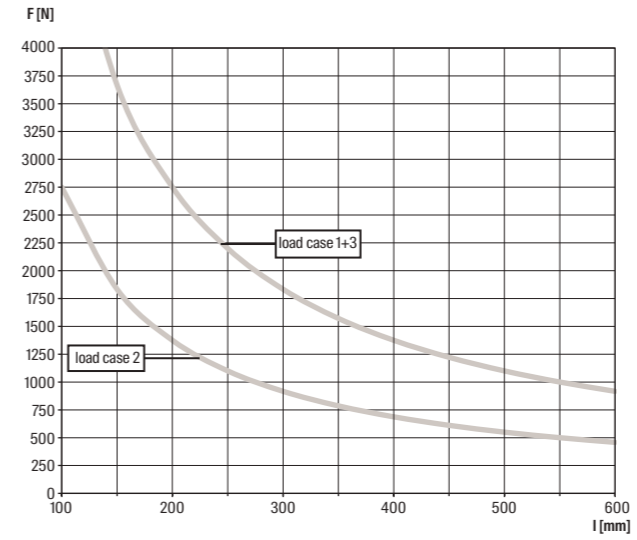
Load case 2



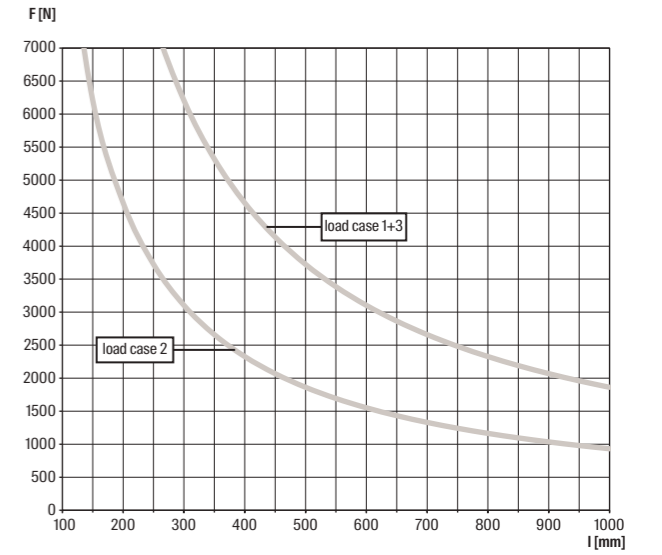
Load case 3



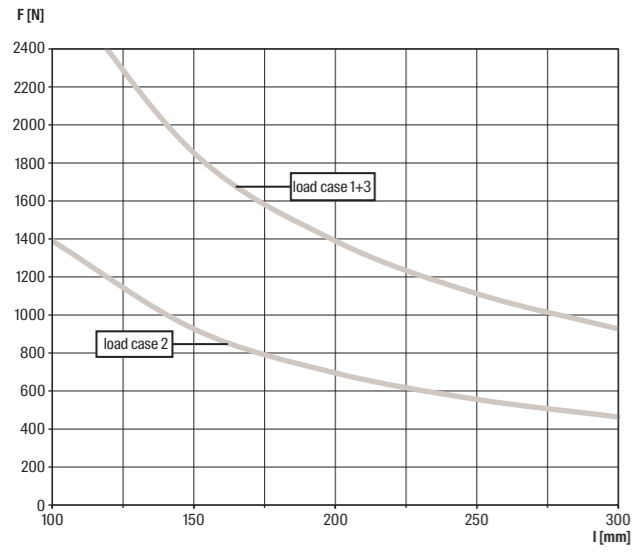
FCA 21D



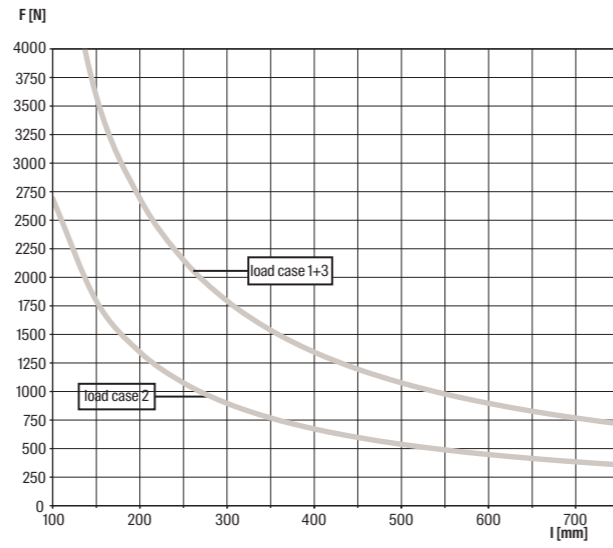
FCA 41D



4 FCA 21

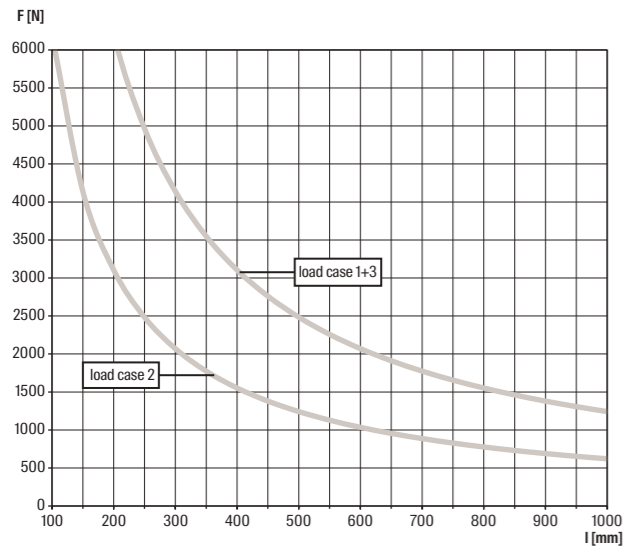


FCA 41



4

FCA 62



# Large cantilever arm FCAM

The large cantilever arm for heavy loads.



Stiff pipe connection with base plate on cantilever arm

## Applications

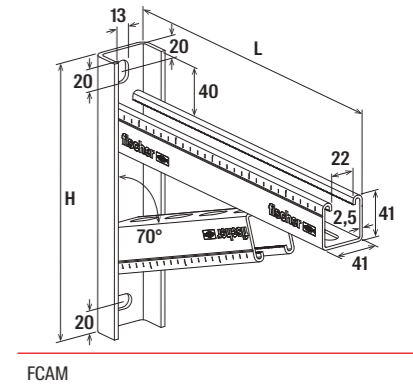
- Quick and easy installation of pipelines with heavy loads, (e.g. along the wall).
- FCAM: for use in dry interior areas.
- FCAM hdg: for indoor and outdoor application.

## Advantages

- The robust construction, consisting of a basic and a support profile, allows for the bearing of heavy loads.
- The graduated range of lengths allows for an ideal adaptation to the application.
- The base plate's long slots, which are at 90° to one another, allow the arm to be easily aligned.
- The stamped serration in the channel gives the sliding nuts a secure hold for high shear loads, e.g. for vertical installation.

## Properties

- Material: steel S235JR (material no. 1.0037) acc. to DIN EN 10025
- Zinc plating: electro zinc-plated and hot-dip galvanised



FCAM

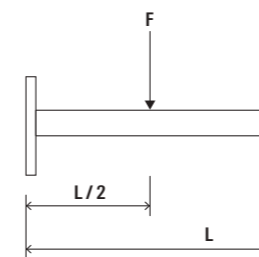
## Large cantilever arm FCAM

Item	Galvanised steel Item no. gvz	Hot-dip galvanised / Zinc flake coated Item no. hdg / zl	Length L [mm]	Height H [mm]	Sales unit [pcs]
FCAM 300	504477	538018	300	246	1
FCAM 400	504479	538019	400	270	1
FCAM 500	504480	538020	500	284	1
FCAM 600	504482	538021	600	319	1
FCAM 700	505460	538022	700	343	1

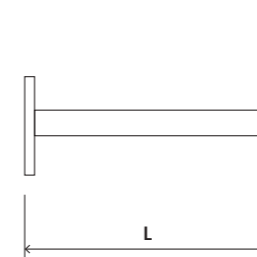
## Loads Large cantilever arm FCAM

Item	Galvanised steel Item no. gvz	Hot-dip galvanised / Zinc flake coated Item no. hdg / zl	Max. recommended static load load case 1 $F_{rec}$ [kN]	Max. recommended static load load case 2 $F_{rec}$ [kN]	Max. recommended static load load case 3 $F_{rec}$ [kN]	Sales unit [pcs]
FCAM 300	504477	538018	7.00	3.70	7.00	1
FCAM 400	504479	538019	7.50	2.80	7.50	1
FCAM 500	504480	538020	6.50	2.30	6.50	1
FCAM 600	504482	538021	6.00	1.90	6.00	1
FCAM 700	505460	538022	5.50	1.30	5.50	1

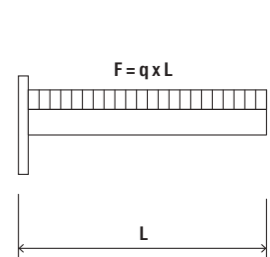
### Load case 1



### Load case 2



### Load case 3



# Cover cap FEC

The form-flush cover cap, tailored to the FUS channel profiles for a safe termination.



## Applications

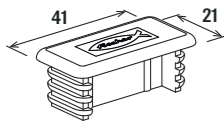
- Closing for channel FUS and cantilever arms FCA and large cantilever arms FCAM.

## Advantages

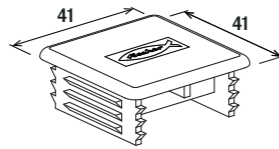
- Suitable for channels FUS 21, FUS 41, FUS 62 and cantilever arms FCA and FCAM.

## Properties

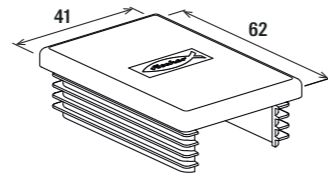
- Material: PP Polypropylene, colour black



FEC 21 B



FEC 41 B



FEC 62 B

## Technical data

Item	Item no.	For profile	Material	Sales unit [pcs]
FEC 21 B	077357	41/21	polypropylene	100
FEC 41 B	077355	41/41	polypropylene	100
FEC 62 B	505551	41/62	polypropylene	100

# Push-through connector PFCN

Push-through connector for the quickest and easiest connection of FUS profiles.



Cross connection on channel



Cantilever with saddle flange

## Applications

- Connection of FUS channels and construction elements by push-through principle.
- Universal fitting for all push-through connection elements and FUS profiles.
- PFCN: for use in dry interior areas.
- PFCN zl: for indoor and outdoor application.
- PFCN A4: for indoor and outdoor applications and in environments with high stress to components due to corrosion.

## Advantages

- The correct fit of the push-through connector and connection elements allows the quickest and easiest channel connection.
- The spring effect of the PFCN in set state guarantees a simple and precise positioning in the channel.
- The serration on the push-through connector provides a secure hold in the FUS channel.
- Installation by rotating 90° enables generally the post-installation in set channels.

## Properties

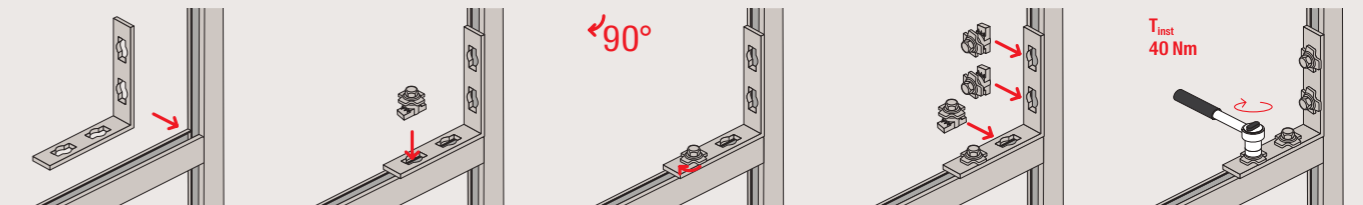
- Material cap PFCN and PFCN zl: steel DD11 (material no. 1.0332) acc. to DIN EN 10111
- Material sliding nut: steel S420MC, EN 10149-2
- Material hexagon screw: 8.8 M10x28, DIN 933
- Zinc plating: electro zinc-plated or zincla-mella coated
- Material A4: all steel components in stainless steel A4 (material no. 1.4401)
- Material plastic parts: polypropylene

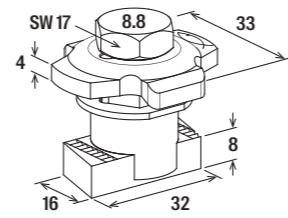
## Certificates / Features



BZS S 25-315

## Installation PFCN

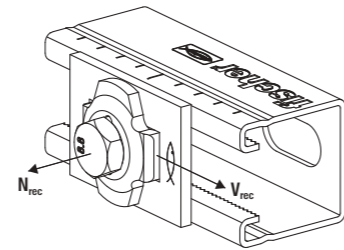




PFCN

Push-through connector PFCN

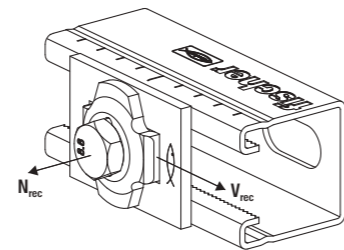
Item	Galvanised steel	Hot-dip galvanised / Zinc flake coated	A4	Thread	Sales unit
Item	Item no. gvz	Item no. hdg / zl	Item no. A4	A	[pcs]
PFCN 41	533739	542733	-	M10	50
PFCN 41	-	-	562662	M10	25



PFCN

Loads Push-through connector PFCN 41

Item	Galvanised steel	Hot-dip galvanised / Zinc flake coated	Max. recommended tension load for FUS 1,5 mm	Max. recommended tension load for FUS 2,0 mm	Max. recommended tension load for FUS 2,5 mm	Max. recommended shear load for FUS 1,5 mm	Max. recommended shear load for FUS 2,0 mm	Max. recommended shear load for FUS 2,5 mm	Tightening torque for screw grade ≥ 8.8	Sales unit
Item	Item no. gvz	Item no. hdg / zl	$N_{rec}$ [kN]	$N_{rec}$ [kN]	$N_{rec}$ [kN]	$V_{rec}$ [kN]	$V_{rec}$ [kN]	$V_{rec}$ [kN]	$T_{inst}$ [Nm]	[pcs]
PFCN 41	533739	-	4.0	5.0	7.0	4.0	4.5	5.0	40	50
PFCN 41	-	542733	4.0	5.0	7.0	3.5	4.0	4.0	40	50



PFCN

Loads Push-through connector PFCN 41 A4

Item	Item no.	Max. recommended tension load for FUS 2,0 mm	Max. recommended tension load for FUS 2,5 mm	Max. recommended shear load for FUS 2,0 mm	Max. recommended shear load for FUS 2,5 mm	Tightening torque for screw grade ≥ 8.8	Sales unit
Item	Item no.	$N_{rec}$ [kN]	$N_{rec}$ [kN]	$V_{rec}$ [kN]	$V_{rec}$ [kN]	$T_{inst}$ [Nm]	[pcs]
PFCN 41	562662	5.0	7.0	4.5	5.0	40	25

# Saddle flange PSF

Construction element - Saddle flange PSF.



Pipe installation in escape route



Cantilever with saddle flange

## Applications

- Stable construction of connections between channels and building structures for the push-through system.
- For indoor and outdoor applications and in environments with high stress to components due to corrosion.

## Advantages

- The perfect-fit saddle allows a simple installation by inserting the mounting channels.
- The saddle flange's stable design offers a secure hold for a load-bearing construction.

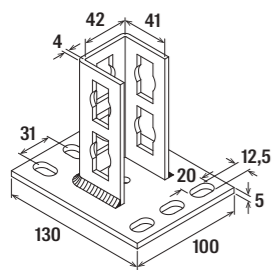
## Properties

- Material PSF and PSF zl: steel DD11 (material no. 1.0332) acc. to DIN EN 10111
- Zinc plating: electro zinc-plated or zinc flake coated
- Material PSF A4: stainless steel A4 (material no. 1.4401)

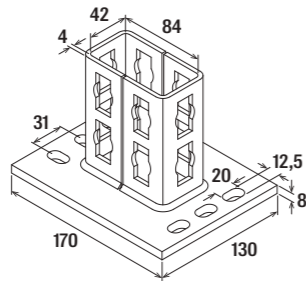
## Certificates / Features



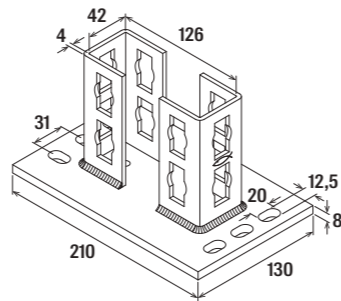
BZS S 25-315



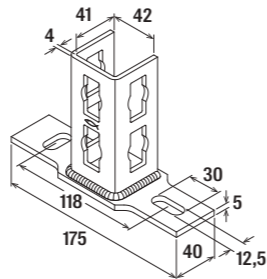
PSF 41



PSF 82



PSF 124



PSFQ 41

Technical data

Item	Galvani- sed steel	Hot-dip galvanised / Zinc flake coated	A4	For profile	Sales unit
Item	Item no. gvz	Item no. hdg / zl	Item no. A4		[pcs]
PSF 41	533740	542715	562848	210, 41, 62	10
PSF 82	533741	542716	562849	41	5
PSF 124	533742	542718	-	62	5
PSFQ 41	535266	542723	562847	210, 41, 62	10

See push-through connector PFCN for loads.

# Universal angle PUWS

Construction element - Universal angle PUWS.



3D-frame constructions

## Applications

- Reinforcement of supporting structures for the push-through system.
- PUWS: for use in dry interior areas.
- PUWS zl: for indoor and outdoor applications.
- PUWS A4: for indoor and outdoor applications and in environments with high stress to components due to corrosion.

## Advantages

- The universal angle for the connection of FUS channels gives a supporting structure, great stability and safety (we recommend using in pairs).
- Simple creation of channel constructions in connection with FUS channels and PFCN 41.
- Quick assembly by 90° rotation of the push-through connector PFCN 41 in the channel.

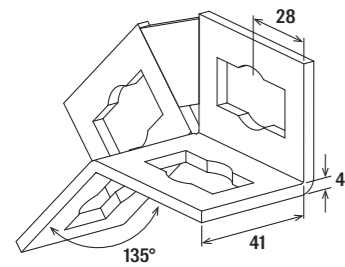
## Properties

- Material PUWS and PUWS zl: steel DD11 (material no. 1.0332) acc. to DIN EN 10111
- Zinc plating: electro zinc-plated or zincla-mella coated
- Material A4: stainless steel A4 (material no. 1.4401)

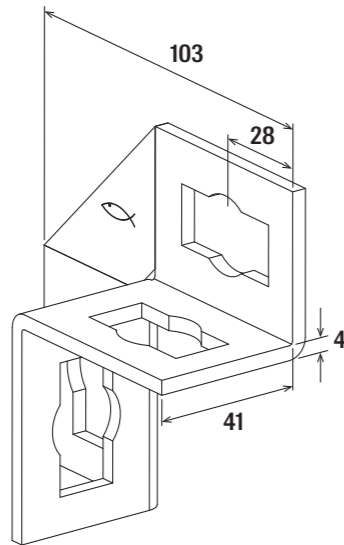
## Certificates / Features



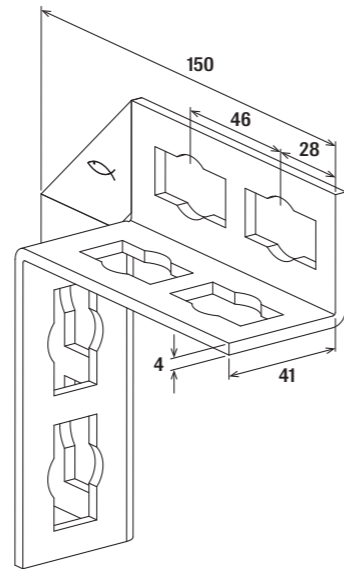
BZS S 25-315



PUWS 2 x 2/135°



PUWS 2 x 2



PUWS 4 x 4

Universal bracket PUWS

	Galvani- sed steel	Hot-dip galvanised / Zinc flake coated	A4	Sales unit
Item	Item no. gvz	Item no. hdg / zl	Item no. A4	[pcs]
PUWS 2 x 2/135°	533731	542708	562835	10
PUWS 2 x 2	533733	542709	562833	10
PUWS 4 x 4	533734	542710	562834	8

See push-through connector PFCN for loads

# Angle bracket PWK

Construction element - Angle bracket PWK.



Solid frame construction



Solid frame construction

## Applications

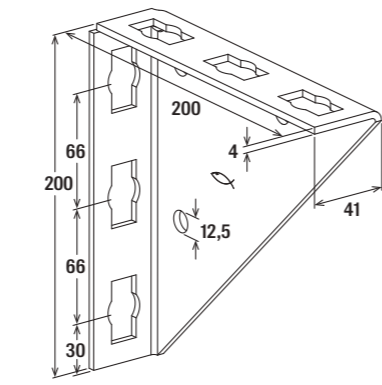
- Variable angular positioning of profile support in the push-through system.
- Bracket for installation with FUS channels from 0° to 180°.
- For use in dry interior areas.

## Advantages

- The stable angle bracket ensures a supporting structure with a very high level of stability and safety.
- Simple creation of channel constructions in connection with FUS channels and PFCN 41.
- Quick assembly by 90° rotation of the push-through connector PFCN 41 in the channel.

## Properties

- Material PWK and PWK zl: steel DD11 (material no. 1.0332) acc. to DIN EN 10111
- Zinc plating: electro zinc-plated or zincla-mella coated
- Material PWK A4: stainless steel A4 (material no. 1.4401)



PWK 200

# Angle bracket fire-tested PUWF

Construction element - Angle bracket fire-tested PUWF.



Frame construction for ceiling suspension with one level



Frame construction for ceiling suspension with two levels

## Technical data

Item	Galvanised steel	Hot-dip galvanised / Zinc flake coated	A4	Sales unit
Item	Item no.	Item no.	Item no.	[pcs]
PWK 200/200	533744	542720	-	15
PWK 200/200	-	-	562837	10

See push-through connector PFCN for loads.

## Applications

- Unique construction element for use as a connection to the substrate and for 90° angle connections.
- Allows the construction of applications with or without fire resistance requirements.
- For use in dry interior areas.

## Advantages

- The fire test report in accordance with MLAR/EN1366 guarantees objectively tested functional safety.
- The stable design of the angle bracket allows high loads and ensures a secure hold. (use in pairs is recommended).
- Quick installation thanks to 90° rotation of the PFCN 41 push-through connector in the channel.
- The hole geometry allows the angle bracket to be attached to the FUS mounting channel in 3 positions with identical load-bearing capacity.

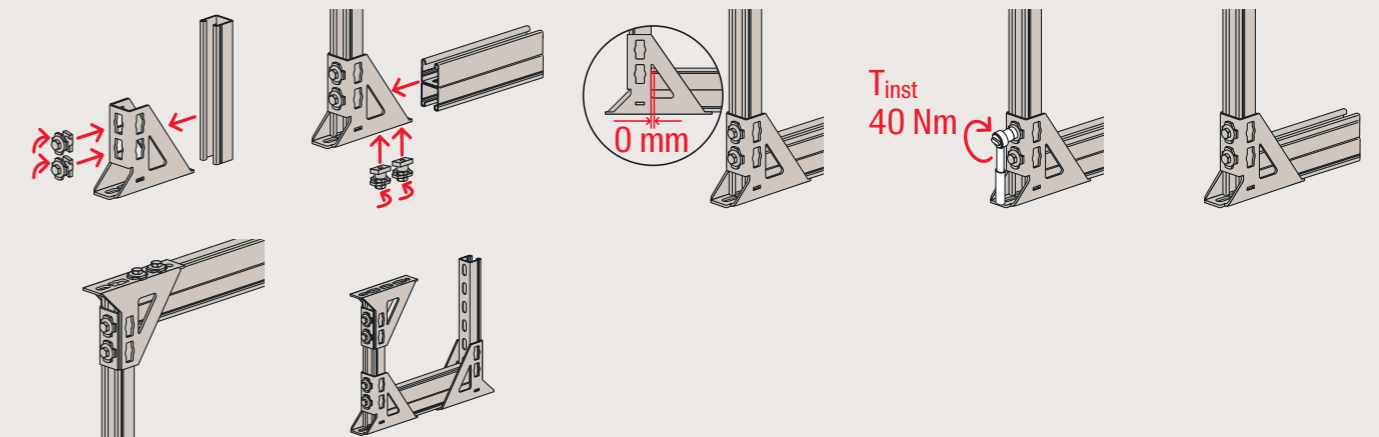
## Properties

- Material: steel acc. to DIN EN 10025-2 (material no. 1.0038)
- Zinc plating: electro zinc-plated

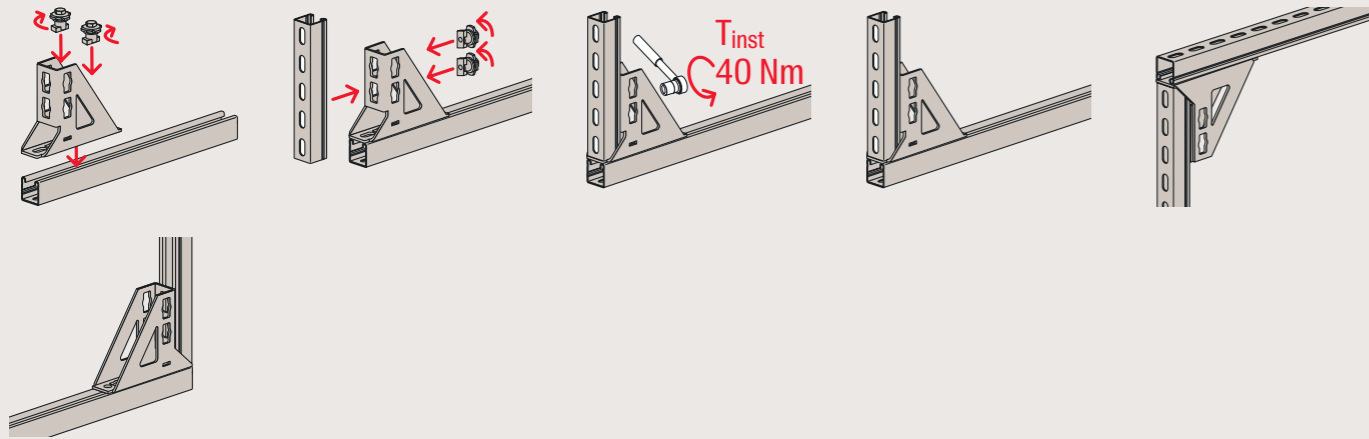
## Certificates / Features



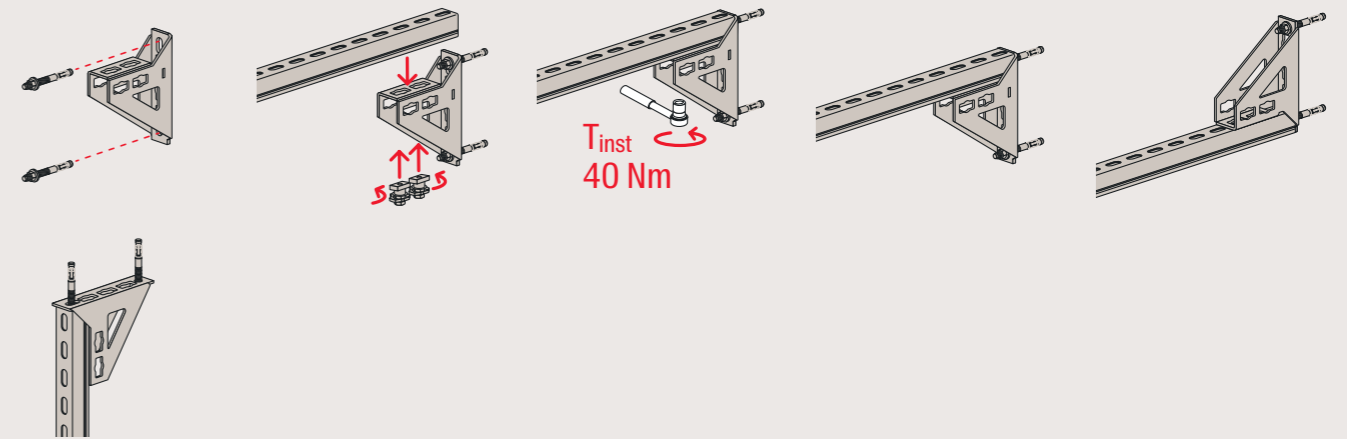
## U-frame construction type 1



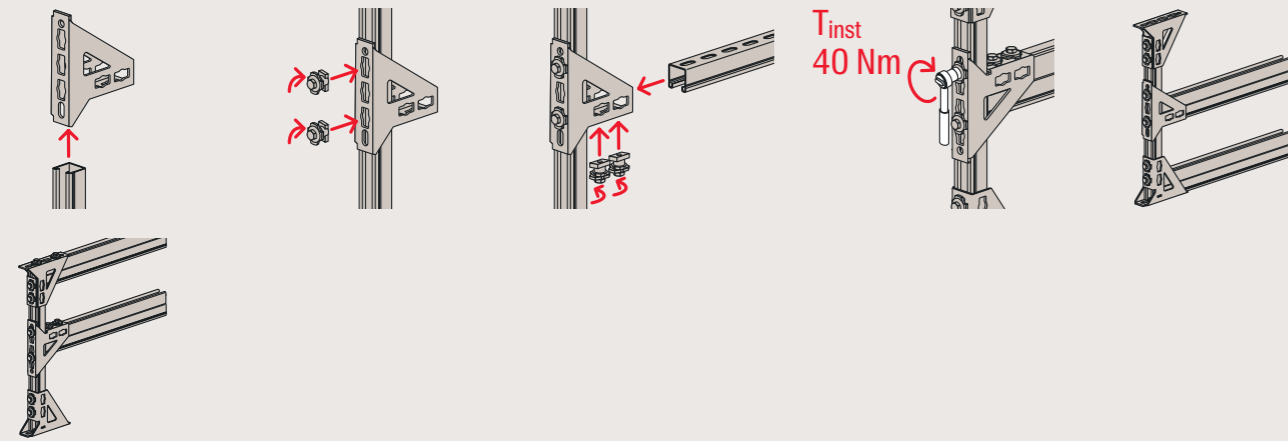
U-frame construction type 2



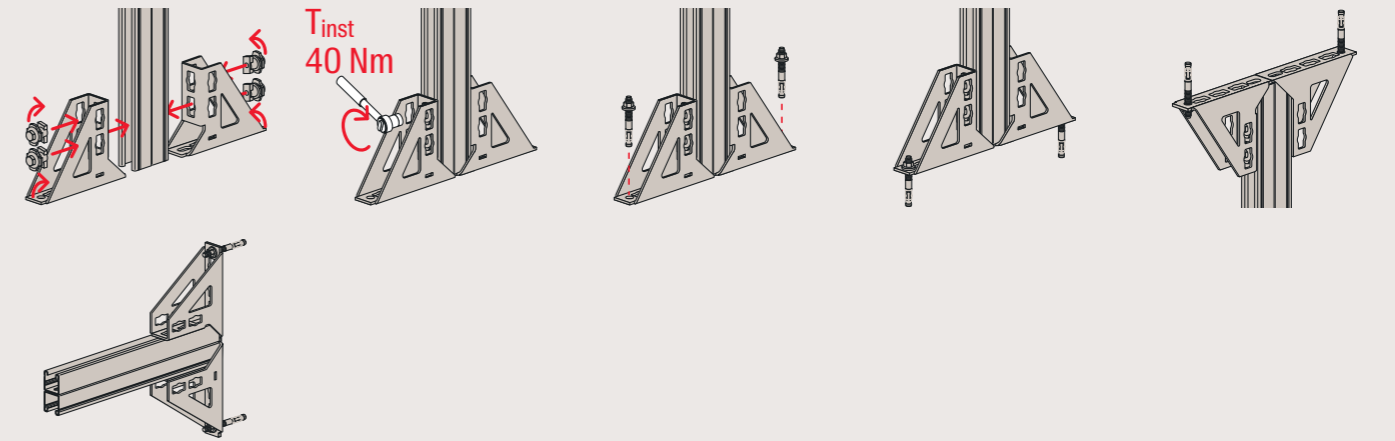
Substrate connection type 2



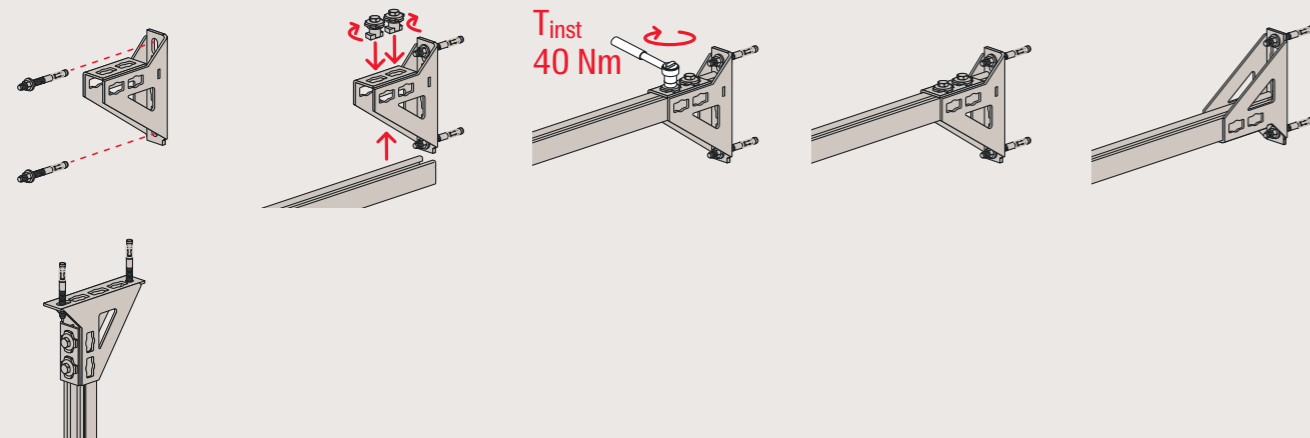
U-frame construction type 3

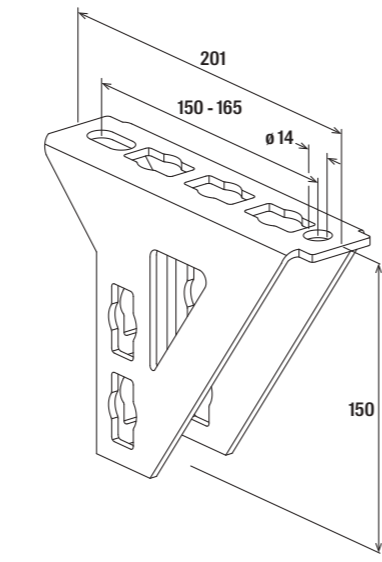


Substrate connection type 3



Substrate connection type 1





PUWF

# Variable bracket PVB

Construction elements - Variable bracket PVB.

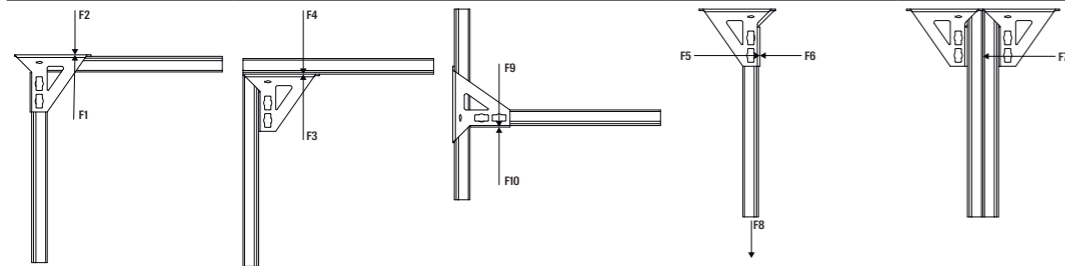


Massive bracing of cantilever arm

## Technical data

Item	Item no.	Fire test report	For profile	Sales unit
PUWF	571851	Yes	FUS 21D, 41, 62, 41D	[pcs] 10

## Loads



Item	Item no.	Max. recommended load									
		F1 <sub>rec</sub> [kN]	F2 <sub>rec</sub> [kN]	F3 <sub>rec</sub> [kN]	F4 <sub>rec</sub> [kN]	F5 <sub>rec</sub> [kN]	F6 <sub>rec</sub> [kN]	F7 <sub>rec</sub> [kN]	F8 <sub>rec</sub> [kN]	F9 <sub>rec</sub> [kN]	F10 <sub>rec</sub> [kN]
PUWF	571851	7,04	4,89	6,18	5,23	8,65	15,18	16,51	8,29	6,1	4,81

Please note: Load tables for fire testing see chapter „Basics - good to know“.

## Applications

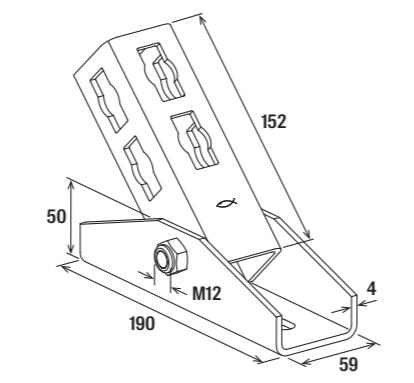
- Variable angular positioning of profile support in the push-through system.
- Bracket for installation with FUS channels from 0° to 180°.
- PVB: for use in dry interior areas.
- PVB zI: for indoor and outdoor application.
- PVB A4: for indoor and outdoor applications and in environments with high stress to components due to corrosion.

## Advantages

- The design of the variable bracket PVB enables the fixation of mounting channels at an angle of 0° to 180°.
- The holes in the connecting element make it compatible with the push-through connector PFCN.
- The punched holes in the base plate allow the direct fixing onto a wall, ceiling or onto a mounting channel by screw or anchor.

## Properties

- Material PVB and PVB zI: steel DD11 (material no. 1.0332) acc. to DIN EN 10111
- Zinc plating: electro zinc-plated or zinclamella coated
- Material PVB A4: stainless steel A4 (material no. 1.4401)



PVB

# Bracing elements PSAE

Construction elements – Bracing elements PSAE 300 and 500.



Supported channel

## Loads Variable bracket PVB

Item	Galvani- sed steel	Hot-dip galvanised / Zinc flake coated	A4	Sales unit
Item no.	Item no.	Item no.	Item no.	[pcs]
PVB	534960	542722	562838	5

See push-through connector PFCN for loads.

## Applications

- Elements for stable cantilever constructions made of FUS channels or FCA cantilever arms with push-through connector PFCN.
- PSAE: for use in dry interior areas.
- PSAE zl: for indoor and outdoor application.
- PSAE A4: for indoor and outdoor applications and in environments with high stress to components due to corrosion.

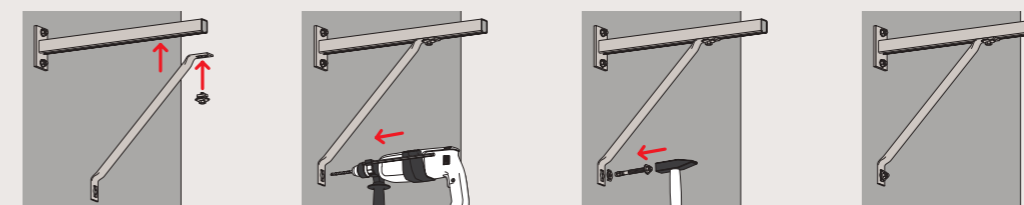
## Advantages

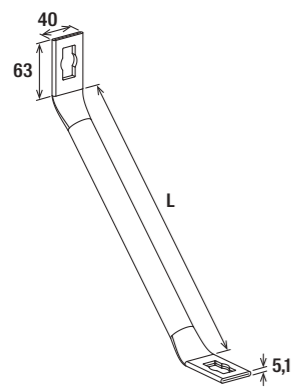
- The stable bracing element PSAE gives the supporting structure very high stability and safety.
- The holes in the base plate of the element make it compatible with the push-through connector PFCN.
- An additional PU-washer allows for fixing of elements with formholes directly onto a wall or ceiling by anchor or screw.
- Quick assembly by 90° rotation of the push-through connector PFCN 41 in the channel.

## Properties

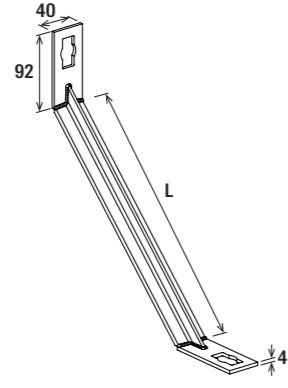
- Material PSAE: steel P235TR2 (material no. 1.0255) acc. to EN 10216-1
- Material PSAE zl: steel DD11 (material no. 1.0332) acc. to DIN EN 10111
- Zinc plating: electro zinc-plated or zincla-mella coated
- Material PSAE A4: stainless steel A4 (material no. 1.4401)

## Installation PSAE

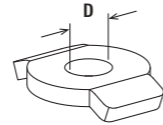




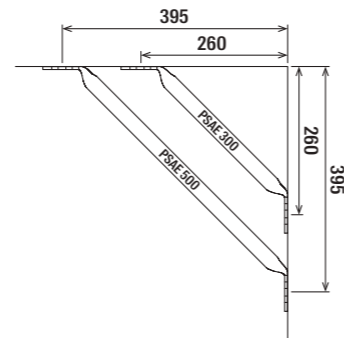
PSAE



PSAE zl



PU



PSAE 300 and PSAE 500

Technical data

Item	Galvanised steel	Hot-dip galvanised / Zinc flake coated	A4	Length	Sales unit
	Item no.	Item no.	Item no.	L [mm]	
	gvz	hdg / zl	A4		[pcs]
PSAE 300	535269	542726	562839	300	10
PSAE 500	535270	542727	562840	500	10
PU 10.5	535271	542728	-	-	50
PU 10.5	-	-	562841	-	20
PU 12.5	535272	542729	-	-	50
PU 12.5	-	-	562842	-	20

See push-through connector PFCN for loads.

# Flat fittings PFFF

Construction elements - Flat fittings PFFF



Waste water pipe

### Applications

- Arrangement of simple channel constructions in the push-through system.
- For use in dry interior areas.

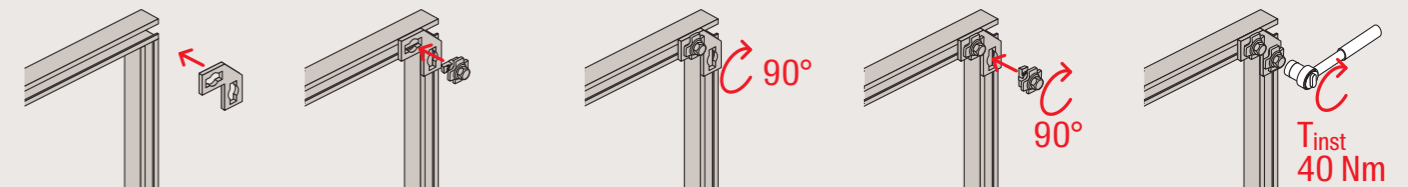
### Advantages

- The holes in the flat fittings make them compatible with the push-through connector PFCN.
- Simple creation of channel constructions in connection with FUS channels and PFCN 41.
- Quick assembly by 90° rotation of the push-through connector PFCN 41 in the channel.

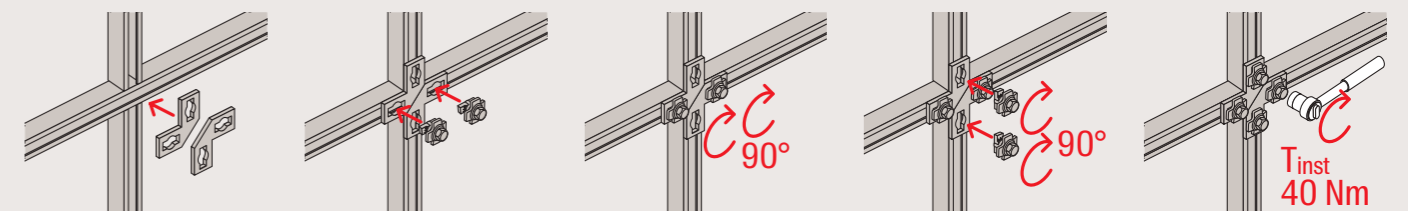
### Properties

- Material PFFF and PFFF zl: steel DD11 (material no. 1.0332) acc. to DIN EN 10111
- Zinc plating: electro zinc-plated or zinclamella coated
- Material PFFF A4: stainless steel A4 (material no. 1.4401)

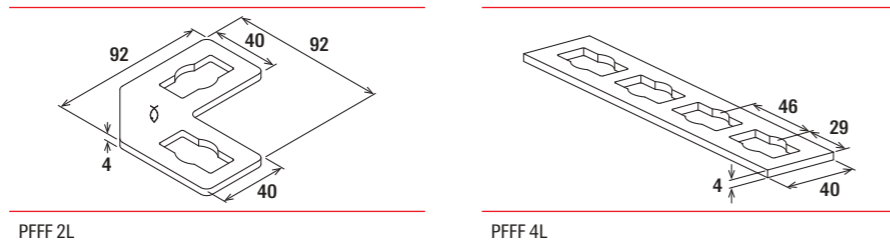
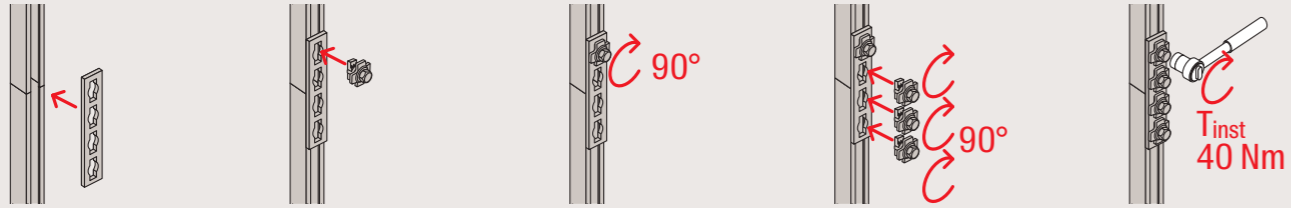
### Installation Flat fitting PFFF 2L single



### Installation Flat fitting PFFF 2L double



Installation Flat fitting PFFF 4L



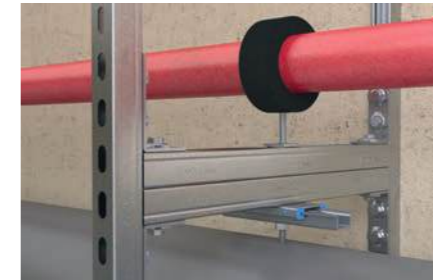
Technical data

	Galvanised steel	Hot-dip galvanised / Zinc flake coated	A4	Sales unit
Item	Item no. gvz	Item no. hdg / zl	Item no. A4	[pcs]
PFFF 2L	577099	577100	577101	20
PFFF 4L	535268	-	562828	25
PFFF 4L	-	542725	-	10

See push-through connector PFCN for loads.

# Angle fitting PFAF

Construction elements - Angle fittings PFAF.



Frame constructions



Spiral airduct on cantilever

## Applications

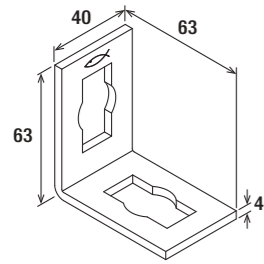
- Arrangement of simple channel constructions in the push-through system.
- PFAF: for use in dry interior areas.
- PFAF zl: for indoor and outdoor application.
- PFAF A4: for indoor and outdoor applications and in environments with high stress to components due to corrosion.

## Advantages

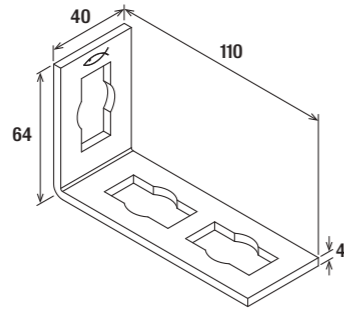
- The holes in the angle fittings make them compatible with the push-through connector PFCN.
- Simple creation of channel constructions in connection with FUS channels and PFCN 41.
- Quick assembly by 90° rotation of the push-through connector PFCN 41 in the channel.

## Properties

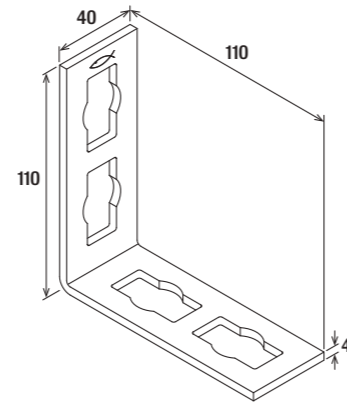
- Material PFAF and PFAF zl: steel DD11 (material no. 1.0332) acc. to DIN EN 10111
- Zinc plating: electro zinc-plated or zinclamella coated
- Material PFAF A4: stainless steel A4 (material no. 1.4401)



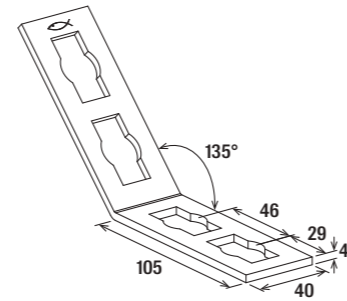
PFAF 2



PFAF 3



PFAF 4



PFAF 4/135°

Technical data

	Galvani- sed steel	Hot-dip galvanised / Zinc flake coated	A4	Sales unit
Item	Item no. gvz	Item no. hdg / zl	Item no. A4	[pcs]
PFAF 2	533735	542711	562829	25
PFAF 3	533736	542712	562830	25
PFAF 4	535267	542724	562832	25
PFAF 4/135°	533737	542713	562831	20

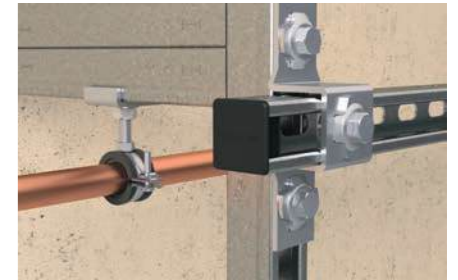
See push-through connector PFCN for loads.

# U-fitting PFUF

Construction elements - U-fitting PFUF.



Cross connection on channel



Cross connection on channel

Applications

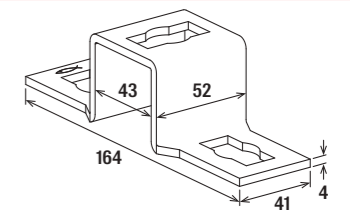
- Construction element for the production of multi-dimensional constructions with FUS channels using push-through connector PFCN.
- PFUF: for use in dry interior areas.
- PFUF zl: for indoor and outdoor application.
- PFUF A4: for indoor and outdoor applications and in environments with high stress to components due to corrosion.

Advantages

- The various shapes of the U-fitting elements offer flexibility during the installation of channel constructions.
- The holes in the construction elements make them compatible with the push-through channel nut PFCN.
- Simple creation of channel constructions in connection with FUS channels and PFCN 41.
- Quick assembly by 90° rotation of the push-through connector PFCN 41 in the channel.

Properties

- Material PFUF and PFUF zl: steel DD11 (material no. 1.0332) acc. to DIN EN 10111
- Zinc plating: electro zinc-plated or zinclamella coated
- Material PFUF A4: stainless steel A4 (material no. 1.4401)



PFUF 41

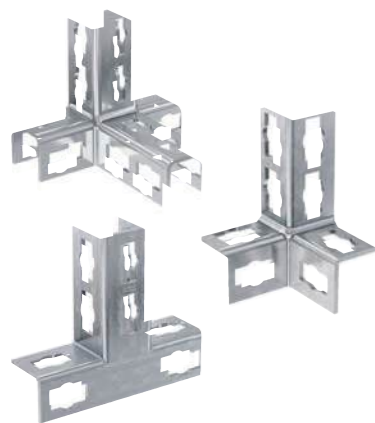
Technical data

	Galvani- sed steel	Hot-dip galvanised / Zinc flake coated	A4	Sales unit
Item	Item no. gvz	Item no. hdg / zl	Item no. A4	[pcs]
PFUF 41	533738	542714	-	25
PFUF 41	-	-	562836	10

See push-through connector PFCN for loads.

# Multidimensional angles PFUF D

Connectors PFUF 2D, 3D and 4D for multidimensional constructions.



Frame constructions



Frame constructions

## Applications

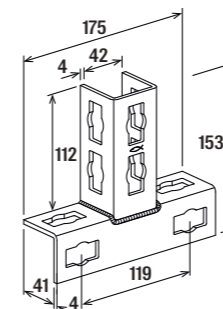
- Construction elements for multidimensional constructions with FUS channels connected by the push-through connector PFCN.
- PFUF D: for use in dry interior areas.
- PFUF D zl: for indoor and outdoor application.
- PFUF D A4: for indoor and outdoor applications and in environments with high stress to components due to corrosion.

## Advantages

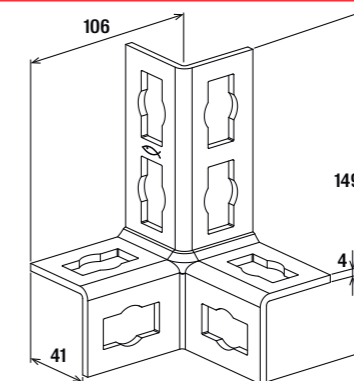
- The multidimensional PFUF construction elements enable multidimensional constructions in a very short time.
- The holes in the construction elements make them compatible with the push-through connector PFCN.
- The different shapes of the construction elements generate a high flexibility for channel constructions.
- Simple creation of channel constructions in connection with FUS channels and PFCN 41.
- Quick assembly by 90° rotation of the push-through connector PFCN 41 in the channel.

## Properties

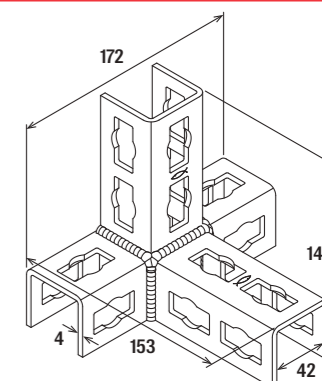
- Material PFUF D and PFUF D zl: steel DD11 (material no. 1.0332) acc. to DIN EN 10111
- Zinc plating: electro zinc-plated or zinc flake coated
- Material PFUF D A4: stainless steel A4 (material no. 1.4401)



PFUF 2D



PFUF 3D



PFUF 4D

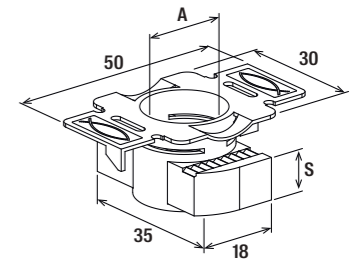
## Technical data

Item	Galvanised steel	Hot-dip galvanised / Zinc flake coated	A4	Sales unit
	Item no.	Item no.	Item no.	
PFUF 2D	563148	563149	563150	10
PFUF 3D	577094	569756	577095	10
PFUF 4D	535275	542732	562845	10

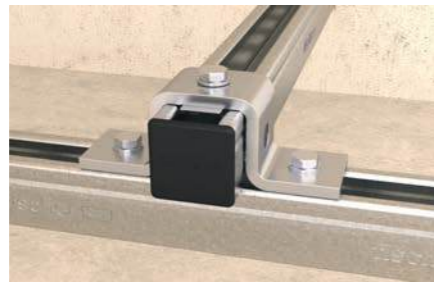
See push-through connector PFCN for loads.

# Channel nut FCN Clix P

Channel nut for quick and easy fixing in FUS profiles.



FCN Clix P



Cross connection

## Applications

- Connection of FUS channels and fixtures.
- For indoor and outdoor applications and environments with high stress to components due to corrosion.

## Advantages

- The sliding nut design enables a quick and easy setting in the channel.
- The spring effect of the plastic clasp guarantees simple and precise positioning in the channel.
- The FCN Clix P's flat plastic mounting with wings offers a good hold and a convenient mounting.
- The serration on the sliding nut provides a secure hold in the FUS channel.
- Installation by rotating 90° enables post-installation in installed channel.

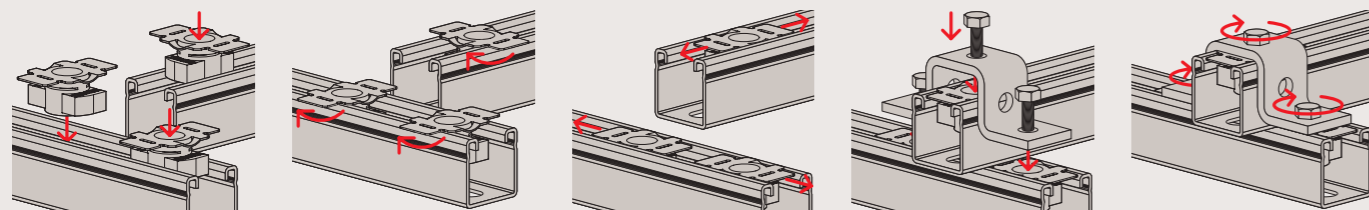
## Properties

- Material FCN Clix P and FCN Clix P hdg: steel S235JR (material no. 1.0037) acc. to DIN EN 10025, plastic Nylon PA6
- Zinc plating: electro zinc-plated or hot-dip galvanised
- Material FCN Clix P A4: stainless steel A4 (material no. 1.4401)

## Certificates / Features



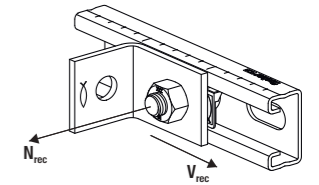
## Installation FCN Clix P



## Technical data

	Galvanised steel	Hot-dip galvanised / Zinc flake coated	Approval	Fire test report	Thread	Thickness	Sales unit
Item	Item no. gvz	Item no. hdg / zl	ETA		A	S [mm]	[pcs]
FCN Clix P 6	559757	-	-	No	M6	6.0	50
FCN Clix P 8	559758	559765	-	No	M8	6.0	50
FCN Clix P 10	559759	559766	●	Yes	M10	8.0	50
FCN Clix P 12	559760	559767	●	Yes	M12	9.5	50

ETA approval only for galvanized steel variants.



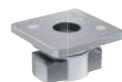
FCN Clix P

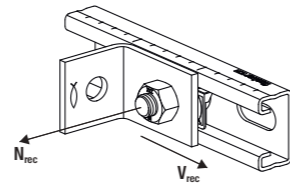
## Loads Channel nut FCN Clix P zp / hdg

	Galvanised steel	Hot-dip galvanised / Zinc flake coated	Approval	Max. recommended tension load for FUS 1,5 mm	Max. recommended tension load for FUS 2,0 mm	Max. recommended tension load for FUS 2,5 mm	Max. recommended shear load for FUS 2,0 mm	Max. recommended shear load for FUS 2,5 mm	Tightening torque for screw grade ≥ 8.8	Sales unit
Item	Item no. gvz	Item no. hdg / zl	ETA	N <sub>rec</sub> [kN]	N <sub>rec</sub> [kN]	N <sub>rec</sub> [kN]	V <sub>rec</sub> [kN]	V <sub>rec</sub> [kN]	T <sub>inst</sub> [Nm]	[pcs]
FCN Clix P 6	559757	-	-	2.5	3.0	3.0	3.0	3.0	10	50
FCN Clix P 8	559758	-	-	3.0	4.0	4.0	4.0	4.0	20	50
FCN Clix P 8	-	559765	-	3.0	4.0	4.0	1.0	1.0	20	50
FCN Clix P 10	559759	-	●	4.0	5.0	8.0	5.0	8.0	40	50
FCN Clix P 10	-	559766	-	4.0	5.0	8.0	1.5	1.5	40	50
FCN Clix P 12	559760	-	●	4.0	5.0	8.0	5.0	8.0	50	50
FCN Clix P 12	-	559767	-	4.0	5.0	8.0	2.0	2.0	50	50

See also:

Product family Channel nut FCN Clix M  
Page 174





FCN Clix P

Loads Channel nut FCN Clix P A4

Item	Item no.	Max. recommended tension load for FUS 2,0 mm	Max. recommended tension load for FUS 2,5 mm	Max. recommended shear load for FUS 2,0 mm	Max. recommended shear load for FUS 2,5 mm	Sales unit [pcs]
		$N_{rec}$ [kN]	$N_{rec}$ [kN]	$V_{rec}$ [kN]	$V_{rec}$ [kN]	
FCN Clix P 8 A4	559754	4.0	4.0	4.0	4.0	25
FCN Clix P 10 A4	559755	5.0	8.0	5.0	8.0	25
FCN Clix P 12 A4	559756	5.0	8.0	5.0	8.0	25

# Channel nut FCN Clix M

Channel nut for quick and easy fixing in FUS profiles.



Connection on channel

### Applications

- Connection of pipe clamps to FUS channel under the use of threaded rods.
- For use in dry interior areas.

### Advantages

- The sliding nut design enables a quick and easy setting in the channel.
- The serration on the sliding nut provides a secure hold in the FUS channel.
- Installation by rotating 90° enables post-installation in installed channel.

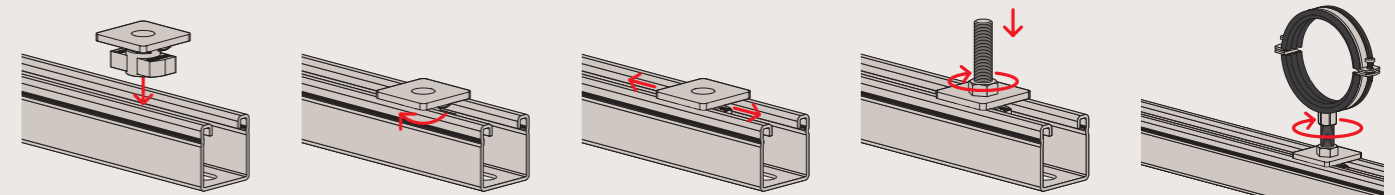
### Properties

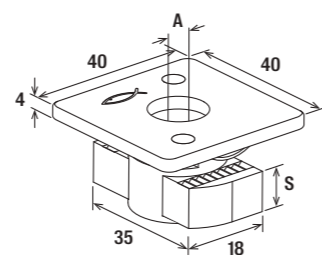
- Material FCN Clix M and FCN Clix M hdg: steel S235JR (material no. 1.0037) acc. to DIN EN 10025
- Material plastic: Nylon PA6
- Zinc plating: electro zinc-plated or hot-dip galvanised
- Material FCN Clix M A4: stainless steel A4 (material no. 1.4401)

### Certificates / Features

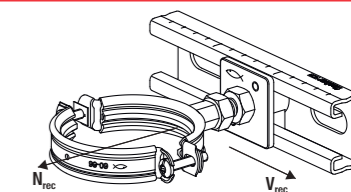


### Installation FCN Clix M





FCN Clix M

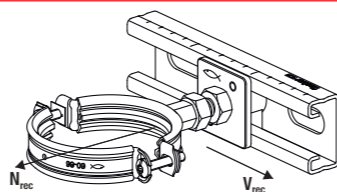


FCN Clix M

4 Technical data

Item	Galvanised steel	Hot-dip galvanised / Zinc flake coated	A4	Ap-approval	Fire test report	Thread	Thickness	Sales unit
Item	Item no.	Item no.	Item no.	ETA		A	S [mm]	[pcs]
Item	gvz	hdg / zl	A4					
FCN Clix M 6	559761	-	-	-	No	M6	6.0	50
FCN Clix M 8	559762	559768	-	-	No	M8	6.0	50
FCN Clix M 8	-	-	559752	-	No	M8	6.0	25
FCN Clix M 10	559763	559769	-	●	Yes	M10	8.0	50
FCN Clix M 10	-	-	559753	-	Yes	M10	8.0	25
FCN Clix M 12	559764	559770	-	●	Yes	M12	9.5	50
FCN Clix M 12	-	-	562663	-	Yes	M12	9.5	25

ETA approval only for galvanized steel variants.



FCN Clix M

Loads Channel nut FCN Clix M gvz / hdg

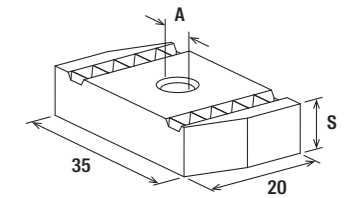
Item	Galvanised steel	Hot-dip galvanised / Zinc flake coated	Ap-approval	Max. recommended tension load for FUS 1,5 mm	Max. recommended tension load for FUS 2,0 mm	Max. recommended tension load for FUS 2,5 mm	Tightening torque for screw grade ≥ 4.6	Sales unit
Item	Item no.	Item no.	ETA	N <sub>rec</sub> [kN]	N <sub>rec</sub> [kN]	N <sub>rec</sub> [kN]	T <sub>inst</sub> [Nm]	[pcs]
Item	gvz	hdg / zl						
FCN Clix M 6	559761	-	-	2.5	3.0	3.0	5	50
FCN Clix M 8	559762	559768	-	3.0	4.0	4.0	10	50
FCN Clix M 10	559763	559769	●	4.0	5.0	8.0	15	50
FCN Clix M 12	559764	559770	●	4.0	5.0	8.0	20	50

Loads Channel nut FCN Clix M A4

Item	Item no.	Max. recommended tension load for FUS 2,0 mm N <sub>rec</sub> [kN]	Max. recommended tension load for FUS 2,5 mm N <sub>rec</sub> [kN]	Installation torque T <sub>inst</sub> [Nm]	Sales unit [pcs]
FCN Clix M 8	559752	4.0	4.0	10	25
FCN Clix M 10	559753	5.0	8.0	15	25
FCN Clix M 12	562663	5.0	8.0	20	25

# Channel nut FCN

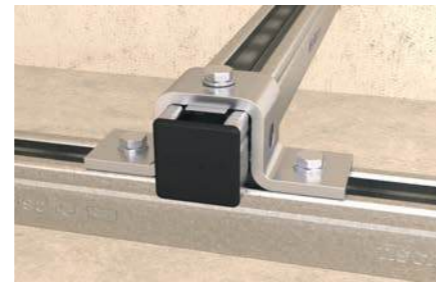
Connector - Channel nut FCN.



FCN



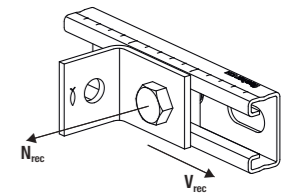
Lightweight installation on cantilever



Cross connection

## Technical data

	Galvanised steel	Hot-dip galvanised / Zinc flake coated	A4	Thread	Thickness	Sales unit
Item	Item no. gvz	Item no. hdg / zl	Item no. A4	A	S [mm]	[pcs]
FCN 12	077411	-	-	M12	9.0	100
FCN 16	561773	561774	-	M16	12.0	100
FCN 16	-	-	562664	M16	12.0	50



FCN

## Applications

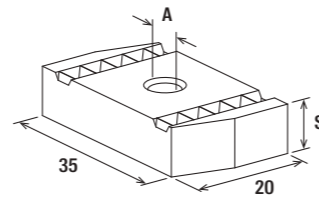
- Simple hammer-head nut for installation in FUS channels
- The FCN is suitable for the connection of different fixtures and pipe clamps with the channel.
- FCN: for use in dry interior areas.
- FCN hdg: for indoor and outdoor application.
- FCN A4: for indoor and outdoor applications and in environments with high stress to components due to corrosion.

## Advantages

- The serration on the sliding nut provides a secure hold in the FUS channel.

## Properties

- Material FCN and FCN hdg: steel with min. tensile strength of 415 N/mm<sup>2</sup>
- Zinc plating: electro zinc-plated or hot-dip galvanised
- Material FCN A4: stainless steel A4 (material no. 1.4401)



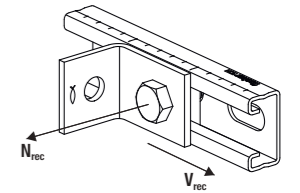
FCN

## Technical data

	Galvanised steel	Hot-dip galvanised / Zinc flake coated	A4	Thread	Thickness	Sales unit
Item	Item no. gvz	Item no. hdg / zl	Item no. A4	A	S [mm]	[pcs]
FCN 6	077405	-	-	M6	6.0	100
FCN 8	077407	-	-	M8	6.0	100
FCN 10	077409	-	-	M10	8.0	100

## Loads Channel nut FCN gvz / hdg

	Galvanised steel	Hot-dip galvanised / Zinc flake coated	Max. recommended tension load for FUS 1,5 mm	Max. recommended tension load for FUS 2,0 mm	Max. recommended tension load for FUS 2,5 mm	Max. recommended shear load for FUS 1,5 mm	Max. recommended shear load for FUS 2,0/2,5 mm	Tightening torque for screw grade ≥ 8.8	Sales unit
Item	Item no. gvz	Item no. hdg / zl	N <sub>rec</sub> [kN]	N <sub>rec</sub> [kN]	N <sub>rec</sub> [kN]	V <sub>rec</sub> [kN]	V <sub>rec</sub> [kN]	T <sub>inst</sub> [Nm]	[pcs]
FCN 6	077405	-	2.5	3.0	3.0	1.0	1.0	10	100
FCN 8	077407	-	3.0	4.0	4.0	1.5	2.0	20	100
FCN 10	077409	-	4.0	5.0	8.0	2.0	2.5	40	100
FCN 12	077411	-	4.0	5.0	8.0	2.0	2.5	50	100
FCN 16	561773	561774	4.0	5.0	8.0	2.0	3.0	50	100



FCN

## Loads Channel nut FCN A4

	Item no.	Max. recommended tension load for FUS 2,0 mm	Max. recommended tension load for FUS 2,5 mm	Max. recommended shear load for FUS 2,0/2,5 mm	Tightening torque for screw grade ≥ 8.8	Sales unit
Item	Item no.	N <sub>rec</sub> [kN]	N <sub>rec</sub> [kN]	V <sub>rec</sub> [kN]	T <sub>inst</sub> [Nm]	[pcs]
FCN 16	562664	5.0	8.0	3.0	50	50

# T-head bolt FCN Clix S

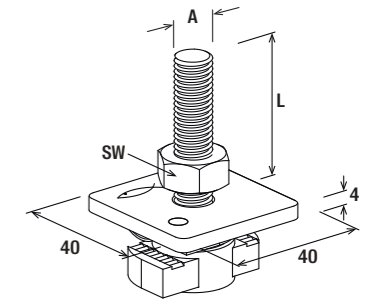
Hammer-head bolt for quick and easy fixing of pipe clamps in FUS profiles.



Lightweight installation on cantilever



Connection on channel



FCN Clix S

## Technical data

Item	Item no.	Thread A	Length L [mm]	Width across nut SW [mm]	Sales unit [pcs]
FCN Clix S 8x30	567462	M8	30	13	50
FCN Clix S 8x40	567463	M8	40	13	50
FCN Clix S 8x60	567464	M8	60	13	50
FCN Clix S 8x80	567465	M8	80	13	50
FCN Clix S 8x100	567466	M8	100	13	50
FCN Clix S 10x30	567467	M10	30	17	50
FCN Clix S 10x40	567468	M10	40	17	50
FCN Clix S 10x60	567469	M10	60	17	50
FCN Clix S 10x100	567470	M10	100	17	50
FCN Clix S 12x40	567471	M12	40	19	50
FCN Clix S 12x60	567472	M12	60	19	50

## Applications

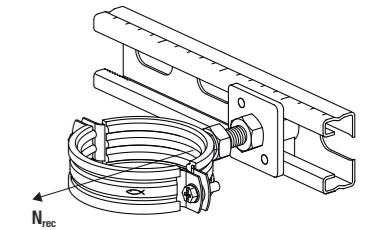
- For the quick connection of pipe clamps with FUS channels.
- For use in dry interior areas.

## Advantages

- The design of the FCN Clix S fits to the FUS channel profile and allows for a quick and easy installation.
- The spring effect of the FCN Clix S guarantees simple and precise positioning in the channel.
- Installation by rotating 90° enables post-installation to installed channel.
- The serration on the T-head bolt provides a secure hold in FUS channels.
- The pre-mounted threaded stud allows for direct mounting of the pipe clamps to the channel without additional material.

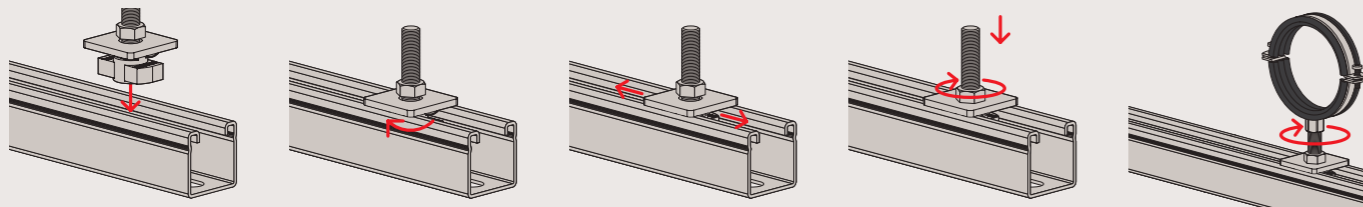
## Properties

- Washer: S235JR (material no. 1.0038)
- Threaded stud: DIN 976 steel 4.8
- Hexagonal nut: resistance class 8
- Plastic cage: Polyamide PA 6
- Zinc plating: electro zinc-plated



FCN Clix S

## Installation FCN Clix S



## Loads T-head bolt FCN Clix S

Item	Item no.	Max. recommended tension load for FUS 1,5 mm $N_{rec}$ [kN]	Max. recommended tension load for FUS 2,0 mm $N_{rec}$ [kN]	Max. recommended tension load for FUS 2,5 mm $N_{rec}$ [kN]	Installation torque $T_{inst}$ [Nm]	Sales unit [pcs]
FCN Clix S 8x30	567462	3.0	4.0	4.0	10	50
FCN Clix S 8x40	567463	3.0	4.0	4.0	10	50
FCN Clix S 8x60	567464	3.0	4.0	4.0	10	50
FCN Clix S 8x80	567465	3.0	4.0	4.0	10	50
FCN Clix S 8x100	567466	3.0	4.0	4.0	10	50
FCN Clix S 10x30	567467	4.0	5.0	8.0	15	50
FCN Clix S 10x40	567468	4.0	5.0	8.0	15	50
FCN Clix S 10x60	567469	4.0	5.0	8.0	15	50
FCN Clix S 10x100	567470	4.0	5.0	8.0	15	50
FCN Clix S 12x40	567471	4.0	5.0	8.0	20	50
FCN Clix S 12x60	567472	4.0	5.0	8.0	20	50

# T-head bolt FCSN

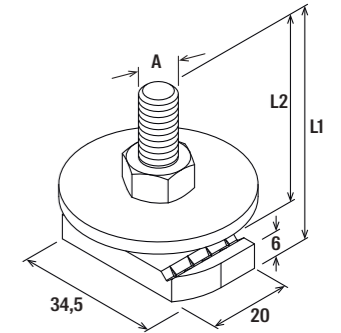
Hammer-head bolt for easy fixing in FUS profiles.



Lightweight installation on cantilever



Connection on channel



FCSN

## Technical data

Item	Item no.	Thread A	Length L1 [mm]	Length L2 [mm]	Sales unit [pcs]
FCSN M8 x 30	092960	M8	36	30	50
FCSN M8 x 40	092961	M8	46	40	50
FCSN M8 x 50	093354	M8	56	50	50
FCSN M8 x 60	093355	M8	66	60	50
FCSN M10 x 30	093360	M10	38	30	50
FCSN M10 x 40	093361	M10	48	40	50
FCSN M10 x 50	093362	M10	58	50	50
FCSN M10 x 60	093363	M10	68	60	50
FCSN M12 x 30	093366	M12	39	30	50
FCSN M12 x 40	093367	M12	49	40	50

## Applications

- Connection of pipe clamps to the channel.
- For use in dry interior areas.

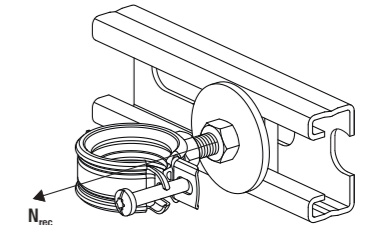
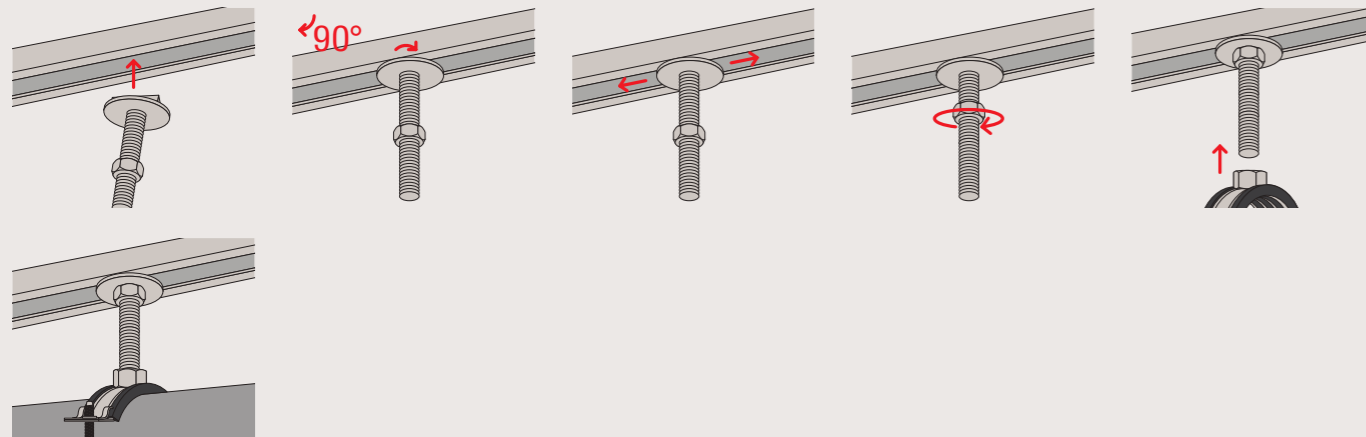
## Advantages

- The hammer-head nut design for an easy setting in the channel.
- Installation by rotating 90° enables post-installation in installed channel.

## Properties

- Material washer: steel acc. to DIN EN 10139
- Hammer head bolt: steel with min. 400 N/mm<sup>2</sup>
- Material nut: strength category 4
- Zinc plating: electro zinc-plated

## Installation FCSN



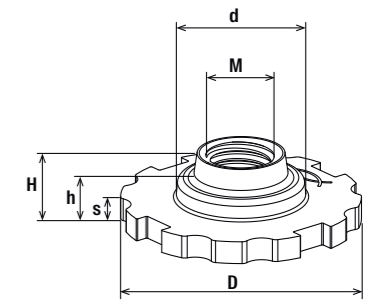
FCSN

## Loads T-Head bolt FCSN

Item	Item no.	Max. recommended tension load for FUS 1,5 mm N <sub>rec</sub> [kN]	Max. recommended tension load for FUS 2,0 mm N <sub>rec</sub> [kN]	Max. recommended tension load for FUS 2,5 mm N <sub>rec</sub> [kN]	Sales unit [pcs]
FCSN M8 x 30	092960	3.0	4.0	4.0	50
FCSN M8 x 40	092961	3.0	4.0	4.0	50
FCSN M8 x 50	093354	3.0	4.0	4.0	50
FCSN M8 x 60	093355	3.0	4.0	4.0	50
FCSN M10 x 30	093360	4.0	4.0	5.0	50
FCSN M10 x 40	093361	4.0	4.0	5.0	50
FCSN M10 x 50	093362	4.0	4.0	5.0	50
FCSN M10 x 60	093363	4.0	4.0	5.0	50
FCSN M12 x 30	093366	4.0	4.0	5.0	50
FCSN M12 x 40	093367	4.0	4.0	5.0	50

# Adjustment wheel FAW

Construction Element - Adjusting Wheel FAW - Channel fastening without tools, fire tested.



## Technical data

Item	Item no.	Thread	Diameter	Outer diameter	Height	Height	Thickness	Max. recom. static load (centr. tension)	Sales unit
		M	d [mm]	D [mm]	H [mm]	h [mm]	S [mm]	N <sub>rec</sub> [kN]	[pcs]
FAW M8	576592	M8	21.5	41	10	7.5	4.0	6.50	50
FAW M10	576593	M10	21.5	41	10	7.5	4.0	10.40	50
FAW M12	576594	M12	21.5	41	12	7.5	4.0	10.90	50

Please note: Load tables for fire testing see Brochure „Fire proof pipe-installation“

## Applications

- Fastening and height adjustment of suspended channels FUS with threaded rods.
- Use in pairs for fastening is recommended.
- For use in dry indoor area.

## Advantages

- The fire test report according to MLAR/EN1366 guarantees objectively tested functional safety.
- The height adjustment and fixing of the FUS channel with the adjustment wheel FAW is possible without tools (hand-tightened).
- Guidance and stabilization of the FUS channel, as well as central alignment, is provided by the engagement of the adjustment wheel FAW in the open side of the rail.
- The quick installation of the suspended FUS channel on threaded rods is provided by the complete adjusting wheel FAW as a replacement for the combination of retaining claw, slider and nut.
- Subsequent adjustment using the adjusting wheel FAW under load can be made easier using a hook wrench (DIN 1810-A40-42).

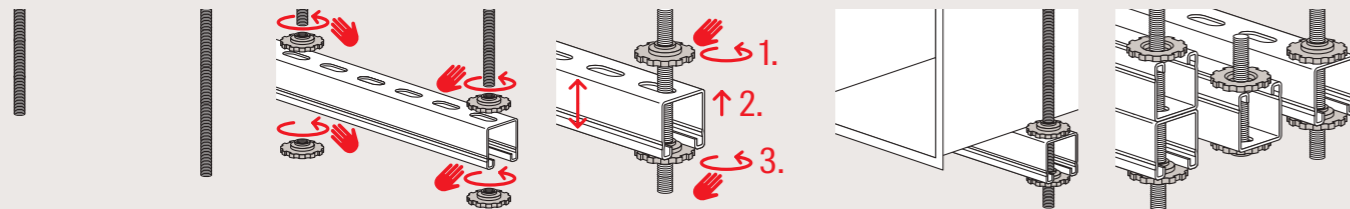
## Properties

- Material: steel
- Zinc plating: electro zinc-plated

## Certificates / Features

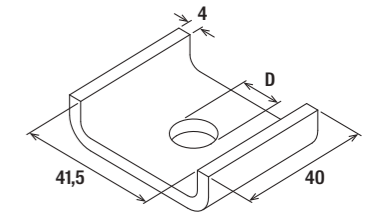


## Installation Adjustment wheel FAW

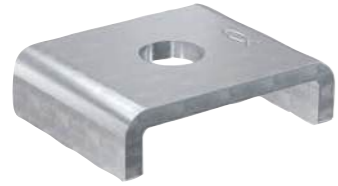


# Channel washer HK 41

Connector - Channel washer HK.



HK 41



Lateral pipe mounting at channel



Channel installation at ceiling

## Technical data

Item	Galvanised steel Item no. gvz	Hot-dip galvanised / Zinc flake coated Item no. hdg / zl	A4 Item no. A4	Ap- pro- val ETA	Fire test report	Hole-ø D [mm]	Sales unit [pcs]
HK 41 8.5	547492	-	-	-	-	8.5	50
HK 41 10.5	547493	547495	-	●	Yes	10.5	50
HK 41 12.5	547494	547496	-	●	Yes	12.5	50
HK 41 12.5	-	-	559750	-	Yes	12.5	25
HK 41 17	561253	561254	-	-	-	17	50
HK 41 17	-	-	562665	-	-	17	25

ETA approval only for galvanized steel variants.

## Applications

- The channel washer HK is used for stable connections and to strengthen the FUS profile for a fixing to the substrate.
- HK 41: for use in dry interior areas.
- HK 41 hdg: for indoor and outdoor application.
- HK 41 A4: for indoor and outdoor applications and in environments with high stress to components due to corrosion.

## Advantages

- Perfect connection with the FUS channel thanks to laterally curved contours.
- The shape of the channel washer makes the push-through installations of channel profiles quick and easy.
- Fire resistance classification R120 & German model pipeline system guideline MLAR R30.

## Properties

- Material HK 41 and HK 41 hdg: steel S235JR (material no. 1.0037) acc. to DIN EN 10025
- Zinc plating: electro zinc-plated or hot-dip galvanised
- Material HK 41 A4: stainless steel A4 (material no. 1.4401) acc. to DIN EN 10088-1

## Certificates / Features



BZS S 25-315

# Saddle flange SF L

Construction element - Saddle flange SF L



Pipe installation in escape route



Cantilever with saddle flange

## Applications

- Construction element between channel and building-structures.
- For use in dry interior areas.

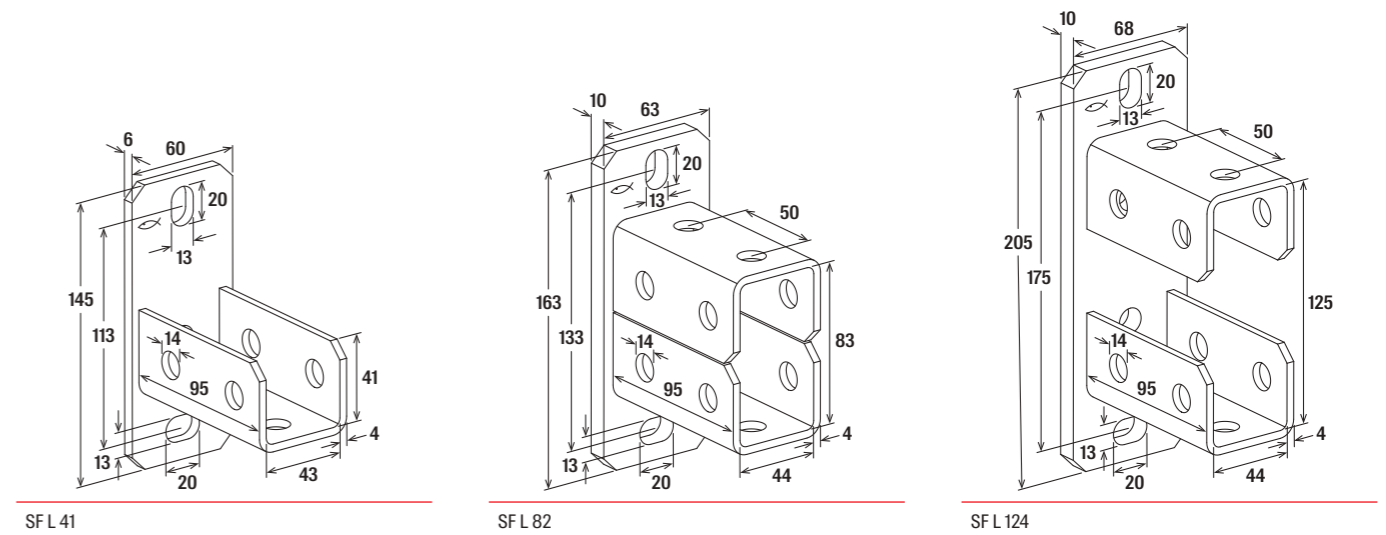
## Advantages

- The perfect-fit saddle of the SF enables a simple installation by inserting the channel.
- The saddle flange's stable design offers a secure hold for a load-bearing construction.
- Fire resistance classification R120 & German model pipeline system guideline MLAR R30.

## Properties

- Material base plate (SF and SF hdg): steel DC01 (material no. 1.0330) acc. to DIN EN 10139
- Material U-Profile (SF and SF hdg): steel S235JR (material no. 1.0037) acc. to DIN EN 10025
- Zinc plating: electro zinc-plated or hot-dip galvanised
- Material SF A4: stainless steel A4 (material no. 1.4401) acc. to DIN EN 10088-1

## Certificates / Features



SF L 41

SF L 82

SF L 124

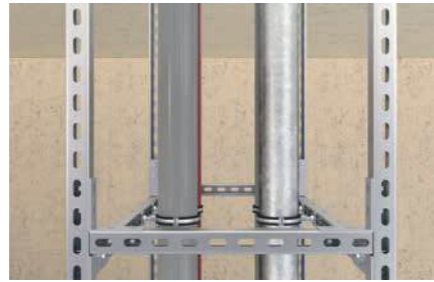
## Technical data

	Galvanised steel	Hot-dip galvanised / Zinc flake coated	A4	Fire test report	For profile	Sales unit
Item	Item no. gvz	Item no. hdg / zl	Item no. A4			[pcs]
SF L 41	504355	517421	504522	Yes	21, 41, 21D, 62	10
SF L 82	504357	538125	-	-	41	5
SF L 124	504358	538126	-	-	62	5

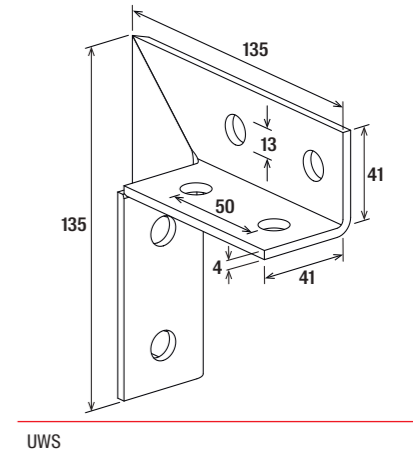
See channel nut FCN Clix P for loads.

# Universal angle UWS

Construction element - Universal angle UWS.



3D-frame constructions



UWS

## Technical data

	Galvani- sed steel	Hot-dip galva- nised / Zinc flake coated		Sales unit
	Item no.	Item no.		[pcs]
Item	gvz	hdg / zl		
UWS	049479	538115		10

See channel nut FCN Clix P for loads.

## Applications

- Universal angle for the reinforcement of supporting structures.
- UWS: for use in dry interior areas.
- UWS hdg: for indoor and outdoor application.

## Advantages

- The universal angle for the connection of fischer channels gives a supporting structure, great stability and safety (we recommend using in pairs).

## Properties

- Material: steel S235JR (material no. 1.0037) acc. to DIN EN 10025
- Zinc plating: electro zinc-plated or hot-dip galvanised

## Certificates / Features

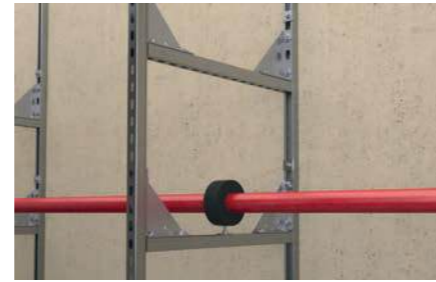


# Angle bracket WK

Construction element - Angle bracket WK.



Heavy drainage pipe under angle bracket



Solid frame construction

## Applications

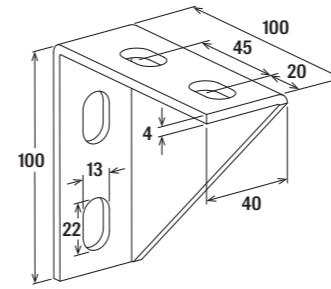
- Stable angle bracket for stiffening FUS channel constructions and for fixing pipelines.
- WK: for use in dry interior areas.
- WK hdg: for indoor and outdoor application.

## Advantages

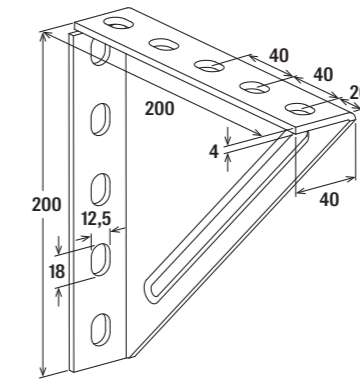
- The design of the angle bracket allows for the fixing of pipe clamps or channels.
- The stable angle ensures a very high level of stability and safety to the structure.

## Properties

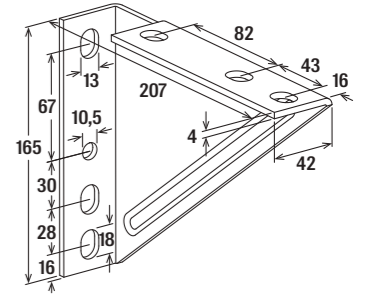
- Material: steel DD11 (material no. 1.0332) acc. to DIN EN 10111
- Zinc plating: electro zinc-plated or hot-dip-galvanised



WK 100/100



WK 200/200



WK 207/165

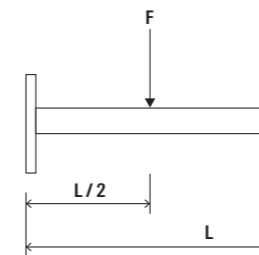
## Technical data

Item	Galvanised steel Item no. gvz	Hot-dip galvanised / Zinc flake coated Item no. hdg / zl	Max. recommended static load load case 1 $F_{rec}$ [kN]	Max. recommended static load load case 2 $F_{rec}$ [kN]	Sales unit [pcs]
WK 100/100	063559	538117	-	4.00	5
WK 200/200	079570	538118	4.00	1.80	5
WK 207/165	079571	-	-	1.80	6

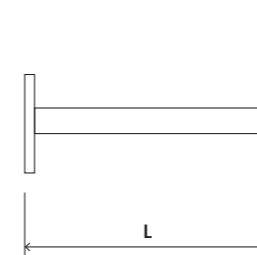
## Loads

Item	Galvanised steel Item no. gvz	Hot-dip galvanised / Zinc flake coated Item no. hdg / zl	Max. recommended static load load case 1 $F_{rec}$ [kN]	Max. recommended static load load case 2 $F_{rec}$ [kN]	Sales unit [pcs]
WK 100/100	063559	538117	-	4.00	5
WK 200/200	079570	538118	4.00	1.80	5
WK 207/165	079571	-	-	1.80	6

### Load case 1



### Load case 2

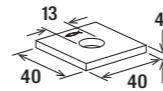


# Flat fitting FFF

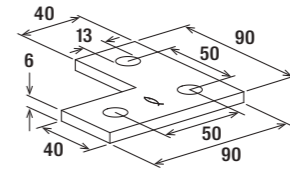
Construction elements - Flat fittings FFF.



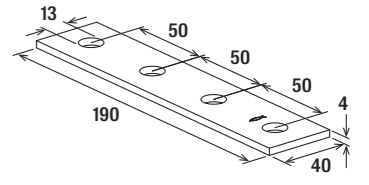
Waste water pipe



FFF 1



FFF 3L



FFF 4

## Mounting bracket FFF 1 / 3L / 4

Item	Galvani- sed steel	Hot-dip galva- nised / Zinc flake coated	Sales unit
	Item no. gvz	Item no. hdg / zl	
FFF 1	547500	547506	25
FFF 3L	504498	537581	25
FFF 4	547501	547507	25

See channel nut FCN Clix P for loads.

## Applications

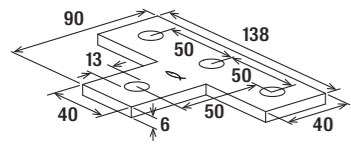
- Construction elements for the joining or strengthening of simple channel constructions.
- FFF: for use in dry interior areas.
- FFF hdg: for indoor and outdoor application.

## Advantages

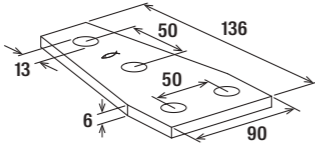
- The various shapes of the flat fittings offer flexibility when it comes to the installation of channel constructions.
- The holes in the flat fittings guarantee a system fit with the FCN Clix P.
- Quick assembly by 90° rotation of the push-through connector PFCN 41 in the channel.

## Properties

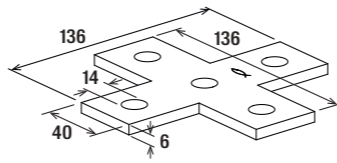
- Material FFF: steel S235JR (material no. 1.0037) acc. to DIN EN 10025
- Material FFF 5C hdg: steel Q235B (equivalent to S235JR)
- Zinc plating: electro zinc-plated or hot-dip galvanised



FFF 4T



FFF 4D



FFF 5C

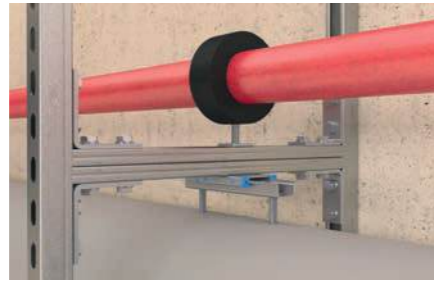
## Mounting bracket FFF 4D / 4T / 5C

Item	Galvani- sed steel	Hot-dip galva- nised / Zinc flake coated	Sales unit
	Item no. gvz	Item no. hdg / zl	
FFF 4T	504500	537583	25
FFF 4D	504368	537584	25
FFF 5C	553073	553075	20

See channel nut FCN Clix P for loads.

# Angle fitting FAF

Construction elements - Angle fitting FAF.



Frame constructions

## Applications

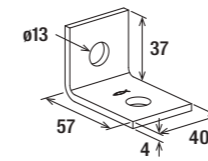
- Construction elements for the joining or strengthening of simple channel constructions.
- FAF: for use in dry interior areas.
- FAF hdg: for indoor and outdoor application.
- FAF A4: for indoor and outdoor applications and in environments with high stress to components due to corrosion.

## Advantages

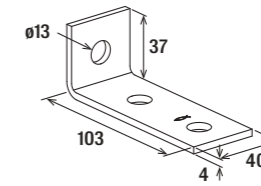
- The various shapes of the angle fittings offer flexibility when it comes to the installation of channel constructions.
- The holes in the angle fittings guarantee a system fit with the sliding nut FCN Clix P.

## Properties

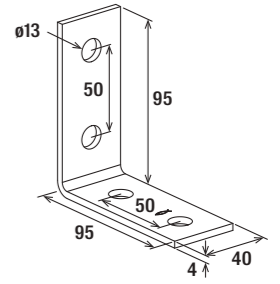
- Material FAF and FAF hdg: steel S235JR (material no. 1.0037) acc. to DIN EN 10025
- Zinc plating: electro zinc-plated or hot-dip galvanised
- Material FAF A4: stainless steel A4 (material no. 1.4401) acc. to DIN EN 10088-1



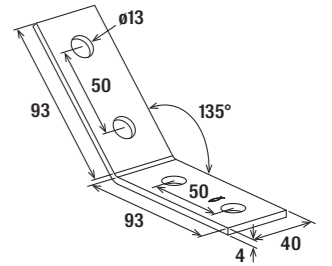
FAF 2



FAF 3



FAF 4



FAF 4/135°

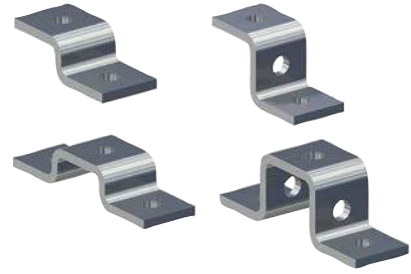
## Technical data

Item	Galvanised steel	Hot-dip galvanised / Zinc flake coated	A4	Sales unit
	Item no. gvz	Item no. hdg / zl	Item no. A4	
FAF 2	547502	547508	547512	25
FAF 3	547503	547509	-	25
FAF 4	547504	547510	547513	25
FAF 4/135°	547505	547511	547514	25

See channel nut FCN Clix P for loads.

# Z-Fitting FZF, U-Fitting FUF

Construction elements - Z-Fitting FZF, U-Fitting FUF.



Cross connection on channel

## Applications

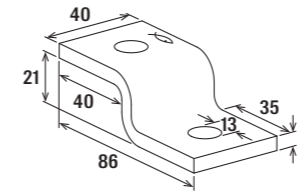
- Construction elements for multi-dimensional channel constructions.
- FZF, FUF: for use in dry interior areas.
- FZF, FUF hdg: for indoor and outdoor application.

## Advantages

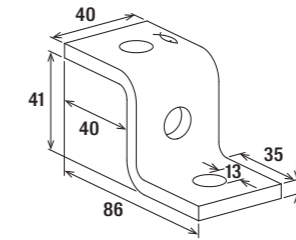
- The various shapes of the Z- and U-Fittings offer flexibility during the installation of channel constructions.
- The holes in the Z- and U-Fittings make them compatible with the FCN Clix P.

## Properties

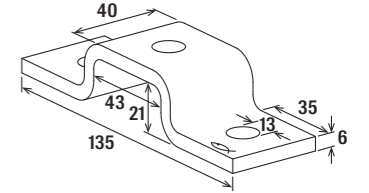
- Material: steel S235JR (material no. 1.0037) acc. to DIN EN 10025
- Material FUF 62 hdg: steel Q235B (equivalent to S235JR)
- Zinc plating: electro zinc-plated or hot-dip galvanised



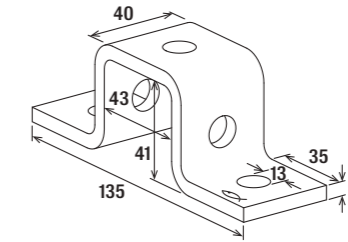
FZF 21



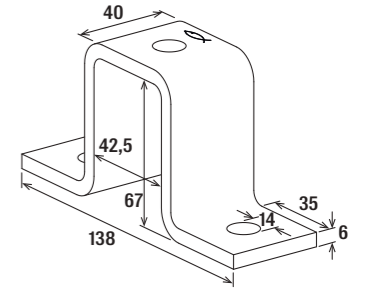
FZF 41



FUF 21



FUF 41



FUF 62

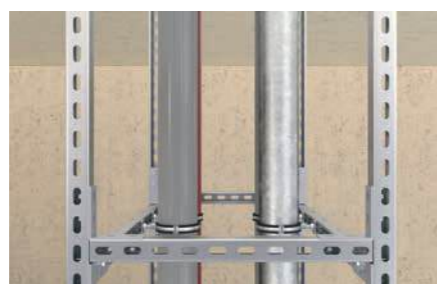
## Technical data

Item	Galvanised steel	Hot-dip galvanised / Zinc flake coated	Sales unit
	Item no. gvz	Item no. hdg / zl	
FZF 21	504375	-	25
FZF 41	504515	-	25
FUF 21	504376	537588	25
FUF 41	504377	537589	25
FUF 62	553076	553083	15

See channel nut FCN Clix P for loads.

# Multidimensional angle FUF

Construction elements - Mounting brackets FUF.



3D-frame constructions

## Applications

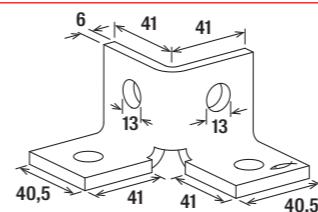
- Construction elements for multi-dimensional channel constructions.
- FUF: For use in dry interior areas.
- FUF hdg: for indoor and outdoor application.

## Advantages

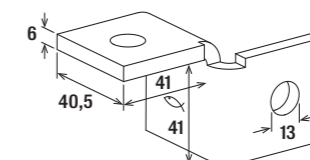
- The various shapes of the multidimensional angles FUF offer flexibility during the installation of channel constructions.
- The holes in the multidimensional angles make them compatible with the FCN Clix P.

## Properties

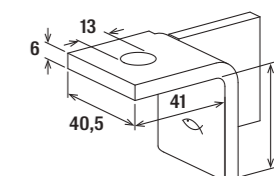
- Material: steel S235JR (material no. 1.0037) acc. to DIN EN 10025
- Zinc plating: electro zinc-plated or hot-dip galvanised



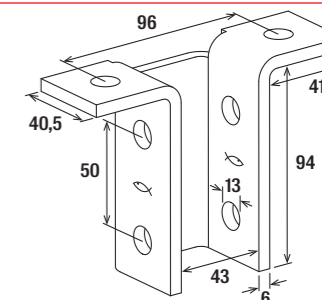
FUF 4Y



FUF 180°L



FUF 180°R



FUF 8T

## Technical data

Item	Galvani- sed steel	Hot-dip galva- nised / Zinc flake coated	Sales unit
	Item no. gvz	Item no. hdg / zl	
FUF 4Y	504378	537585	20
FUF 180°L	504379	537586	20
FUF 180°R	504383	537587	20
FUF 8T	504387	537590	10

See channel nut FCN Clix P for loads.

# Variable bracket VB

Construction element - Variable bracket VB.



Massive bracing of cantilever arm

## Applications

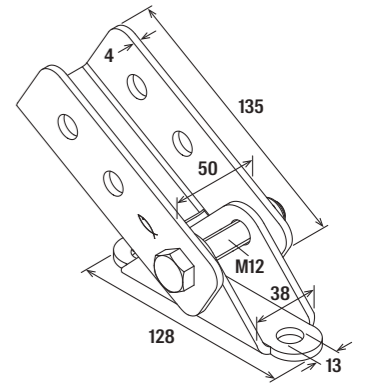
- Variable bracket to build up and strengthen supporting structures of FUS channel constructions with an angle from 0° to 180°.
- VB: for use in dry interior areas.
- VB hdg: for indoor and outdoor application.
- VB A4: for indoor and outdoor applications and in environments with high stress to components due to corrosion.

## Advantages

- The design of the variable bracket VB enables the fixation of mounting channels at an angle of 0° to 180°.
- Due to the holes on all three sides, the channels can be installed with the slot lateral.
- The punched holes in the base plate allow the direct fixing to the substructure or onto a mounting channel.

## Properties

- Material VB and VB hdg: steel S235JR (material no. 1.0037) acc. to DIN EN 10025
- Zinc plating: electro zinc-plated or hot-dip galvanised
- Material VB A4: stainless steel A4 (material no. 1.4401)



VB

## Technical data

	Galvanised steel	Hot-dip galvanised / Zinc flake coated	A4		Sales unit
Item	Item no.	Item no.	Item no.		[pcs]
VB	545650	545771	563574		5

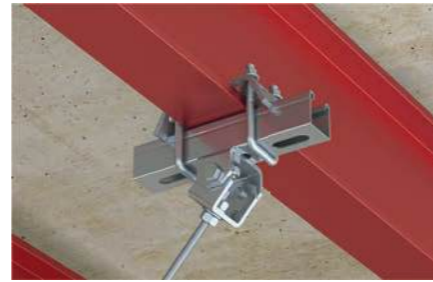
See channel nut FCN Clix P for loads.

# Bracing element FYJB

Variable bracing element FYJB for bracing and suspending installation grids made of FUS channel profiles.



Installation grid with FYJB



Connection to steel beam

## Applications

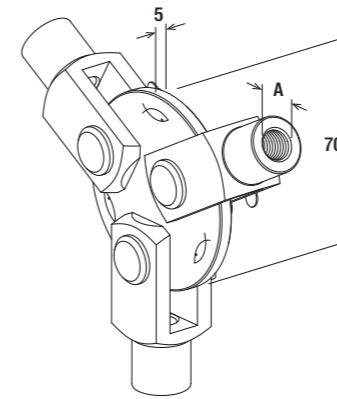
- Variable bracing element for bracing installation grids made of FUS channel profiles to the steel structure.
- For use with M12 threaded rods.
- For use in dry interior areas.

## Advantages

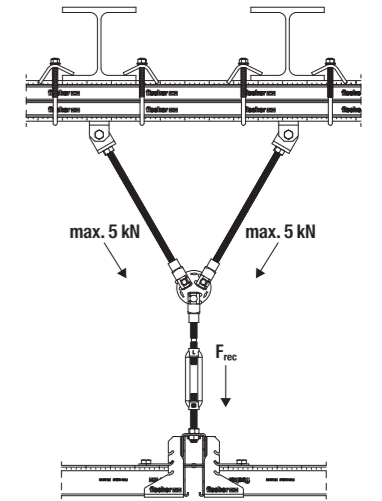
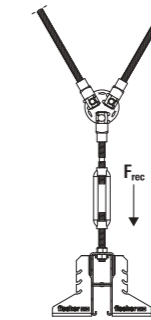
- The design of the FYJB bracing element allows bracing at any angle using ordinary threaded rods.
- In conjunction with the SPS turnbuckle, the FYJB bracing element enables height adjustment and thus an easy way to align FUS channel systems, especially installation grids, horizontally.
- High stability thanks to robust construction to accommodate high loads.
- Optimal addition to our cross connectors FVS for setting up an installation grid in production halls, warehouses or comparable buildings.

## Properties

- Material round plate and bolt: steel S235JR (material no. 1.0038)
- Material clevises: steel 11SMnPb30+C (material no. 1.0718)
- Material pin lock: spring steel
- Zinc plating: electro zinc-plated



FYJB



## Technical data

Item	Item no.	Thread	Max. recom. load FYJB	Max. recom. load FYJB with FUH13, TKR 82, and FUS 62 profile	Sales unit [pcs]
		A	$F_{rec}$ [kN]	$F_{rec}$ [kN]	
FYJB M12	569185	M12	13	10	10

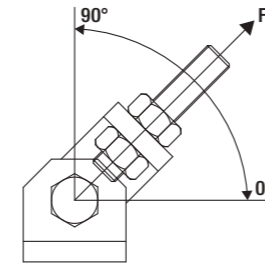
# Universal hinge FUH

Construction elements - Universal hinge FUH.



Inclined bracing for installation grid

## Loads



Angle	90°	75°	60°	45°	30°	0°
Maximum recommendet load [kN]	6	5,5	5	4	3	2,5

Intermediate values can be interpolated.

## Applications

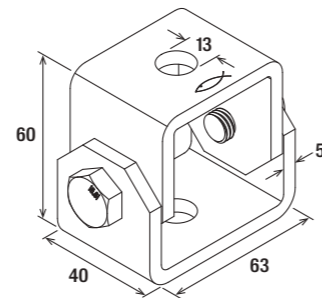
- Variable construction element for bracing with threaded rods or to fix pipelines to sloped substructures.
- Can be attached directly to the underground or to FUS channels.
- Flexible use especially for sloped substructures or undergrounds.
- For use in dry interior areas.

## Advantages

- Flexible solution for many applications such as fixing of pipelines to sloped undergrounds or bracing with threaded rods.
- Free adjustable angle from 0° up to 180°.
- Easy to use.

## Properties

- Material: steel S235JR (material no. 1.0037)
- Zinc plating: electro zinc-plated



FUH

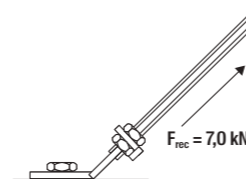
## Technical data

Item	Galvani- sed steel	Hot-dip galva- nised / Zinc flake coated	Sales unit
Item	Item no.	Item no.	[pcs]
	gvz	hdg / zl	
FUH 13	543065	573141	6

# Bracing bracket FTRB 45

Bracing bracket for easy reinforcement of channel constructions

## Loads



Heavy pipe on cantilever



Longitudinal pipe bracing with FTRB 45

## Applications

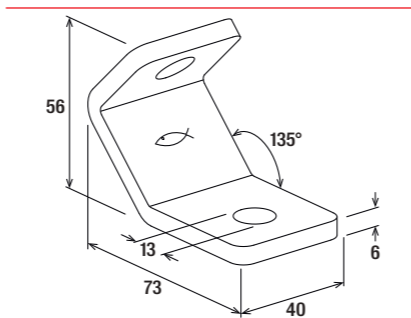
- Bracing element for easy stabilisation of FUS channel constructions and cantilever arms using threaded rods
- FTRB zp: For dry interior areas
- FTRB hdg: For indoor and outdoor use

## Advantages

- Easy bracing or stiffening using threaded rods
- Allows the reinforcement of channel structures using threaded rods
- Designed to be used as bracing for fixed points, FUS channel constructions and FCA cantilever arms

## Properties

- Material: steel S235JR (material no. 1.0038)
- Zinc-plating: electro zinc-plated or hot-dip galvanised



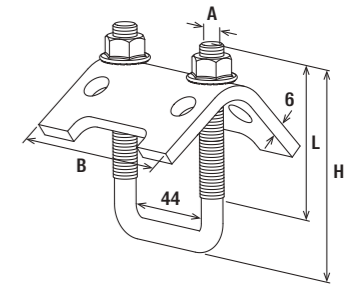
FTRB

## Technical data

	Galvani- sed steel	Hot-dip galva- nised / Zinc flake coated	Sales unit
Item	Item no. gvz	Item no. hdg / zl	[pcs]
FTRB 45	576536	576537	20

# Beam clamp TKR

Beam clamp for fixing of profiles to steel girders.



TKR

4



Channel to steelbeam

4

## Applications

- Fixing to steel girders requires two clamps per connection.
- TKR: for use in dry interior areas.
- TKR hdg: for indoor and outdoor application.
- TKR A4: for indoor and outdoor applications and in environments with high stress to components due to corrosion.

## Advantages

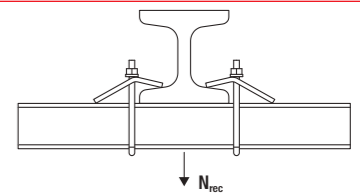
- The design of the beam clamp allows fixing without drilling or welding.
- The various lengths of the beam clamp enable the fixing on most standard beams.
- The shape of the beam clamp allows the simple adjustment of the channel connection.

## Properties

- Material plate/U-bolt pipe hanger: steel S235JR (material no. 1.0037) acc. to DIN EN 10025
- Material hexagon nut: steel resistance class 8
- Zinc plating: electro zinc-plated or hot-dip galvanised
- Material TKR A4: stainless steel A4 (material no. 1.4401) acc. to DIN EN 10088-3

## Technical data

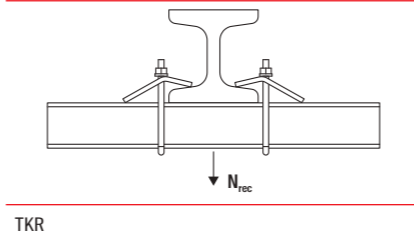
Item	Galvanised steel	Hot-dip galvanised / Zinc flake coated	A4	For profile	Thread	Width	Height	Length	Sales unit
	Item no. gvz	Item no. hdg / zl	Item no. A4						
TKR 21 - 42	504363	-	-	FUS 21 + FUS 21D + FUS 41	M8	79	97	50	20
TKR 21 - 42	-	538122	-	FUS 21 + FUS 21D + FUS 41	M10	79	97	48	20
TKR 21 - 42	-	-	559751	FUS 21 + FUS 21D + FUS 41	M8	79	97	50	10
TKR 82	504366	538123	-	FUS 62 + FUS 41D	M10	79	137	80	20
TKR 82	-	-	562666	FUS 62 + FUS 41D	M10	79	137	80	10
TKR 124	504367	538124	-	FUS 62D	M10	79	179	80	10



TKR

## Loads Beam clamp TKR gvz and hdg

Item	Galvanised steel	Hot-dip galvanised / Zinc flake coated	Max. recom. static load (centr. tension)	Installation torque	Max. clamping range girders	Sales unit
	Item no. gvz	Item no. hdg / zl				
TKR 21 - 42	504363	-	5.00	15	25	20
TKR 21 - 42	-	538122	10.00	20	25	20
TKR 82	504366	538123	10.00	20	25	20
TKR 124	504367	538124	10.00	20	25	10

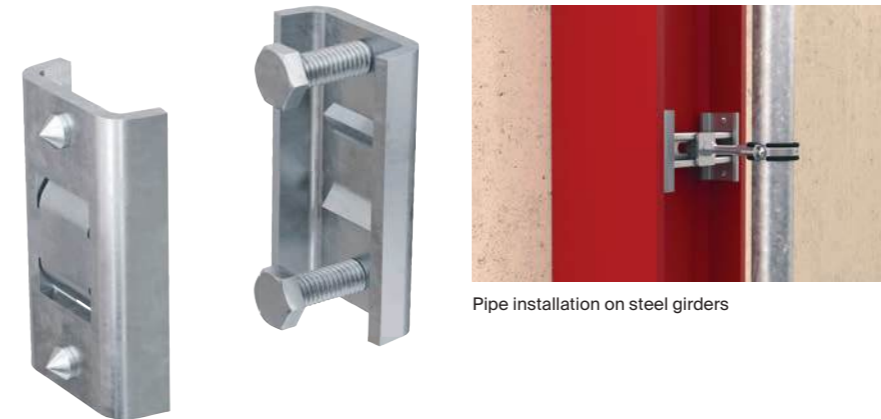


**Loads Beam clamp TKR A4**

Item	A4 Item no.	Max. recom. static load (centr. tension) $N_{rec}$ [kN]	Installation torque $T_{inst}$ [Nm]	Max. clamping range girders [mm]	Sales unit [pcs]
TKR 21 - 42	559751	10.00	20	25	10
TKR 82	562666	10.00	20	25	10

# Beam clamp FHBC hdg

Beam clamp FHBC - Beam clamp for the installation of FUS channels on steel girders.



**Applications**

- For installing FUS profile channels between the flanges on steel girders and U-profiles.
- Suitable for FUS channels FUS 41.
- For indoor and outdoor application.

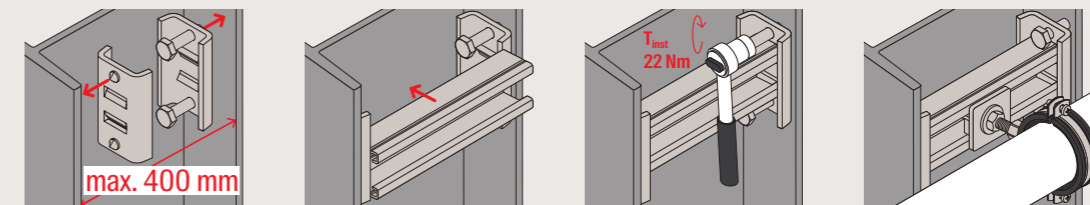
**Advantages**

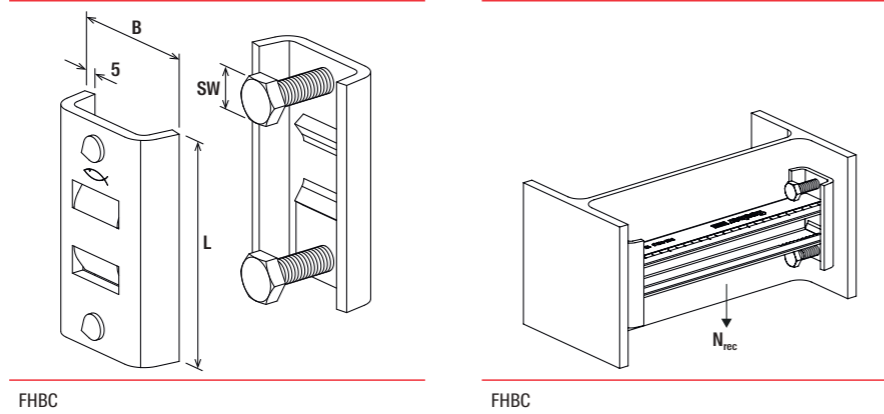
- Easy installation of FUS profile to the flanges of steel girders.
- The FHBC allows for the installation of FUS channels on steel girders without drilling.

**Properties**

- Material: steel S235JR (material no. 1.0037) acc. to DIN EN 10025 (74074882)
- Zinc plating: hot-dip galvanised

**Installation FHBC**





FHBC

FHBC

# Cross connector FVS II

Cross connector for creation of flexible installation grids made of FUS channels.



## Technical data

Item	Item no.	Width	Length	Width across nut	Max. recom. static load (centr. tension)	Installation torque	Sales unit
		B [mm]	L [mm]	SW [mm]	$N_{rec}$ [kN]	$T_{inst}$ [Nm]	[pcs]
FHBC	557375	55	90	17	3.00	22	10

## Applications

- Cross connectors for creation of an installation grid by utilisation of FUS channels.
- For use in dry interior areas.

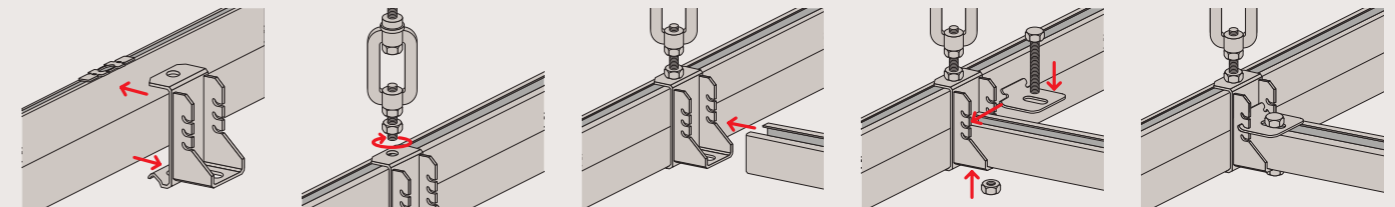
## Advantages

- The design of the cross connector allows for a simple and time-saving creation of an installation grid.
- Ceiling suspension in combination with threaded rods
- Suitable for FUS channels (longitudinal): FUS 62D
- Suitable for FUS channels (transversal): FUS 41, FUS 21D, FUS 62, FUS 41D

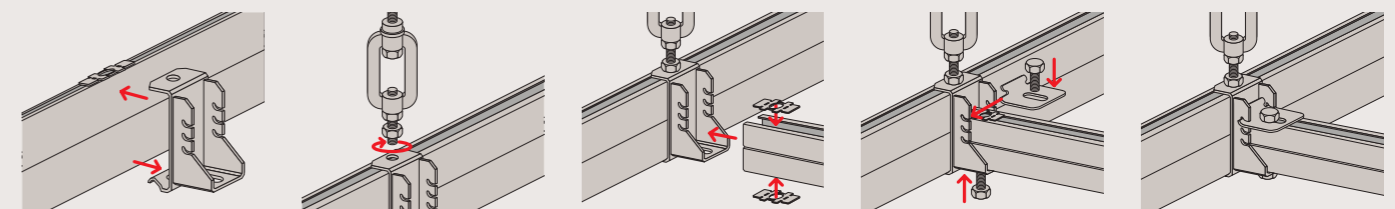
## Properties

- Material: steel S235JR (material no. 1.0037) acc. to DIN EN 10025
- Zinc plating: electro zinc-plated

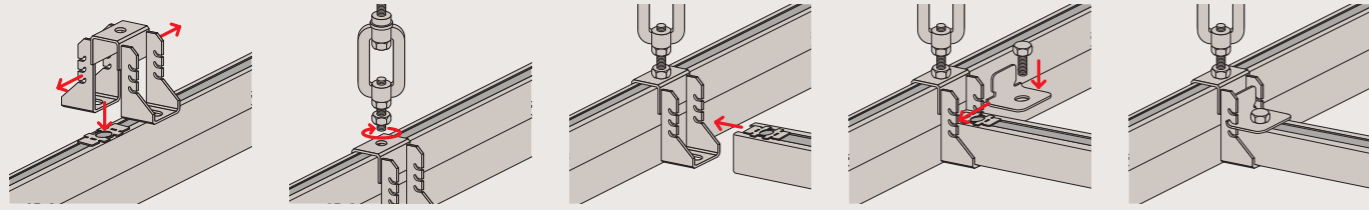
### Installation FVS 3 with single channel



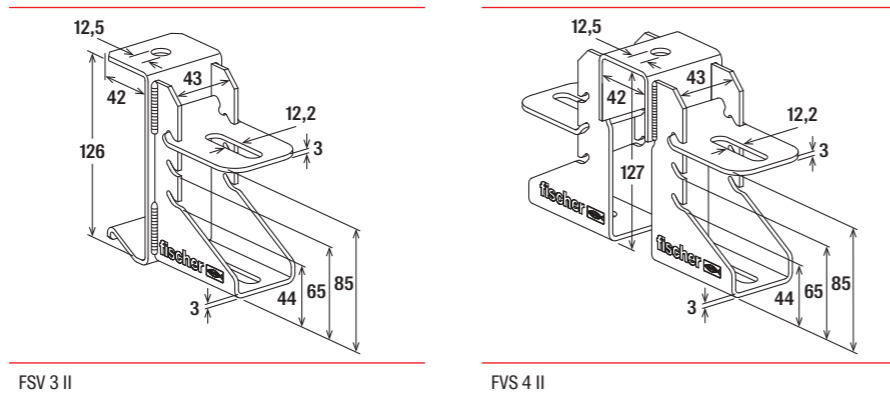
### Installation FVS 3 with double channel



Installation FVS 4



4



FVS 3 II

FVS 4 II

4

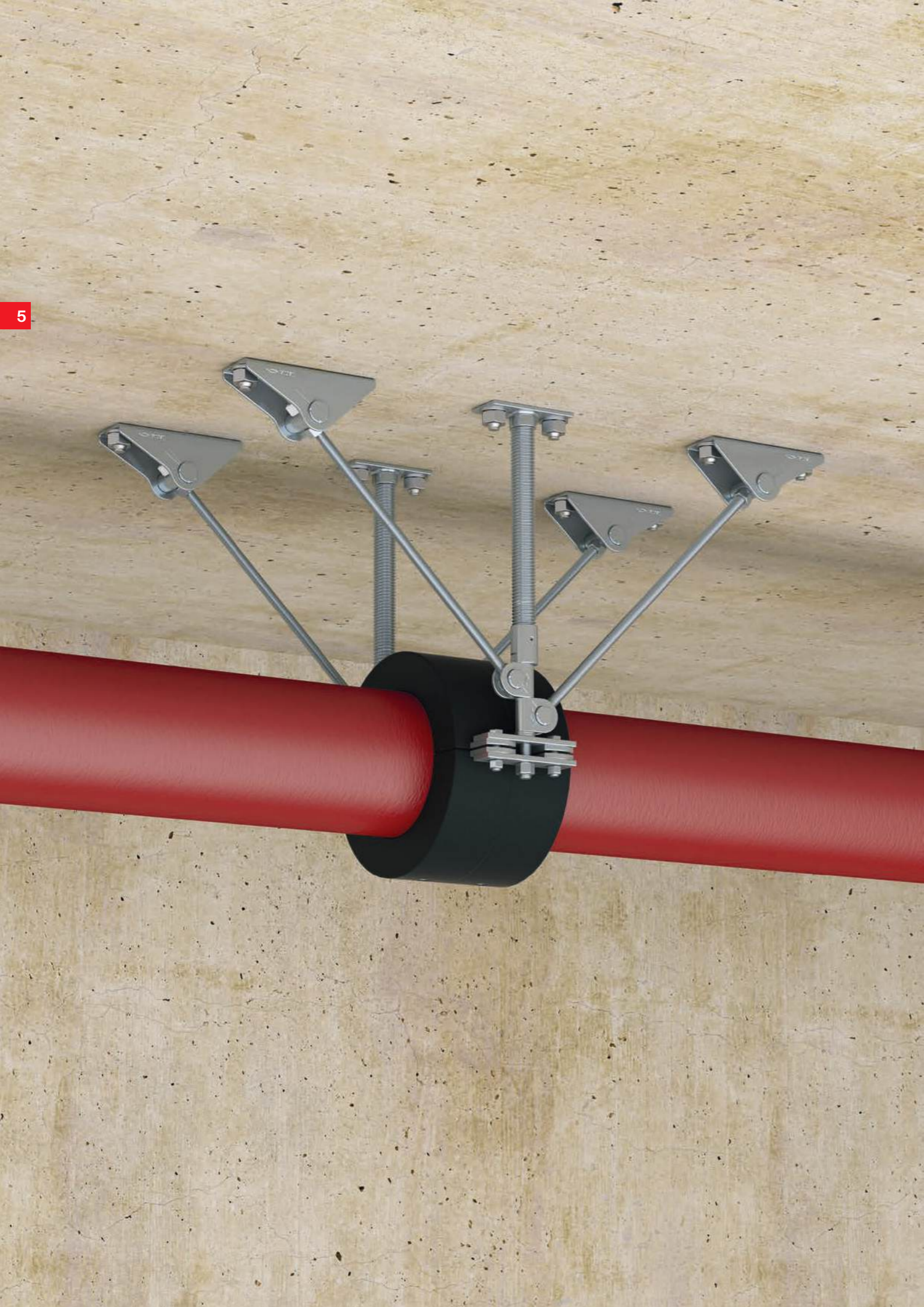
Technical data

Item	Item no.	For profile	Sales unit [pcs]
FVS 3 II	543060	FUS channel crosswise: FUS 41, FUS 21D, FUS 62, FUS 41D, FUS channel lengthwise: FUS 62D	8
FVS 4 II	543063	FUS channel crosswise: FUS 41, FUS 21D, FUS 62, FUS 41D, FUS channel lengthwise: FUS 62D	5

# 5













## Fixed point and sliding elements

5



5

### FIXED POINTS

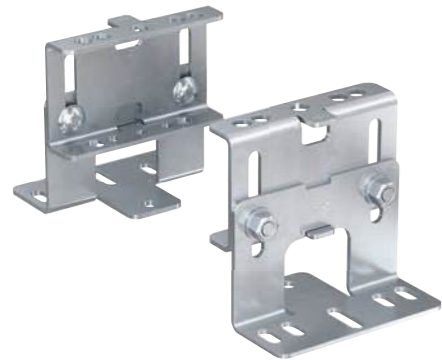
Fixed point saddle FFS-M / FFS-M2	212	
Fixed point saddle FFS-H / FFS-H2	213	
Fixed point compact FFP-C	214	
Fixed point light FFP-L / FFP-L2	215	
Fixed point light FFP-L22 / FFP-L42	216	
Fixed point medium FFP-M / FFP-M2	217	
Fixed point medium FFP-M22 / -M42	219	
Fixed point medium FFP-MD2 / -MD4	220	
Fixed point heavy FFP-HD22 / FFP-HD42	221	
Fixed point solid clamp FFPC	223	
Refrigeration fixed point clamp FFRC	225	
Sound insulated fixed point FSFP	227	

### SLIDING ELEMENTS

Axial slider compact FASC	229	
Axial slider light FASL	231	
Axial slider medium FASM	233	
Axial roller slider heavy FASH	235	
Cross slider FCSM	237	
Sliding hanger SB	239	
Pendulum hanger PDH / PDH K	240	

# Fixed point saddle FFS-M / FFS-M2

The fixed point solutions for medium loads.



Hot water and circulation pipes



Media lines with thermal expansion

## Applications

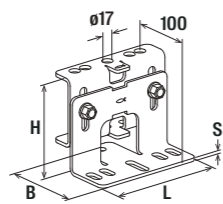
- Heating pipes
- Cooling lines
- Steam pipes
- Hot water and circulation pipes
- Media lines with thermal expansion
- For use in dry interior areas.

## Advantages

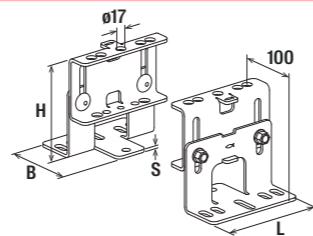
- The massive design of the fixed point and the massive subsoil connection allow the absorption of high loads for a stable and secure connection.
- The fixed points consist of components with matching thread sizes and plug holes, thus ensuring easy assembly with the same tools.
- The height adjustment of the fixed point allows for precise adjustment to match mounted pipelines and therefore ensures the safe function of the fixed point.
- The fixed point is suitable for mounting the FFPC fixed point solid clamp and FFRC refrigeration fixed point clamp for even more flexibility.

## Properties

- Material: steel
- Bolts and nuts: strength class 8
- Zinc plating: electro zinc-plated
- Thermal capacity: -30 °C to +300 °C



FFS-M



FFS-M2

## Technical data

Item	Item no.	Max. recom. pipe- $\varnothing$	Length L [mm]	Width B [mm]	Thickness S [mm]	Min. construction height H [mm]	Max. construction height H [mm]	Max. recom. axial load $F_{x rec.}$ [kN]	Installation torque $T_{inst}$ [Nm]	Sales unit [pcs]
FFS-M	569306	168.3	180	130	5.0	120	180	9.0	80	2
FFS-M2	569307	168.3	180	130	5.0	120	180	23.0	80	1

Note: Maximum loads for orientation. Please contact fischer for the design of the fixed points. Load values for fixing with: 564586 Bolt anchor FAZ II Plus 12/10. For detailed information on assembly, see the assembly instructions for download or as an enclosure to the article.

# Fixed point saddle FFS-H / FFS-H2

The fixed point solutions for heavy loads.



Hot water and circulation pipes



Media lines with thermal expansion

## Applications

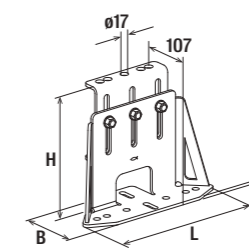
- Heating pipes
- Cooling lines
- Steam pipes
- Hot water and circulation pipes
- Media lines with thermal expansion
- For use in dry interior areas.

## Advantages

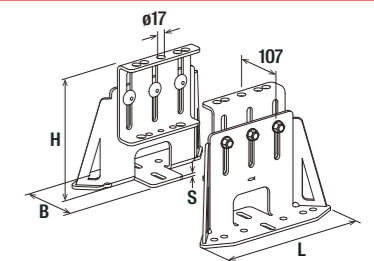
- The massive design of the fixed point and the massive subsoil connection allow the absorption of high loads for a stable and secure connection.
- The fixed points consist of components with matching thread sizes and plug holes, thus ensuring easy assembly with the same tools.
- The height adjustment allows for precise adjustment to match mounted pipelines and therefore ensures the safe function of the fixed point.
- The fixed point is suitable for mounting the FFPC and FFRC for even more flexibility.

## Properties

- Material: steel
- Bolts and nuts: strength class 8
- Zinc plating: electro zinc-plated
- Thermal capacity: -30 °C to +300 °C



FFS-H



FFS-H2

## Technical data

Item	Item no.	Max. recom. pipe- $\varnothing$	Length L [mm]	Width B [mm]	Thickness S [mm]	Min. construction height H [mm]	Max. construction height H [mm]	Max. recom. axial load $F_{x rec.}$ [kN]	Installation torque $T_{inst}$ [Nm]	Sales unit [pcs]
FFS-H	569308	355.6	325	130	6.0	210	310	14.0	80	2
FFS-H2	569309	355.6	325	130	6.0	210	310	36.0	80	1

Note: Maximum loads for orientation. Please contact fischer for the design of the fixed points. Load values for fixing with: 564586 Bolt anchor FAZ II Plus 12/10. For detailed information on assembly, see the assembly instructions for download or as an enclosure to the article.

# Fixed point compact FFP-C

The fixed point solutions for light loads.



Media lines with thermal expansion

## Applications

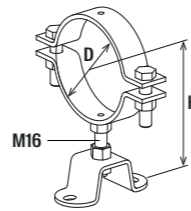
- Heating pipes
- Cooling lines
- Hot water and circulation pipes
- Media lines with thermal expansion
- For use in dry interior areas.

## Advantages

- The compact design of the fixed point enables a small distance to the substrate and ensures safe transfer of the occurring forces into the substrate.
- The height adjustment on the base plate allows for precise adjustment to match mounted pipelines and therefore ensures the safe function of the fixed point.
- The fixed points consist of components with matching thread sizes and plug holes, thus ensuring easy assembly with the same tools.

## Properties

- Material: steel
- Bolts and nuts: strength class 8
- Zinc plating: electro zinc-plated
- Thermal capacity: -30 °C to +300 °C
- Note: Fixed point solid clamp FFPC and the threaded rod G16 (chapter „Accessories“ Art. no. 568434) are not included in the set.



FFP-C

## Technical data

Item	Item no.	Max. recom. pipe- $\varnothing$ D	Min. construction height H [mm]	Max. construction height H [mm]	Max. recom. axial load $F_{x \text{ rec.}}$ [kN]	Sales unit [pcs]
FFP-C	567696	60.3	120	150	5.0	1

Note: Maximum loads for orientation. Please contact fischer for the design of the fixed points. Load values for fixing with: 564586 Bolt anchor FAZ II Plus 12/10. For detailed information on assembly, see the assembly instructions for download or as an enclosure to the article.

# Fixed point light FFP-L / FFP-L2

The fixed point solutions for light loads.



Media lines with thermal expansion

## Applications

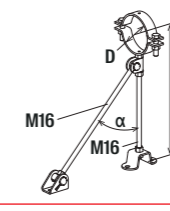
- Heating pipes
- Cooling lines
- Hot water and circulation pipes
- Media lines with thermal expansion
- For use in dry interior areas.

## Advantages

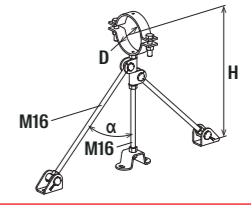
- The supports and braces on one or both sides of the variable fixed point allow adaptation to the distance of the pipeline to the subsoil.
- The fixed points consist of components with matching thread sizes and plug holes, thus ensuring easy assembly with the same tools.
- The height adjustment on the base plate allows for precise adjustment to match mounted pipelines and therefore ensures the safe function of the fixed point.

## Properties

- Material: steel
- Bolts and nuts: strength class 8
- Zinc plating: electro zinc-plated
- Thermal capacity: -30 °C to +300 °C
- Note: Fixed point solid clamp FFPC and threaded rod G16 (chapter „Accessories“ Art. no. 568434) are not included in the set.



FFP-L



FFP-L2

## Technical data

Item	Item no.	Max. recom. pipe- $\varnothing$ D	Min. construction height H [mm]	Max. construction height H [mm]	Bracing angle $\alpha$ [°]	Max. recom. axial load $F_{x \text{ rec.}}$ [kN]	Sales unit [pcs]
FFP-L	567697	139.7	241	500	35 - 45	3.0	1
FFP-L2	567698	139.7	291	500	35 - 45	7.0	1

Note: Maximum loads for orientation. Please contact fischer for the design of the fixed points. Load values for fixing with: 564586 Bolt anchor FAZ II Plus 12/10. For detailed information on assembly, see the assembly instructions for download or as an enclosure to the article.

# Fixed point light FFP-L22 / FFP-L42

The fixed point solutions for light loads.



Media lines with thermal expansion

## Applications

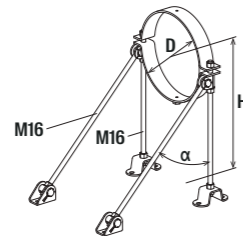
- Heating pipes
- Cooling lines
- Hot water and circulation pipes
- Media lines with thermal expansion
- For use in dry interior areas.

## Advantages

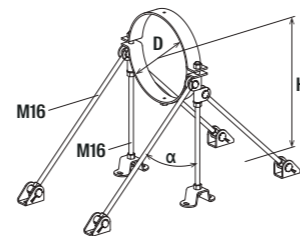
- The supports and braces on one or both sides of the variable fixed point allow adaptation to the distance of the pipeline to the subsoil.
- The fixed points consist of components with matching thread sizes and plug holes, thus ensuring easy assembly with the same tools.
- The height adjustment on the base plate allows for precise adjustment to match mounted pipelines and therefore ensures the safe function of the fixed point.

## Properties

- Material: steel
- Bolts and nuts: strength class 8
- Zinc plating: electro zinc-plated
- Thermal capacity: -30 °C to +300 °C
- Note: Fixed point solid clamp FFPC and the threaded rod G16 (chapter „Accessories“ Art. no. 568434) are not included in the set.



FFP-L22



FFP-L42

## Technical data

Item	Item no.	Max. recom. pipe-ø D	Min. construction height H [mm]	Max. construction height H [mm]	Bracing angle α [°]	Max. recom. axial load F <sub>x rec.</sub> [kN]	Sales unit [pcs]
FFP-L22	567699	193.7	160	500	35 – 45	4.0	1
FFP-L42	567700	193.7	210	500	35 – 45	7.0	1

Note: Maximum loads for orientation. Please contact fischer for the design of the fixed points. Load values for fixing with: 564586 Bolt anchor FAZ II Plus 12/10. For detailed information on assembly, see the assembly instructions for download or as an enclosure to the article.

# Fixed point medium FFP-M / FFP-M2

The fixed point solutions for medium loads.



Media lines with thermal expansion

## Applications

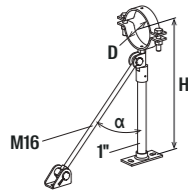
- Heating pipes
- Cooling lines
- Steam pipes
- Hot water and circulation pipes
- Media lines with thermal expansion
- For use in dry interior areas.

## Advantages

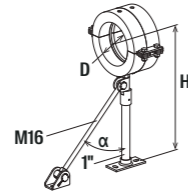
- The supports and braces on one or both sides of the variable fixed point allow adaptation to the distance of the pipeline to the subsoil.
- The fixed points consist of components with matching thread sizes and plug holes, thus ensuring easy assembly with the same tools.
- The height adjustment on the base plate allows for precise adjustment to match mounted pipelines and therefore ensures the safe function of the fixed point.
- The fixed point is suitable for mounting the FFPC fixed point solid clamp and FFRC refrigeration fixed point clamp for even more flexibility.

## Properties

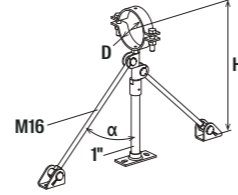
- Material: steel
- Bolts and nuts: strength class 8
- Zinc plating: electro zinc-plated
- Thermal capacity: -30 °C to +300 °C
- Note: Fixed point solid clamps FFPC and FFRC and the threaded rod G16 and G1“ (chapter „Accessories“ Art. no. 568434 and 568435) are not included in the set.



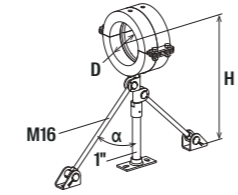
FFP-M with FFPC



FFP-M with FFRC



FFP-M2 with FFPC



FFP-M2 with FFRC

# Fixed point medium FFP-M22 / -M42

The fixed point solutions for medium loads.



Media lines with thermal expansion

## Technical data

Item	Item no.	Max. recom. pipe-ø	Min. construction height	Max. construction height	Bracing angle	Max. recom. axial load	Sales unit
		D	H [mm]	H [mm]	$\alpha$ [°]	$F_{x,rec.}$ [kN]	[pcs]
FFP-M	567701 <sup>1)</sup>	193.7	268	1,000	35 - 45	4.0	1
FFP-M2	567702 <sup>2)</sup>	193.7	298	1,000	35 - 45	8.0	1

<sup>1)</sup> When using the refrigeration fixed point clamp FFRC, the minimum construction height is 296 mm.

<sup>2)</sup> When using the refrigeration fixed point clamp FFRC, the minimum construction height is 346 mm.

Note: Maximum loads for orientation. Please contact fischer for the design of the fixed points. Load values for fixing with: 564586 Bolt anchor FAZ II Plus 12/10. For detailed information on assembly, see the assembly instructions for download or as an enclosure to the article.

## Applications

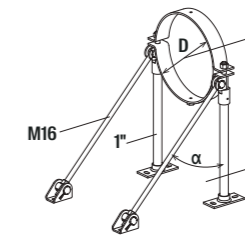
- Heating pipes
- Cooling lines
- Steam pipes
- Hot water and circulation pipes
- Media lines with thermal expansion
- For use in dry interior areas.

## Advantages

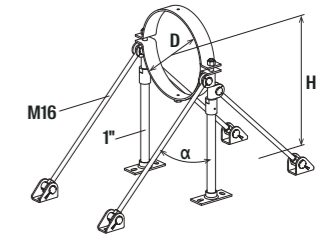
- The supports and braces on one or both sides of the variable fixed point allow adaptation to the distance of the pipeline to the subsoil.
- The fix points consist of components with matching thread sizes and plug holes, thus ensuring easy assembly with the same tools.
- The height adjustment on the base plate allows for precise adjustment to match mounted pipelines and therefore ensures the safe function of the fixed point.
- The axially and laterally adjustable bracing angles allow the subsoil connection to be adapted to the conditions on site and simplify the installation.

## Properties

- Material: steel
- Bolts and nuts: strength class 8
- Zinc plating: electro zinc-plated
- Thermal capacity: -30 °C to +300 °C
- Note: Fixed point solid clamp FFPC and the threaded rod G16 and G1" (chapter „Accessories“ Art. no. 568434 and 568435) are not included in the set.



FFP-M22



FFP-M42

## Technical data

Item	Item no.	Max. recom. pipe-ø	Min. construction height	Max. construction height	Bracing angle	Max. recom. axial load	Sales unit
		D	H [mm]	H [mm]	$\alpha$ [°]	$F_{x,rec.}$ [kN]	[pcs]
FFP-M22	567703	193.7	160	1,500	35 - 45	7.0	1
FFP-M42	567704	193.7	210	1,500	35 - 45	14.0	1

Note: Maximum loads for orientation. Please contact fischer for the design of the fixed points. Load values for fixing with: 564586 Bolt anchor FAZ II Plus 12/10. For detailed information on assembly, see the assembly instructions for download or as an enclosure to the article.

# Fixed point medium FFP-MD2 / -MD4

The fixed point solutions for medium loads.



Media lines with thermal expansion

## Applications

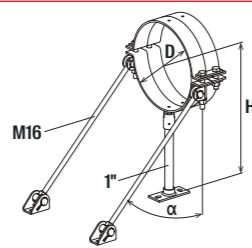
- Heating pipes
- Cooling lines
- Steam pipes
- Hot water and circulation pipes
- Media lines with thermal expansion
- For use in dry interior areas.

## Advantages

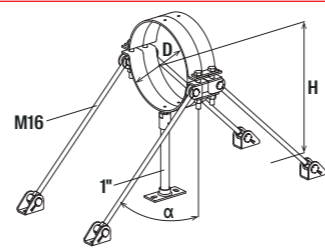
- The supports and braces on one or both sides allow adaptation to the distance of the pipeline to the subsoil.
- Easy assembly with the same tools can be ensured by components with the same thread sizes and plug holes.
- The height adjustment on the base plate allows for precise adjustment to match mounted pipelines and therefore ensures the safe function of the fixed point.
- The axially and laterally adjustable bracing angles allow the subsoil connection to be adapted to the conditions on site and simplify the installation.

## Properties

- Material: steel
- Bolts and nuts: strength class 8
- Zinc plating: electro zinc-plated
- Thermal capacity: -30 °C to +300 °C
- Note: Fixed point solid clamp FFPC and the threaded rod G16 and G1" (chapter „Accessories“ Art. no. 568434 and 568435) are not included in the set.



FFP-MD2-V1 and FFP-MD2-V2



FFP-MD4-V1 and FFP-MD4-V2

## Technical data

Item	Item no.	Max. recom. pipe- $\varnothing$ D	Min. construction height H [mm]	Max. construction height H [mm]	Bracing angle $\alpha$ [°]	Max. recom. axial load $F_{x,rec.}$ [kN]	Sales unit [pcs]
FFP-MD2-V1	567706	193.7	218	1,500	35 - 45	12.0	1
FFP-MD2-V2	567707	355.6	299	1,500	35 - 45	12.0	1
FFP-MD4-V1	567709	193.7	218	1,500	35 - 45	18.0	1
FFP-MD4-V2	567710	355.6	299	1,500	35 - 45	18.0	1

Note: Maximum loads for orientation. Please contact fischer for the design of the fixed points. Load values for fixing with: 564586 Bolt anchor FAZ II Plus 12/10. For detailed information on assembly, see the assembly instructions for download or as an enclosure to the article.

# Fixed point heavy FFP-HD22 / FFP-HD42

The fixed point solutions for heavy loads.



Media lines with thermal expansion

## Applications

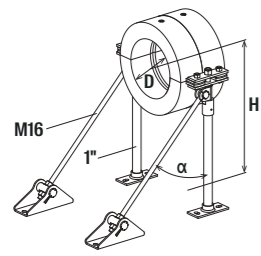
- Heating pipes
- Cooling lines
- Steam pipes
- Hot water and circulation pipes
- Media lines with thermal expansion
- For use in dry interior areas.

## Advantages

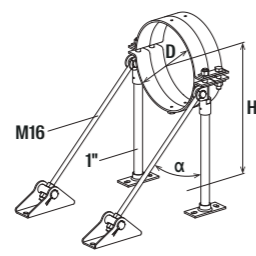
- The supports and braces on one or both sides of the variable fixed point allow adaptation to the distance of the pipeline to the subsoil.
- The fixed points consist of components with matching thread sizes and plug holes, thus ensuring easy assembly with the same tools.
- The height adjustment on the base plate allows for precise adjustment to match mounted pipelines and therefore ensures the safe function of the fixed point.
- The axially and laterally adjustable bracing angles allow the subsoil connection to be adapted to the conditions on site and simplify the installation.
- The fixed point is suitable for mounting the FFPC fixed point solid clamp and FFRC refrigeration fixed point clamp for even more flexibility.

## Properties

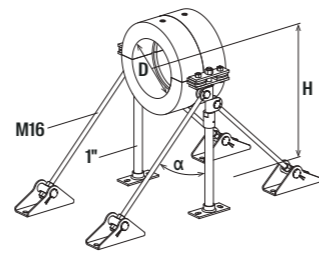
- Material: steel
- Bolts and nuts: strength class 8
- Zinc plating: electro zinc-plated
- Thermal capacity: -30 °C to +300 °C
- Note: Fixed point solid clamps FFPC and FFRC and the threaded rod G16 and G1" (chapter „Accessories“ Art. no. 568434 and 568435) are not included in the set.



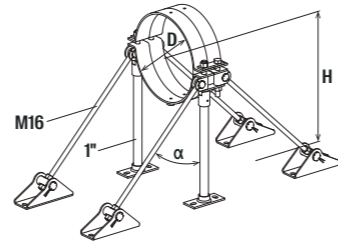
FFP-HD22



FFP-HD22-V1 and FFP-HD22-V2



FFP-HD42



FFP-HD42-V1 and FFP-HD42-V2

# Fixed point solid clamp FFPC

The solid fixed point clamp with load-optimized clamp band.



Media lines with thermal expansion

5

5

## Technical data

Item	Item no.	Max. recom. pipe-ø	Min. construction height	Max. construction height	Bracing angle	Max. recom. axial load	Sales unit
		D	H [mm]	H [mm]	$\alpha$ [°]	$F_{x,rec.}$ [kN]	[pcs]
FFP-HD22	567711	355.6	264	2,000	35 – 45	18.0	1
FFP-HD22-V1	567712	193.7	270	2,000	35 – 45	18.0	1
FFP-HD22-V2	567713	355.6	270	2,000	35 – 45	18.0	1
FFP-HD42	567714	355.6	264	2,000	35 – 45	30.0	1
FFP-HD42-V1	567715	193.7	270	2,000	35 – 45	30.0	1
FFP-HD42-V2	567716	355.6	270	2,000	35 – 45	30.0	1

Note: Maximum loads for orientation. Please contact fischer for the design of the fixed points. Load values for fixing with: 564586 Bolt anchor FAZ II Plus 12/10; 564594 Bolt anchor FAZ II Plus 16/5  
For detailed information on assembly, see the assembly instructions for download or as an enclosure to the article.

## Applications

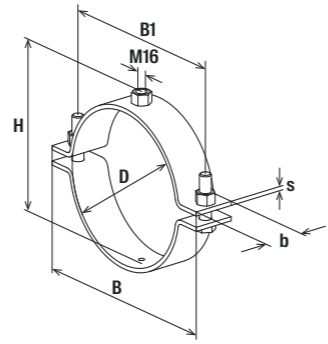
- Heating pipes
- Steam pipes
- Hot water and circulation pipes
- Media lines with thermal expansion
- For use in dry interior areas.

## Advantages

- The use of the fixed point solid clamp FFPC with the fixed point saddles FFS or the braced fixed points FFP allows a wide range of applications.
- The high load level due to the matching clamp band allows optimized adjustment of the fixing distances.
- The range of FFPC allows the fixing of pipes from 21 mm to 355 mm in diameter.

## Properties

- Material: steel
- Bolts and nuts: strength class 8
- Zinc plating: electro zinc-plated
- Thermal capacity: -30 °C to +300 °C



FFPC

# Refrigeration fixed point clamp FFRC

Fixed point pipe clamp with rigid foam insulation for absorbing pipe expansions in cold-running pipelines.



Cold running media lines

## 5 Technical data

Item	Item no.	Size	Clamping range	Width	Width B1	Height	Width x thickness clamp band	Locking screw	Installation torque	Max. recom. static load (centr. tension)	Sales unit
		[in]	D [mm]	B [mm]	B1 [mm]	H [mm]	b x s [mm]			$N_{rec}$ [kN]	
FFPC 21	567717	1/2	21	91.7	60.7	45.4	40 x 4.0	M16	60	10.15	2
FFPC 27	567718	3/4	27	97.7	66.7	51.4	40 x 4.0	M16	60	10.15	2
FFPC 28	567719 <sup>1)</sup>	–	28	98.7	67.7	52.4	40 x 4.0	M16	60	10.15	2
FFPC 31	567720 <sup>1)</sup>	–	31	101.7	70.7	55.4	40 x 4.0	M16	60	10.15	2
FFPC 34	567721	1	34	104.7	73.7	58.4	40 x 4.0	M16	60	10.15	2
FFPC 40	567722 <sup>1)</sup>	–	40	110.7	79.7	64.4	40 x 4.0	M16	60	10.15	2
FFPC 43	567723	1 1/4	43	113.7	82.7	67.4	40 x 4.0	M16	60	10.15	2
FFPC 49	567724	1 1/2	49	119.7	88.7	73.4	40 x 4.0	M16	60	10.15	2
FFPC 50	567725	–	50	120.7	89.7	74.4	40 x 4.0	M16	60	10.15	2
FFPC 61	567726	2	61	131.7	100.7	85.4	40 x 4.0	M16	60	10.15	2
FFPC 63	567727	–	63	145.1	110.1	91.4	40 x 6.0	M16	60	17.60	2
FFPC 70	567728	–	70	152.1	117.1	98.4	40 x 6.0	M16	60	17.60	2
FFPC 76.1	567729	2 1/2	76.1	158.2	123.2	104.5	40 x 6.0	M16	60	17.60	2
FFPC 88.9	567730	3	88.9	171	136	117.3	40 x 6.0	M16	60	17.60	2
FFPC 108	567731 <sup>1)</sup>	–	108	190.1	155.1	136.4	40 x 6.0	M16	60	17.60	2
FFPC 114.3	567732	4	114.3	196.4	161.4	142.7	40 x 6.0	M16	60	17.60	2
FFPC 133	567733 <sup>1)</sup>	–	133	215.1	180.1	161.4	40 x 6.0	M16	60	17.60	2
FFPC 139.7	567734	5	139.7	221.8	186.8	168.1	40 x 6.0	M16	60	17.60	2
FFPC 159	567735	–	159	241.1	206.1	187.4	40 x 6.0	M16	60	17.60	2
FFPC 168.3	567736	6	168.3	250.4	215.4	196.4	40 x 6.0	M16	60	17.60	2
FFPC 193.7	567737 <sup>1)</sup>	–	193.7	275.8	240.8	222.1	40 x 6.0	M16	60	17.60	2
FFPC 219.1	567738	8	219.1	305	269.8	247.5	60 x 6.0	M16	80	22.30	2
FFPC 267	567739 <sup>1)</sup>	–	267	352.9	317.7	295.4	60 x 6.0	M16	80	22.30	2
FFPC 273	567740	10	273	358.9	323.7	301.4	60 x 6.0	M16	80	22.30	2
FFPC 323.9	567741	12	323.9	409.8	374.6	352.3	60 x 6.0	M16	80	22.30	2
FFPC 355.6	567742 <sup>1)</sup>	14	355.6	441.5	406.3	384	60 x 6.0	M16	80	22.30	2

<sup>1)</sup> Delivery time on request

## Applications

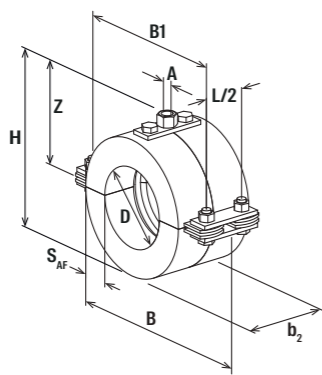
- Cooling lines
- Refrigeration lines
- Cold running media lines
- For use in dry interior areas.

## Advantages

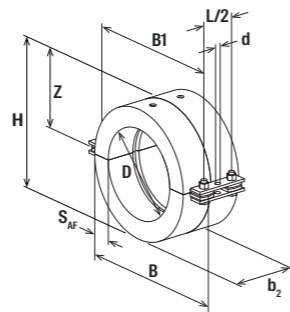
- The FFRC Refrigeration clamp made of closed PUR foam can be used with all common insulation materials.
- The design of the FFRC Refrigeration clamp with external screw holes and internal welding ring enables the support of high loads.
- The age-resistant material ensures consistent function of the FFRC.
- The included connecting plates with matching connection holes and threads reduce the assembly effort by providing an optimal fit.
- The FFRC Refrigeration fixed point clamp can be mounted on the fixed point saddles FFS-M or FFS-H as well as on the braced fixed points FFP.

## Properties

- Material: closed-cell polyurethane foam, silicone-free, halogen-free
- Density: 250 kg/m<sup>3</sup>
- Heat conductivity: 0.045 W/(m·K)
- Fire behaviour: DIN 4102: Class B2
- Diffusion resistance: >1000 μ
- Compressive strength: 3,96 mPa at 23 °C
- Temperature range: -50 °C to +105 °C
- Material steel clamp: steel, electro zinc-plated
- Material welding ring: steel



FFRC with coupler (to 168.3)



FFRC without coupler (above 193.7)

# Sound insulated fixed point FSFP

The compact fixed point with a sound insulation insert.



Sound insulated fixpoint at ceiling

## Technical data

Item	Item no.	Size [in]	Clamping range D [mm]	Thread A	Hole-ø d [mm]	Insulation thickness S <sub>AF</sub> [mm]	Length of insulation material b <sub>2</sub> [mm]	Width B [mm]	Width B1 [mm]	Height H [mm]	Height Z [mm]	Max. recom. static load (centr. tension) Z <sub>z rec.</sub> [kN]	Max. recom. axial load F <sub>x rec.</sub> [kN]	Installation torque (Bolt Connector Screws) T <sub>Inst.BC</sub> [Nm]	Installation torque (Coupler) T <sub>Inst.Co</sub> [Nm]	Sales unit [pcs]
FFRC 76.1	567747	2 1/2	76.1	M16	-	30	100	203	173	156	88	3.60	2.5	12	12	1
FFRC 88.9	567748	3	88.9	M16	-	30	100	211	181	169	94	4.30	3.0	12	12	1
FFRC 108	567749	-	108	M16	-	30	120	230	200	187	103	6.50	4.0	20	12	1
FFRC 114.3	567750	4	114.3	M16	-	40	120	274	238	212	116	6.90	4.0	20	20	1
FFRC 133	567751	-	133	M16	-	40	120	300	264	233	126	7.70	4.5	20	20	1
FFRC 139.7	567752	5	139.7	M16	-	40	120	264	300	236	128	8.10	4.5	20	20	1
FFRC 159	567753	-	159	M16	-	40	120	319	283	258	139	9.20	6.0	20	20	1
FFRC 168.3	567754	6	168.3	M16	-	40	120	328	292	272	146	9.70	6.0	20	20	1
FFRC 193.7	567755 <sup>1)</sup>	-	193.7	-	17	60	200	439	399	340	170	23.00	9.0	45	45	1
FFRC 219.1	567756	8	219.1	-	17	60	200	439	399	340	170	23.00	9.0	45	-	1
FFRC 273	567757	10	273	-	17	60	200	493	453	393	197	28.00	12.0	45	-	1
FFRC 323.9	567758	12	323.9	-	17	60	200	544	504	448	224	32.80	15.0	45	-	1
FFRC 355.6	567759 <sup>1)</sup>	14	355.6	-	17	60	200	576	536	477	239	36.00	17.0	45	-	1
FFRC 368	567760 <sup>1)</sup>	-	368	-	17	60	240	588	548	492	246	46.30	17.0	45	-	1
FFRC 406.4	567761 <sup>1)</sup>	16	406.4	-	17	60	240	646	596	530	265	50.40	19.0	45	-	1
FFRC 457	567762 <sup>1)</sup>	18	457	-	17	60	240	697	647	578	289	57.10	19.0	45	-	1
FFRC 508	567763 <sup>1)</sup>	20	508	-	17	60	240	748	698	635	318	62.40	20.0	45	-	1
FFRC 609	567764 <sup>1)</sup>	24	609	-	17	60	280	848	798	731	366	89.20	25.0	45	-	1

<sup>1)</sup> Delivery time on request

Note on the required adhesive: 59389 fischer construction adhesive Multi MS white 290 ml; 503318 fischer construction adhesive Multi MS grey 290 ml  
 Note on loads: The loads apply to the FFRC without considering whether the associated fix point design is a braced fix point or fix point saddle. The component with the lower load specification determines the loads.

## Applications

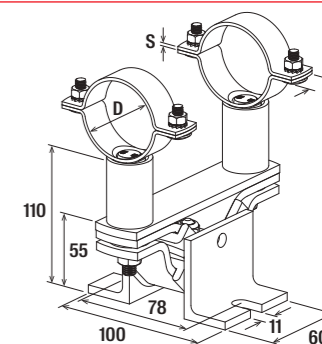
- Prevention of unwanted displacement between the pipes and the structures.
- Ensuring of the expansion into the desired direction.
- For use in dry interior areas.

## Advantages

- The supports and braces on one or both sides of the variable fixed point allow adaptation to the distance of the pipeline to the subsoil
- The fixed points consist of components with matching thread sizes and plug holes, thus ensuring easy assembly with the same tools.
- The height adjustment on the base plate allows for precise adjustment to match mounted pipelines and therefore ensures the safe function of the fixed point.

## Properties

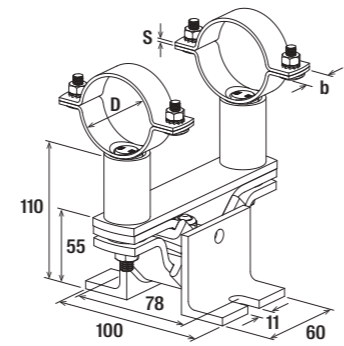
- Clamp strap: StW22 (material no. 1.0032)
- Base plate: S235JR (material no. 1.0038)
- Zinc plating: electro zinc-plated
- Elastomer: ISO 1629 SBR/EPDM chlorine-free and silicone-free
- Temperature range: -40 °C to +100 °C



FSFP

## Technical data

Item	Item no.	Size [in]	Clamping range D [mm]	Locking screw	Width x thickness clamp band b x s [mm]	Sales unit [pcs]
FSFP 1"	512716	1	33.7	M6	20 x 1.5	1
FSFP 1 1/4"	512717	1 1/4	42.4	M6	20 x 2	1
FSFP 1 1/2"	512718	1 1/2	48.3	M6	20 x 2	1
FSFP 2"	512719	2	60.3	M8	30 x 2.5	1
FSFP 2 1/2"	512720	2 1/2	76.1	M8	30 x 2.5	1



FSFP

# Axial slider compact FASC

The compact axial slider with combination connecting thread.



Media lines with thermal expansion

5

## Technical data

Item	Item no.	Size [in]	Clamping range D [mm]	Locking screw	Width x thickness clamp band b x s [mm]	Sales unit [pcs]
FSFP 3"	512721	3	88.9	M8	30 x 2.5	1
FSFP 4"	512722	4	114.3	M8	30 x 2.5	1

5

## Applications

- Heating pipes
- Cooling lines
- Hot water and circulation pipes
- Media lines with thermal expansion
- For use in dry interior areas.

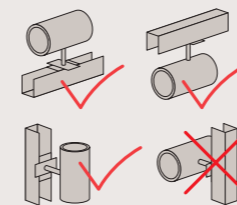
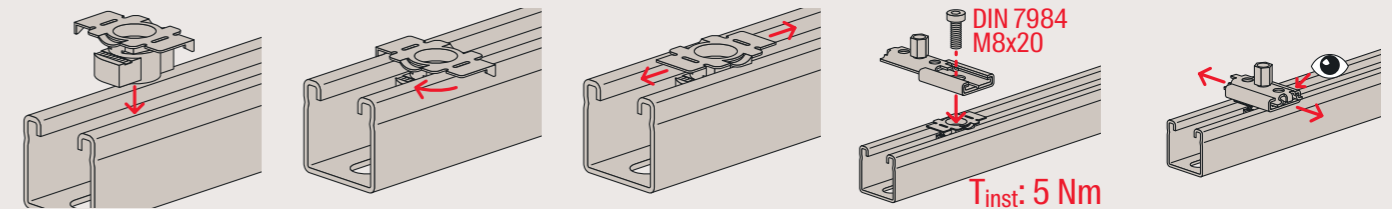
## Advantages

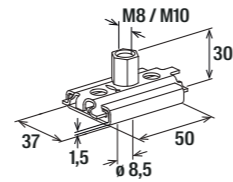
- The FASC can be used flexibly, thanks to the application options as a standing or hanging slider.
- The low sliding friction of the plastic sliding pad enables optimum force application at the fixed point.
- The base plate of the FASC is compatible with the FLS and FUS channel systems and allows fixing with only one screw.
- The flexible combination thread allows the use of pipe clamps of various sizes.

## Properties

- Material: steel
- Zinc plating: electro zinc-plated
- Sliding strip material: glass fiber reinforced polyamide
- Thermal capacity: -30 °C to +130 °C

## Installation FASC on FUS channel





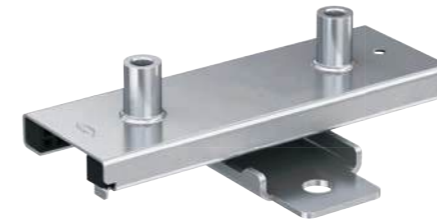
FASC M8/M10

Technical data

Item	Item no.	Thread	Length L [mm]	Width B [mm]	Height H [mm]	Thickness S [mm]	Max. recommended static load (suspended) N <sub>REC</sub> [kN]	Max. recommended static load (upright) N <sub>REC</sub> [kN]	Static friction factor μ <sub>h</sub>	Sliding friction factor μ <sub>g</sub>	Max. sliding distance [mm]	Sales unit [pcs]
FASC M8/10	567948	M8 / M10	50	37	30	1.5	0.7	0.7	0.18	0.14	42	50

# Axial slider light FASL

The light axial slider with single or double mount and single or combination connection thread.



## Applications

- Heating pipes
- Cooling lines
- Hot water and circulation pipes
- Media lines with thermal expansion
- For use in dry interior areas.

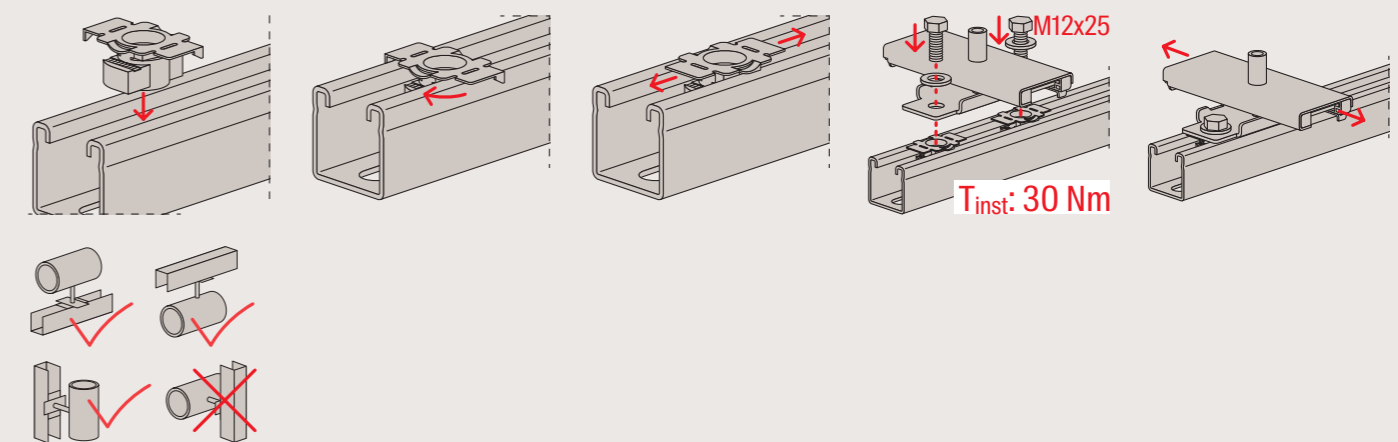
## Advantages

- The FASL can be used flexibly, thanks to the application options as a standing or hanging slider and as a guide bearing on vertical pipelines.
- The low sliding friction of the plastic sliding rails enables optimum force application at the fixed point.
- The large sliding path and the long slide rails allow large expansions to be accommodated without any problems.
- The base plate of the FASL is compatible with the FLS and FUS channel systems and allows fixing with one or two screws.
- The flexible combination thread allows the use of pipe clamps of various sizes.

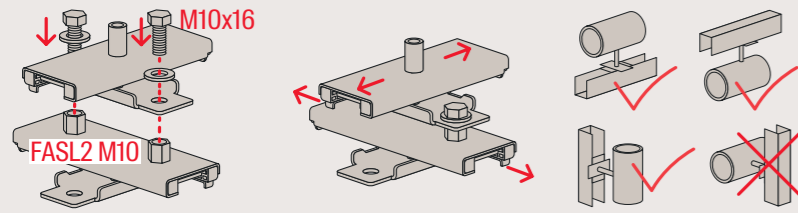
## Properties

- Material: steel
- Zinc plating: electro zinc-plated
- Sliding strip material: glass fiber reinforced polyamide
- Thermal capacity: -30 °C to +130 °C

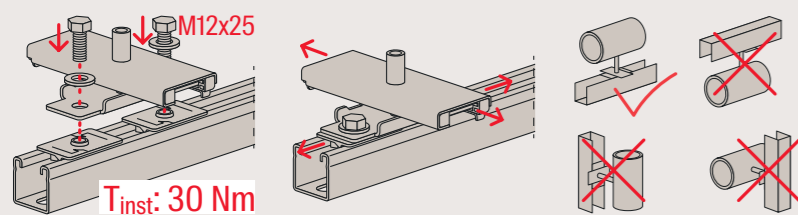
## Installation FASL on FUS channel



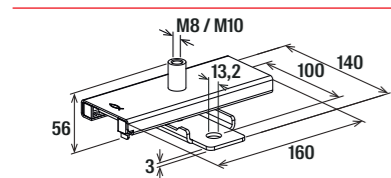
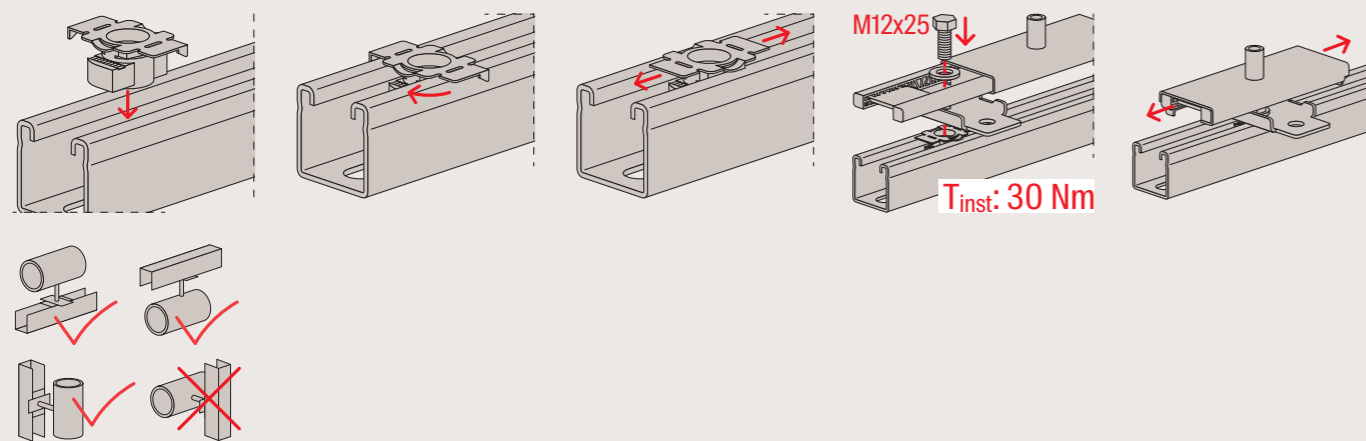
Cross-slide function through double mounting with FASL2 M10



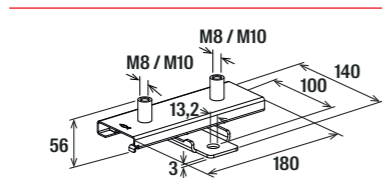
Cross-slide function with FCSM



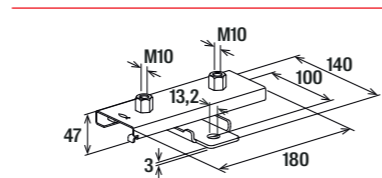
Installation FASL with central fixing on FUS channel



FASL1 M8/M10



FASL2 M8/M10



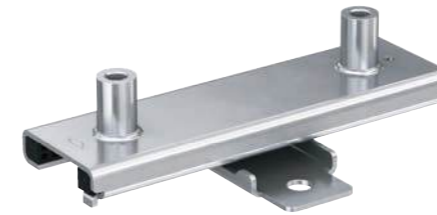
FASL2 M10

Technical data

Item	Item no.	Thread	Length L [mm]	Width B [mm]	Height H [mm]	Max. recommended static load (suspended) N <sub>rec</sub> [kN]	Max. recommended static load (upright) N <sub>rec</sub> [kN]	Static friction factor μ <sub>h</sub>	Sliding friction factor μ <sub>g</sub>	Max. recommended lever arm [mm]	Max. sliding distance [mm]	Sales unit [pcs]
FASL1 M8/10	567949	M8 / M10	160	140	56	1.2	1.2	0.13	0.1	200	100	10
FASL2 M8/10	568670	M8 / M10	180	140	56	1.5	1.5	0.13	0.1	200	120	10
FASL2 M10	567950	M10	180	140	47	1.5	1.5	0.13	0.1	200	120	10

# Axial slider medium FASM

The medium axial slider with single or double mount and combination connection thread.



Applications

- Heating pipes
- Cooling lines
- Steam pipes
- Hot water and circulation pipes
- Media lines with thermal expansion
- For use in dry interior areas.

Advantages

- The fire test report according to MLAR R30 up to a maximum of R120 guarantees objectively tested safety of function.
- The FASM can be used flexibly, thanks to the application options as a standing or hanging slider and as a guide bearing on vertical pipelines.
- The low sliding friction of the plastic sliding rails enables optimum force application at the fixed point.
- The large sliding path and the long slide rails allow large expansions to be accommodated without any problems.
- The base plate of the FASM is compatible with the FUS and FMS channel systems and allows fixing with one or two screws.
- A cross-slide function of the FASM is possible with the FCSM cross slider as well as with the FASL2 M10.

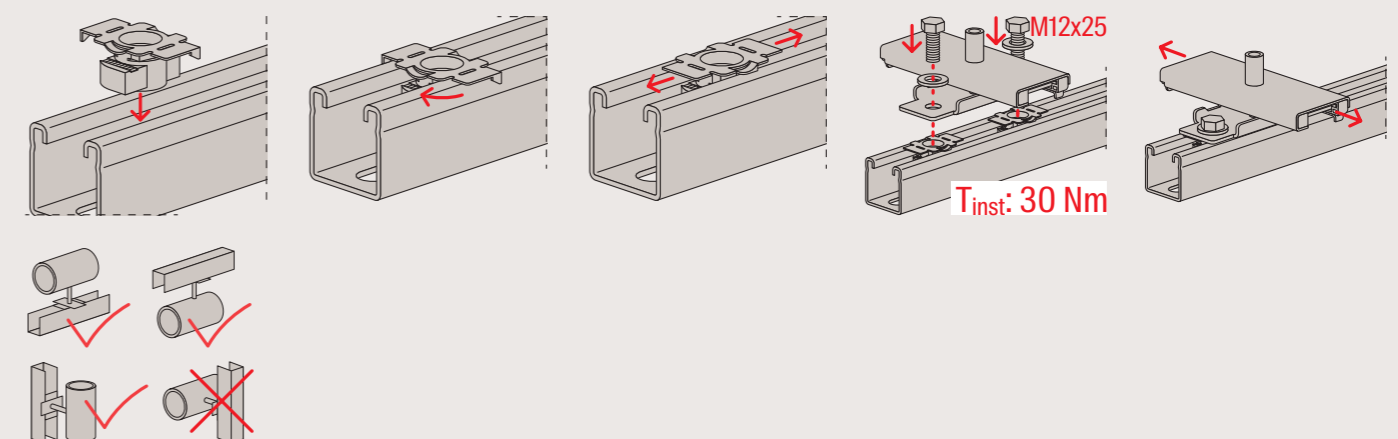
Properties

- Material zp and hdg: steel
- Zinc plating: electro zinc-plated or hot-dip galvanised
- Material A4: stainless steel A4
- Sliding strip material: glass fiber reinforced polyamide
- Thermal capacity: -30 °C to +130 °C

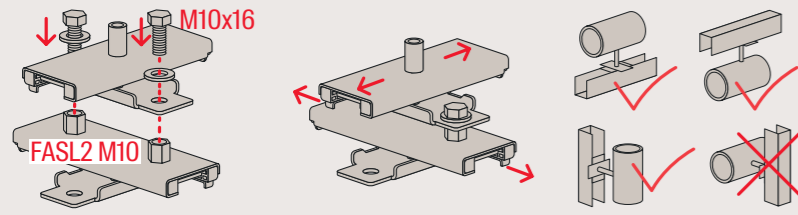
Certificates / Features



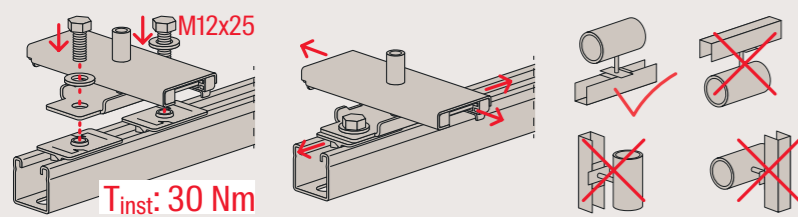
Installation FASM on FUS channel



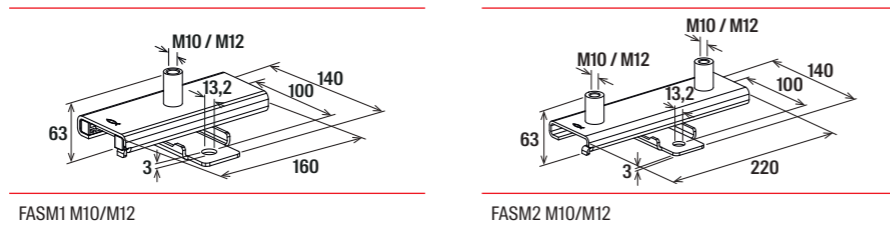
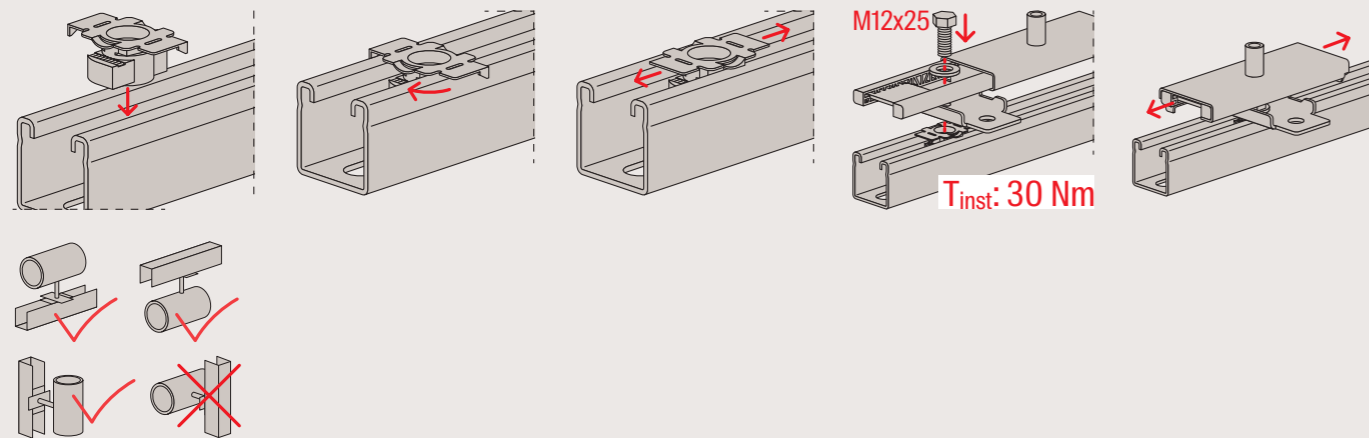
Cross-slide function through double mounting with FASL2 M10



Cross-slide function with FCSM



Installation FASM with central fixing on FUS channel



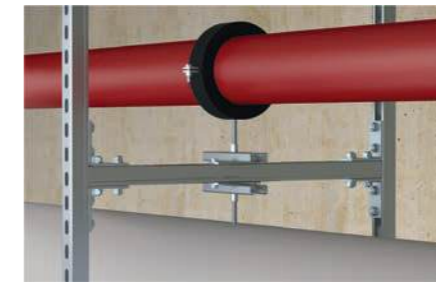
Technical data

Item	Galvanised steel Item no. gvz	Hot-dip galvanised steel Item no. hdg	A4 Item no. A4	Fire test report	Thread A	Length L [mm]	Width B [mm]	Thickness S [mm]	Max. recommended static load (suspended) N <sub>rec</sub> [kN]	Max. recommended static load (upright) N <sub>rec</sub> [kN]	Static friction factor μ <sub>h</sub>	Sliding friction factor μ <sub>g</sub>	Max. recommended lever arm [mm]	Max. sliding distance [mm]	Sales unit [pcs]
FASM1 M10/12	567951	573330	573332	-	M10 / M12	160	140	3.0	2.5	2.5	0.13	0.1	200	100	10
FASM2 M10/12	567952	573331	573333	Yes	M10 / M12	220	140	3.0	3.0	3.0	0.13	0.1	200	150	10

For load information under fire exposure, see chapter Basic knowledge.

# Axial roller slider heavy FASH

The heavy axial roller slider with single or double mount and combination connection thread.



Media lines with thermal expansion



Media lines with thermal expansion

Applications

- Heating pipes
- Cooling lines
- Steam pipes
- Hot water and circulation pipes
- Media lines with thermal expansion
- For use in dry interior areas.

Advantages

- The fire test report according to MLAR R30 up to a maximum of R120 guarantees objectively tested safety of function.
- The FASH can be used flexibly, thanks to the application options as a standing or hanging slider and as a guide bearing on vertical pipelines.
- The low sliding friction of the two sliding rollers enables optimum force application at the fixed point.
- The large sliding path and the two sliding rollers allow large expansions to be accommodated without any problems.
- The base plate of the FASH is compatible with the FUS and FMS channel systems and allows fixing with one or two screws.
- A cross-slide function of the FASH1 or FASH2 is possible with the FCSM cross slider as well as with the FASH2.

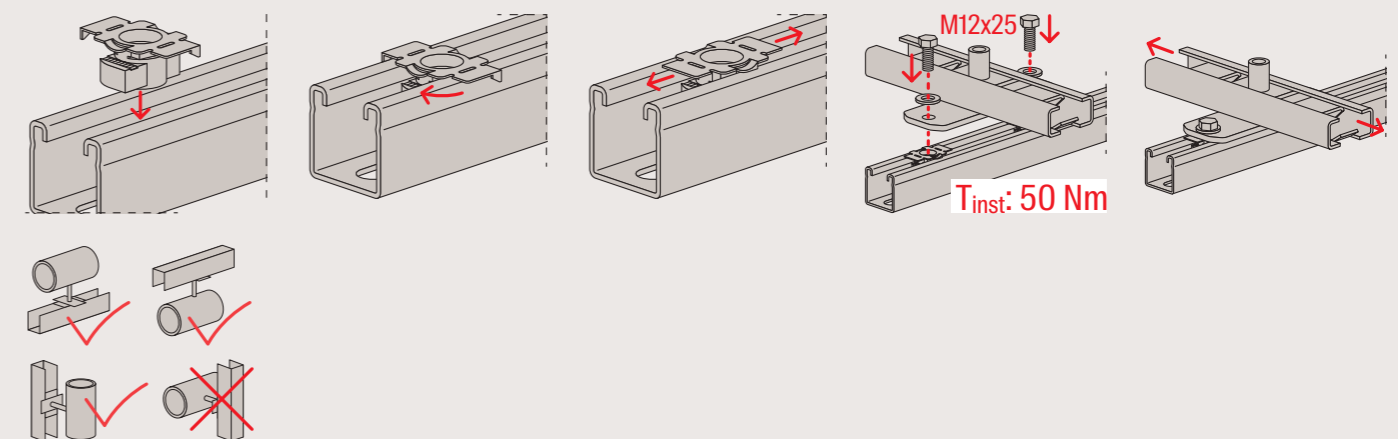
Properties

- Material: steel
- Zinc plating: electro zinc-plated
- Thermal capacity: -30 °C to +300 °C

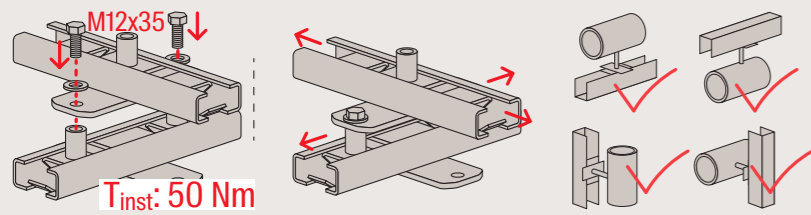
Certificates / Features



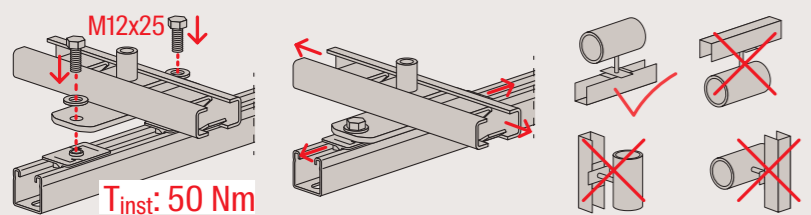
Installation FASH on FUS channel



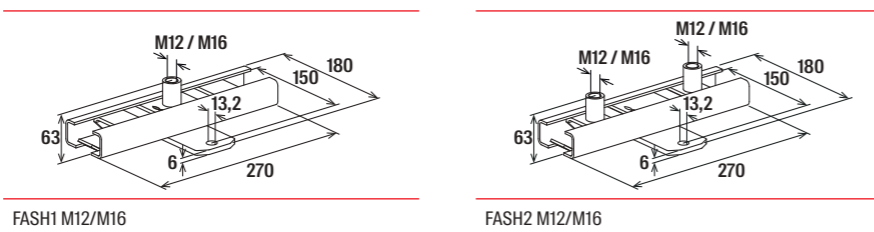
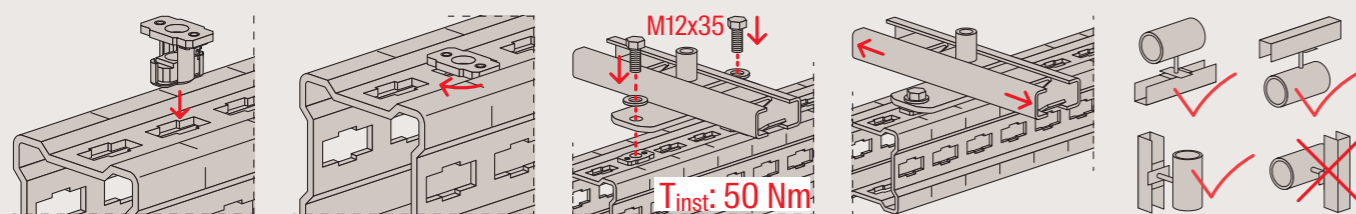
Cross-slide function through double mounting with FASH2 M12/16



Cross-slide function with FCSM



Installation FASH on FMP channel



Technical data

Item	Item no.	Fire test report	Thread	Length	Width	Height	Thickness	Max. recommended static load (suspended)	Max. recommended static load (upright)	Static friction factor	Sliding friction factor	Max. recommended lever arm	Max. sliding distance	Sales unit
			A	L [mm]	B [mm]	H [mm]	S [mm]	N <sub>rec</sub> [kN]	N <sub>rec</sub> [kN]	μ <sub>h</sub>	μ <sub>g</sub>	[mm]	[mm]	[pcs]
FASH1 M12/16	567953	-	M12 / M16	270	180	63	6.0	6.5	6.5	0.06	0.06	400	140	5
FASH2 M12/16	567954	Yes	M12 / M16	270	180	63	6.0	10.0	10.0	0.06	0.06	400	140	5

For load information under fire exposure, see chapter Basic knowledge.

# Cross slider FCSM

The channel slider for all load levels.



Applications

- Heating pipes
- Cooling lines
- Steam pipes
- Hot water and circulation pipes
- Media lines with thermal expansion
- For indoor and outdoor application.

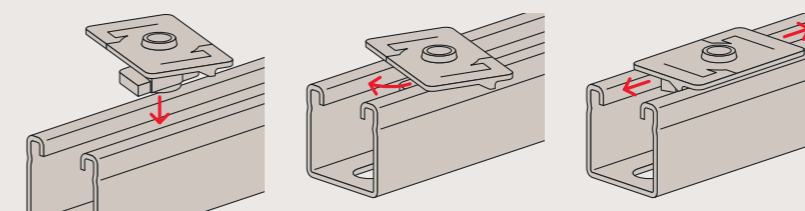
Advantages

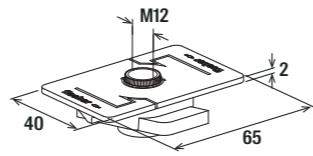
- The simple connection of the FCSM Cross Slider with the FUS mounting channels by simply inserting and rotating by 45° also allows subsequent installation at any position.
- Due to the application as a upright slider in the FUS mounting channels, the FCSM is the universal cross slider substructure for all axial and roller sliders.
- The unique design and the use as a single glider or double glider enable a high load capacity.
- The low sliding friction of the plastic sliding surface minimizes resistance during lateral expansion.

Properties

- Material: steel
- Zinc plating: hot-dip galvanised
- Material plastic components: glass fiber reinforced polyamide
- Thermal capacity: -30 °C to +130 °C

Installation FCSM





FCSM

Technical data

Item	Item no.	Thread A	Length L [mm]	Width B [mm]	Height H [mm]	Thickness S [mm]	Max. recom- mended static load (upright) N <sub>rec</sub> [kN]	Static friction factor μh	Sliding friction factor μg	Sales unit [pcs]
FCSM M12	567955 <sup>1)</sup>	M12	65	40	21	2.0	5.0	0.2	0.16	50

<sup>1)</sup> Max. recommended lever arm: with FASL and FASM: 200 mm; with FASH: 300 mm. Sliding and static friction values apply to galvanised and hot-dip galvanised FUS mounting channels.

# Sliding hanger SB

Sliding hanger SB - the lightweight sliding element with fire test report.



Channel with sliding element



Channel to steelbeam

## Applications

- Adjustments of axial length to pipelines.
- Installation of sliding elements in line with the expected length expansions (Ensuring that no sliding distance is lost and sliding isn't inhibited).
- For use in dry interior areas.

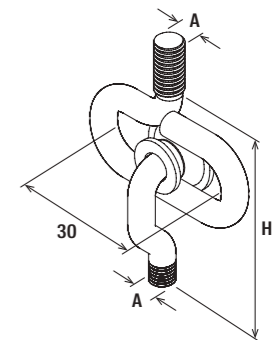
## Advantages

- The design of the sliding hanger allows pipes to be mounted securely and easily.
- The sliding hanger is ideally suited to adjust the axial length of pipelines.

## Properties

- Material: steel DD11 (material no. 1.0332) acc. to DIN EN 10111
- Zinc plating: electro zinc-plated

## Certificates / Features



SB

## Technical data

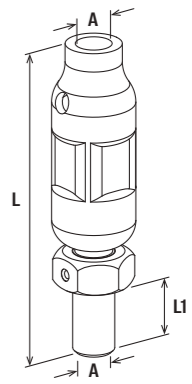
Item	Item no.	Fire test report	Height H [mm]	Max. recom. static load (centr. tension) [kN]	Sales unit [pcs]
SB M 8	079680	-	75	0.40	25
SB M10	079681	Yes	90	0.65	25

# Pendulum hanger PDH / PDH K

Pendulum hanger PDH / PDH K - the single fixing element for length expansion.



Double pendulum hanger



PDH

5

5

## Applications

- Single fixing for the absorption of pipeline length adjustments in any direction.
- Installation of the pendulum in pairs for pipe movement without tipping.
- Secure threaded rod with lock nut to prevent loosening.
- For use in dry interior areas.

## Advantages

- The design of the pendulum hanger allows a rotation of 360°.
- The pendulum hanger's screw-in sleeve allows for large height adjustments.
- The max. pendulum angle of 12° enables the absorption of large expansions.
- The screw-in depth of the threaded bolts guarantees a high tension load.

## Properties

- Material: steel DD11 (material no. 1.0332) acc. to DIN EN 10111
- Zinc plating: electro zinc-plated

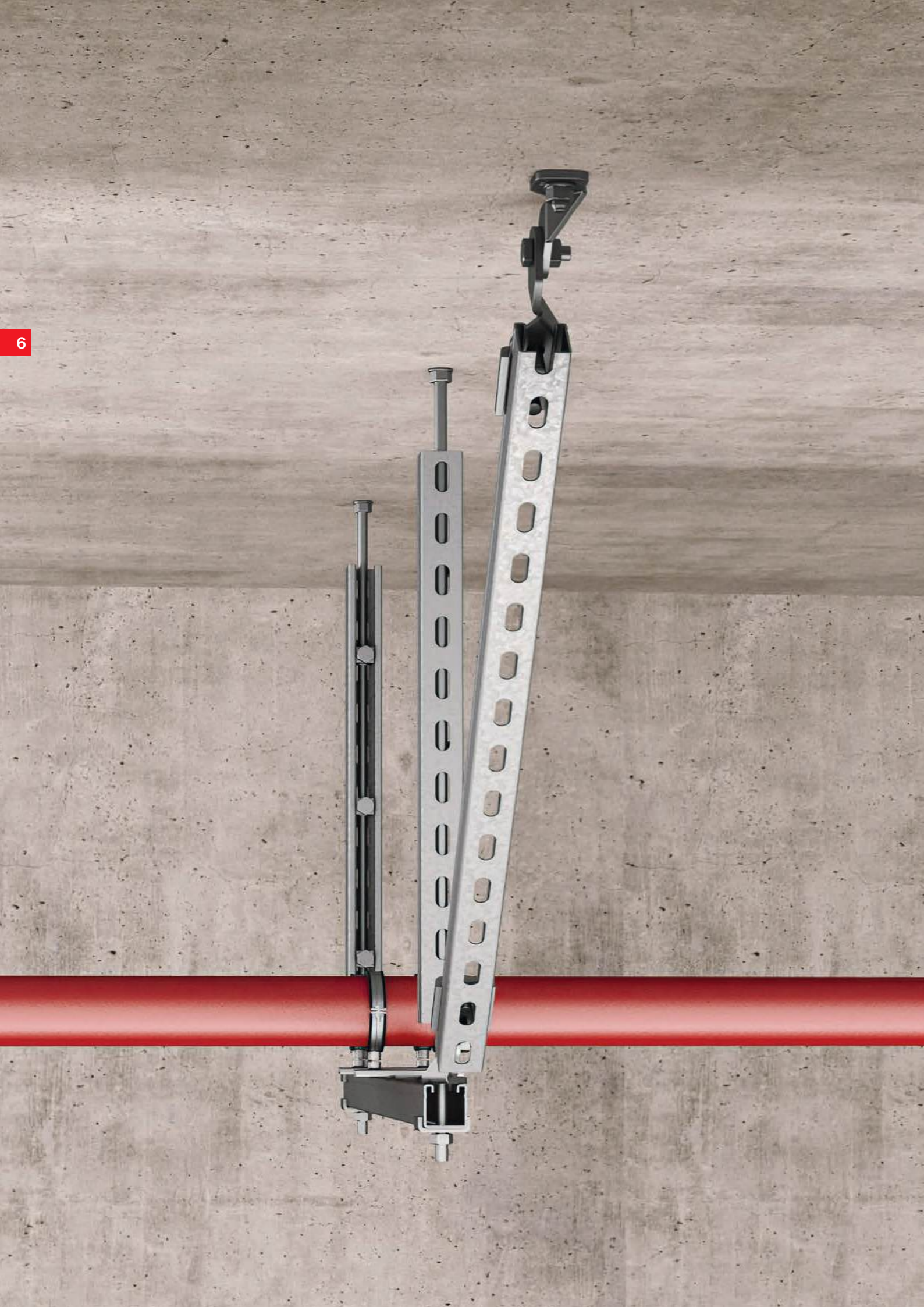
## Certificates / Features



## Technical data

Item	Item no.	Fire test report	Thread	Length	Length	Max. recom. static load (centr. tension) [kN]	Sales unit [pcs]
			A	L [mm]	L1 [mm]		
PDH K M 8	068267	-	M8	50	18	2.40	50
PDH K M10	068269	Yes	M10	54	18	3.00	50
PDH M 8	079676	-	M8	76	18	2.40	50
PDH M10	079677	Yes	M10	80	18	3.00	50
PDH M12	064037	Yes	M12	90	20	3.50	25






For load information under fire exposure, see chapter Basic knowledge.






# 6

## Seismic bracing assortment

### CHANNEL BRACING ELEMENTS

Shaped reinforcement strut SAE	244	
Threaded rod brace connector S-VA	245	
Channel brace connector S-VB	246	
90° angle connector S-FAF	247	
Seismic wire cable system FWI-S	248	

### ACCESSORIES

Threaded rod connector S-ROD	251	
Rod stiffener FTRC M12	252	
Torque bolt SKS M12x30	253	

# Shaped reinforcement strut SAE

Shaped reinforcement strut for bracing FUS channel profiles and FCA cantilevers.



Bracing of cantilever construction

6

## Applications

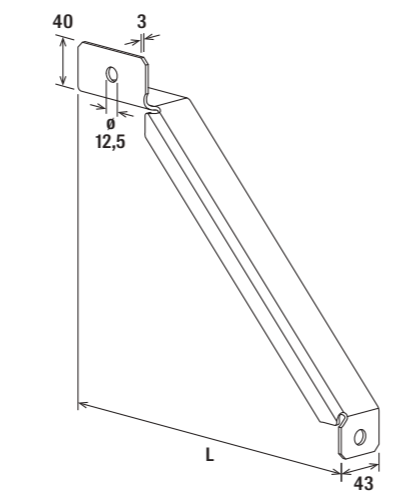
- Seismic bracing of framework constructions with FUS channels and FCA cantilevers.
- For use in dry interior areas.

## Advantages

- The shaped L enables the fixing of the bracing not only in the horizontal but also at the vertical level.
- The stable shaped reinforcement strut provides very high stability and safety to a supporting structure.

## Properties

- Material: Steel S235JR (material no. 1.0038) acc. to DIN EN 10025-2
- Zinc plating: electro zinc-plated



SAE

## Technical data

Item	Item no.	Length L [mm]	Sales unit [pcs]
SAE 300	512114	300	10
SAE 500	512115	500	10

# Threaded rod brace connector S-VA

Threaded rod brace connector S-VA with maximum installation flexibility for seismic bracing with threaded rods.



Bracing of frame construction with threaded rods

6

## Applications

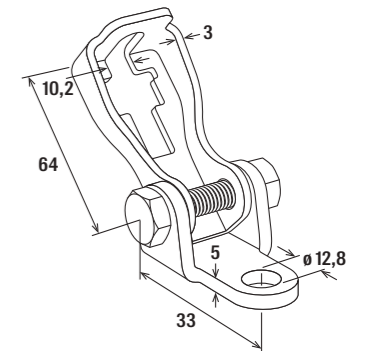
- For bracing of new as well as already installed frame constructions with threaded rods M10.
- For use in dry interior areas.

## Advantages

- The design of the threaded rod brace connector S-VA allows a variable fixation at angles between 30° and 60° for a flexible adaptation to new and already existing construction.
- The design of the bracing element allows easy and quick insertion of a pre-mounted threaded rod with nut.
- The possibility to mount two bracing elements on top of each other offers the option to clamp the same point in different directions.

## Properties

- Material bracket: steel S275JR (material no. 1.0044) acc. to DIN EN 10025-2
- Material supporting plate: steel S355MC (material no. 1.0976) acc. to DIN EN 10149-2
- Screw: M10x45, strength class 8.8, electro zinc-plated
- Nut: M10, strength class 8, electro zinc-plated



S-VA

## Technical data

Item	Item no.	For profile	Sales unit [pcs]
S-VA	552360	FUS, FLS	10

# Channel brace connector S-VB

Channel brace connector for seismic bracing of framework constructions with FUS channel profiles.



Bracing of frame construction with channel profiles

## Applications

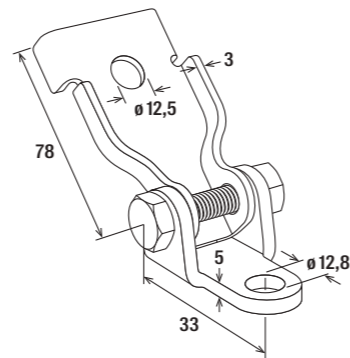
- For seismic bracing of new as well as already installed framework constructions with FUS channel profiles.
- For use in dry interior areas.

## Advantages

- The design of the channel brace connector S-VB allows a variable fixation at angles between 30° and 60° for a flexible adaptation to new and already existing construction.
- The lamellae bent upwards and downwards allow the easy installation of the channel profile to the channel brace connector.
- The possibility to mount two channel brace connectors on top of each other offers the option to clamp the same point in different directions.

## Properties

- Material bracket: steel S275JR (material no. 1.0044) acc. to DIN EN 10025-2
- Material supporting plate: steel S355MC (material no. 1.0976) acc. to DIN EN 10149-2
- Screw: M10x45, strength class 8.8, electro zinc-plated
- Nut: M10, strength class 8, electro zinc-plated



S-VB

## Technical data

Item	Item no.	For profile	Sales unit [pcs]
S-VB	552362	FUS	10

# 90° angle connector S-FAF

90° angle connector to connect two FUS channel profiles and install seismic bracing elements S-VA and S-VB.



Connection of channel profiles and bracing elements

## Applications

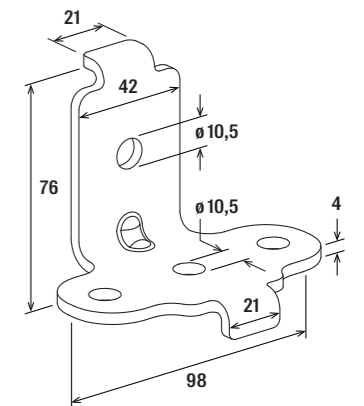
- For the connection of channel profiles and the installation of bracing elements.
- For use in dry interior areas.

## Advantages

- Perforated wings allow an easy and quick installation of the brace connectors S-VA and S-VB on the angle connector S-FAF.
- The seismic angle connector allows an easy and flexible installation of the brace connectors S-VA and S-VB at different angles.

## Properties

- Material: steel S275JR (material no. 1.0044) acc. to DIN EN 10025-2
- Zinc plating: electro zinc-plated



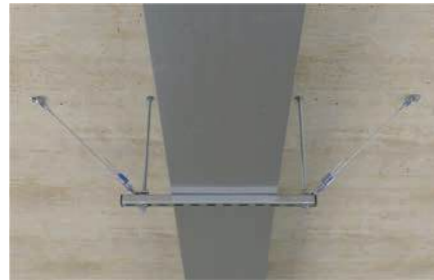
S-FAF

## Technical data

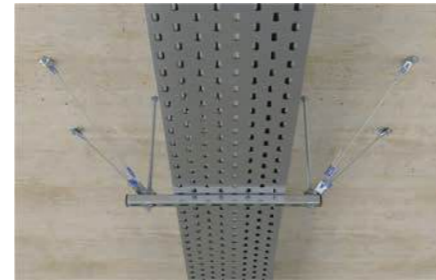
Item	Item no.	For profile	Sales unit [pcs]
S-FAF	552363	FUS	10

# Seismic wire cable system FWI-S

The wire cable system for securing installations against horizontal forces.



Lateral bracing of ventilation ducts



Four-way bracing of cable trays

## Applications

- Securing installations in buildings in the event of an earthquake, such as electrical cable routes, mechanical systems, ventilation ducts, hydraulic pipes.
- The FWI-S wire cable system ensures a safe transmission of the longitudinal and transversal forces into the subsurface and thus effectively prevents damage to installations.
- Also ideal for retrofitting existing installations.
- For use in dry interior areas.

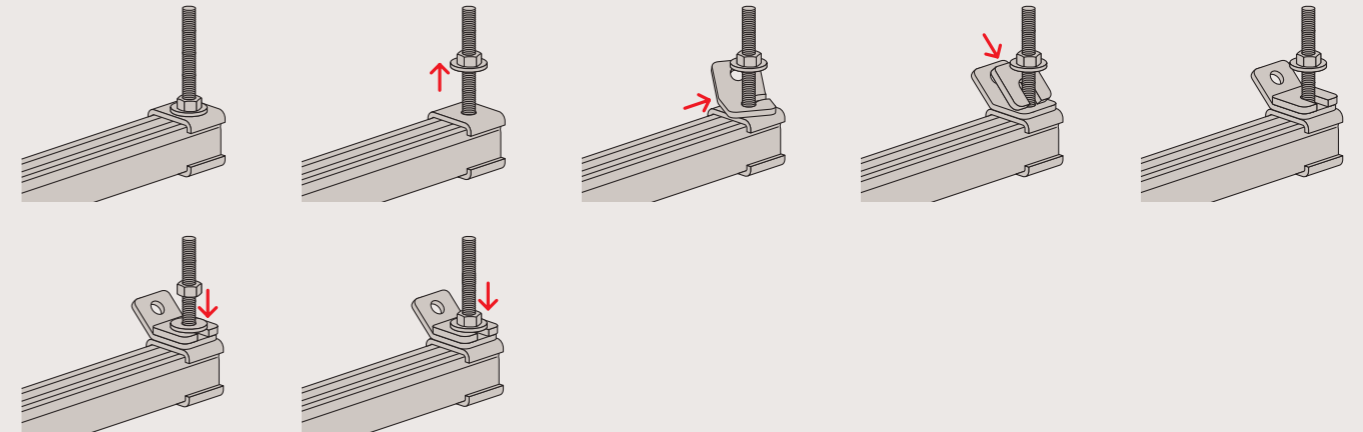
## Advantages

- The system protects installations from damage caused by horizontal forces.
- The FWI-S wire cable system offers a safe and reliable method of bracing MEP installations to ensure their integrity during an earthquake.
- The FWI-S wire cable system can minimise damage to installations, resulting in lower repair costs and downtime.
- Easy installation thanks to pre-assembled sets in lengths of 2, 3 and 5 m.
- The available wire cable diameters of 2, 3 or 5 mm provides the right kit for your load case.
- Suitable for new buildings or for retrofitting. Each set has a retrofit plate that allows particularly easy installation into existing installations.
- Each set has a type-specific color marking for identification on the construction site.

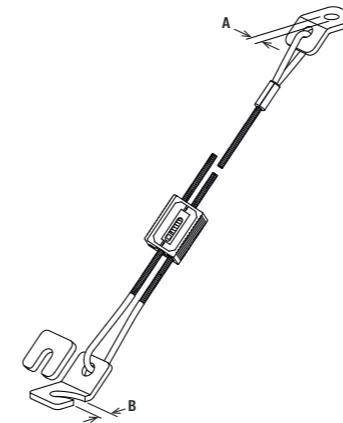
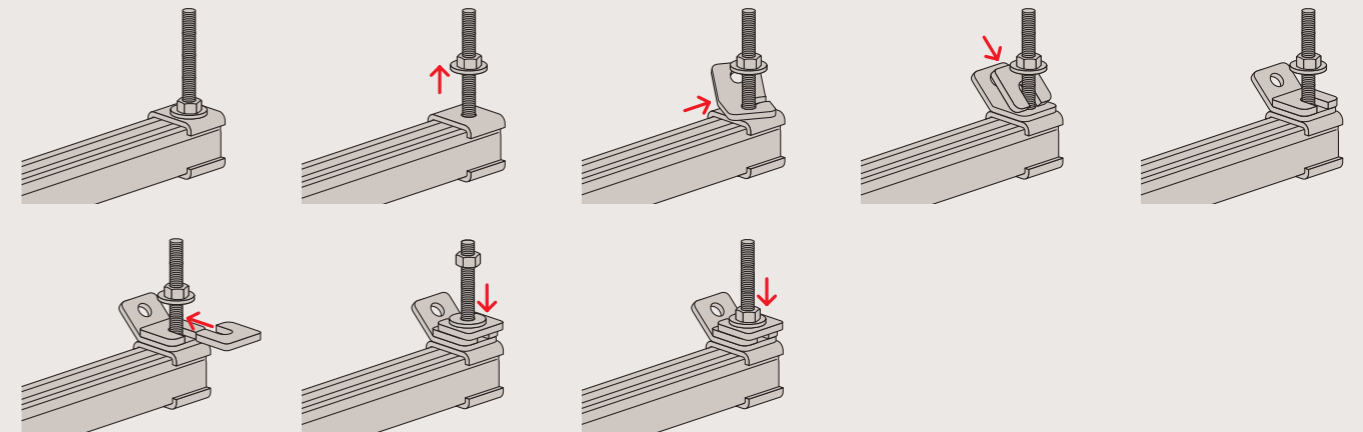
## Properties

- Material wire cable lock: zinc-diecasting (material no. 2.2140.05)
- Material stamped and bent parts: steel (material no. 1.0038)
- Material wire cable: steel (material no. 1.5122)
- Material protective sleeve: PVC
- Corrosion protection: zinc lamella coating

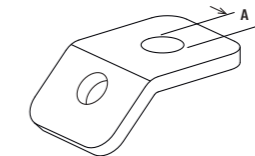
## Installation FWI-SR / FWI-SB



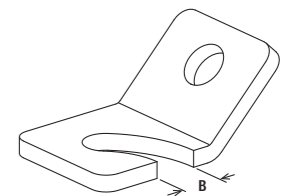
## Installation FWI-SGY



FWI-S



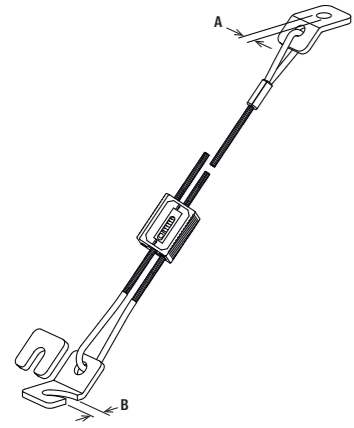
FWI-S anchor bracket



FWI-S retrofit bracket

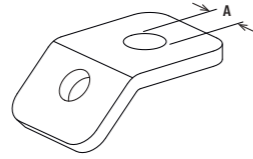
## Technical data

Item	Item no.	Cable length [m]	Wire- $\phi$ [mm]	Diameter anchor bracket A [mm]	Diameter retrofit bracket B [mm]	Max. recommended load $N_{rec}$ [kN]	Colour	Sales unit [pcs]
FWI-SR-Kit 2.0 2 m	569504	2	2.0	11.0	13.0	1.4	red	2
FWI-SR-Kit 2.0 3 m	569505	3	2.0	11.0	13.0	1.4	red	2
FWI-SR-Kit 2.0 5 m	569506	5	2.0	11.0	13.0	1.4	red	2

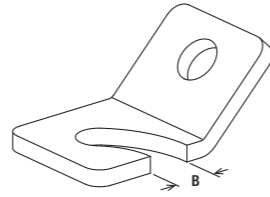


6

FWI-S



FWI-S anchor bracket



FWI-S retrofit bracket

Technical data

Item	Item no.	Cable length [m]	Wire-ø [mm]	Diameter anchor bracket A [mm]	Diameter retrofit bracket B [mm]	Max. recommended load N <sub>rec</sub> [kN]	Colour	Sales unit [pcs]
FWI-SB-Kit 3.0 2 m	569507	2	3.0	11.0	13.0	3.7	blue	2
FWI-SB-Kit 3.0 3 m	569508	3	3.0	11.0	13.0	3.7	blue	2
FWI-SB-Kit 3.0 5 m	569509	5	3.0	11.0	13.0	3.7	blue	2
FWI-SGY-Kit 5.0 2 m	569510	2	5.0	13.0	13.0	8.5	green / yellow	2
FWI-SGY-Kit 5.0 3 m	569511	3	5.0	13.0	13.0	8.5	green / yellow	2
FWI-SGY-Kit 5.0 5 m	569512	5	5.0	13.0	13.0	8.5	green / yellow	2

Accessories

Seismic wire cable system FWI-S spare-kit



FWI-S spare kit

Item	Item no.	Contents	Sales unit [pcs]
FWI-S spare kit	569513	1 x PVC hose red 1 x PVC hose blue 1 x PVC hose green/yellow 1 x Restraint washer 1 x Retrofit bracket	1

# Threaded rod connector S-ROD

Threaded rod brace connector with increased angle adjustability to install threaded rods for seismic bracing.



Bracing of pipeline with threaded rods

Applications

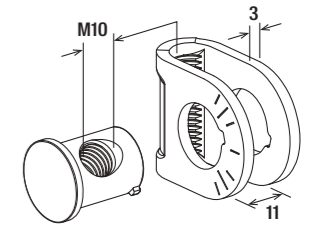
- For the seismic bracing of suspended threaded rods as well as new and existing frame constructions with threaded rods M10.
- Suitable to attach to M8 and M10 rods.
- For use in dry interior areas.

Advantages

- The design of the threaded rod brace connector allows a variable installation at angles between 30° and 60°.
- The threaded rod connector can be installed quickly and easily without having to dismantle already existing installations.
- By tilting the side rod by 90°, the threaded rod connector slides very easily, allowing easy and quick adjustment of the assembly height on the vertical threaded rod.
- The threaded rod connectors can be mounted on top of each other to brace the same point in different directions.

Properties

- Material U-shaped brackets: steel S275JR (material no. 1.0044) acc. to DIN EN 10025-2
- Material threaded rod: steel 11SMnPb37 (material no. 1.0737) acc. to DIN EN 10277-3
- Zinc plating: electro zinc-plated



S-ROD

Technical data

Item	Item no.	For thread	Sales unit [pcs]
S-ROD	552361	M10	10

# Rod stiffener FTRC M12

Rod stiffener FTRC M12 for attaching strut channel to a threaded rod to accommodate compression loads.



Rod stiffening for vertical seismic support

## Applications

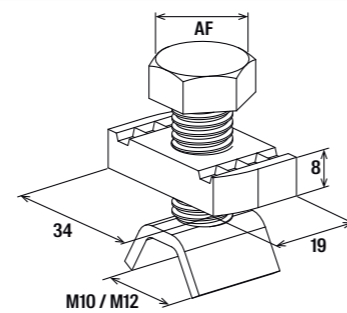
- For the reinforcement of existing suspended constructions due to bracing of threaded rods M10 or M12 to FUS channel profiles.
- For attaching strut channel to a threaded rod to accommodate compression loads.
- For use in dry interior areas.

## Advantages

- The pronounced interlocking of the rod stiffeners gives a secure hold in the channel profile and holds the threaded rod in the desired position.
- The exact fit of the rod stiffeners enables quick and easy assembly.
- The assembly enables subsequent insertion in already installed channel profiles by 90° rotation.

## Properties

- Material: steel S235JR (material no. 1.0038) acc. to DIN EN 10025-2
- Zinc plating: electro zinc-plated



## Technical data

Item	Item no.	Thread M	Width across nut SW [mm]	Thickness S [mm]	Installation torque $T_{inst}$ [Nm]	Sales unit [pcs]
FTRC M12	577054	M12	19	8.0	20	50

# Torque bolt SKS M12x30

Torque bolt for secure fixing of connection elements on mounting channels.



## Applications

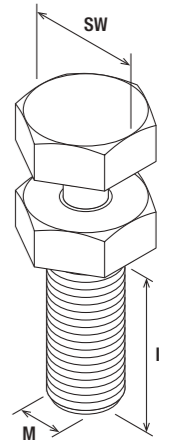
- Torque bolt for secure fixing of connection elements on channel profiles.
- For use in dry interior areas.

## Advantages

- The torque bolt SKS can be mounted quickly and easily.
- The attached hexagon head ensures that the optimum torque is applied and the screw is tightened to the maximum.

## Properties

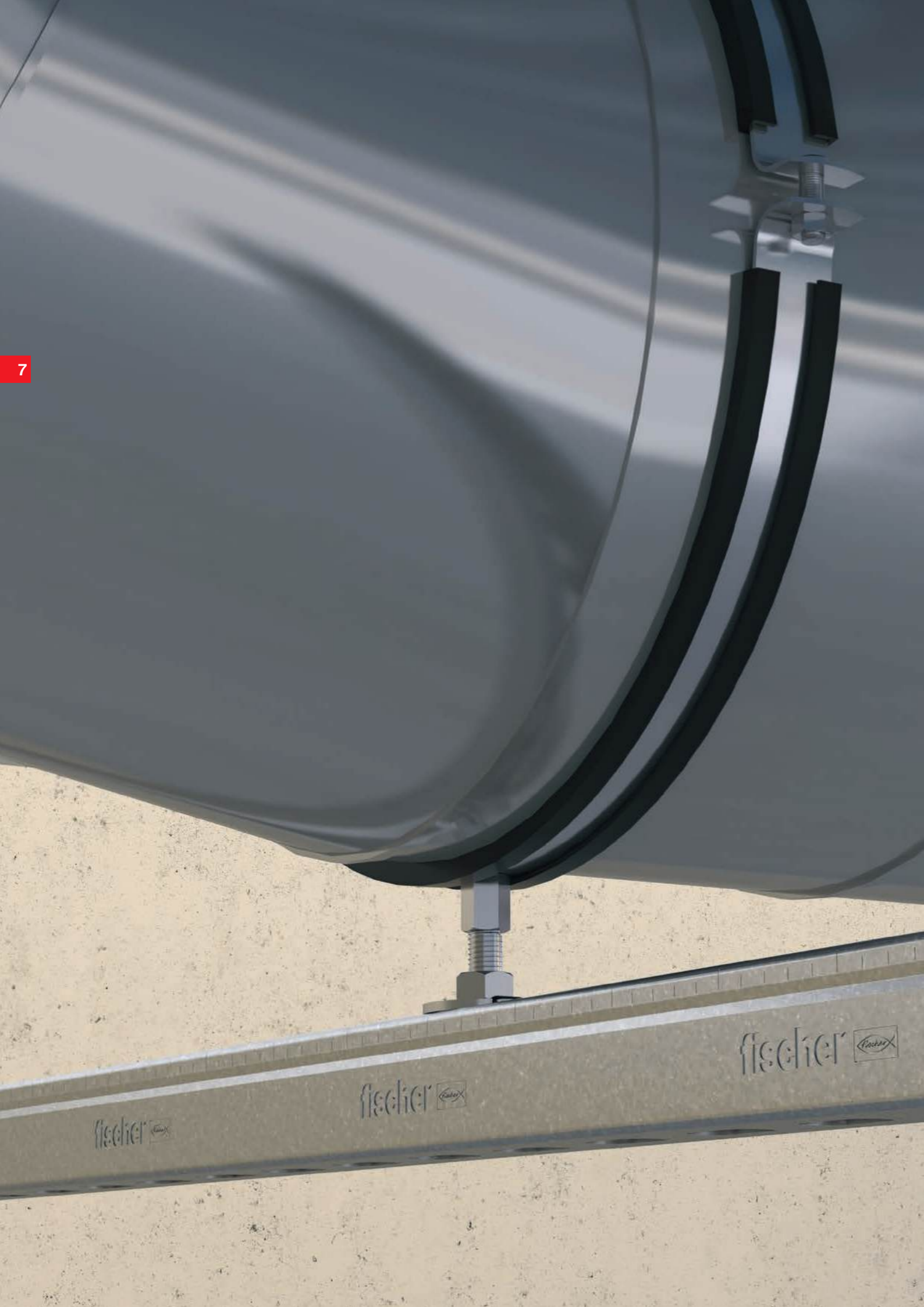
- Material: steel SAE J403 acc. to DIN EN 10132-4
- Zinc plating: electro zinc-plated
- Torque range: 50-60 Nm



SKS TB M12x30












## Technical data

Item	Item no.	Thread M	Width across nut SW [mm]	Sales unit [pcs]
SKS TB M12x30	552441	M12	19	100



# 7

## Air duct and metal roof fixings

Ventilation duct clamp LGS	256	
Ventilation duct clamp LGSN	259	
Air duct hanger L- and Z-type	261	
Spiral duct hanger LRB / LRBN	263	
Ventilation duct connector VDC	264	
Flat roof base FFRB / FFRBH	265	
Profile hanger TZ / TZA / TZH / TZB / TZR	268	
Toggle plug KDS	270	
Hole punch LZ, hole stamp LST	272	
Rubber inlay EMS	273	
Profile connecting screw FPS-FPB	274	

# Ventilation duct clamp LGS

Clamps - Ventilation duct clamp LGS.



Support systems for ventilation



Spiral airduct on cantilever

## Applications

- Two-screw ventilation pipe clamp with sound insulation insert for fastening spiral ducts.
- For use in dry interior areas.

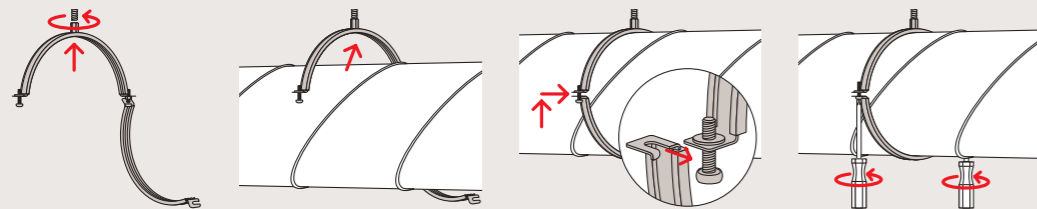
## Advantages

- Quick-lock for sizes 80 to 400mm ensures quick installation.
- Loss prevention disc for the locking screws for sizes 80 to 400mm to avoid loss of the screws during transport and installation
- Large opening angle for easy pipe positioning.
- Two-screw pipe clamp for optimised adjustment to the pipe outer diameter.
- The sound insulation insert provides noise insulation and prevents contact corrosion.
- Connection nut with M8/M10 combination thread.
- From size 450 mm: Instead of utilizing the connection nut, two threaded rods can be attached to the clamp band to double the specified loads.

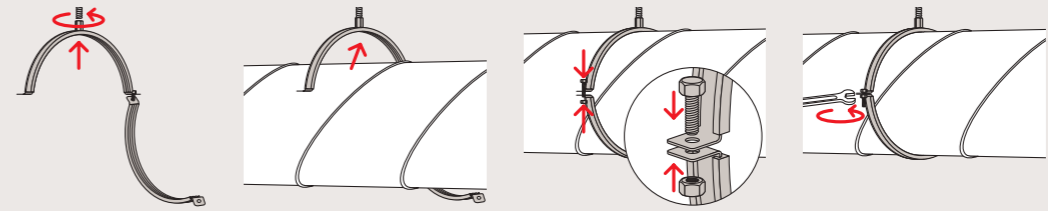
## Properties

- Material: Steel DX51D-Z80
- Zinc plating: electro zinc-plated
- Connection nut M8/M10 point SW13
- Locking screw: Pan head screw with PH Drive (for sizes 80 to 400mm); Hex bolt with hex nut (for sizes 450 to 1250mm)
- Material sound insulation insert: PVC, silicone and halogen free
- Temperature range: -30 °C to +80 °C
- Hardness: 80 ± 5° Shore A

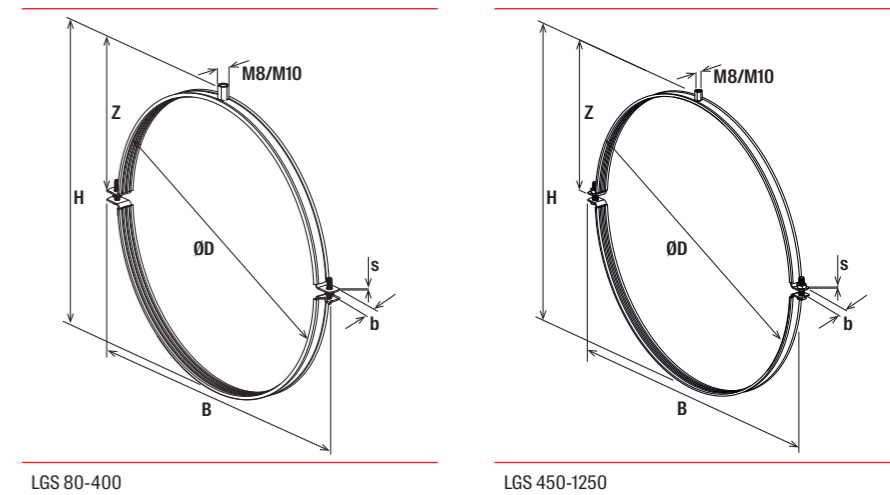
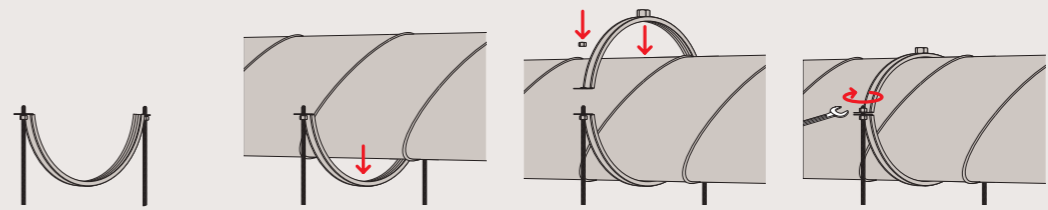
## Installation LGS with connection nut for LGS ≤ 400



## Installation LGS with connection nut for LGS ≥ 450

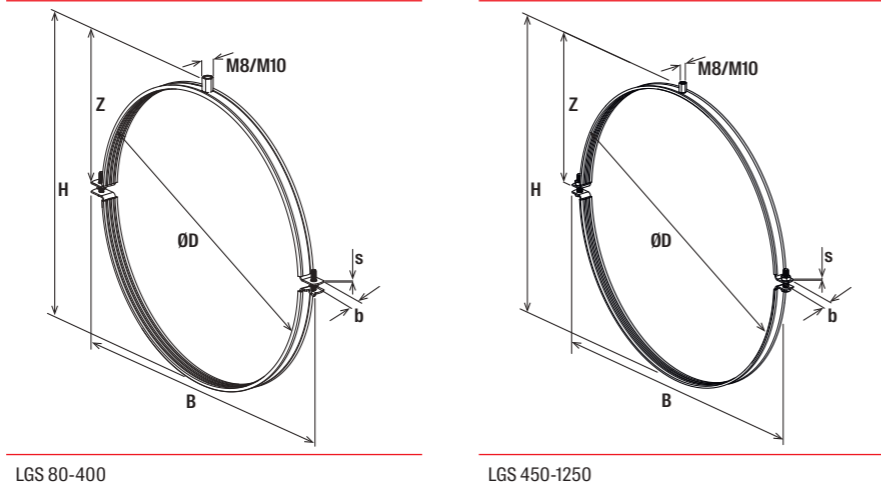


## Installation LGS with two threaded rods for LGS ≥ 450



## Technical data

Item	Item no.	Thread A	Height H [mm]	Height Z [mm]	Width B [mm]	Width x thickness clamp band b x s [mm]	Locking screw	Max. recom. static load (centr. tension) [kN]	Installation torque T <sub>inst</sub> [Nm]	Sales unit [pcs]
LGS 80	580652	M8 / M10	115	67	133	20 x 1.8	M6	0.70	2	25
LGS 90	580653	M8 / M10	125	72	143	20 x 1.8	M6	0.70	2	25
LGS 100	580654	M8 / M10	136	78	154	20 x 1.8	M6	0.70	2	20
LGS 112	580655	M8 / M10	148	84	166	20 x 1.8	M6	0.70	2	20
LGS 125	580656	M8 / M10	161	90	188	20 x 1.8	M6	0.70	2	10
LGS 140	580657	M8 / M10	176	98	203	20 x 1.8	M6	0.70	2	10
LGS 150	580658	M8 / M10	186	103	213	20 x 1.8	M6	0.70	2	10
LGS 160	580659	M8 / M10	196	108	225	20 x 1.8	M6	0.70	2	10
LGS 180	580660	M8 / M10	216	118	245	20 x 1.8	M6	0.70	2	10
LGS 200	580661	M8 / M10	236	128	271	20 x 1.8	M6	0.70	2	10
LGS 224	580662	M8 / M10	260	140	295	20 x 1.8	M6	0.70	2	10
LGS 250	580663	M8 / M10	286	153	321	20 x 1.8	M6	0.70	2	10
LGS 280	580664	M8 / M10	316	168	351	20 x 1.8	M6	0.70	2	10
LGS 300	580665	M8 / M10	338	179	373	20 x 1.8	M6	0.70	2	10
LGS 315	580666	M8 / M10	353	186	388	20 x 1.8	M6	0.70	2	10
LGS 355	580667	M8 / M10	393	206	428	20 x 1.8	M6	0.70	2	10
LGS 400	580668	M8 / M10	438	229	473	20 x 1.8	M6	0.70	2	10



LGS 80-400

LGS 450-1250

# Ventilation duct clamp LGSN

LGSN without sound insulation insert.



Support systems for ventilation



Spiral airduct on cantilever

## Technical data

Item	Item no.	Thread	Height	Height	Width	Width x thick- ness clamp band	Locking screw	Max. recom. static load (centr. tension)	Installation torque	Sales unit
		A	H [mm]	Z [mm]	B [mm]	b x s [mm]				
LGS 450	580669	M8 / M10	490	255	527	24 x 2.5	M10	1.10	5	1
LGS 500	580670	M8 / M10	540	280	577	24 x 2.5	M10	1.10	5	1
LGS 560	580671	M8 / M10	600	310	637	24 x 2.5	M10	1.10	5	1
LGS 600	580672	M8 / M10	642	331	679	24 x 2.5	M10	1.10	5	1
LGS 630	580673	M8 / M10	672	346	709	24 x 2.5	M10	1.10	5	1
LGS 710	580674	M8 / M10	752	386	789	24 x 2.5	M10	1.10	5	1
LGS 800	580675	M8 / M10	843	431	880	24 x 2.5	M10	1.10	5	1
LGS 900	580676	M8 / M10	945	482	992	24 x 2.5	M10	1.10	5	1
LGS 1000	580677	M8 / M10	1,045	532	1,092	24 x 2.5	M10	1.10	5	1
LGS 1120	580678	M8 / M10	1,165	592	1,212	24 x 2.5	M10	1.10	5	1
LGS 1250	580679	M8 / M10	1,295	657	1,342	24 x 2.5	M10	1.10	5	1

## Applications

- 2-screw-pipe clamp without sound insulation for fixing of spiral ducts.
- For use in dry interior areas.

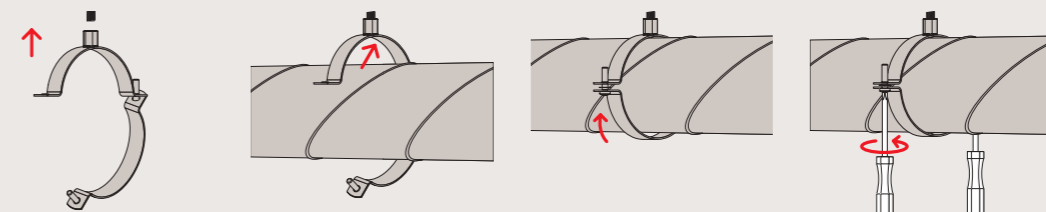
## Advantages

- The large opening angle of the LGSN enables a quick and easy installation.
- The LGSN's two screws allow the adjustment to suit the outer pipe diameter.
- The screw's loss protection prevents loss of the locking screws during installation.
- Connection nut with combination thread M8/M10.
- The LGS is drilled on both sides of the clamp from 450 mm diameter on. This allows for connection with two threaded rods with nuts. Thereby the recommended load of the clamp can be doubled.

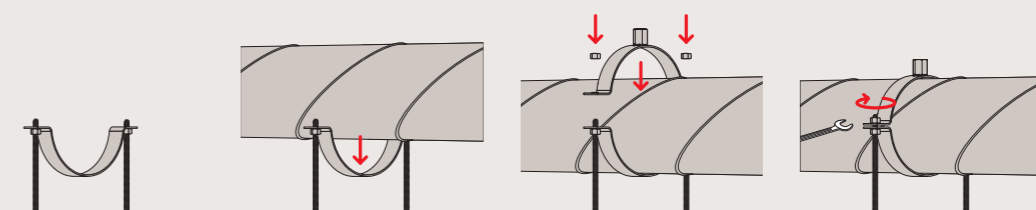
## Properties

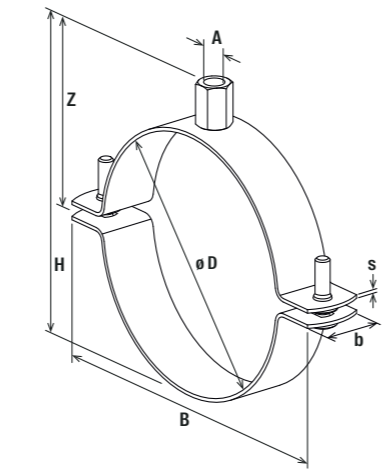
- Material: steel DC01 (material no. 1.330) according to DIN EN 10130
- Zinc plating: electro zinc-plated
- Connecting nut: resistance welded domed nut, M8 / M10, SW13
- Locking screw: cross recessed pan-head screw M6 (up to size 400), hexagon screw with nut M10 (size 450 to 1250)
- Fire behaviour: DIN 4102: Class A1

### Installation LGSN with connection nut



### Installation LGSN with two threaded rods (for LGSN ≥ 450mm)





LGSN

# Air duct hanger L- and Z-type

Fastening components - Air duct hanger L- and Z-type.



Air duct installation on steel beam with clamp hanger and ZKH



Air duct vertical installation utilising LKHS

7

## Technical data

Item	Item no.	Thread	Clamping range	Height	Height	Width	Width x thickness clamp band	Locking screw	Max. recom. static load (centr. tension) [kN]	Installation torque $T_{inst}$ [Nm]	Sales unit [pcs]
		A	D [mm]	H [mm]	Z [mm]	B [mm]	b x s [mm]				
LGSN 80	564518	M8 / M10	80	100	59	125	25 x 1.5	M6	0.60	2	25
LGSN 90	564519	M8 / M10	90	110	64	135	25 x 1.5	M6	0.60	2	25
LGSN 100	564520	M8 / M10	100	120	69	145	25 x 1.5	M6	0.60	2	20
LGSN 112	564521	M8 / M10	112	132	75	157	25 x 1.5	M6	0.60	2	20
LGSN 125	564522	M8 / M10	125	145	81	170	25 x 1.5	M6	0.60	2	10
LGSN 140	564523	M8 / M10	140	160	89	185	25 x 1.5	M6	0.60	2	10
LGSN 150	564524	M8 / M10	150	170	94	195	25 x 1.5	M6	0.60	2	10
LGSN 160	564525	M8 / M10	160	180	99	205	25 x 1.5	M6	0.60	2	10
LGSN 180	564526	M8 / M10	180	200	109	225	25 x 1.5	M6	0.60	2	10
LGSN 200	564527	M8 / M10	200	220	119	245	25 x 1.5	M6	0.60	2	15
LGSN 224	564528	M8 / M10	224	244	131	272	25 x 1.5	M6	0.60	2	15
LGSN 250	564529	M8 / M10	250	270	144	298	25 x 1.5	M6	0.60	2	10
LGSN 280	564530	M8 / M10	280	300	159	328	25 x 1.5	M6	0.60	2	10
LGSN 300	564531	M8 / M10	300	320	169	348	25 x 1.5	M6	0.60	2	10
LGSN 315	564532	M8 / M10	315	335	176	362	25 x 1.5	M6	0.60	2	10
LGSN 355	564533	M8 / M10	355	375	196	402	25 x 1.5	M6	0.60	2	10
LGSN 400	564534	M8 / M10	400	420	219	447	25 x 1.5	M6	0.60	2	10
LGSN 450	564535 <sup>9)</sup>	M8 / M10	450	472	245	502	25 x 2.5	M10	0.80	5	1
LGSN 500	564536 <sup>9)</sup>	M8 / M10	500	522	270	552	25 x 2.5	M10	0.80	5	1
LGSN 560	564537 <sup>9)</sup>	M8 / M10	560	582	300	612	25 x 2.5	M10	0.80	5	1
LGSN 600	564538 <sup>9)</sup>	M8 / M10	600	622	320	653	25 x 2.5	M10	0.80	5	1
LGSN 630	564539 <sup>9)</sup>	M8 / M10	630	652	335	683	25 x 2.5	M10	0.80	5	1
LGSN 710	564540 <sup>9)</sup>	M8 / M10	710	732	375	763	25 x 2.5	M10	0.80	5	1
LGSN 800	564541 <sup>9)</sup>	M8 / M10	800	823	420	853	25 x 3.0	M10	0.80	5	1
LGSN 900	564542 <sup>9)</sup>	M8 / M10	900	923	470	952	25 x 3.0	M10	0.80	5	1
LGSN 1000	564543 <sup>9)</sup>	M8 / M10	1,000	1,023	520	1,052	25 x 3.0	M10	0.80	5	1
LGSN 1120	564544 <sup>9)</sup>	M8 / M10	1,120	1,143	580	1,175	25 x 3.0	M10	0.80	5	1
LGSN 1250	564545 <sup>9)</sup>	M8 / M10	1,250	1,273	645	1,305	25 x 3.0	M10	0.80	5	1

<sup>9)</sup> The installation with two threaded rods allows to double the given recommended loads.

## Applications

- Fastening component with sound-insulation for air ducts.
- For use in dry interior areas.

## Advantages

- The air duct hanger's sound-insulation element reduces the transfer of vibration and noise to the building.
- The multiple holes allow a quick and easy fastening with self-drilling screws or rivets.
- The center hole allows a simple alignment and height adjustment of the threaded rod.
- The LKHS enables stable vertical installation of ventilation ducts in conjunction with fischer cantilever arms FCA in riser shafts.

## Properties

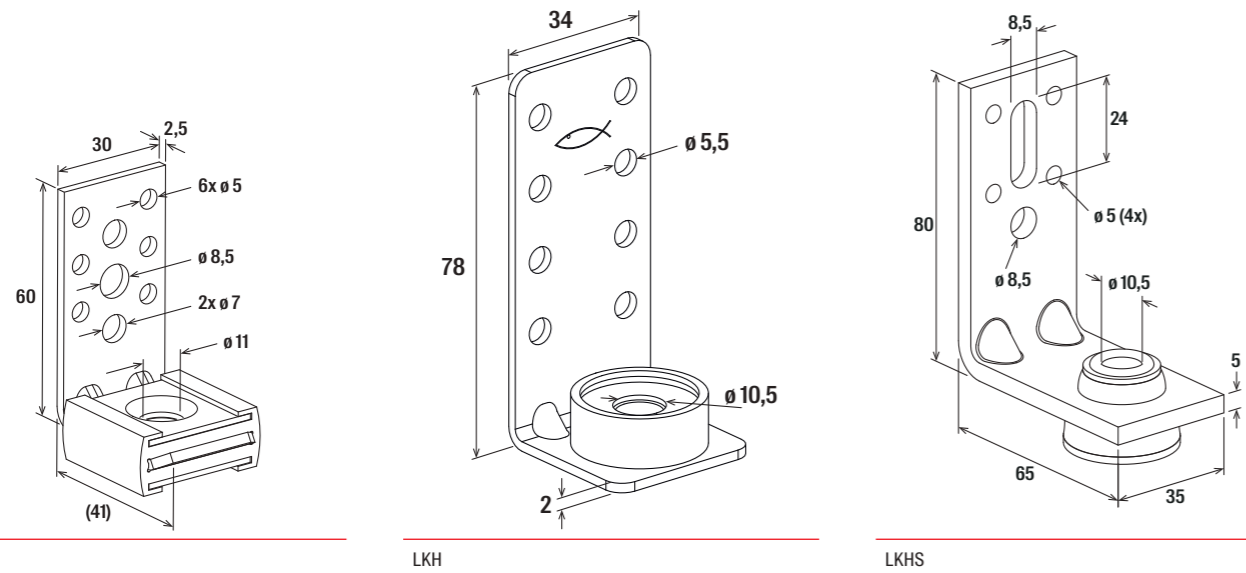
- Material LKH/ZKH: steel DD11 (material no. 1.0332)
- Material LKHN/ZKHN: steel DC01 (material no. 1.0330)
- Material LKHS: steel S235JR (material no. 1.0038)
- Zinc plating: electro zinc-plated
- Sound insulation: EPDM/SBR

7

See also:



Product family Profile connecting screw  
FPS-FPB Page 274



LKHN

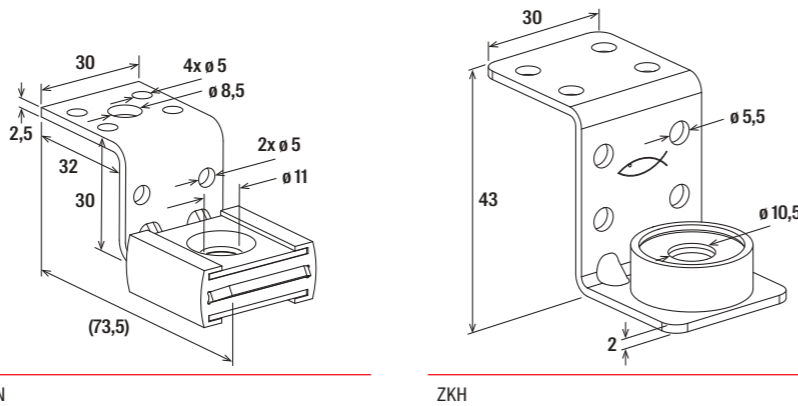
LKH

LKHS

Technical data

Item	Item no.	For thread	Max. recom. static load (centr. tension) N <sub>rec</sub> [kN]	Sales unit [pcs]
LKHN	516537	M8, M10	0.90	50
LKH	024671	M8, M10	0.40	50
LKHS	568672	M8, M10	0.80	25

Note on LKHS: the maximum recommended load when using 4 LKHS reaches 3.20 kN.



ZKHN

ZKH

Technical data

Item	Item no.	For thread	Max. recom. static load (centr. tension) N <sub>rec</sub> [kN]	Sales unit [pcs]
ZKHN	516540	M8, M10	0.90	50
ZKH	024674	M8, M10	0.50	50

# Spiral duct hanger LRB / LRBN

Fastening components - Spiral duct hanger LRB and LRBN.



Spiral duct pipe with sound insulated hanger

Applications

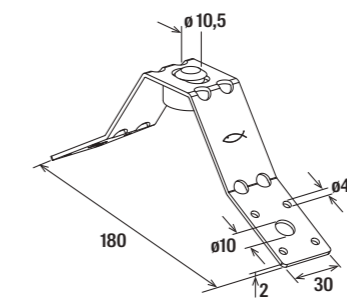
- Fastening component with sound-insulation for spiral ducts.
- For use in dry interior areas.

Advantages

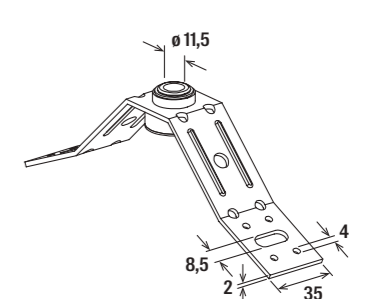
- The multiple holes on the duct hangers allow a quick and easy fastening with self-drilling screws or rivets.
- The duct hangers sound-insulation element reduces the transfer of vibration and noise.
- The center hole in the duct hangers allows the simple alignment and height adjustment of the threaded rod.
- The riveted version gives the ceiling hanger increased stability.

Properties

- Material LRB: steel DD11 (material no. 1.0332) acc. to DIN EN 10111
- Material LRBN: steel S235JR (material no. 1.0038) acc. to DIN EN 10025
- Zinc plating: electro zinc-plated
- Sound insulation: for DIN 4109
- Temperature range: -50 °C to +110 °C
- Hardness: 45 ± 5° Shore A
- Fire behaviour: DIN 4102: Class B2



LRB



LRBN

Technical data

Item	Item no.	For thread	Max. recom. static load (centr. tension) [kN]	Sales unit [pcs]
LRB	024675	M8, M10	0.50	50
LRBN	077613	M8, M10	0.90	50

See also:



Product family Profile connecting screw  
FPS-FPB Page 274

# Ventilation duct connector VDC

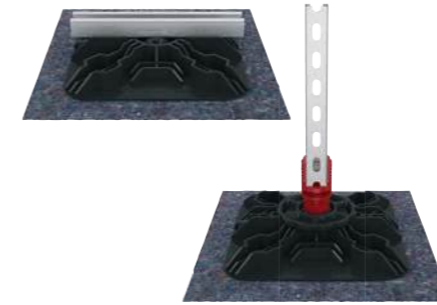
Connecting elements - Ventilation duct connector VDC.



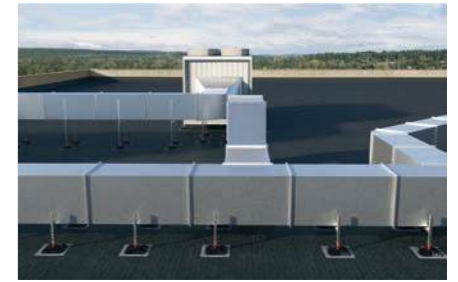
Flange connection of two rectangular ducts

# Flat roof base FFRB / FFRBH

Flat roof base - Secure and variable thanks to tolerance compensation.



Pipelines and pipeline routes



Ventilation systems and ventilation ducts

## Applications

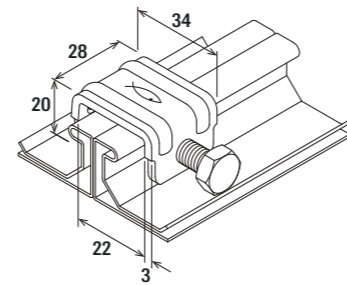
- Ventilation duct connector VDC for simple flange connection of large duct cross-sections and/or high pressure conditions.
- For use in dry interior areas.

## Advantages

- Easy to use.
- No drilling.
- High clamping effect.
- Ensures a firm connection of ducts.
- Reduces pressure losses in the ventilation duct systems.
- Reduces noise in the ventilation duct system.

## Properties

- Material: steel DD11 (material no. 1.0332) acc. to DIN EN 10111
- Zinc plating: electro zinc-plated



VDC

## Applications

- Pipelines and cable trays on flat roofs
- Ventilation ducts and pipes on flat roofs
- Air conditioning systems, heat exchangers and cooling towers, etc. on flat roofs
- Maintenance platforms, walkways and bridges
- Solar thermal or photovoltaic systems
- Protecting membrane roofs
- Wind safety attachments
- Durability test for the application, tested according to EOTA TR 024: 2019-08. Test report No. 904 1349 000/STÄ

## Advantages

- The fischer flat roof base ensures optimal weight distribution and reduces point loads on flat roofs, protecting against defect and recourse claims.
- The system fit with the proven FUS channel system in hot-dip galvanised steel ensures economical installation.
- The material of the base plate enables weather-resistant, durable and secure fixing of supports on flat roofs.
- The protective fibre fleece FFRP protects synthetic roofs or bitumen waterproofing membranes, and effectively prevents damage or penetration of the membrane.
- The handwheel of the flat roof base FFRBH allows for continuous adjustment of the tilt angle up to 12° and reduces the installation effort in the long term, as no further accessories are required.
- The swivel-mounted base of the flat roof base FFRBH enables a 360° rotation of the FUS channel. This allows the flat roof base to be placed in any position.

## Properties

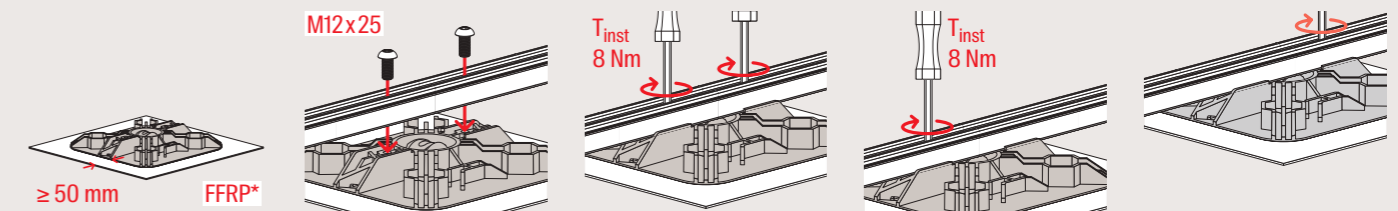
- Material FFRB / FFRBH:
  - PP HD GF30%
  - nut stainless steel A2, DIN 6330 + DIN 934
  - disc spring: stainless steel A2, DIN 2093
- Material LKS:
  - stainless steel A2, DIN 933
- Material FFRP:
  - polyester fibre fleece 300 g/m<sup>2</sup>
- Material FFRBB:
  - concrete

## Technical data

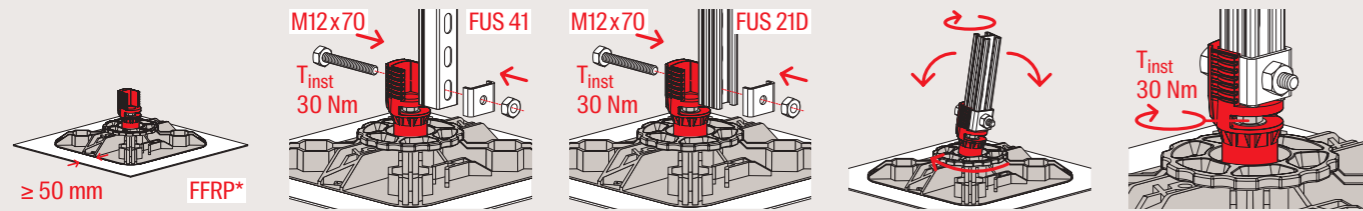
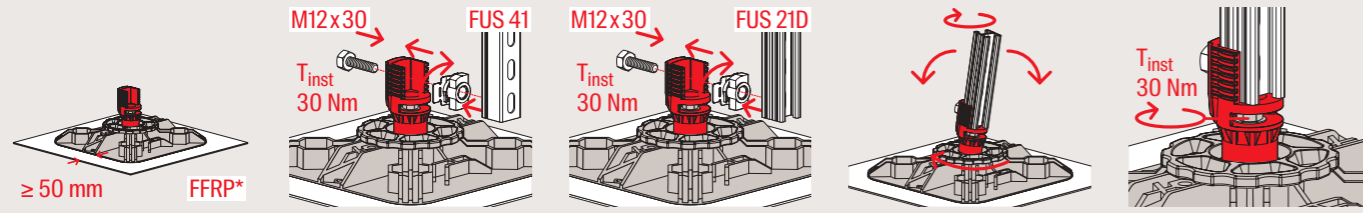
Item	Item no.	Bolt ø x length	Rec. installation distance [mm]	Sales unit [pcs]
VDC	568675	M8 x 20	200 - 300	50

For ventilation ducts with a side length of less than 800 mm, place a connector in the middle of each side.

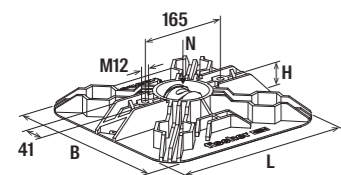
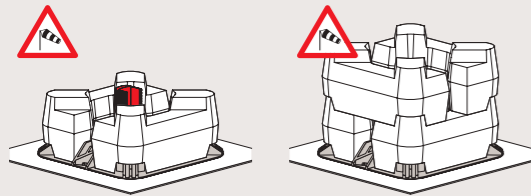
## Installation FFRB



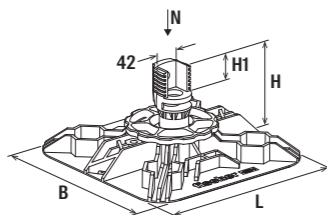
**Installation FFRBH**



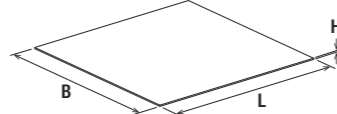
**Installation FFRBB**



FFRB



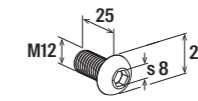
FFRBH



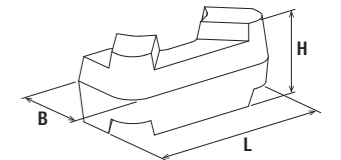
FFRP

**Technical data**

Item	Item no.	Length	Width	Height	Height 1	Installation torque	Max. recommended static load (upright)	Weight packaging unit	Sales unit
		L [mm]	B [mm]	H [mm]	H1 [mm]				
FFRB Flat roof base standard	559127	340	340	52	–	40	20.0	3.285	2
FFRBH Flat roof base hinged	559128	340	340	168	50	40	20.0	4.255	2
FFRP Flat roof base protector	559129	450	450	3	–	–	–	0.870	10



LKS



FFRBB

**Technical data**

Item	Item no.	Length	Width	Height	Weight packaging unit	Sales unit
		L [mm]	B [mm]	H [mm]		
LKS M12x25 A2	559972	25	–	–	1.460	50
FFRBB flat roof base ballast	559130	330	135	150	8.000	1

# Profile hanger TZ / TZA / TZH / TZB / TZR

Metal ceiling hanger - Profile hanger TZ / TZA / TZH / TZB / TZR.



Sprinkler pipe installation to trapezoidal metal sheet



Ventilation duct on trapezoidal sheet

## Applications

- Fixing element for trapezoidal sheets (available in five versions).
- For application in sprinkler systems TZ, TZH and TZA need to be fastened with a hex bolt through the punched hole.
- For non sprinkler applications the hangers can be fixed to the metal sheet using self drilling screws or blind rivets
- For use in dry interior areas.

## Advantages

- The VdS approval for TZ/TZH and the FM approval for the TZA guarantee independently tested safety.
- The TZH's adjustable nut allows a simple, post-installation height adjustment.
- The predetermined bending point of the TZ/TZH/TZA enables ideal adaptation to the trapezoidal sheet shape.
- The TZR reduces the noise emission in the building by using a sound insulation element.
- The TZB is a cost-effective alternative for standard non-approved applications for use with threaded rods and nuts.

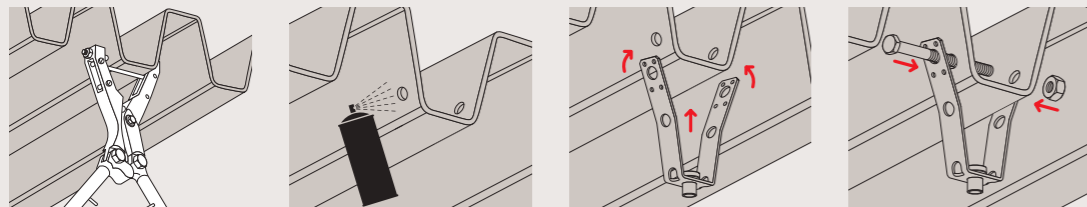
## Properties

- Material TZ/TZA: steel DD11
- Material TZH: steel DX51D+Z140-275
- Material TZB/TZR: Q235B
- Zinc plating: electro zinc-plated

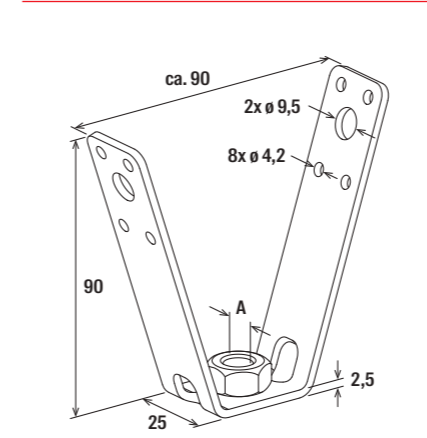
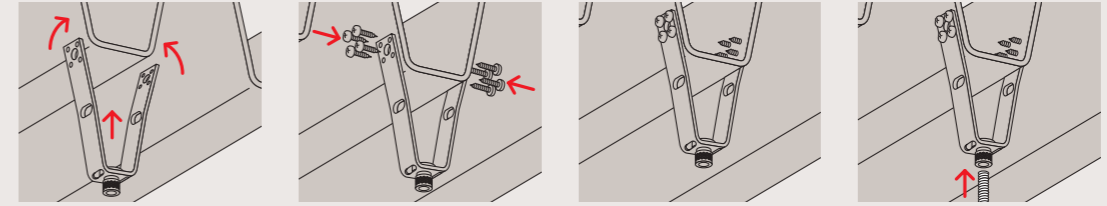
## Certificates / Features



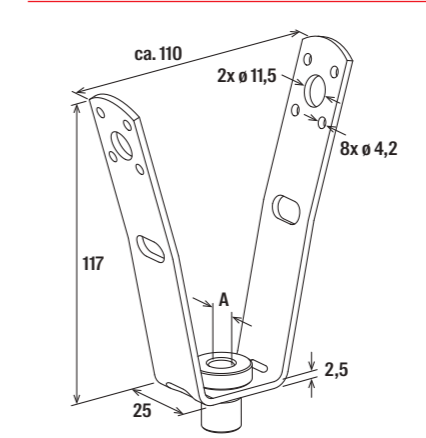
## Installation TZ/TZH/TZA



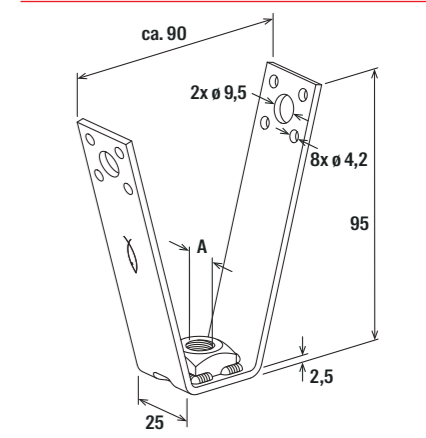
## Other installations



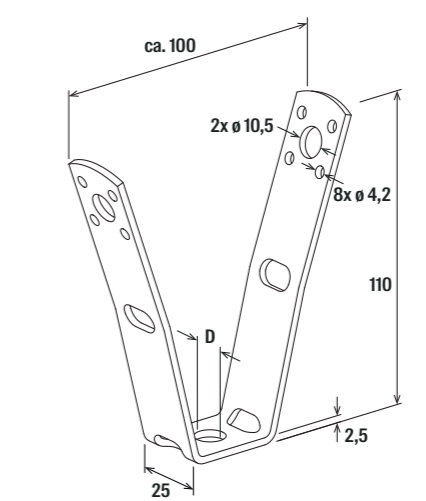
TZ



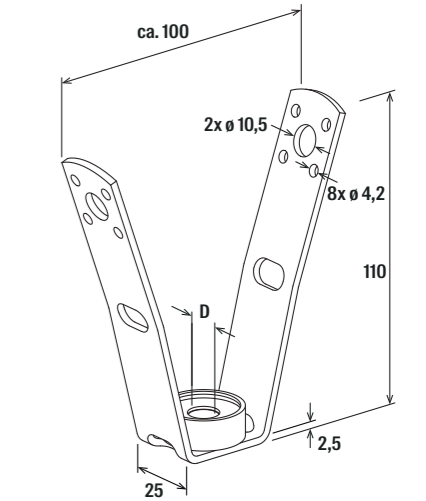
TZH



TZA



TZB



TZR

## Technical data

Item	Item no.	VdS approval	FM approval	Thread	Hole-ø D [mm]	Max. recom. static load (centr. tension) N <sub>rec</sub> [kN]	Sales unit [pcs]
TZ M8	064094	Yes	-	M8	-	3.00	25
TZ M10	064095	Yes	-	M10	-	3.00	25
TZA M10	524047	-	Yes	M10	-	3.00	50
TZH M8	079825	Yes	-	M8	-	4.00	25
TZH M10	079826	Yes	-	M10	-	4.00	25
TZB ø10.5	568674	-	-	-	10.5	3.00	50
TZR ø10.5	568673	-	-	-	10.5	3.00	50

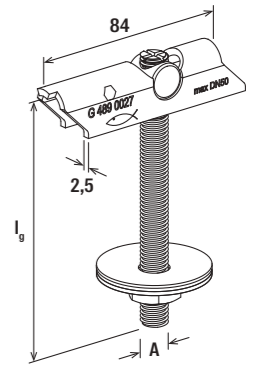
The load values do not consider the maximum allowable load of the trapezoidal metal sheet.

# Toggle plug KDS

Toggle plug KDS for secure fixing of pipes to trapezoidal metal sheet ceilings in stationary sprinkler systems.



Sprinkler pipe on trapezoidal sheet metal ceiling



KDS

## Technical data

Item	Item no.	Thread A	Thread length $I_0$ [mm]	For sprinkler pipes acc. to VdS	dnet VdS	For sprinkler pipes acc. to FM	dnet FM	Drill hole $\phi$ [mm]	Permissible tension load acc. to VdS/FM on trapezoidal metal sheet $\geq 0.63$ mm [kN]	Permissible tension load for non-VdS/FM rel. applications on trap. metal sheet* [kN]	Max. recom. static load (centr. tension) $N_{rec}$ [kN]	Sales unit [pcs]
KDS 8x100	563859	M8	100	$\leq$ DN 50 (2")	M8	-	-	22	0.8	1	8.00	50
KDS 8x200	563860	M8	200	$\leq$ DN 50 (2")	M8	-	-	22	0.8	1	8.00	25
KDS 8x300	563861	M8	300	$\leq$ DN 50 (2")	M8	-	-	22	0.8	1	8.00	25
KDS 8x500	563862	M8	500	$\leq$ DN 50 (2")	M8	-	-	22	0.8	1	8.00	25
KDS 10x100	563863	M10	100	$\leq$ DN 50 (2")	M10	DN 20 to DN 40 (3/4" to 1 1/2")	M10	25	0.8	1	8.50	25
KDS 10x200	563864	M10	200	$\leq$ DN 50 (2")	M10	DN 20 to DN 40 (3/4" to 1 1/2")	M10	25	0.8	1	8.50	25

\* Note on the maximal recommended static load (centric tension): Please consider the permissible load capacity of the trapezoidal metal sheet.

## Applications

- The completely pre-assembled toggle plug KDS is used as a fixing element on trapezoidal metal ceilings.
- Suitable e.g. for fixing pipelines, mounting channels, ventilation ducts, power lines and lighting systems.
- Attachment of sprinkler pipelines to trapezoidal metal sheets: from 3/4 to 1 1/2 inch according to FM, max DN 50 (2") according to VdS.
- The permissible tensile load per fastening point for sprinkler lines on trapezoidal sheets is 0.8 kN, for other fastenings it is 1.0 kN.
- For use in dry interior areas.

## Advantages

- The entire KDS range has VdS approval. The KDS 10 also has FM approval. This means that the KDS toggle plug guarantees objectively tested functional safety for use in sprinkler systems.
- Available in lengths from 100 to 500 mm (KDS 8) and 100 to 200 mm (KDS 10).
- The rotatable threaded rod allows easy height adjustment within the trapezoidal sheet. The threaded rod is secured against unintentional unscrewing.
- Complete with threaded rod, nut, washer, sealing washer and load distribution block. The sealing washer ensures a reliable seal on the trapezoidal metal sheet.

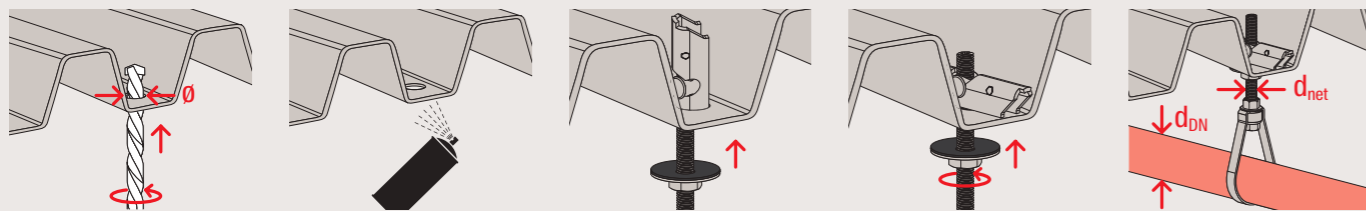
## Properties

- Material: galvanised steel
- Material sealing washer: polyolefin-elastomere TPE-O
- Zinc plating: electro zinc-plated

## Certificates / Features



## Installation KDS



# Hole punch LZ, hole stamp LST

Hole punch for punching trapezoidal sheet roofs.



## Applications

- Tool for punching holes in trapezoidal metal sheets.

## Advantages

- The hole punch LZ enables easy handling during use.
- Thanks to the long lever, only a little force is required to use it.
- The hole stamp LST can be replaced if it shows signs of wear.

## Properties

- Usable for trapezoidal metal sheets with max. width of 100 mm.
- Max. sheet thickness 1,25 mm.
- Hole punch diameter 10 mm.
- Adjustable depth stop for accurate adjustment.
- Stamp with ejector springs for easy ejection of stamps from metal sheet.
- Rubber handles for better grip.
- Long lever and hinges for better power transmission.

## Technical data

Item	Item no.	Max. sheet thickness [mm]	Hole punch diameter [mm]	Opening width [mm]	Sales unit [pcs]
LZ	079830	1.25	10	100	1

## Hole stamp LST

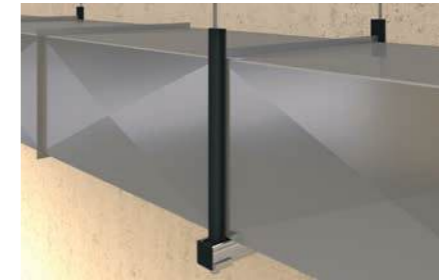


LST

Item	Item no.	Hole punch diameter [mm]	Sales unit [pcs]
LST 10	079829	10	2

# Rubber inlay EMS

Fastening components - Rubber inlay EMS.



Airduct with sound insulation on installation channel

## Applications

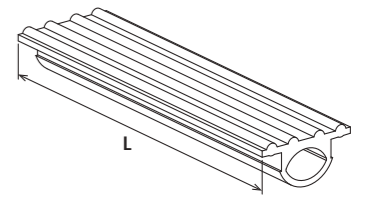
- Profile rubber to insert in channels.
- Sound insulation of large ducting.
- EMS 31 suitable for FLS channels, EMS 41 suitable for FUS channels.

## Advantages

- The channel rubber EMS provides sound insulation between components.
- The design of the rubber EMS allows it to be used in channels and threaded rods.

## Properties

- Material sound insulation: SBR/EPDM chlorine-free and silicone-free
- Sound insulation: special noise-absorbing lining
- Temperature range: -50 °C to +110 °C
- Hardness: 45 ± 5° Shore A
- Fire behaviour: DIN 4102: Class B2



EMS

## Technical data

Item	Item no.	For profile	Length l [m]	Sales unit [pcs]
EMS 31	538752	all FLS channels	25	1
EMS 41	550806	all FUS channels	6	1

# Profile connecting screw FPS-FPB

The profile connection screw with mushroom head, drill point and PH cross drive.



Suspended pipes on trapezoid roof

## Applications

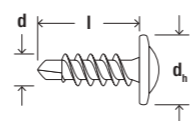
- Suitable for fastening duct hangers and spiral duct hangers to air ducts and spiral air ducts.
- For use in dry interior areas.

## Advantages

- The screw is self drilling and does not require a drilling machine.

## Properties

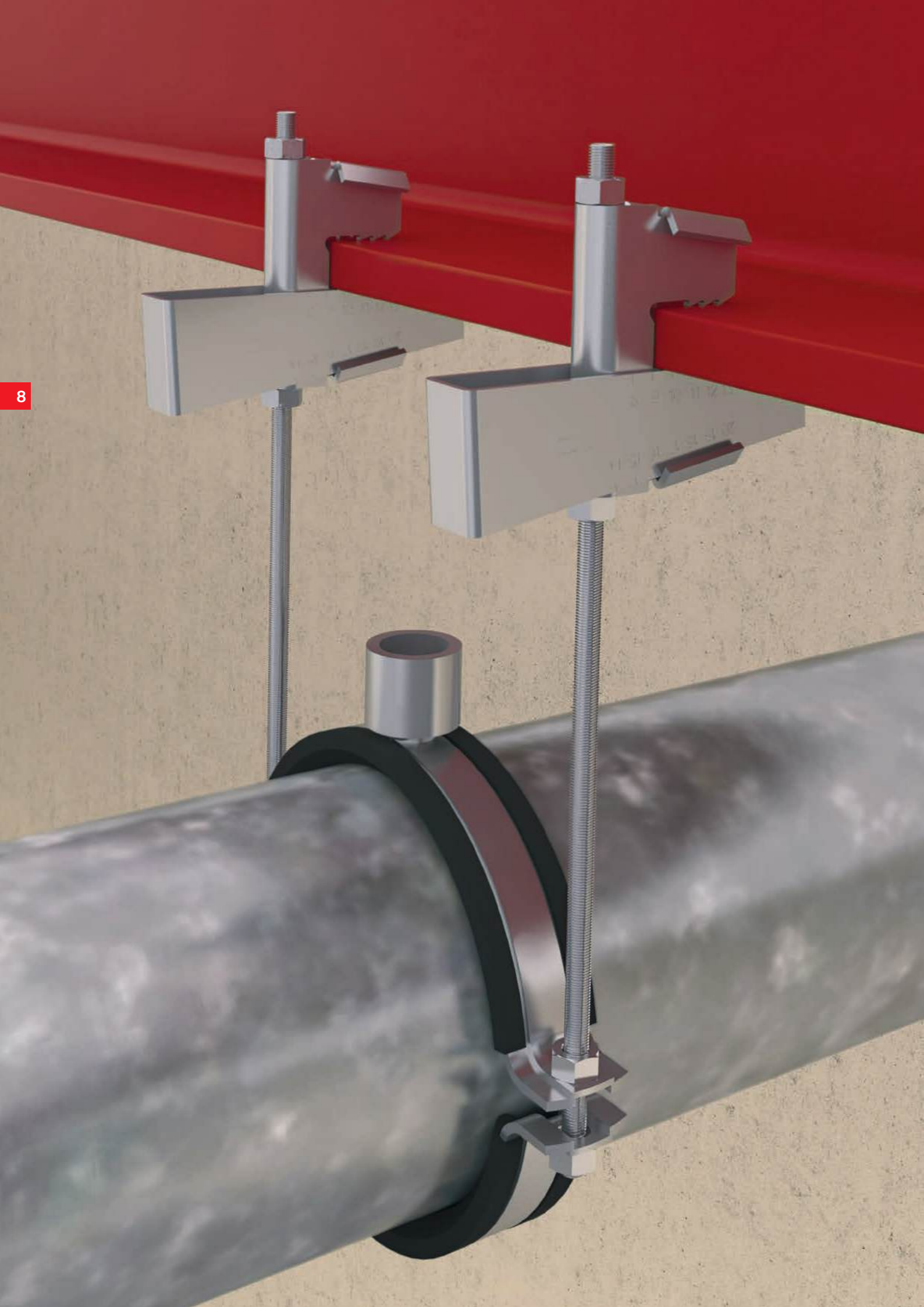
- Material: steel
- Zinc plating: electro zinc-plated



FPS-FPB


















## Technical data

Item	Item no.	Diameter d [mm]	Head-ø d <sub>h</sub> [mm]	Length l [mm]	Drive	Sales unit [pcs]
FPS-FPB 4.2 x 13 ZPF 1000	040457	4.2	9.6	13	PH2	1,000



# 8

## Mounting accessories

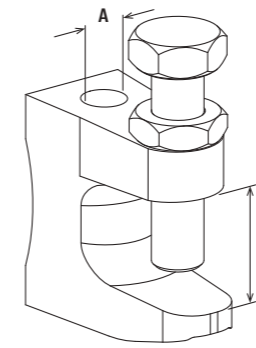
Beam clamp TKL	278		Washer U	310	
Beam clamp TKLS	280		Hexagonal nut MU	311	
Beam clamp TKLP	282		Eyebolt AG	312	
Swivel beam clamp TKLG	285		Thread hanger RAH	313	
Threaded rod G	288		Reduction piece RD	314	
Threaded stud GS	291		Reduction socket RDM and GRD	315	
Hexagonal connector VM	294		Flat eye screw LLS	316	
Base plates GPL / GPS / GPSR / GPR	295		Textile web strapping GWB	317	
Stud screw STST with TX star recess	297		Perforated steel banding LBV/LBK/LBW	318	
Stud screw STS A2/A4	299		Impact nail ED	320	
Support hanger AHB	300		Label holder FBSH	322	
Multi connector MW	301				
Parallel connector PV	302				
Double connector plate DPP, DPF	304				
Bolt connector SBB	305				
Turnbuckle SPS, Bolt left-hand/right-hand BLR	306				
Hexagonal screw SKS	307				
Cylindrical head screw ZKS	309				

# Beam clamp TKL

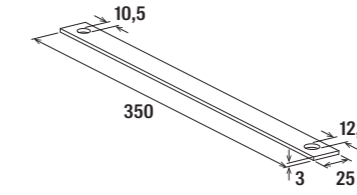
Clamp hanger TKL - the easy fixing solution without welding and drilling.



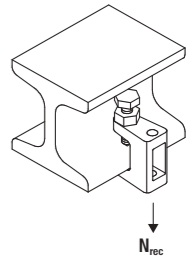
Heavy drainage pipe on beam clamp



TKL



SS-TKL



N<sub>rec</sub>

## Technical data

Item	Galvanised steel	Hot-dip galvanised steel	A4	VdS approval	FM approval	UL approval	Clamping range	Thread	Max. recom. static load (centr. tension) N <sub>rec</sub> [kN]	Sales unit [pcs]
	Item no. gvz	Item no. hdg	Item no. A4							
TKL M8	079687	-	-	Yes	-	-	0 - 23	M8	2.50	50
TKL ø 9	-	-	564395	-	-	-	0 - 18	ø 9	1.20	50
TKL M10	079688	564393	-	Yes	Yes	Yes	0 - 20	M10	2.50	50
TKL ø 11	079689	-	-	Yes	Yes	Yes	0 - 20	ø 11	2.50	50
TKL ø 11	-	-	564396	-	-	-	0 - 18	ø 11	1.80	50
TKL M12	020949	564394	-	Yes	Yes	Yes	0 - 26	M12	3.50	50
TKL ø 13	043275	-	-	Yes	Yes	Yes	0 - 26	ø 13	3.50	50
TKL ø 13	-	-	564397	-	-	-	0 - 18	ø 13	2.00	50
TKL L M8	064055	564392	-	Yes	-	-	0 - 18	M8	1.20	50
TKL L ø 9	077605	-	-	Yes	-	-	0 - 18	ø 9	1.20	50
SS-TKL M10/M12	048154	-	-	Yes	-	-	-	ø 10 / ø 12	-	25

## Applications

- Clamp hangers allow for simple fixing by clamping direct to steel girders.
- Retaining straps SS-TKL are required for VdS equipment over ø 65 mm.
- TKL: for use in dry interior areas.
- TKL hdg: for indoor and outdoor application.
- TKL A4: for indoor and outdoor applications and in environments with high stress to components due to corrosion.

## Advantages

- The TKL design with its clamping screw allows for fixing to steel girders without the need for welding and drilling.
- The design of the clamping screw prevents it from slipping from the steel girder.
- VdS/FM/UL certificates guarantee independently tested safety.
- The solid TKL design guarantees a high load-bearing capacity.
- The TKL with thread mount guarantees quick and easy installation.
- The TKL with through-hole allows for height adjustment after installation.

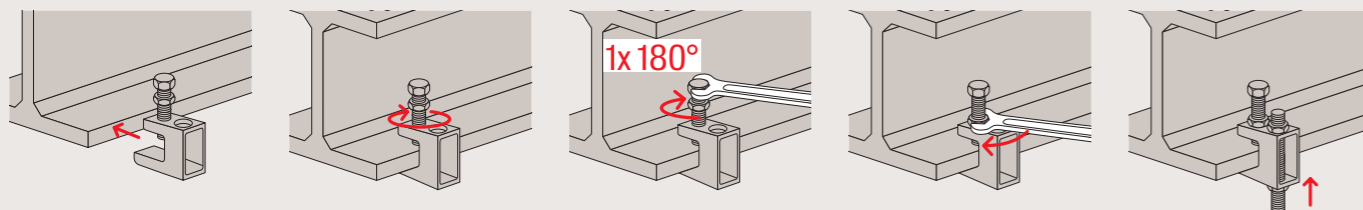
## Properties

- Material TKL: malleable cast iron GJMB-350-10 (M12: 460-6) acc. to DIN 1562
- Material bolt: steel 8.8 acc. to ISO 4017
- Material nut: steel acc. to ISO 4035, strength category 4
- Material SS-TKL: steel DX51D (material no. 1.0226) acc. to EN 10214
- Zinc plating: electro zinc-plated
- Material TKL A4: stainless steel A4 (material no. 1.4401 / AISI316) acc. to EN 10088-3
- Material bolt TKL A4: stainless steel A4 acc. to DIN 933 with cup point (CP) acc. to EN ISO 4573
- Material nut TKL A4: stainless steel A4 acc. to DIN 439

## Certificates / Features



## Installation TKL

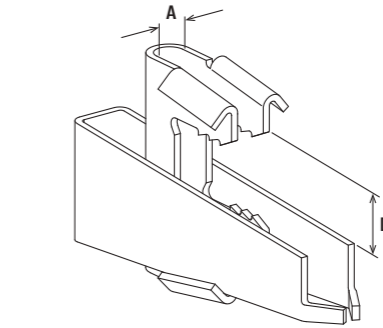


# Beam clamp TKLS

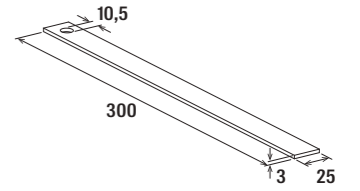
Clamp hangers for easy fixing to steel girders with just one tool.



Heavy steel pipe suspended on steel beam



TKLS



SS-TKLS

## Technical data

Item	Galvanised steel Item no. gvz	A4 Item no. A4	VdS approval	FM approval	Hole- $\phi$ A [mm]	Clamping range D [mm]	Max. recom. static load (centr. tension) $N_{rec}$ [kN]	Max. recom. pipe- $\phi$ acc. VDS CEA 4001	Sales unit [pcs]
TKLS $\phi$ 9	531134	-	Yes	-	9	8 - 20	2.00	$\leq$ DN 50	25
TKLS $\phi$ 11	531136	564391	Yes	Yes	11	8 - 20	3.50	$>$ DN 50 $\leq$ DN 100	25
TKLS $\phi$ 13	531137	-	Yes	Yes	13	8 - 20	5.00	$>$ DN 100 $\leq$ DN 200	25
TKLS $\phi$ 17	531138	-	Yes	Yes	17	11 - 26	10.00	$>$ DN 200 $\leq$ DN 250	16
SS-TKLS M10	566855	-	Yes	-	-	-	-	-	50
SS-TKLS M10	-	564399	Yes	-	-	-	-	-	25
SS-TKLS M12	566856	-	Yes	-	-	-	-	-	50
SS-TKLS M16	566857	-	Yes	-	-	-	-	-	50

## Applications

- All kind of fixings by threaded rods to steel beams with sloping flange plate up to 14%.
- Retaining straps SS-TKLS are required for VdS equipment over  $\phi$  65 mm.
- TKLS: for use in dry interior areas.
- TKLS A4: for indoor and outdoor applications and in environments with high stress to components due to corrosion.

## Advantages

- The TKLS design with hammering wedge allows fixing to steel beams without the need of welding and drilling.
- The teeth of the TKLS effectively prevent from slipping off the steel beam.
- VdS and FM approval guarantees objectively tested functional safety.
- The TKLS made of steel guarantees highest load-bearing capacity.
- The TKLS allows pre-assembling of threaded rods and for retrospective height adjustment.

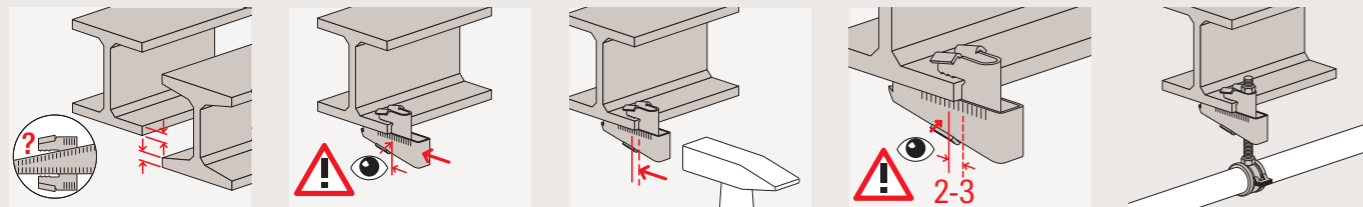
## Properties

- TKLS:
  - Material: steel HX420LAD+ZAD (material no. 1.0935) acc. to DIN EN 10346
  - Zinc plating: electro zinc-plated
- SS-TKLS:
  - Material: steel DX51D (material no.1.0226) acc. to EN 10214
  - Zinc plating: electro zinc-plated
- TKLS A4:
  - Material: stainless steel A4 (material no. 1.4404 / AISI316L) acc. to EN 10088-3

## Certificates / Features



## Installation TKLS



# Beam clamp TKLP

Beam clamp TKLP for fastening to steel beams without drilling and welding

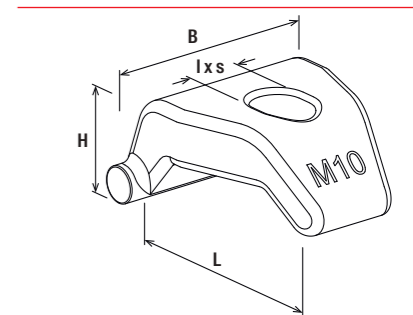
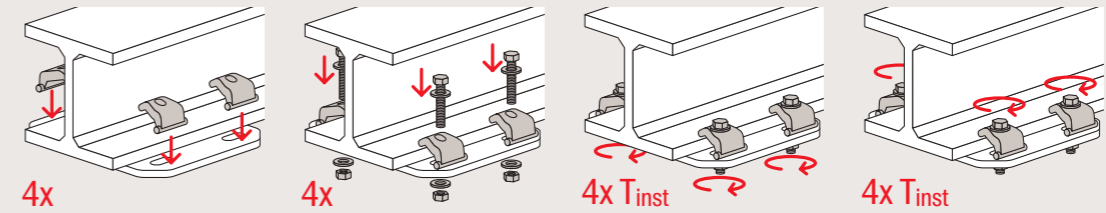


Connection to girder with beam clamp TKLP and FUS channel



Connection to girder with beam clamp TKLP and steel plate

## Installation Beam clamp TKLP with plate



TKLP

### Applications

- Installation of FUS channels or saddle flanges on steel beams without drilling and welding
- Suitable for all standard steel beams up to 25 mm clamping thickness
- For use in dry indoor areas

### Advantages

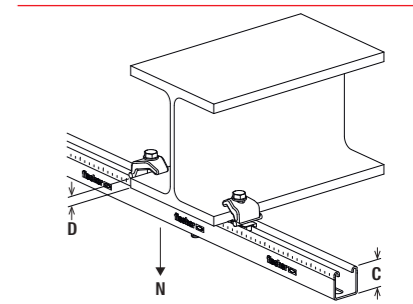
- Attachment to steel beams without drilling and welding
- Quick installation
- Easy to adjust

### Properties

- Material: cast iron GGG-40
- Zinc plating: electro zinc-plated

### Technical data

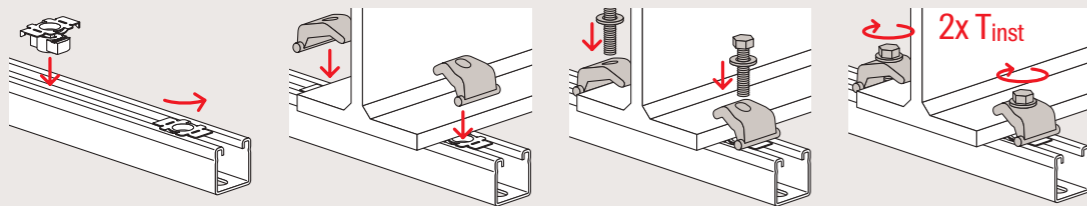
Item	Item no.	Length L [mm]	Width B [mm]	Height H [mm]	Clamping range [mm]	Slot I x s [mm]	Installation torque T <sub>inst</sub> [Nm]	Sales unit [pcs]
TKLP M10	575477	49	45.5	22.5	1 - 25	11 x 14	30	20



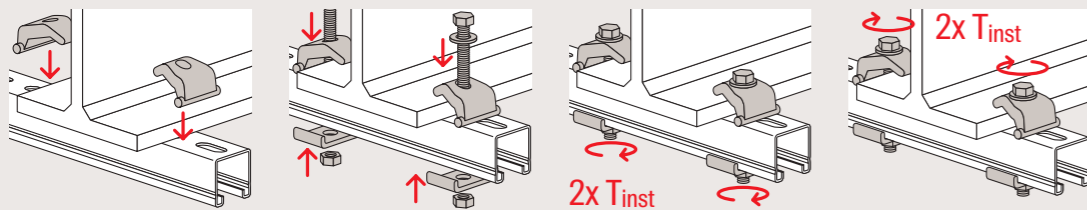
### Loads - Loadcase 1

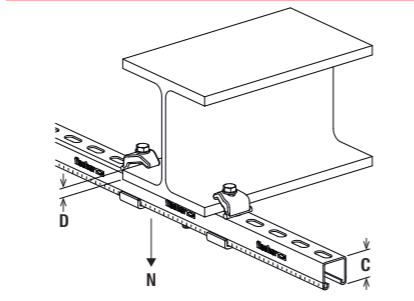
Item	Item no.	Max. recom. static load N <sub>rec.</sub>			Required bolt length [mm]
		FUS channel 1.5 mm [kN]	FUS channel 2.0 mm [kN]	FUS channel 2.5 mm [kN]	
TKLP M10	575477	5.0	8.0	10	35 mm + D

## Installation Beam clamp TKLP with FUS channel opening upwards



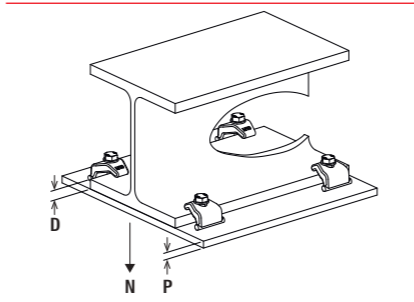
## Installation Beam clamp TKLP with FUS channel opening downwards





Loads - Loadcase 2

Item	Item no.	Max. recom. static load $N_{rec}$			Required bolt length [mm]
		FUS channel 1.5 mm [kN]	FUS channel 2.0 mm [kN]	FUS channel 2.5 mm [kN]	
TKLP M10	575477	10	12	12	40 mm + D + C



Loads - Loadcase 3

Item	Item no.	Max. recom. static load $N_{rec}$	Required bolt length [mm]
		Steelplate [kN]	
TKLP M10	575477	24	40 mm + D + P

# Swivel beam clamp TKLG

Swivel beam clamp TKLG - The articulated beam clamp for fastening to inclined steel beams.



Pipe fixing to inclined steel beam



Steel beam fixing with retaining strap

## Applications

- The swivel beam clamp TKLG enables pipe and channel suspensions to be easily attached by clamping them to inclined steel supports.
- For suspending sprinkler pipes from sloped or tilted steel supports up to a deflection angle of max. 25° in accordance with FM and VdS.
- For pipes  $\geq$  DN 65 and when installed to tilted or sloped steel beams, the TKLG support clamp must be secured to the steel support with the SS-TKLG retaining strap for VdS-compliant installation.
- Suitable for pipelines up to DN 100 according to VdS.
- Suitable for steel beams with flange thicknesses of max. 17 mm.
- For use in dry interior areas.

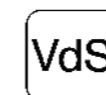
## Advantages

- The hinged design allows installation to inclined or tilted steel beams without welding or drilling.
- The joint connection can be rotated 360° and allows angle mounting from 0-180°.
- FM and VdS approval guarantee objectively tested functional reliability.
- Suitable for use in stationary sprinkler systems.
- The solid design of the TKLG allows a high load capacity.
- The M8 or M10 threaded mount allows threaded rods to be installed quickly and easily on the TKLG.
- Suitable for steel beams with flange thicknesses up to max. 17 mm

## Properties

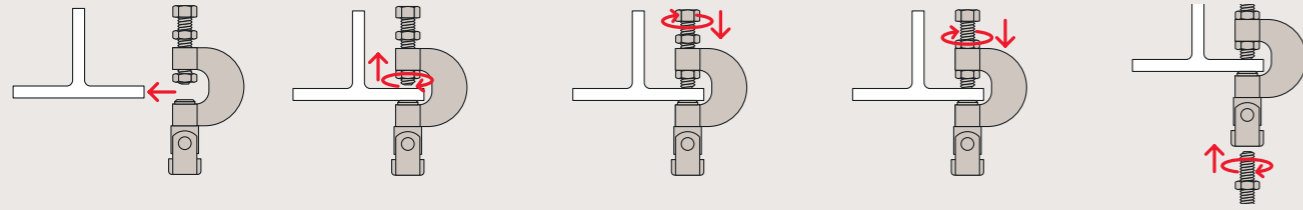
- Material TKLG: high alloy steel S420NC
- Material screw: steel grade 8.8
- Material nut: steel acc. to DIN 267-4, grade min. 8
- Material SS-TKLG: steel DX51D+Z275
- Zinc plating: electro zinc-plated

## Certificates / Features

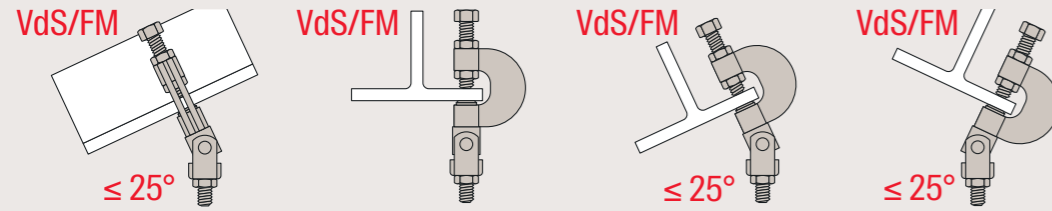


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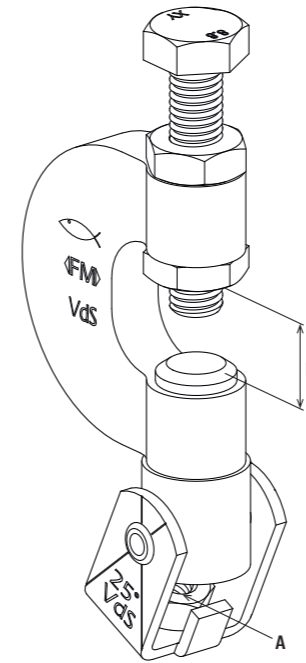
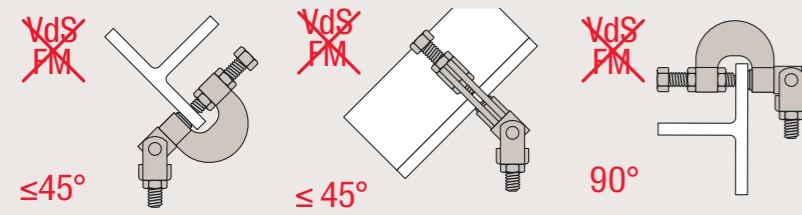
Installation TKLG



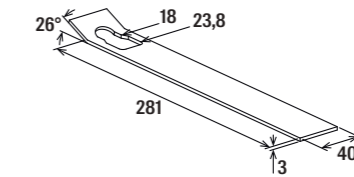
FM/VdS-approved installation



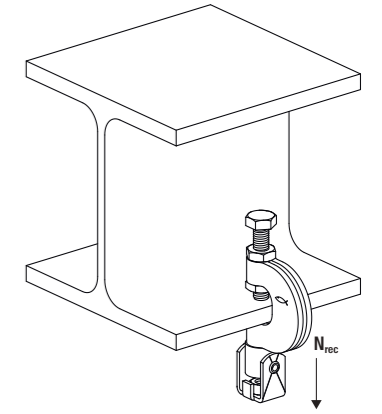
Other installations



TKLG



SS-TKLG

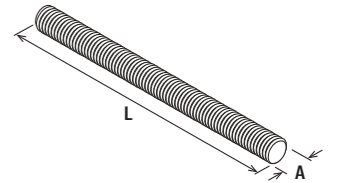


Technical data

Item	Item no.	VdS approval	FM approval	Clamping range	Thread	Max. recom. static load at 0-25°	Max. recom. static load at 25-45°	Sales unit
						N <sub>rec</sub> [kN]	N <sub>rec</sub> [kN]	
TKLG M8	570846	Yes	-	3 - 17	M8	2.50	1.50	25
TKLG M10	570847	Yes	Yes	3 - 17	M10	2.50	1.50	25
SS-TKLG	573820	Yes	-	-	-	-	-	10

# Threaded rod G

Universal threaded rod for fixing pipes and channels.



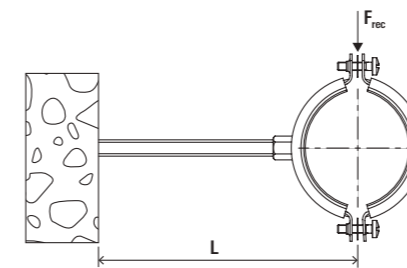
G

## Technical data

Item	Galvani- sed steel	Hot-dip galvanised steel	A2	A4	Ap- pro- val	Length L [mm]	Thread A	Sales unit [pcs]
	Item no. gvz	Item no. hdg	Item no. A2	Item no. A4	ETA			
G M8 x 2000	-	574754	-	-	-	2,000	M8	20
G M10 x 1000	079744	537694	-	-	●	1,000	M10	25
G M10 x 1000	-	-	065173	065174	-	1,000	M10	5
G M10 x 2000	079745	-	-	-	●	2,000	M10	25
G M10 x 2000	-	574755	-	-	-	2,000	M10	20
G M10 x 3000	557092	574756	-	-	●	3,000	M10	5
G M12 x 1000	020957	537695	-	-	●	1,000	M12	20
G M12 x 2000	579746	-	-	-	●	2,000	M12	25
G M12 x 2000	-	574757	-	-	-	2,000	M12	20
G M12 x 2000	-	-	-	563016	-	2,000	M12	5
G M12 x 3000	064056	574758	-	-	●	3,000	M12	5
G M16 x 1000	020958	537696	-	-	●	1,000	M16	10
G M16 x 2000	-	-	-	563017	-	2,000	M16	5
G M16 x 3000	568434	574759	-	-	-	3,000	M16	5
G M20 x 1000	557295	-	-	-	-	1,000	M20	5
G M24 x 1000	557270	-	-	-	-	1,000	M24	5
G 1" x 2000	568435	-	-	-	-	2,000	1"	5
G 1/2" x 2000	064093	-	-	-	-	2,000	1/2"	10
G 3/4" x 2000	077580	-	-	-	-	2,000	3/4"	5

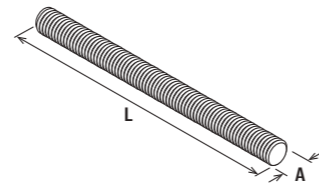
ETA approval only for galvanized steel variants.

## Loads



## Properties

- Material threaded rod G (G6 - G24): DIN 976 steel 4.8, acc. to DIN EN ISO 898-1
- Material threaded pipe G (G½" - G¾"): steel S235JR (material no. 1.0037), acc. to DIN EN 10025
- Zinc plating: electro zinc-plated
- Material hot-dip galvanised versions: DIN 976 steel 4.8 acc. to DIN EN ISO 989-1
- Zinc plating: zinclamella coated. Zinc plating M10-M16: hot-dip galvanised
- Material A2: stainless steel A2 (material no. 1.4301)
- Material A4: stainless steel A4 (material no. 1.4401)



G

## Applications

- G: for use in dry interior areas.
- G hdg: for indoor and outdoor application.
- G A2/A4: for indoor and outdoor applications and in environments with high stress to components due to corrosion. (A2: not suitable for use in environments containing chlorine.)

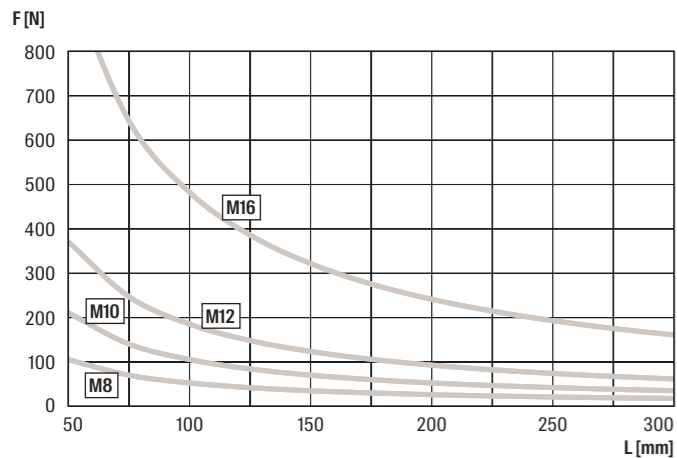
## Certificates / Features



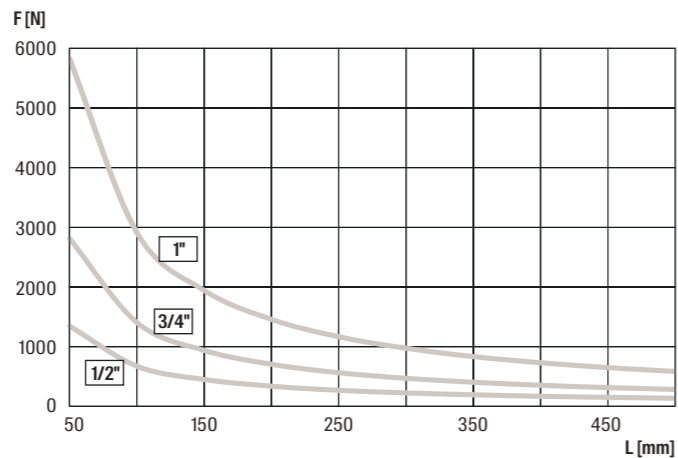
## Technical data

Item	Galvani- sed steel	Hot-dip galvanised steel	A2	A4	Ap- pro- val	Length L [mm]	Thread A	Sales unit [pcs]
	Item no. gvz	Item no. hdg	Item no. A2	Item no. A4	ETA			
G M6 x 1000	020956	-	-	-	-	1,000	M6	50
G M8 x 1000	079740	537691	-	-	-	1,000	M8	25
G M8 x 1000	-	-	077644	077645	-	1,000	M8	5
G M8 x 2000	079741	-	-	-	-	2,000	M8	25

Threaded rods (4.8)



Threaded pipes



# Threaded stud GS

Universal threaded stud for mounting pipes.

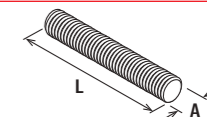


Applications

- GS: for use in dry interior areas.
- GS A4: for indoor and outdoor applications and in environments with high stress to components due to corrosion.

Properties

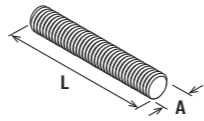
- Material GS: DIN 976 steel 4.6 acc. to DIN EN ISO 898-1
- Zinc plating: electro zinc-plated
- Material GS A4: stainless steel A4 (material no.1.4401) acc. to DIN EN 10088-1



GS

Technical data

Item	Galvanised steel	A4	Length L [mm]	Thread	Sales unit [pcs]
	Item no. gvz	Item no. A4		A	
GS M6 x 25	544589	-	25	M6	100
GS M6 x 40	544590	-	40	M6	100
GS M6 x 50	544591	-	50	M6	100
GS M6 x 70	544592	-	70	M6	100
GS M6 x 80	544593	-	80	M6	100
GS M6 x 100	544594	-	100	M6	100
GS M8 x 25	079750	-	25	M8	100
GS M8 x 40	079751	-	40	M8	100
GS M8 x 40	-	559698	40	M8	50
GS M8 x 50	079752	-	50	M8	100
GS M8 x 60	079753	-	60	M8	100
GS M8 x 60	-	559699	60	M8	50
GS M8 x 70	079754	-	70	M8	100
GS M8 x 80	079755	-	80	M8	100
GS M8 x 100	079757	-	100	M8	100

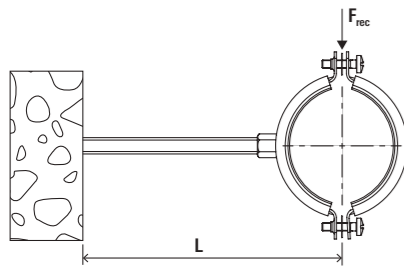


GS

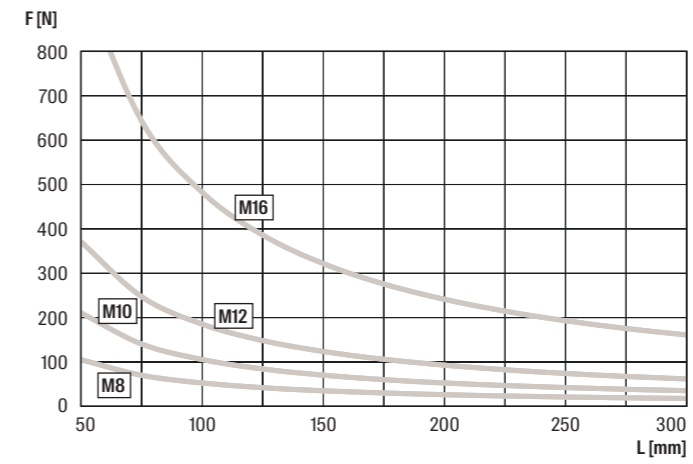
Technical data

Item	Galvani- sed steel	A4	Length L [mm]	Thread A	Sales unit [pcs]
	Item no. gvz	Item no. A4			
GS M8 x 120	535535	-	120	M8	50
GS M8 x 150	079758	-	150	M8	50
GS M8 x 180	535536	-	180	M8	50
GS M8 x 200	079759	-	200	M8	50
GS M10 x 25	079765	-	25	M10	100
GS M10 x 40	079766	-	40	M10	100
GS M10 x 40	-	559700	40	M10	50
GS M10 x 60	079767	-	60	M10	100
GS M10 x 60	-	559701	60	M10	50
GS M10 x 80	079768	-	80	M10	100
GS M12 x 40	091442	-	40	M12	100
GS M12 x 60	091443	-	60	M12	100
GS M12 x 80	091444	-	80	M12	100
GS M10 x 100	079769	-	100	M10	100
GS M10 x 120	079770	-	120	M10	50
GS M10 x 150	079771	-	150	M10	50
GS M10 x 200	079772	-	200	M10	50
GS M12 x 100	091461	-	100	M12	100
GS M12 x 120	091462	-	120	M12	50
GS M12 x 150	091463	-	150	M12	50
GS M12 x 200	091464	-	200	M12	50
GS M16 x 40	570691	-	40	M16	50

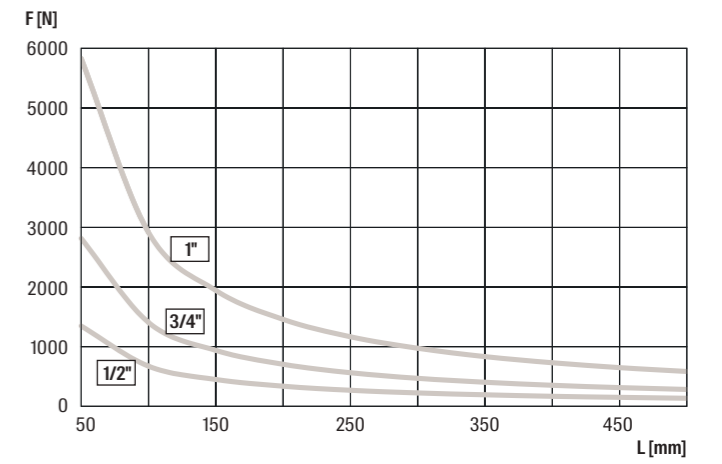
Loads



Threaded rods (4.8)



Threaded pipes



# Hexagonal connector VM

Extension connector for connecting threaded rods.



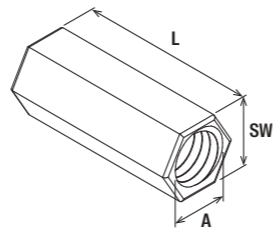
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## Applications

- VM: for use in dry interior areas.
- VM hdg: for indoor and outdoor application.
- VM A4: for indoor and outdoor applications and in environments with high stress to components due to corrosion.

## Properties

- Material VM: C8C (material no. 1.0213) acc. to DIN EN 10263-2
- Zinc plating: electro zinc-plated
- Material VM A4: stainless steel A4 (material no. 1.4404)



VM

## Hexagonal connector VM

Item	Galvanised steel	A4	Length L [mm]	Thread A	Width across nut SW [mm]	Sales unit [pcs]
	Item no. gvz	Item no. A4				
VM M6	014319	-	25	M6	10	100
VM M8	079690	-	30	M8	11	100
VM M8	-	559706	30	M8	-	50
VM M10	079691	-	30	M10	13	100
VM M10	-	559707	30	M10	-	50
VM M12	020971	-	40	M12	17	100
VM M16	508833	-	40	M16	24	50

# Base plates GP

Base plates GPL / GPS / GPSR / GPR / GPMR for dimensionally stable connections between the substrate and pipeline.



Plastic pipe with double clamp installation



Baseplate on installation channel

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## Applications

- Creation of dimensionally stable connections between the substrate and pipeline.
- For use in dry interior areas.

## Advantages

- The base plate's slots allow easy alignment.
- GPSR and GPMR with round welded nut for rigid connection of threaded rods to the substrate.

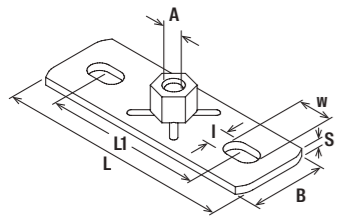
## Properties

- Material: steel DD11 (material no. 1.0332) acc. to DIN EN 10111
- Zinc plating: electro zinc-plated

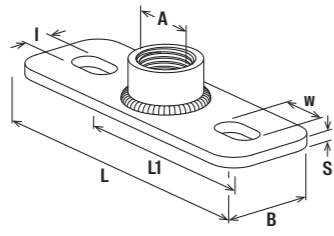
## Certificates / Features



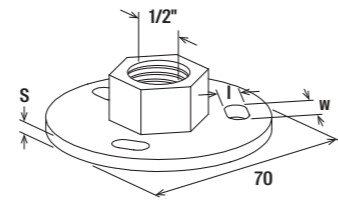
BZS S 25-315



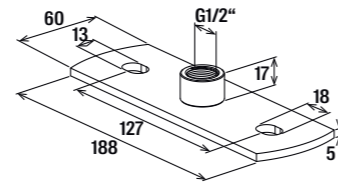
GPL/GPS



GPSR



GPR



GPMR

# Stud screw STST with TX star recess

Stud screw STST for the direct mounting of pipe clamps to the substrate.



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## Technical data

Item	Item no.	Welding type	Thread A	Length L [mm]	Width B [mm]	Hole spacing LI [mm]	Slot l x w [mm]	Thickness S [mm]	Max. recom. static load (centr. tension) N <sub>rec</sub> [kN]	Sales unit [pcs]
GPL M8	079665	spot welded	M8	80	30	54	9 x 16	3.0	2.40	25
GPL M10	079666	spot welded	M10	80	30	54	9 x 16	3.0	2.40	25
GPL M8/M10	553637	spot welded	M8 / M10	80	30	54	9 x 18	3.0	2.40	25
GPL 1/2"	079667	spot welded	1/2"	80	30	54	9 x 16	3.0	2.40	25
GPS M10	079671	spot welded	M10	120	40	79	11 x 19	4.0	6.00	25
GPS M12	040398	spot welded	M12	120	40	79	11 x 19	4.0	6.00	25
GPS 1/2"	079672	spot welded	1/2"	120	40	79	11 x 19	4.0	8.00	25
GPSR M10	570927	round welded	M10	120	40	79	11 x 19	4.0	6.00	25
GPSR M12	570928	round welded	M12	120	40	79	11 x 19	4.0	7.50	25
GPSR M16	504408	round welded	M16	120	40	79	11 x 19	4.0	8.00	25
GPSR 1/2"	570929	round welded	1/2"	120	40	79	11 x 19	4.0	8.00	25
GPSR 3/4"	020968	round welded	3/4"	120	40	79	11 x 19	4.0	8.00	25
GPSR 1"	570930	round welded	1"	120	40	79	13 x 19	4.0	10.00	25
GPR 1/2"	037289	spot welded	1/2"	-	-	-	11 x 7	4.0	4.00	25
GPMR 1/2"	577199	round welded	1/2"	188	60	127	18 x 13	5.0	7.50	10

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### Applications

- Stud screw for easy attachment of pipe clamps directly to the substrate using plugs with TX drive.
- Direct connection to wooden surfaces without plugs using a wooden thread.
- For use in dry indoor areas.

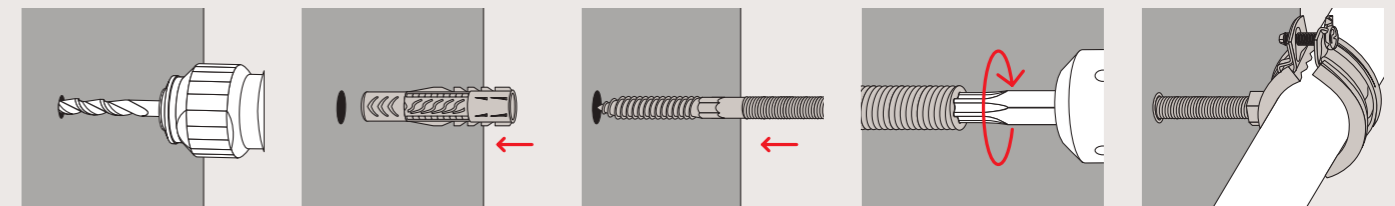
### Advantages

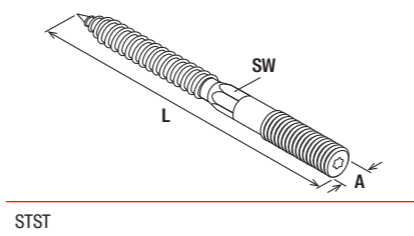
- Fixing with a nylon plug to brick or direct into timber construction is simple with the torx drive or the integrated hexagon.
- Different thread lengths and diameters allow a wide range of applications.

### Properties

- Material: steel 4.6 acc. to DIN EN ISO 898-1
- Zinc plating: electro zinc-plated

### Installation STST





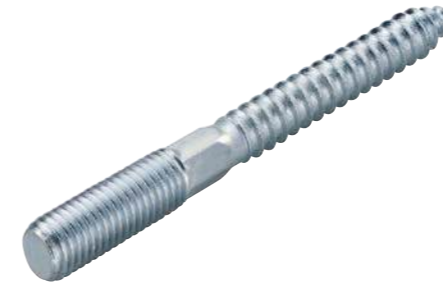
Technical data

Item	Item no.	Length L [mm]	Thread A	Drive	Width across nut SW [mm]	Sales unit [pcs]
STST 6 x 60	504400 <sup>1)</sup>	60	M6	TX15	-	100
STST 6 x 80	077714 <sup>1)</sup>	80	M6	TX15	-	100
STST 8 x 50	079780 <sup>1)</sup>	50	M8	TX25	-	100
STST 8 x 60	079781	60	M8	TX25	6	100
STST 8 x 80	079782	80	M8	TX25	6	100
STST 8 x 100	079783	100	M8	TX25	6	100
STST 8 x 120	079784	120	M8	TX25	6	100
STST 8 x 140	079785	140	M8	TX25	6	50
STST 8 x 180	079786	180	M8	TX25	6	50
STST 10 x 60	077689	60	M10	TX25	8	100
STST 10 x 80	077707	80	M10	TX25	8	100
STST 10 x 100	077708	100	M10	TX25	8	100
STST 10 x 120	077709	120	M10	TX25	8	100
STST 10 x 140	077711	140	M10	TX25	8	50
STST 10 x 180	077712	180	M10	TX25	8	50
STST 12 x 100	535541	100	M12	TX30	10	100
STST 12 x 160	535542	160	M12	TX30	10	50

<sup>1)</sup> without hex drive

# Stud screw STS A2/A4

Stud screw STS for the direct mounting of pipe clamps to the substrate.



## Applications

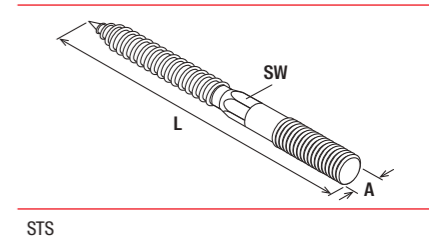
- Stud screw for easy fastening of pipe clamps directly to the substrate by adding an adequate plug.
- Direct connection to wooden substrates without dowels by means of wooden thread.
- For indoor and outdoor applications and in environments with high stress to components due to corrosion.
- STS A2: not suitable for use in environments containing chlorine.

## Advantages

- Fixing with a Nylon plug to brick or direct into timber construction is simple with the integrated hexagon.
- Different thread lengths and diameters allow a wide range of applications.

## Properties

- Material: stainless steel A2 (material no 1.4301), acc. to DIN EN 10088-1
- Material: stainless steel A4 (material no 1.4401), acc. to DIN EN 10088-1



Technical data

Item	A2 Item no.	A4 Item no.	Thread A	Length L [mm]	Width across nut SW [mm]	Sales unit [pcs]
STS 8 x 80	065132	-	M8	80	6	100
STS 8 x 100	077643	077715	M8	100	6	100
STS 8 x 120	065169	-	M8	120	6	100
STS 10 x 100	065153	077716	M10	100	8	100

# Support hanger AHB

Support hanger AHB for the fixing and height regulation of pipe clamps.



Height adjustable pipe installation

## Applications

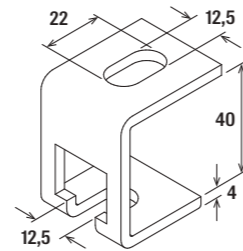
- Component for height adjustment.
- A washer should be used when using size M8 threaded rods.
- For use in dry interior areas.

## Advantages

- The seat of the support hanger allows subsequent height regulation at any time.
- The base plate's long slot allows the support hanger to be easily aligned.
- The perforated opening means that a component can be simply hung and adjusted using a threaded rod and nut.
- Suitable for threaded rods M8, M10 and M12.

## Properties

- Material: steel DD11 (material no. 1.0332) acc. to DIN EN 10111
- Zinc plating: electro zinc-plated



AHB

## Technical data

Item	Item no.	For thread	Max. recom. static load (centr. tension) $N_{rec}$ [kN]	Sales unit [pcs]
AHB	079675	M8, M10, M12	1.20	25

# Multi connector MW

Multi connector MW for the flexible connection of up to three pipe clamps.



Fixation with multi-connector

## Applications

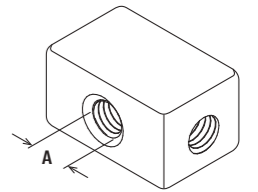
- Cube with four threaded drill holes for simple connection.
- Ideal for connecting threaded rods and bolts at 90°.
- For use in dry interior areas.

## Advantages

- Flexible connection of pipe clamps.
- Fixing of up to three pipes.
- Made of high-strength die-cast.
- Suitable for M8 threaded studs.

## Properties

- Material: zinc die-casting



MW

## Technical data

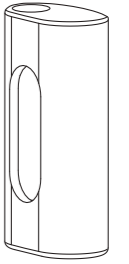
Item	Item no.	Thread A	Max. recom. static load (centr. tension) $N_{rec}$ [kN]	Sales unit [pcs]
MW M8	079717	M8	2.50	50

# Parallel connector PV

Parallel connector PV for the easy extension and connection of threaded rods.



Longitudinal channel connection



PV

## Technical data

Item	Item no.	Thread A	Max. recom. static load (centr. tension) $N_{rec}$ [kN]	Sales unit [pcs]
PV M6	020947	M6	0.30	100
PV M8	079678	M8	2.00	100

## Applications

- Simple, quick-mount connector for extending and connecting threaded rods.
- Parallel connector for extending threaded rods.
- Secure using locking nut.
- For use in dry interior areas.

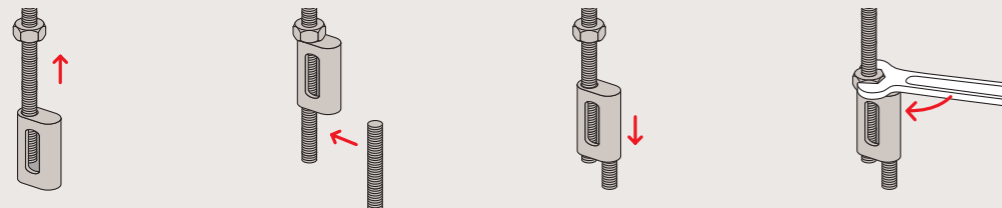
## Advantages

- The parallel connector's design allows the threaded rods to be installed quickly.
- Designed for simple and fast height adjustment.
- The PV allows the height to be adjusted during installation.

## Properties

- Material: zinc die-casting

## Installation PV



# Double connector plate DPP, DPF

Base plate - double connector plate for the fixing of two parallel pipelines.



# Bolt connector SBB

The threaded pin with shaft and double thread.



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## Applications

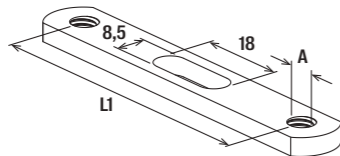
- Fixing element for the installation of two parallel pipelines with just one fixing point.
- For use in dry interior areas.

## Advantages

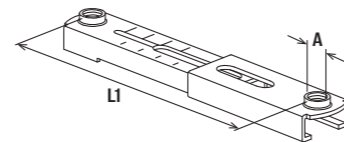
- The double connector plate design saves a fixing point for the fixing of two pipelines.
- The two-part double connector plate DPF is suitable for variable pipe spacing.
- The base plate's long slots allow the double connector plate to be easily aligned.
- The rounded design of the connector plate is ideal for a visual installation.

## Properties

- Material DPP: DC04 (material no. 1.0338) acc. to DIN EN 10130
- Material DPF: DC01 (material no. 1.0330) acc. to DIN EN 10130
- Zinc plating: electro zinc-plated



DPP



DPF

## Technical data

Item	Item no.	Thread distance L1 [mm]	Thread A	Max. recom. static load (centr. tension) N <sub>rec</sub> [kN]	Sales unit [pcs]
DPP 65	079702	65	M8	1.50	50
DPP 85	079703	85	M8	1.00	50
DPP 105	079704	105	M8	0.75	50
DPF 60 - 105	024648	60 - 105	M8	0.50	50

## Applications

- For use in dry interior areas.

## Properties

- Material: steel S235JR (material no. 1.0037) acc. to DIN EN 10025
- Zinc plating: electro zinc-plated

## Bolt connector SBB

Item	Item no.	Length L [mm]	Thread A	Sales unit [pcs]
SBB 35	079705	35	M8	100
SBB 45	079706	45	M8	100
SBB 55	079707	55	M8	100

# Turnbuckle SPS, Bolt left-/right-hand BLR

Turnbuckle SPS and bolt BLR with left/right thread for anchoring, height regulation and fixing.



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## Applications

- For use in dry interior areas.

## Turnbuckle SPS, Bolt BLR

Item	Item no.	Length L [mm]	Thread A	Max. recom. static load (centr. tension) N <sub>rec</sub> [kN]	Sales unit [pcs]
SPS M10	537211	125	M10	10.00	25
BLR 100 M10	537210	100	M10	10.00	25
SPS M12	064090	125	M12	15.00	25
BLR 100 M12	064091	100	M12	15.00	25

## Properties

- Material SPS: steel  $\geq 330$  N/mm<sup>2</sup> acc. to DIN 1480
- Material BLR: steel 4.6 acc. to DIN 976
- Zinc plating: electro zinc-plated

# Hexagonal screw SKS

The universal hexagonal screw.



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## Applications

- SKS: for use in dry interior areas.
- SKS hdg: for indoor and outdoor application.
- SKS A4: for indoor and outdoor applications and in environments with high stress to components due to corrosion.

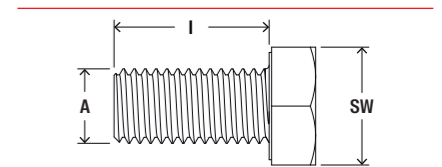
## Properties

- Material SKS and SKS hdg: steel acc. to DIN EN ISO 4017, steel 8.8
- Zinc plating: electro zinc-plated or hot-dip galvanised
- Material SKS A4: stainless steel A4 (material no. 1.4401), Property class: min. 70

## Certificates / Features



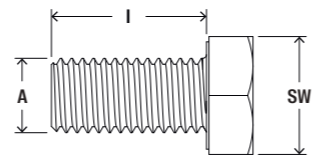
BZS S 25-315



SKS

## Hexagonal screw SKS

Item	Galvanised steel	Hot-dip galvanised steel	A4	Thread A	Length I [mm]	Width across nut SW [mm]	Sales unit [pcs]
	Item no. gvz	Item no. hdg	Item no. A4				
SKS M6 x 20	079711	-	-	M6	20	10	100
SKS M8 x 16	079415	-	-	M8	16	13	100
SKS M8 x 20	570677	-	-	M8	20	13	200
SKS M8 x 30	079713	-	-	M8	30	13	100
SKS M8 x 45	079714	-	-	M8	45	13	100
SKS M8 x 55	079715	-	-	M8	55	13	100
SKS M8 x 100	079827	-	-	M8	100	13	100



SKS

## Hexagonal screw SKS

Item	Galvani- sed steel	Hot-dip galvanised steel	A4	Thread A	Length I [mm]	Width across nut SW [mm]	Sales unit [pcs]
	Item no. gvz	Item no. hdg	Item no. A4				
SKS M10 x 16	570678	571694	570686	M10	16	17	200
SKS M10 x 20	079416	-	-	M10	20	17	100
SKS M10 x 25	570679	-	570687	M10	25	17	200
SKS M10 x 25	-	537681	-	M10	25	17	100
SKS M10 x 30	079417	-	-	M10	30	17	100
SKS M10 x 30	-	-	559704	M10	30	17	50
SKS M10 x 55	079721	-	-	M10	55	17	100
SKS M10 x 65	535537	-	-	M10	65	17	50
SKS M10 x 85	505552	-	-	M10	85	17	100
SKS M12 x 20	570680	570683	570688	M12	20	19	100
SKS M12 x 25	535538	537680	-	M12	25	19	100
SKS M12 x 25	-	-	570689	M12	25	19	50
SKS M12 x 30	570681	570684	-	M12	30	19	100
SKS M12 x 30	-	-	559705	M12	30	19	50
SKS M12 x 35	570682	-	-	M12	35	19	100
SKS M12 x 55	077611	-	-	M12	55	19	100
SKS M12 x 65	535539	-	-	M12	65	19	50
SKS M12 x 70	-	570685	-	M12	70	19	50
SKS M12 x 85	505553	-	-	M12	85	19	100

## Cylindrical head screw ZKS

The universal cylindrical head screw.

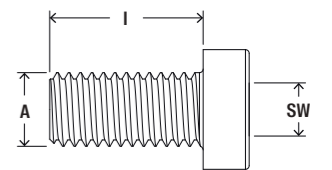


## Applications

- For use in dry interior areas.
- Fits best for FASC sliding element to fix the sliding element to the FUS channel using a FCN Clix P M8

## Properties

- Material: steel 8.8
- Zinc plating: electro zinc-plated



ZKS

## Technical data

Item	Item no.	Thread A	Length I [mm]	Width across nut (hexagon socket) SW [mm]	Sales unit [pcs]
ZKS M8 x 20	570690	M8	20	5	200

# Washer U

Washer for fischer installation system.



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## Applications

- U: for use in dry interior areas.
- U hdg: for indoor and outdoor application.
- U A4: for indoor and outdoor applications and in environments with high stress to components due to corrosion.

## Properties

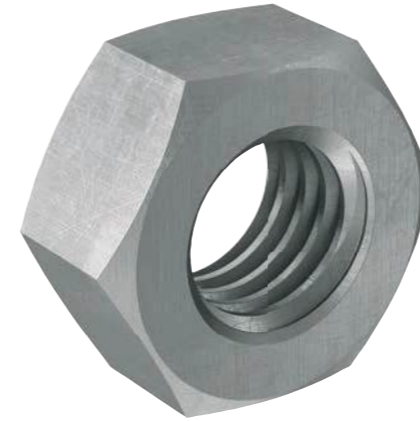
- Material U and U hdg: steel acc. to DIN 10139
- Zinc plating: electro zinc-plated or hot-dip galvanised
- Material U A4: stainless steel A4 (material no. 1.4401, alternatively 1.4571) acc. to DIN EN 10028-7

## Washer U

Item	Galvani- sed steel	Hot-dip galvanised steel	A4	Thickness	Internal diameter	External-ø	Sales unit
	Item no. gvz	Item no. hdg	Item no. A4	S [mm]	D [mm]	d [mm]	[pcs]
U 6 x 12	544595	-	-	1.6	6.4	12	100
U 8 x 17	091477	-	-	1.6	8.4	17	100
U 8 x 28	079725	537682	505542	2.0	8.4	28	100
U 8 x 40	079729	-	505543	3.0	8.4	40	100
U 10 x 21	091478	537683	-	2.0	10.5	21	100
U 10 x 28	079726	-	-	2.0	10.5	28	100
U 10 x 30	-	-	505544	2.0	10.5	30	100
U 10 x 40	079730	537684	505545	3.0	10.5	40	100
U 12 x 24	557301	-	-	2.5	12.5	24	100
U 12 x 24	-	537685	505546	2.5	13	24	100
U 12 x 40	024649	-	-	3.0	12.5	40	100
U 12 x 40	-	537686	-	3.0	13	40	100
U 12 x 40	-	-	563020	3.0	13	40	50
U 16 x 30	557303	-	-	3.0	16.5	30	50
U 16 x 30	-	-	563021	3.0	17	30	50
U 16 x 40	535540	-	563022	3.0	17	40	50

# Hexagonal nut MU

Hexagonal nut for fischer installation system.



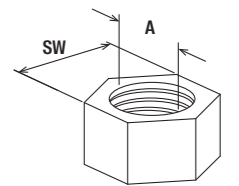
8

## Applications

- MU: for use in dry interior areas.
- MU hdg: for indoor and outdoor application.
- MU A4: for indoor and outdoor applications and in environments with high stress to components due to corrosion.

## Properties

- Material MU and MU hdg: steel acc. to DIN 934, resistance class 8
- Zinc plating: electro zinc-plated or hot-dip galvanised
- Material MU A4: stainless steel A4 acc. to DIN EN ISO 3506-2, resistance class min. 50



MU

## Hexagonal nut MU

Item	Galvani- sed steel	Hot-dip galvanised steel	A4	Thread	Width across nut	Sales unit
	Item no. gvz	Item no. hdg	Item no. A4	A	SW [mm]	[pcs]
MU M6	079733	-	-	M6	10	100
MU M8	079734	537687	-	M8	13	100
MU M8	-	-	559702	M8	13	50
MU M10	079735	537688	-	M10	17	100
MU M10	-	-	559703	M10	17	50
MU M12	024650	537689	-	M12	19	100
MU M12	-	-	563018	M12	19	50
MU M16	557297	537690	563019	M16	24	50
MU M20	535532	-	-	M20	30	15
MU M24	535534	-	-	M24	36	15

# Eyebolt AG

The eyebolt with M8/M10 thread.



# Thread hanger RAH

Universal thread hanger with internal thread connection.



8

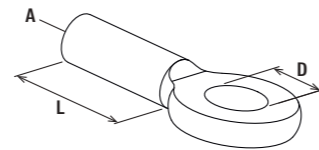
8

## Applications

- For use in dry interior areas.

## Properties

- Material: steel S235JR (material no. 1.0037) acc. to DIN EN 10025
- Zinc plating: electro zinc-plated



AG

## Eyebolt AG

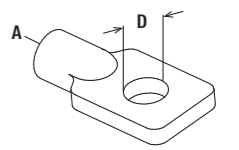
Item	Item no.	Length L [mm]	Thread A	Hole-ø D [mm]	Max. recom. static load (centr. tension) N <sub>rec</sub> [kN]	Sales unit [pcs]
AG 8 x 25	079696	25	M8	8.5	5.00	100
AG 10 x 25	079697	25	M10	12	8.00	100

## Applications

- For use in dry interior areas.

## Properties

- Material: 11SMnPb30 (material no. 1.0718) acc. to DIN EN 10087
- Zinc plating: electro zinc-plated



RAH

## Thread hanger RAH

Item	Item no.	Thread A	Hole-ø D [mm]	Max. recom. static load (centr. tension) N <sub>rec</sub> [kN]	Sales unit [pcs]
RAH M8	079698	M8	12	4.00	50
RAH M10	079699	M10	12	4.00	50

# Reduction piece RD

Universal reduction piece for metric thread.



8

## Applications

- For use in dry interior areas.

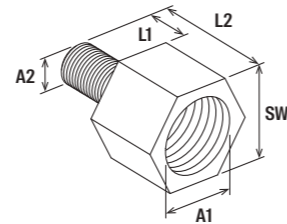
## Certificates / Features



BZS S 25-315

## Properties

- Material: 11SMnPb30 (material no. 1.0718) acc. to DIN EN 10087
- Zinc plating: electro zinc-plated



RD

## Reduction piece RD

Item	Item no.	Internal thread A1	External thread A2	Length L <sub>1</sub> [mm]	Length L <sub>2</sub> [mm]	Width across nut SW [mm]	Sales unit [pcs]
RD M6/M8	079694	M6	M8	8.5	20.5	13	100
RD M8/M6	020936	M8	M6	7	19	13	100
RD M10/M8	079692	M10	M8	8	22	13	50
RD M12/M10	079693	M12	M10	10	25	17	100
RD M12/M16	504397	M12	M16	14	32	19	50
RD M16/M12	504399	M16	M12	10	32	24	50
RD 1/2"/M10	079695	1/2"	M10	10	29	24	10
RD M16/M12 long	538080	M16	M12	25	46.5	24	10
RD 1/2"/M10 long	537215	1/2"	M10	20	39	24	10
RD 3/4"/M12 long	537213	3/4"	M12	25	46.5	30	10
RD 3/4"/M16 long	537214	3/4"	M16	25	46.5	30	10

# Reduction socket RDM and GRD

Universal reduction socket.



8

## Applications

- For use in dry interior areas.

## Properties

- Material RDM: SAE 1008
- Material GRD: 11SMnPb30 (material no. 1.0718) acc. to DIN EN 10277
- Zinc plating: electro zinc-plated

## Reduction socket RDM and GRD

Item	Item no.	Thread		Sales unit [pcs]
		A	A2	
RDM M10/M8	079413	M8	M10	50
RDM M12/M10	079414	M10	M12	100
GRD 1/2" / M10	077609	1/2"	M10	100
GRD 1/2" / M12	077608	1/2"	M12	100
GRD 3/4" / M10	077607	3/4"	M10	100
GRD 3/4" / M12	077606	3/4"	M12	100

# Flat eye screw LLS

The flat eye screw with wood type thread.



# Textile web strapping GWB

Textile web strapping GWB for cost-effective, easy pipe fixings.



Flexible and rigid plastic insulation pipes

8

8

## Applications

- For use in dry interior areas.

## Properties

- Material: steel S235JR (material no. 1.0037) acc. to DIN EN 10025
- Zinc plating: electro zinc-plated

## Flat eye screw LLS

Item	Item no.	Length l [mm]	Hole-ø D [mm]	Sales unit [pcs]
LLS 6 x 50	079700	50	8.5	100
LLS 8 x 50	079701	50	10.5	100

## Applications

- Pipe fixing to the substrate e.g. to the raw floor.

## Advantages

- Pipe fixing using textile tape allows cheap and simple installation.
- The textile tape roll allows the correct tape length to be chosen to suit the diameter in question.
- Hangings with textile tape are a fast solution for temporary fixings.

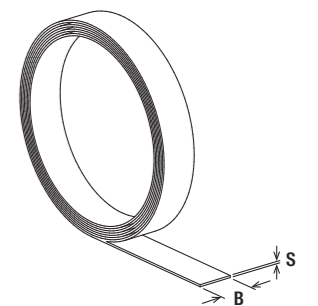
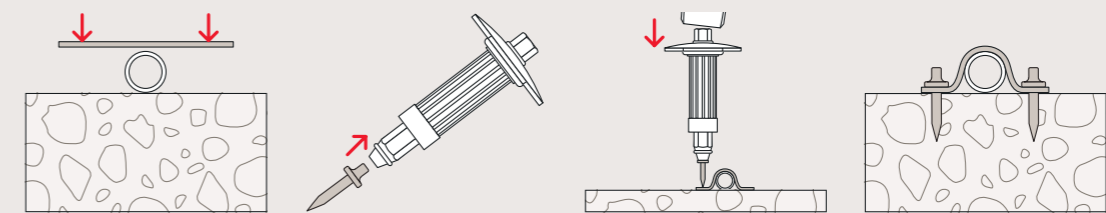
## Properties

- Material: polypropylene
- Length: 10 m

## Building materials

- Concrete

## Installation GWB



## Technical data

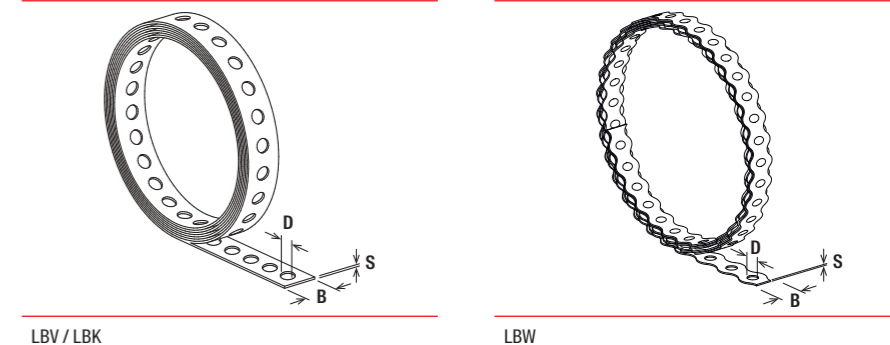
Item	Item no.	Width B [mm]	Thickness S [mm]	Sales unit [pcs]
GWB	020959	15	1.1	10

# Perforated steel banding LBV/LBK/LBW

Perforated steel banding LBV/LBK/LBW for the fast fixing of pipelines.



Plastic pipes



## Technical data

Item	Item no.	Total length [mm]	Width B [mm]	Thickness S [mm]	Hole- $\phi$ D [mm]	Sales unit [pcs]
LBV 12	079549	10,000	12	0.8	5.0	10
LBV 17	079550	10,000	17	0.8	6.5	10
LBV 25	079551	10,000	25	0.9	8.5	8
LBK 14	079553	10,000	14	2.6	5.0	10
LBK 19	079554	10,000	19	2.4	6.5	8
LBK 27	079555	10,000	27	2.4	8.5	5
LBW 17	507435	10,000	17	0.8	6.5	10

## Applications

- Steel tape with stamped holes for simple installation of pipes on the substrate, e.g. on unfinished floor.
- Available as zinc-plated LBV/LBW or plastic-covered LBK.
- The fischer nail anchor FNA II is suitable for ceiling fixing in concrete.
- Use fischer thread hanger RAH for fastening to threaded rods.
- For use in dry interior areas.

## Advantages

- The perforated tape's material thicknesses and plastic covering allow the tapes to be easily cut to size using metal shears.
- The perforated tape's hole geometry enables concrete fixing using the fischer impact nail ED.

## Properties

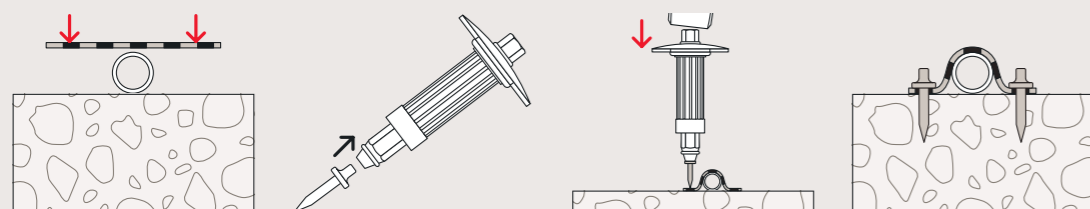
- Material: DX51D+Z100 (material no. 1.0917) acc. to DIN EN 10.346 / For type LBW 17: Q235
- Zinc plating: electro zinc-plated
- Protective coating LBK: PE

## Building materials

### When using impact nail ED:

- Concrete

## Installation LBV, LBK, LBW

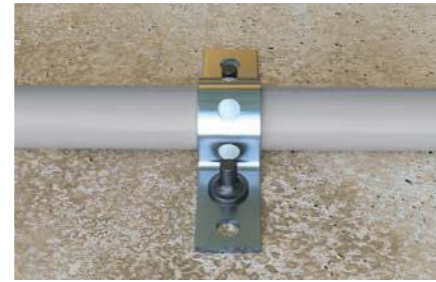


# Impact nail ED

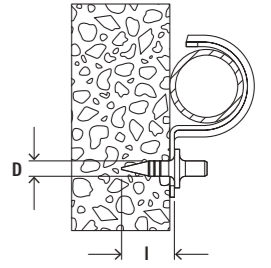
Fixing in concrete without pre-drilling.



Fixing armoured conduits



Fixing perforated tapes



## Technical data



ED 15

Item	Item no.	Length l [mm]	Diameter d [mm]	Sales unit [pcs]
ED 15	048212	15	4.0	200
ED 18	079815	18	4.0	200
ED 22	014570	22	4.0	200

## Applications

- Conduit clips such as BSM, BSMD, BSMZ
- Perforated band such as LBK, LBV

## Advantages

- The stable impact nail ED can be set in concrete with the impact nail setting tool SZE without pre-drilling. This allows for a fast installation.
- The setting tool SZE impact protection provides the best protection for your hand, thus ensuring a safe installation.

## Functioning

- The impact nail ED is set in the setting tool SZE.
- The bracket in the setting tool holds the nail securely in place during the installation procedure.
- Pre-positioning of the element to be fixed.
- The nail can be hammered through the fixing element directly into the concrete.

## Building materials

- Concrete

## Setting tool SZE

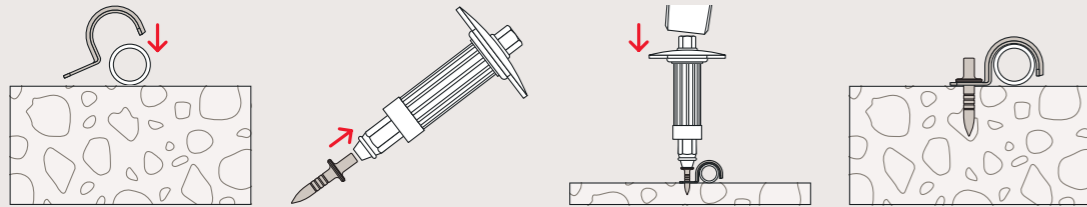


SZE

Toolset for SZE

Item	Item no.	Sales unit [pcs]
SZE	552149	1
Toolset for SZE	552150	3

## Installation ED



# Label holder FBSH

One Solution for three different applications.



8

8

## Applications

- For attaching labels to pipes, insulation, channels, etc.
- Use in dry indoor areas
- fischer LBV12 perforated tape is required for mounting FBSH universal holders.

## Advantages

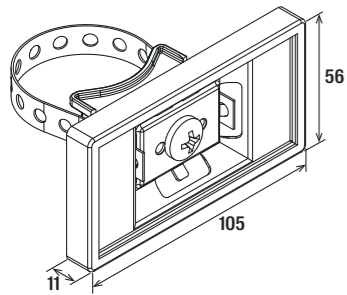
- One Solution for three different applications.
- Suitable for uniform standard sign sizes for all applications.
- The Sign can be printed on or labelled for high flexibility.

## Properties

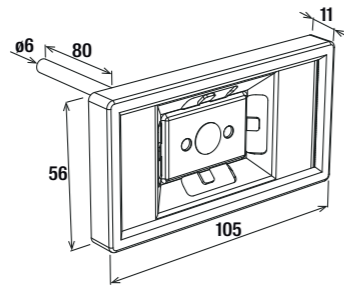
- Material metall parts: DX54D+Z140 NA-C (material no. 1.0952)
- Material Cover: Polystyrene (DIN EN 13163-PS)
- Material Label: Polypropylene (EN ISO 4577-PP)

## Building materials

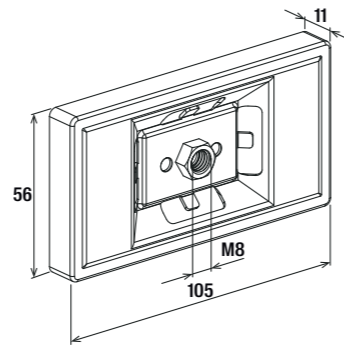
- Pipes for plumbing/heating/air conditioning



FBSH Universal Holder



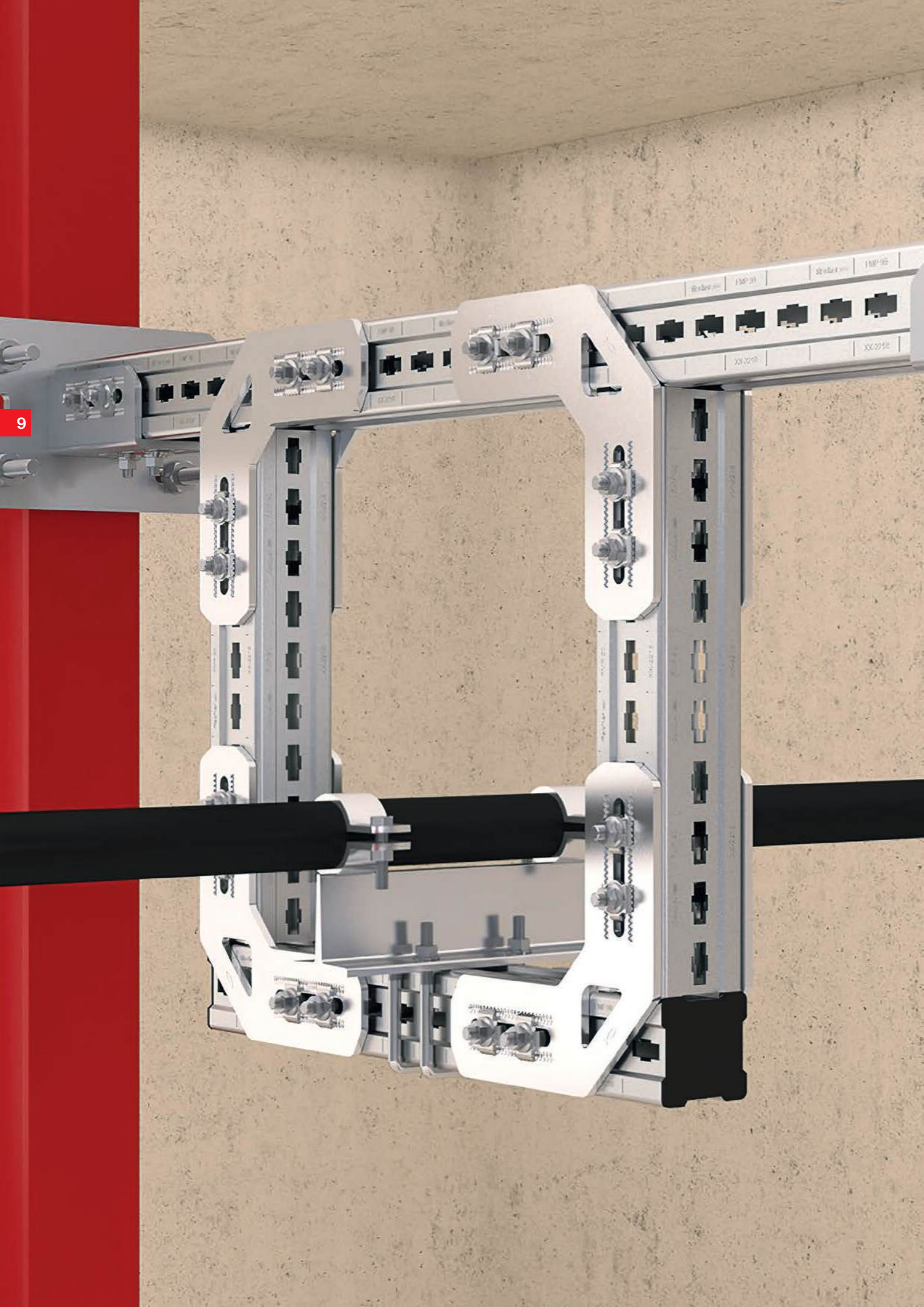
FBSH Welding Holder



FBSH Screw Holder

## Technical data

Item	Item no.	Description	Sales unit [pcs]
Label Holder Universal FBSH	575605	For pipes from 3/8" to 6"	25
Label Holder Welding holder FBSH	575606	For welding onto black pipes (up to 80 mm insulation thickness)	25
Label Holder Screw holder FBSH	575607	For screwing onto insulation for example, or mounting to FUS channel with FCN Clix S M8	25
Label Holder Plastic cover FBSH	575608	Plastic cover, replacement item	25
Label Holder Shield FBSH	575609	Plastic sign, white, 100 x 50 mm, for printing and sticking	25
LBV 12	079549	-	10



# 9

## Massive channel system FMS

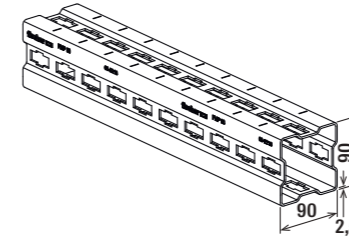
Massive profile FMP	326		System connector FMA-FUS	365	
Channel connector FMPC	331		Connecting element FMUF	367	
Cantilever FMC	333		Fixed point U-bolt FMFS UB	369	
End cap FMEC	336		Pipe shoe sliding element FMFS	371	
Hammer-head push connector FMHB	337		Fixed point FMFS S and M	373	
Internal thread connector FMHI	339		Pipe shoes FMPS	375	
Transportation connector FMTC 90	341		Massive pipe clamp FMFSC	379	
Connecting element FMCE	343		Massive U-bolt FMPSU	381	
Connecting element FMCE-L	345		Self-adhesive inlay FESK-EPDM	383	
Saddle flange FMSF	347		Self-adhesive inlay FESK-Silicone	384	
Base plate FMSF BP	350		Self-adhesive inlay FESK-Glass fibre	385	
Angle bracket FMASF 90	351				
Variable bracket FMVB	353				
Beam clamp FMBC	355				
Beam clamp FMBC M12 and M16	357				
Flat fitting FMFF 90°	359				
Mounting angle FMA 3 and FMA 4	361				
Mounting angle FMA	363				

# Massive profile FMP

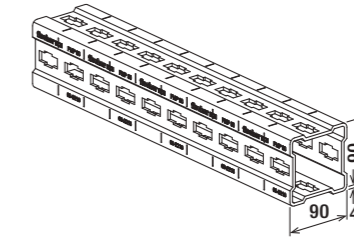
The efficient fixing solution for heavy-duty installations.



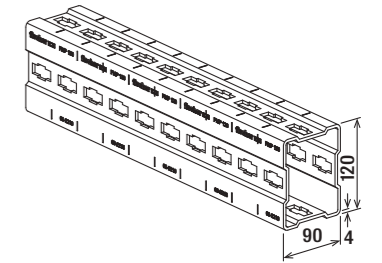
Frame construction



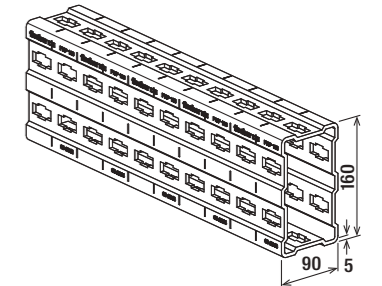
FMP 90/2.5



FMP 90



FMP 120



FMP 160

## Applications

- Secure fastening of heavy duty pipelines.
- Safe construction of solid supporting structures.
- For indoor and outdoor application.

## Advantages

- The clearly arranged product range of profiles and construction elements enables on-site assembly without prefabrication and thus considerably reduces costs and time.
- The fischer massive profiles can be processed exclusively by cutting at right angles, thus reducing waste and material costs.
- The construction with the fischer massive channel system FMS also generates a fixing basis for dynamic loads and makes the system universally applicable.
- The hot-dip galvanised product range guarantees on-site processing without subsequent coating speeding the assembly process sustainably.
- The thick coating of the hot-dip galvanised version is suitable for outdoor installations and in corrosive environments.
- The stamped scaling simplifies the cutting to length of the massive profile FMP and ensures the correct installation of the construction elements.

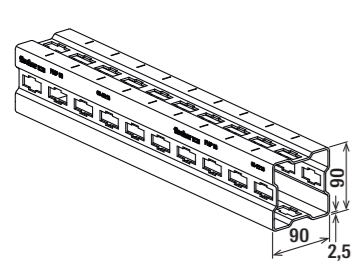
## Properties

- Material: steel S355MC (material no. 1.0976) acc. to DIN EN 10149-2
- Zinc plating: hot-dip galvanised

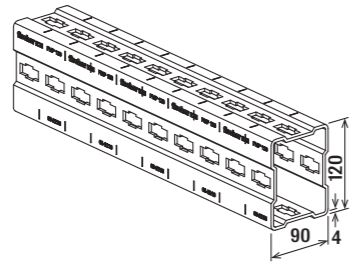
## Technical data

Item	Item no.	Length	Width	Height	Profile weight	Channel cross section	Thickness	Sales unit
		L [mm]	B [mm]	H [mm]				
FMP 90/2.5 - 3 m	560562 <sup>1)</sup>	3,000	90	90	6.33	7.18	2.5	1
FMP 90/2.5 - 6 m	560563	6,000	90	90	6.33	7.18	2.5	1
FMP 90 - 3 m	547795 <sup>1)</sup>	3,000	90	90	9.68	10.97	4.0	1
FMP 90 - 6 m	547796	6,000	90	90	9.68	10.97	4.0	1
FMP 120 - 3 m	547797 <sup>1)</sup>	3,000	90	120	11.85	13.37	4.0	1
FMP 120 - 6 m	547798	6,000	90	120	11.85	13.37	4.0	1
FMP 160 - 6 m	547799	6,000	90	160	16.86	18.91	5.0	1
FMP 160 - 8 m	547800 <sup>1)</sup>	8,000	90	160	16.86	18.91	5.0	1

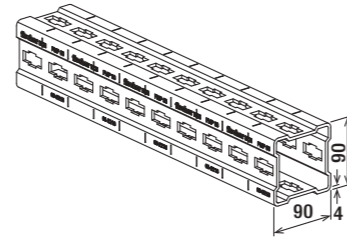
<sup>1)</sup> Delivery time on request.



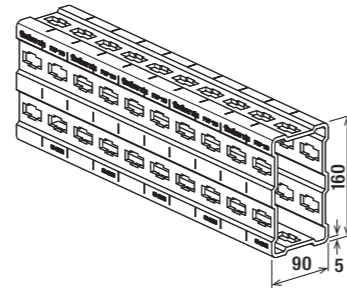
FMP 90/2.5



FMP 120



FMP 90



FMP 160

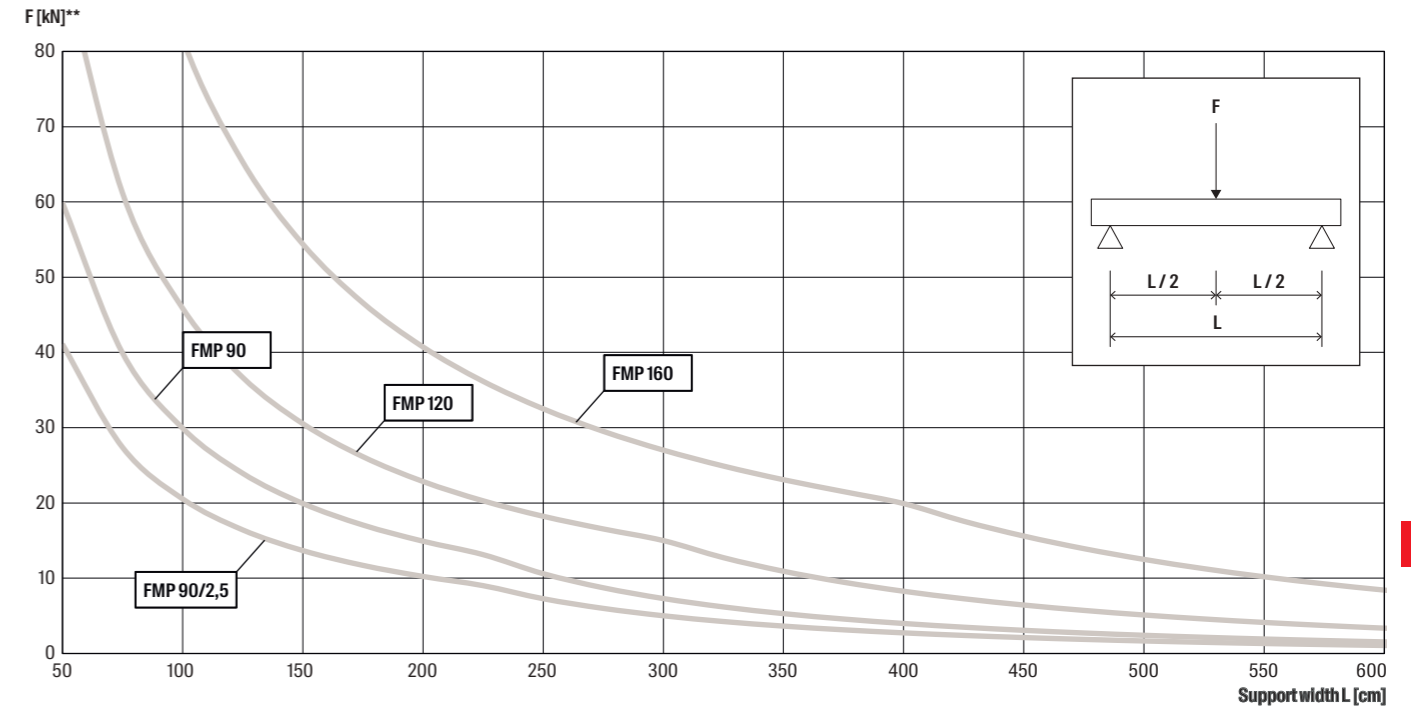
Loads

Item	Item no.	Yield strength $f_{yk}$ [kN/cm <sup>2</sup> ]	Rec. tensile stress $\sigma_{rec}^*$ [kN/cm <sup>2</sup> ]	Rec. shear stress $\tau_{rec}^*$ [kN/cm <sup>2</sup> ]	Moment of inertia $I_y$ [cm <sup>4</sup> ]	Moment of inertia $I_z$ [cm <sup>4</sup> ]	Section modulus $W_y$ [cm <sup>3</sup> ]	Section modulus $W_z$ [cm <sup>3</sup> ]	Radius of gyration $i_y$ [cm]	Radius of gyration $i_z$ [cm]	Torsional moment of inertia $I_t$ [cm <sup>4</sup> ]	Torsional moment of resistance $W_t$ [cm <sup>3</sup> ]	Sales unit [pcs]
FMP 90/2.5 - 3 m	560562 <sup>1)</sup>	35.5	25.36	14.64	91.28	91.28	20.28	20.28	3.57	3.57	131.71	34.45	1
FMP 90/2.5 - 6 m	560563	35.5	25.36	14.64	91.28	91.28	20.28	20.28	3.57	3.57	131.71	34.45	1
FMP 90 - 3 m	547795 <sup>1)</sup>	35.5	25.36	14.64	133.07	133.07	29.57	29.57	3.48	3.48	198.86	52.55	1
FMP 90 - 6 m	547796	35.5	25.36	14.64	133.07	133.07	29.57	29.57	3.48	3.48	198.86	52.55	1
FMP 120 - 3 m	547797 <sup>1)</sup>	35.5	25.36	14.64	271.97	177.46	45.33	39.44	4.51	3.64	328.80	73.19	1
FMP 120 - 6 m	547798	35.5	25.36	14.64	271.97	177.46	45.33	39.44	4.51	3.64	328.80	73.19	1
FMP 160 - 6 m	547799	35.5	25.36	14.64	645.39	247.28	80.67	54.94	5.84	3.62	583.59	119.31	1
FMP 160 - 8 m	547800 <sup>1)</sup>	35.5	25.36	14.64	645.39	247.28	80.67	54.94	5.84	3.62	583.59	119.31	1

<sup>1)</sup> Delivery time on request.

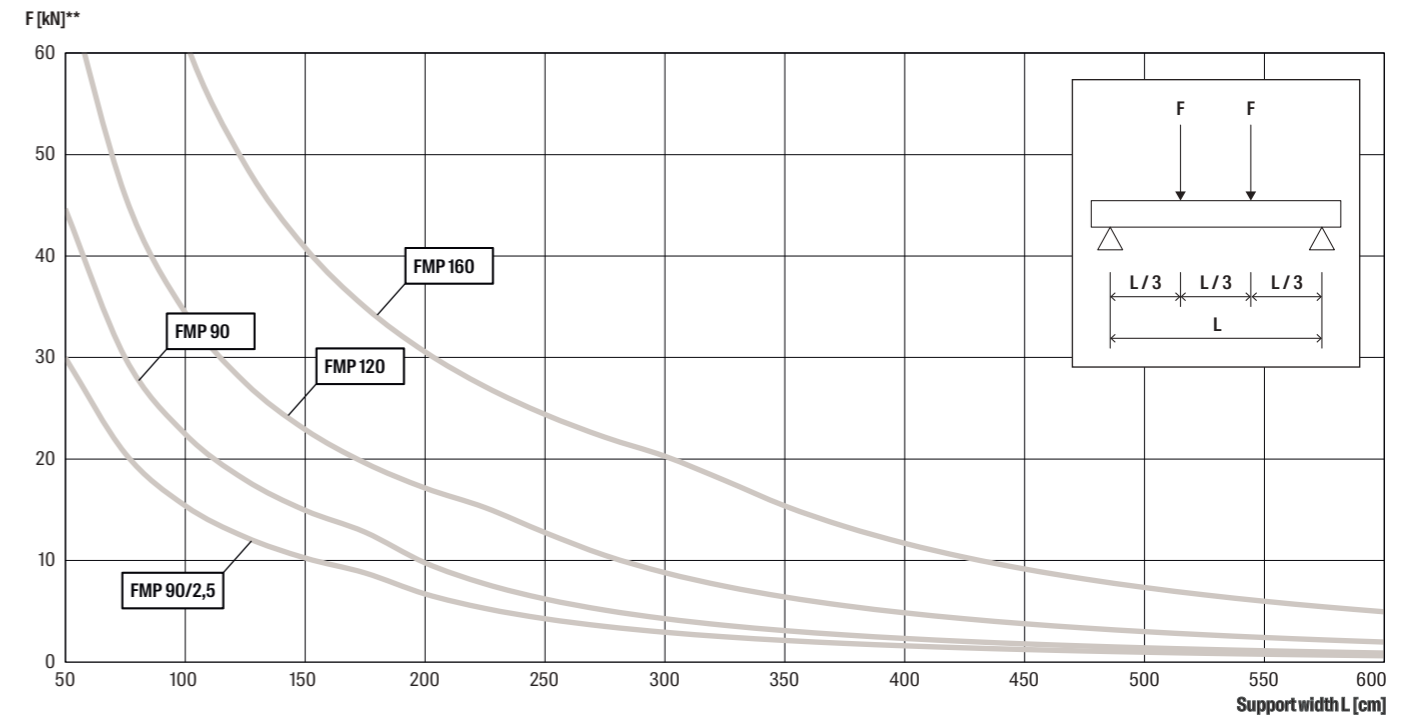
The recommended stress is calculated acc. EN 1993;  $\sigma_{rec} = f_{yk} / (\gamma_L \cdot \gamma_{M0})$  with  $\gamma_L = 1.4$  and  $\gamma_{M0} = 1.0$ .

Simply supported beam with single load at L/2



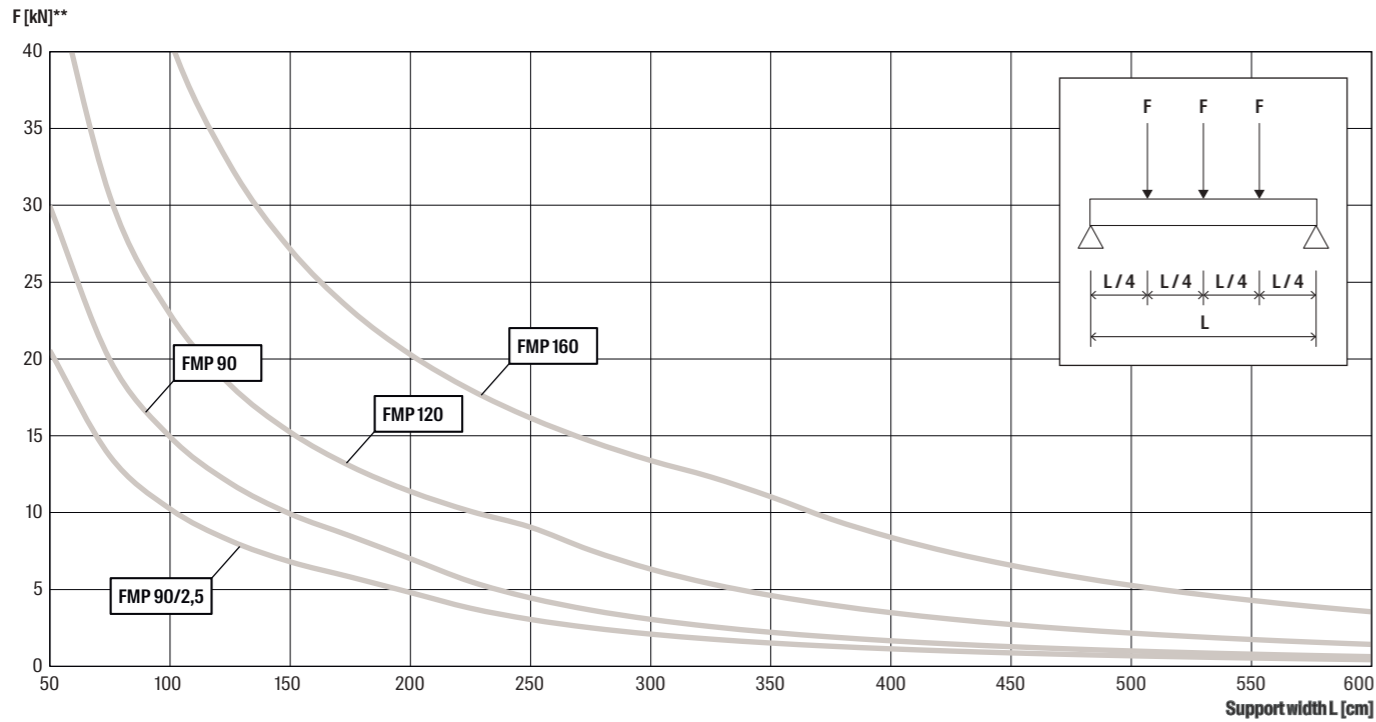
\*\* The permissible stress is calculated acc. EN 1993;  $\sigma_{rec} = f_{yk} / (\gamma_L \cdot \gamma_{M0})$  with  $\gamma_L = 1.4$  and  $\gamma_{M0} = 1.0$ . Lower value of permissible stress (shear, bending or combined) or max. deflection (L/200) is decisive

Simply supported beam with two single loads at L/3



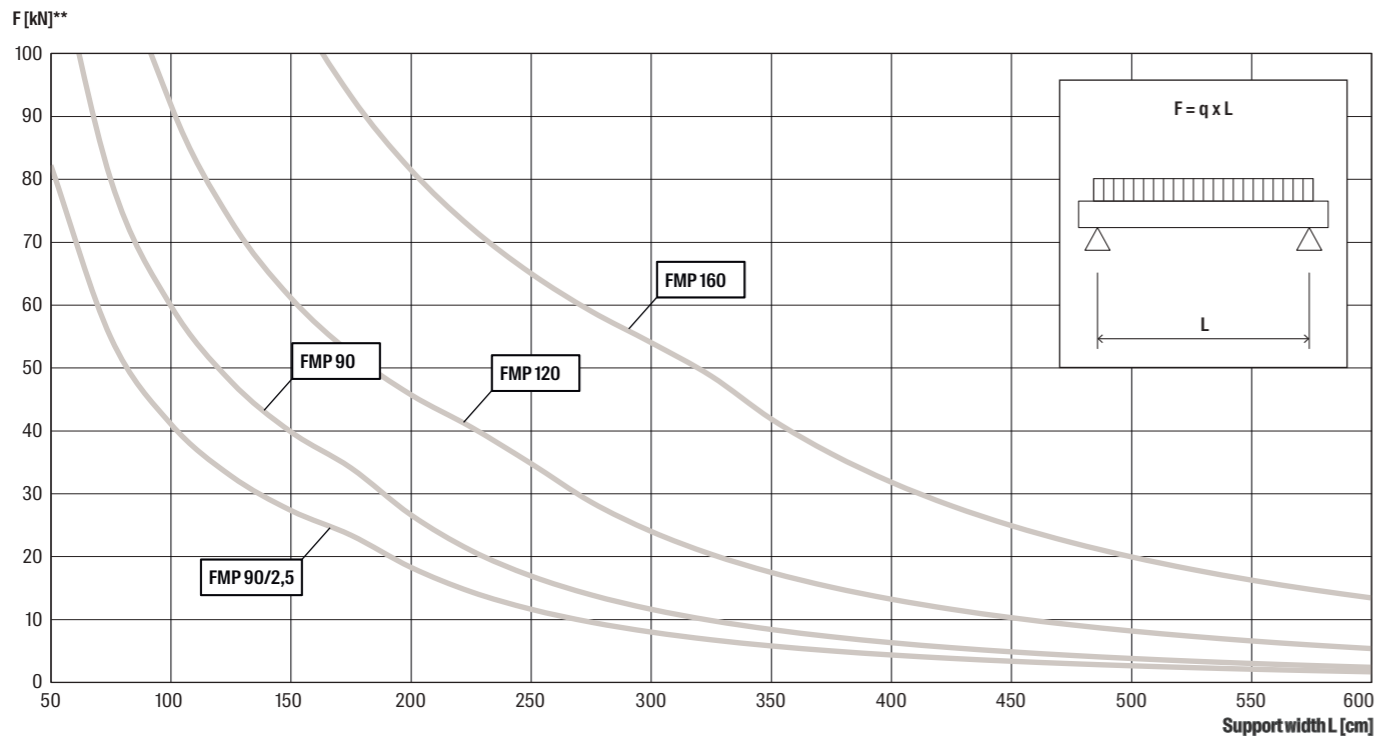
\*\* The permissible stress is calculated acc. EN 1993;  $\sigma_{rec} = f_{yk} / (\gamma_L \cdot \gamma_{M0})$  with  $\gamma_L = 1.4$  and  $\gamma_{M0} = 1.0$ . Lower value of permissible stress (shear, bending or combined) or max. deflection (L/200) is decisive

Simply supported beam with three single loads at L/4



\*\* The permissible stress is calculated acc. EN 1993;  $\sigma_{rec} = f_{yk} / (\gamma_L \cdot \gamma_{M0})$  with  $\gamma_L = 1,4$  and  $\gamma_{M0} = 1,0$ . Lower value of permissible stress (shear, bending or combined) or max. deflection ( $L/200$ ) is decisive

Uniformly distributed load over the span  $F_{rec} = q_{rec} \times L$



\*\* The permissible stress is calculated acc. EN 1993;  $\sigma_{rec} = f_{yk} / (\gamma_L \cdot \gamma_{M0})$  with  $\gamma_L = 1,4$  and  $\gamma_{M0} = 1,0$ . Lower value of permissible stress (shear, bending or combined) or max. deflection ( $L/200$ ) is decisive

# Channel connector FMPC

Optimum connection and fastening of FMP massive profiles.



Profil connection to steel structure

## Applications

- Connecting and aligning massive profiles.
- FMPC usable for FMP 90/2,5.
- FMPC 90, 120 and 160 usable for FMP 90, FMP 120 and FMP 160.
- For indoor and outdoor application.

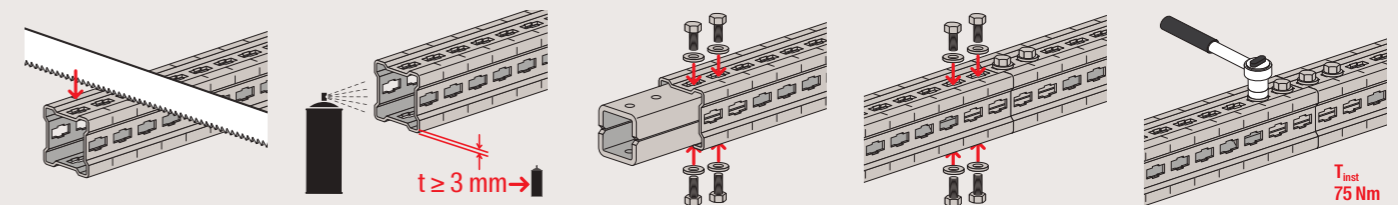
## Advantages

- The FMPC channel connector enables the connection of the FMP massive profiles for the perfect alignment of profile.
- All FMPC profile connectors enable the connection by means of simple screwing through for a fast and clean mounting.
- FMPC profile connectors allow a stiff connection of profiles and high load possibilities.

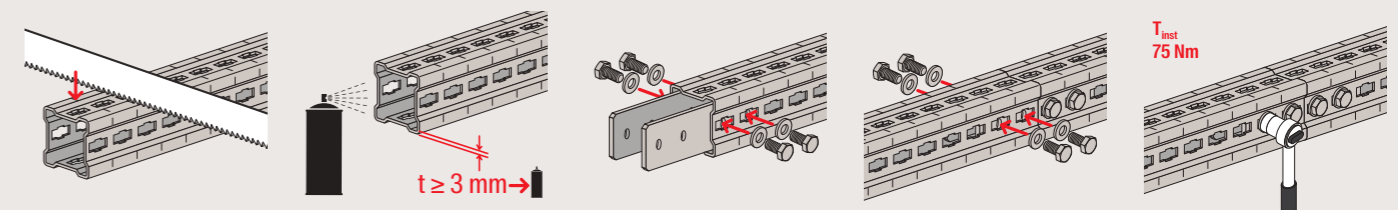
## Properties

- Material FMPC: steel S420MC (material no. 1.0980) acc. to DIN EN 10149-2
- Material FMPC 90, 120, 160: steel S355JR (material no. 1.0045) acc. to EN 10025-2
- Zinc plating: hot-dip galvanised acc. to DIN EN ISO 1461
- Material screw: steel grade 8.8

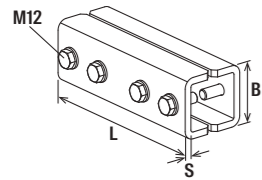
## Installation FMPC



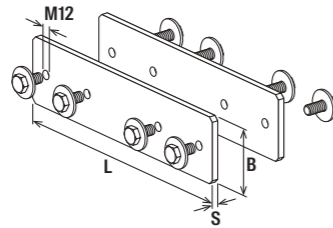
## Installation FMPC 90/120/160



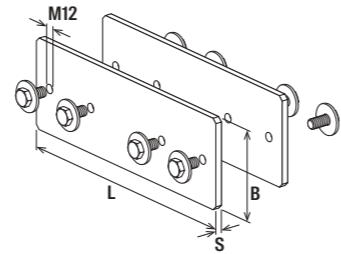
\* For optimum protection, we always recommend using fischer zinc sprays (FTC-ZS or FTC-ZA). This is essential for profiles with a thickness of  $\geq 3 \text{ mm}$ .



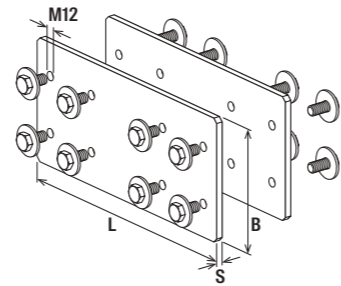
FMPC



FMPC 90



FMPC 120



FMPC 160

Technical data

Item	Item no.	Length L [mm]	Width B [mm]	Thickness S [mm]	For profile	Sales unit [pcs]
FMPC	547801	220	72	8.0	FMP 90/2.5	2
FMPC 90	554236	320	81	8.0	FMP 90/4.0	5
FMPC 120	554237	320	111	8.0	FMP 120/4.0	2
FMPC 160	554238	320	150	8.0	FMP 160/5.0	2

# Cantilever FMC

Mounting profiles with welded base plate for fastening heavy duty pipelines.



Profile traverse to steel structure



Supported cantilever

Applications

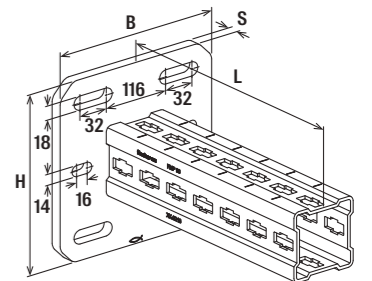
- Simple and safe fixing of heavy duty pipelines along the wall.
- For indoor and outdoor application.

Advantages

- The graduated length assortment of the FMC cantilever arms allows an optimal adaptation to the respective application.
- The stable base plate of the cantilever provides a secure hold for a load-bearing construction.
- The completely hot-dip galvanised product range guarantees on-site processing without subsequent coating and simplifies and accelerates the assembly process sustainably.

Properties

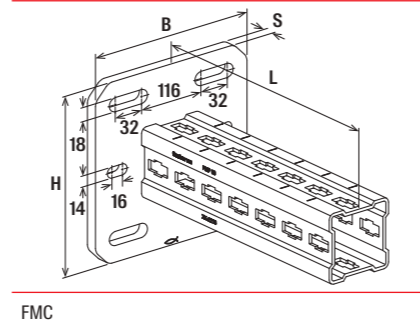
- Material base plate: steel S235JR (material no. 1.0038) acc. to DIN EN 10025-2
- Material profile: steel S355MC (material no. 1.0976) acc. to DIN EN 10149-2
- Zinc plating: hot-dip galvanised



FMC

Technical data

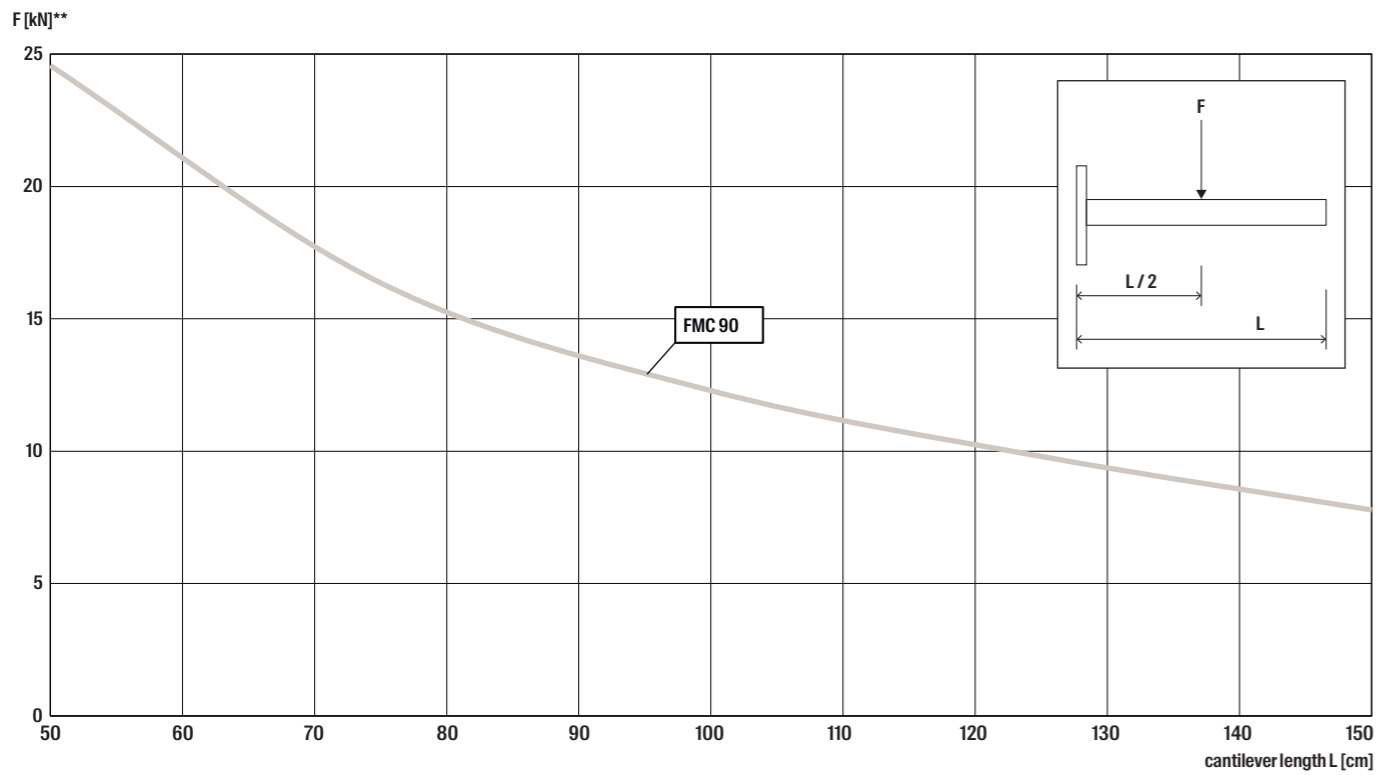
Item	Item no.	Length L [mm]	Width B [mm]	Height H [mm]	Thickness S [mm]	Sales unit [pcs]
FMC 90 - 500	547802	500	230	230	15.0	1
FMC 90 - 750	547803	750	230	230	15.0	1
FMC 90 - 1000	547804	1,000	230	230	15.0	1
FMC 90 - 1500	547805	1,500	230	230	15.0	1



Loads

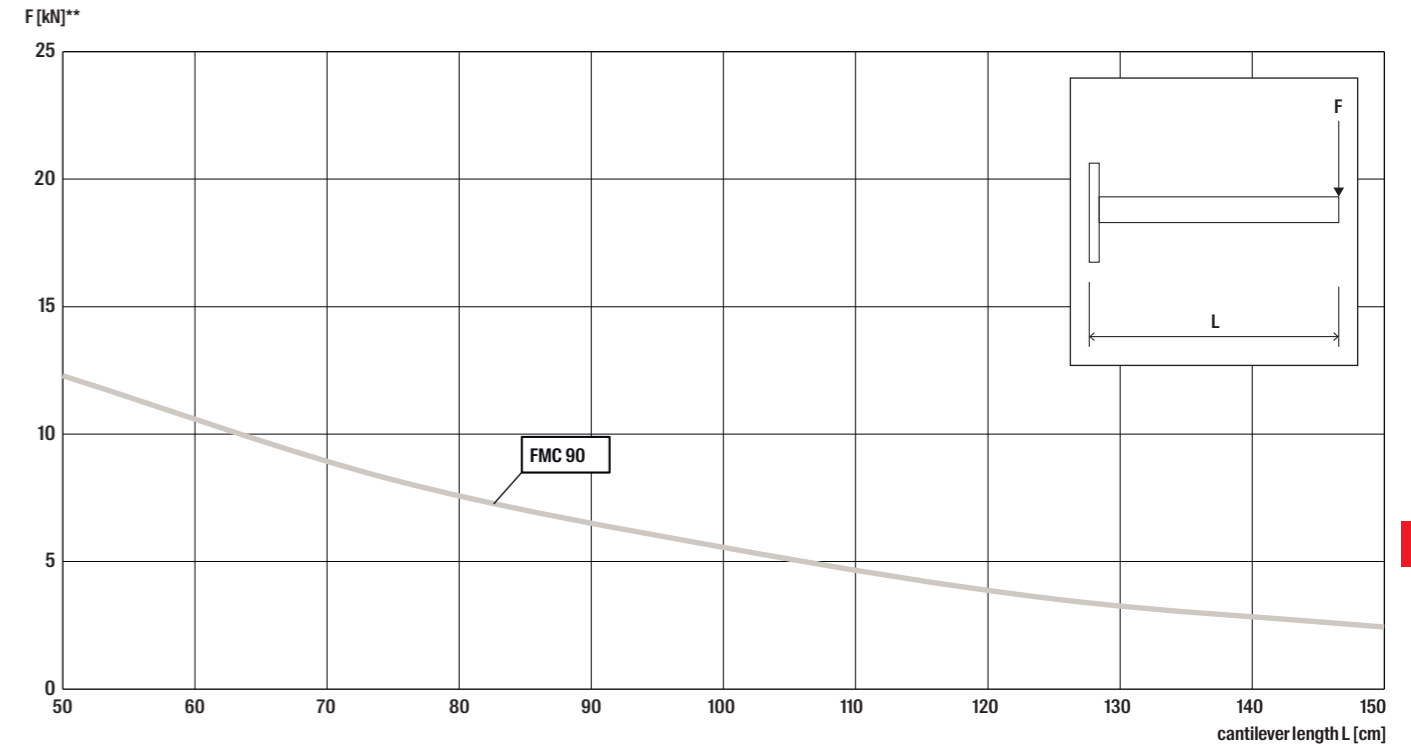
Item	Item no.	Max. recommended static load load case 1 $F_{rec}$ [kN]	Max. recommended static load load case 2 $F_{rec}$ [kN]	Max. recommended static load load case 3 $F_{rec}$ [kN]	Sales unit [pcs]
FMC 90 - 500	547802	24.60	12.30	24.60	1
FMC 90 - 750	547803	16.40	8.20	16.40	1
FMC 90 - 1000	547804	12.30	5.60	12.30	1
FMC 90 - 1500	547805	7.80	2.40	7.80	1

Load case 1



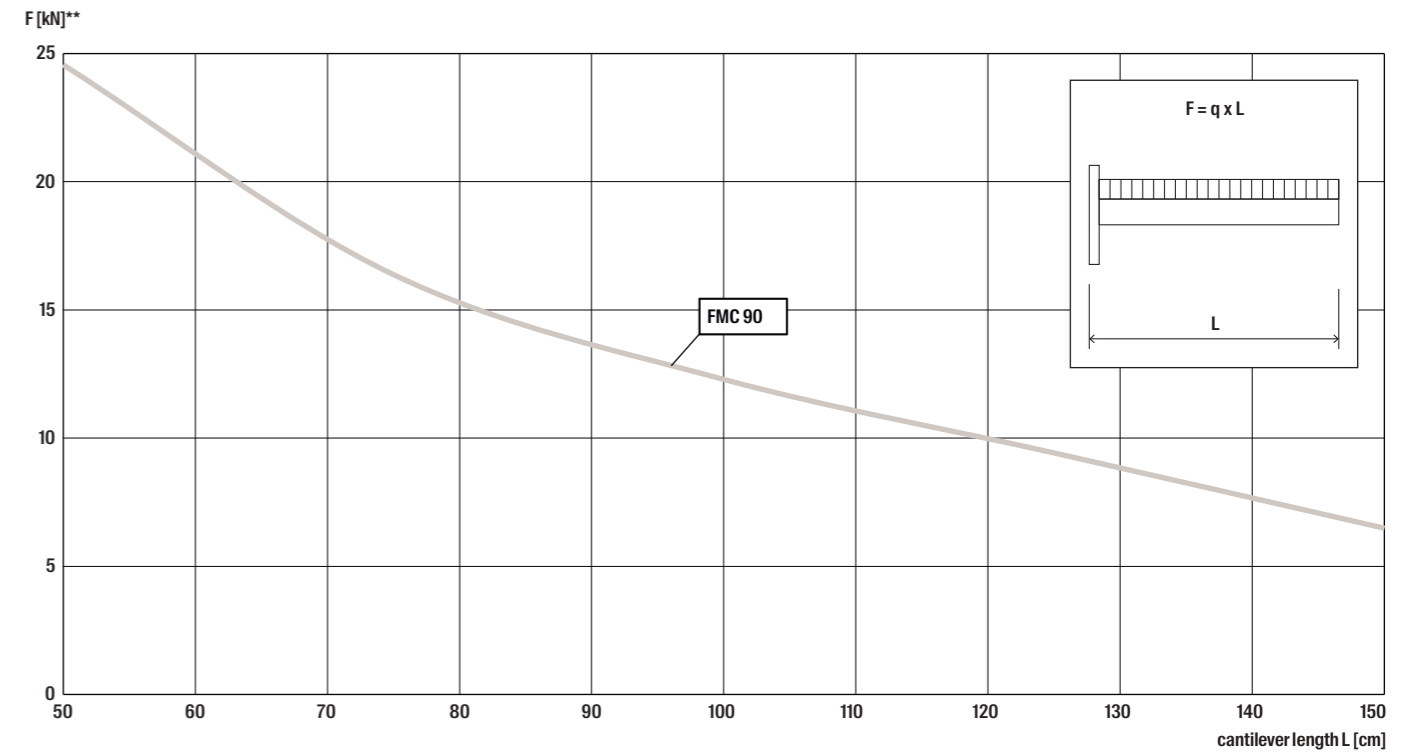
\*\* The permissible stress is calculated acc. EN 1993;  $\sigma_{rec} = f_{yk} / (\gamma_L \cdot \gamma_{MD})$  with  $\gamma_L = 1.4$  and  $\gamma_{MD} = 1.0$ . Lower value of permissible stress (shear, bending or combined) or max. deflection (L/150) is decisive

Load case 2



\*\* The permissible stress is calculated acc. EN 1993;  $\sigma_{rec} = f_{yk} / (\gamma_L \cdot \gamma_{MD})$  with  $\gamma_L = 1.4$  and  $\gamma_{MD} = 1.0$ . Lower value of permissible stress (shear, bending or combined) or max. deflection (L/150) is decisive

Load case 3



\*\* The permissible stress is calculated acc. EN 1993;  $\sigma_{rec} = f_{yk} / (\gamma_L \cdot \gamma_{MD})$  with  $\gamma_L = 1.4$  and  $\gamma_{MD} = 1.0$ . Lower value of permissible stress (shear, bending or combined) or max. deflection (L/150) is decisive

# End cap FMEC

The clip-on and accurately shaped end for the mounting profile FMP.



U-rack construction with flat fittings

## Applications

- Closing of profile end.

## Advantages

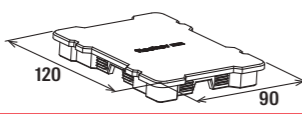
- Suitable for FMP 90, 120 and 160 mounting profiles and cantilever arms FMC.

## Properties

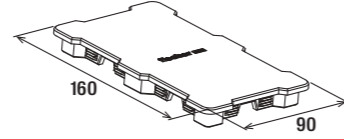
- Material: PP polypropylene, colour black



FMEC 90



FMEC 120



FMEC 160

## Technical data

Item	Item no.	For profile	Sales unit [pcs]
FMEC 90	547806	FMP 90	100
FMEC 120	547807	FMP 120	60
FMEC 160	547808	FMP 160	40

# Hammer-head push connector FMHB

Universal connector for FMP massive profiles and construction elements.



U-rack construction

## Applications

- Connecting construction elements and FMP profiles by means of plug-in connectors.
- Fastening of cables by means of threaded rods or threaded pins to the FMP profiles.
- For indoor and outdoor application.

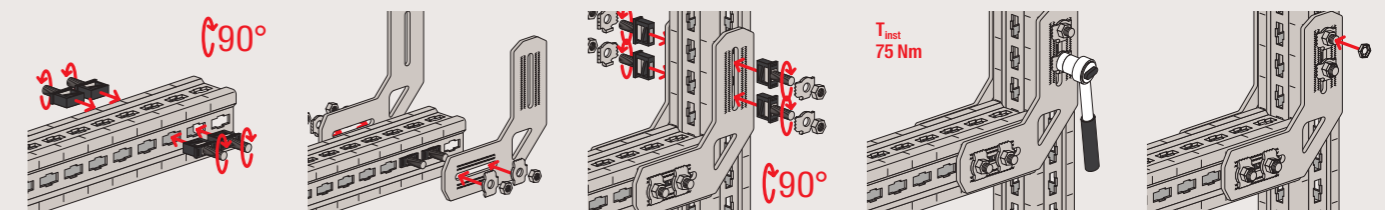
## Advantages

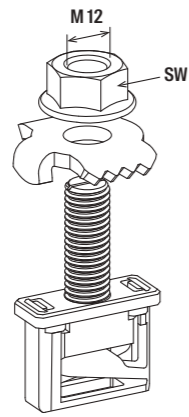
- The unique hammer head push connector allows easy modification of the construction and thus ensures fast design changes.
- The special design of the hammer-head push connector allows simple retrofitting to existing structures.
- The flexible hammer head push connector in combination with the solid construction elements allow easy adjustment during installation and make the alignment of a pipeline route simple and quick.
- The FMHB hammer head push connector as a prefabricated connecting element enables safe and error-free assembly of the construction elements.

## Properties

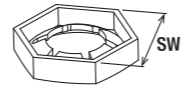
- Material: steel S235JR (material no. 1.0038) acc. to DIN EN 10025-2
- Zinc plating: hot-dip galvanised, acc. to DIN EN ISO 1461
- Material for hammer-head bolt: steel 8.8, similar to 1.0503 C45
- Material plastic cage: polypropylene PP, colour black
- Material safety nut: GB/T 805-1988 acc. to DIN 7967

## Installation FMHB





FMHB



FMSB MU M12

Technical data

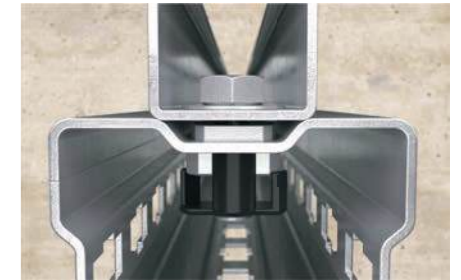
Item	Item no.	Thread M	Width across nut SW [mm]	Sales unit [pcs]
FMHB	547809	M12	18	100
FMSB MU M12	547810	M12	19	100

# Internal thread connector FMHI

The internal thread connector is the connector for all external thread elements on the FMP profiles.



Installation of pipe clamps



FUS channel connection

## Applications

- Connecting construction elements and FMP profiles by means of plug-in connectors.
- Fastening of cables by means of threaded rods or threaded pins to the FMP profiles.
- For indoor and outdoor application.

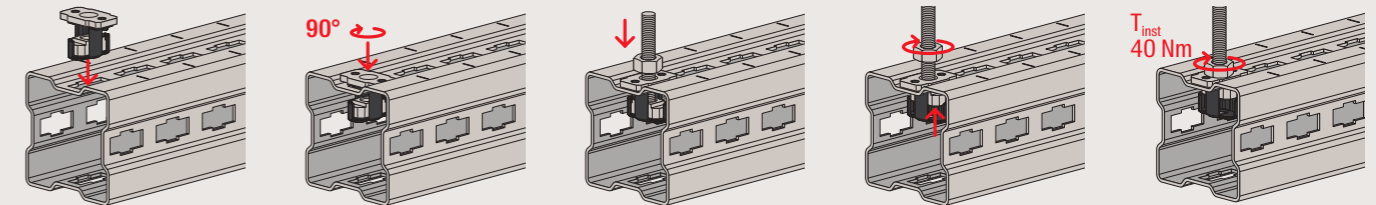
## Advantages

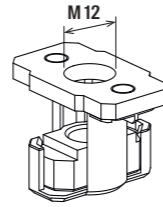
- The unique hammerhead internal thread connector makes it easy to connect different elements with base plates or FUS channels using an M12 screw.
- The special design of the hammerhead internal thread connector enables retrofitting on existing superstructures made of FMP mounting profiles and permanently simplifies the attachment of brackets and pipe clamps.
- The flexible hammerhead internal thread connector additionally enables through-hole assembly by a screw in M12 with various construction elements.

## Properties

- Material of the plate: steel S355MC (material no. 1.0037) acc. to DIN EN 10149-2
- Zinc plating: hot-dip galvanised
- Material for hammer-head bolt: steel 8.8, similar to 1.0503 C45
- Material plastic cage: polypropylene PP, colour black

## Installation FMHI





FMHI

### Technical data

Item	Item no.	Thread A	Max. recom. static load (centr. tension) $N_{rec}$ [kN]	Installation torque $T_{inst}$ [Nm]	Sales unit [pcs]
FMHI M12	563108	M12	10.00	40	100

# Transportation connector FMTC 90

The reusable connector for the transport of FMP mounting profiles.



Transportation of profile structures

### Applications

- Temporary use for the transportation of profile structures.
- For indoor and outdoor application.

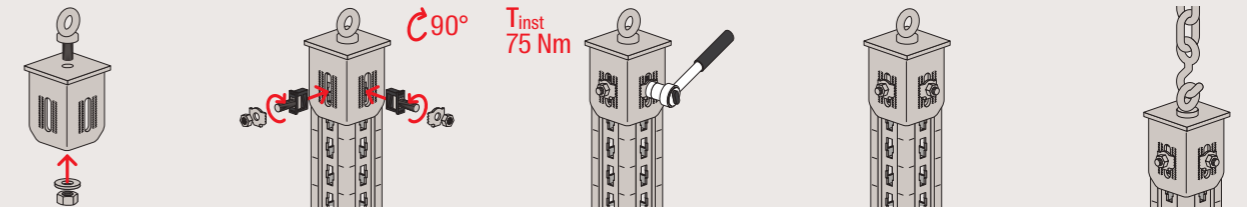
### Advantages

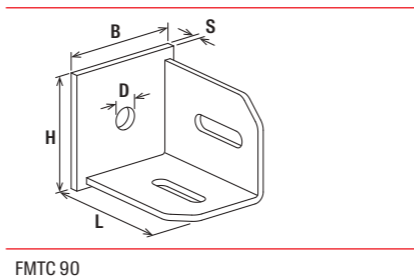
- The FMTC 90 transportation connector can be easily and securely mounted on the ends of the FMP 90 massive profile using two FMHB hammer-head push connectors and can also be dismantled again.
- The opening in the cover plate allows connection with threaded bolts or with eyebolts and nuts  $\leq \varnothing 21$  mm as a mounting for transporting pre-assembled frame constructions.
- The robust construction of the FMTC 90 ensures long-lasting reusability as a transportation connector.

### Properties

- Base plate: steel S355 (material no. 1.0976) acc. to DIN EN 10149-2
- Profile mount: steel S235JR (material no. 1.0038) acc. to DIN EN 10025-2
- Zinc plating: hot-dip galvanised acc. to DIN EN ISO 1461

### FMTC 90



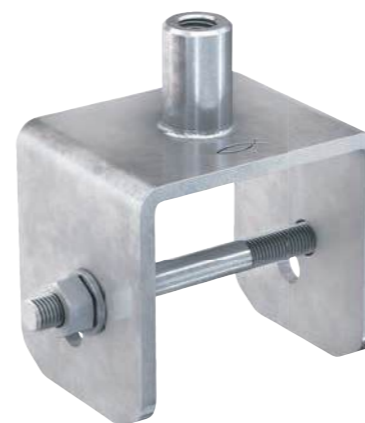


Technical data

Item	Item no.	Length L [mm]	Width B [mm]	Height H [mm]	Thickness S [mm]	Hole- $\phi$ D [mm]	Sales unit [pcs]
FMTC 90	568825	110	110	130	8.0	21	2

# Connecting element FMCE

Tailor-made fixing massive profiles FMP.



Pipe clamp connection to profile

### Applications

- Fixing of pipes using threaded rods.
- For indoor and outdoor application.

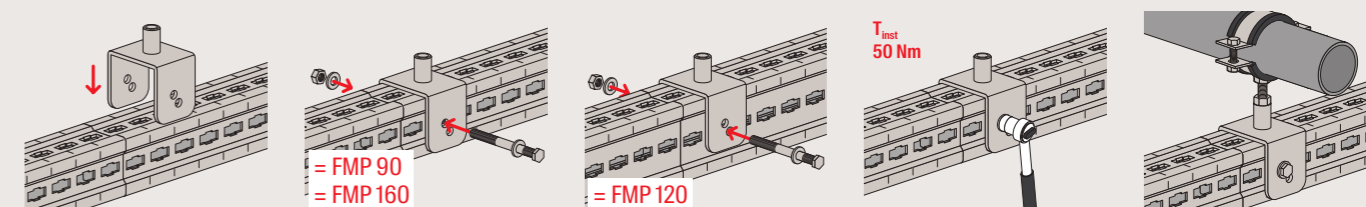
### Advantages

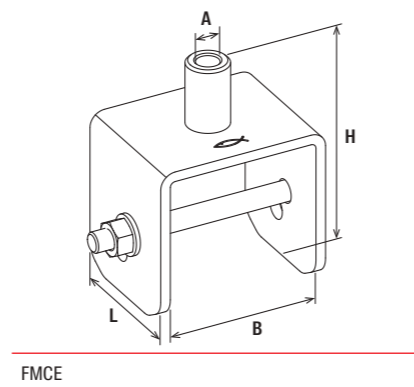
- The U-shaped connecting elements allow an easy connection of pipe clamps.
- Supplying the connecting element as a set with the necessary screw, hexagonal nut and washer ensures error-free installation.

### Properties

- Material: steel S235JR (material no. 1.0038) acc. to DIN EN 10025-2
- Zinc plating: hot-dip galvanised acc. to DIN EN ISO 1461
- Material screw: steel grade 8.8

### Installation FMCE





Technical data

Item	Item no.	Thread A	Length L [mm]	Width B [mm]	Height H [mm]	Sales unit [pcs]
FMCE M12/M16	547815	M12 / M16	80	91	134	10
FMCE 1/2"	547816	1/2"	80	91	134	10
FMCE 3/4"	547817	3/4"	80	91	134	10

# Connecting element FMCE-L

Tailor-made fixing of massive profiles FMP.



Applications

- Fixing of pipes using threaded rods or set screws.
- For indoor and outdoor application.

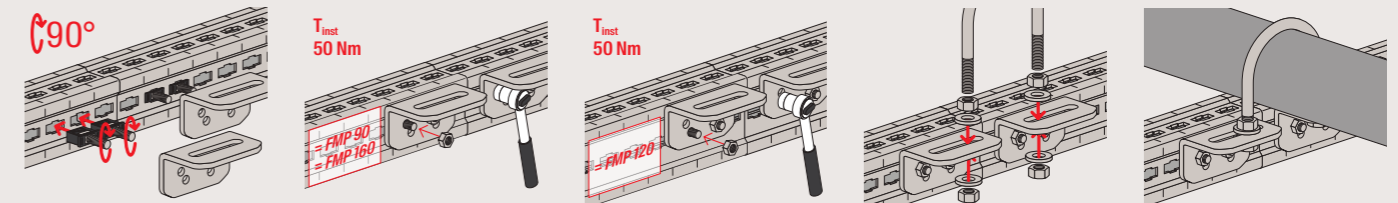
Advantages

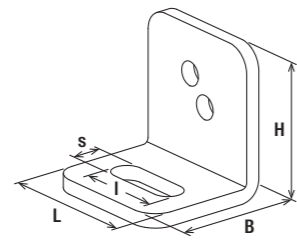
- The L-shaped connecting elements allow pipe clamps, U-bolts and elements with base plates to be easily connected.
- The L-connector FMCE-L can easily be attached to all 3 sizes of the FMP mounting profile after the FMHB hammer-head connector has been pre-positioned.

Properties

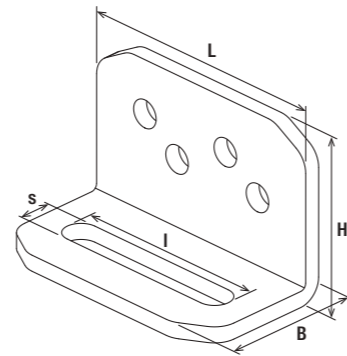
- Material: steel S235JR (material no. 1.0038) acc. to DIN EN 10025-2
- Zinc plating: hot-dip galvanised acc. to DIN EN ISO 1461

Installation FMCE-L





FMCE-L short



FMCE-L

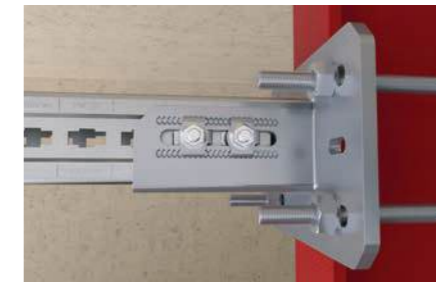
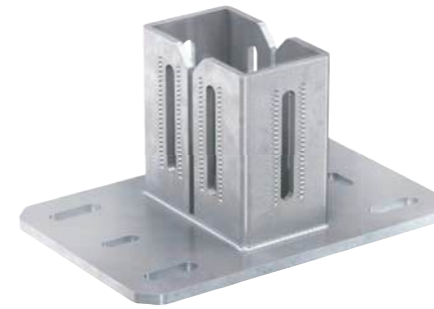
Technical data

Item	Item no.	Slot l x s [mm]	Length L [mm]	Width B [mm]	Height H [mm]	Sales unit [pcs]
FMCE-L short M12	554239	50 x 13.5	80	71	84	20
FMCE-L short M16	554240	50 x 17.5	80	71	84	20
FMCE-L short M20	554241 <sup>1)</sup>	50 x 22	80	71	84	20
FMCE-L M12	547818	100 x 13.5	130	71	84	10
FMCE-L M16	547819	100 x 17.5	130	71	84	10
FMCE-L M20	547820 <sup>1)</sup>	100 x 22	130	71	84	10

<sup>1)</sup> Delivery time on request.

# Saddle flange FMSF

Optimum connection and fastening of FMP massive profiles.



U-rack at profile traverse

## Applications

- For solid connections between the massive profile and building structures.
- For indoor and outdoor application.

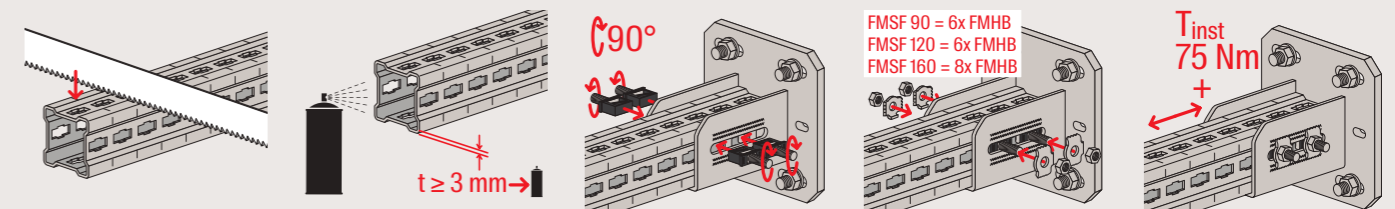
## Advantages

- The design of the saddle flange FMSF enables fast and secure mounting by fitting inside the profile.
- The clever design and dimensions of the base plate of the FMSF saddle flange offers the optimum load level depending on the construction and ensures a secure hold.

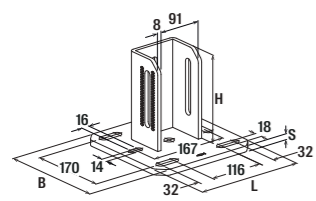
## Properties

- Material: steel S235JR (material no. 1.0038) acc. to DIN EN 10025-2
- Zinc plating: hot-dip galvanised acc. to DIN EN ISO 1461

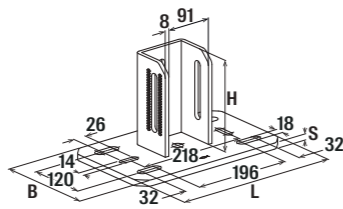
## Installation FMSF



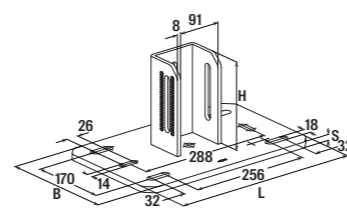
\* For optimum protection, we always recommend using fischer zinc sprays (FTC-ZS or FTC-ZA). This is essential for profiles with a thickness of ≥ 3 mm.



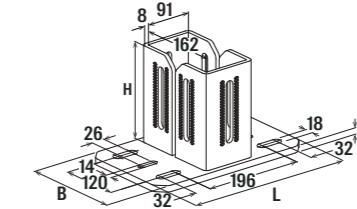
FMSF 90S



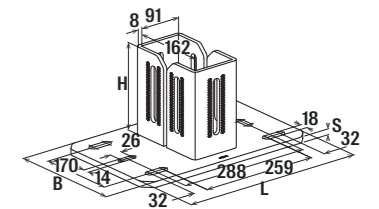
FMSF 90M



FMSF 90L



FMSF 160M



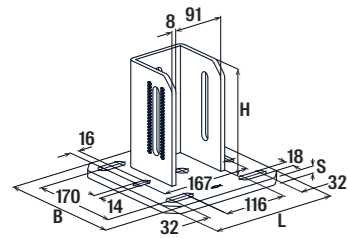
FMSF 160L

Technical data

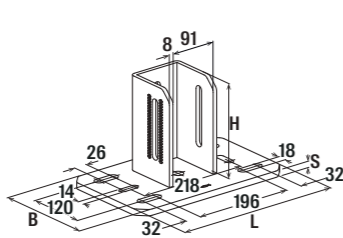
Item	Item no.	For profile	For steel beam width [mm]	Length L [mm]	Width B [mm]	Height H [mm]	Thickness S [mm]	Sales unit [pcs]
FMSF 90S	547821	FMP 90	100 - 160	230	230	180	12.0	1
FMSF 90M	547822	FMP 90	180 - 240	330	200	180	12.0	1
FMSF 90L	547823	FMP 90	240 - 300	400	250	180	12.0	1
FMSF 120S	547824	FMP 120	100 - 160	230	230	180	12.0	1
FMSF 120M	547825	FMP 120	180 - 240	330	200	180	12.0	1
FMSF 120L	547826	FMP 120	240 - 300	400	250	180	12.0	1
FMSF 160M	547827	FMP 160	180 - 240	330	200	180	12.0	1
FMSF 160L	547828	FMP 160	240 - 300	400	250	180	12.0	1

Technical data

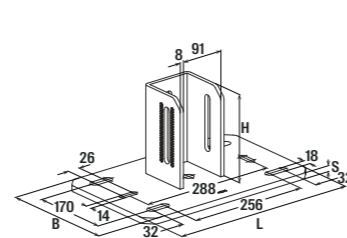
Item	Item no.	For profile	For steel beam width [mm]	Length L [mm]	Width B [mm]	Height H [mm]	Thickness S [mm]	Sales unit [pcs]
FMSF 160M	547827	FMP 160	180 - 240	330	200	180	12.0	1
FMSF 160L	547828	FMP 160	240 - 300	400	250	180	12.0	1
FMSF 120S	547824	FMP 120	100 - 160	230	230	180	12.0	1
FMSF 120M	547825	FMP 120	180 - 240	330	200	180	12.0	1
FMSF 120L	547826	FMP 120	240 - 300	400	250	180	12.0	1
FMSF 90S	547821	FMP 90	100 - 160	230	230	180	12.0	1
FMSF 90M	547822	FMP 90	180 - 240	330	200	180	12.0	1
FMSF 90L	547823	FMP 90	240 - 300	400	250	180	12.0	1



FMSF 120S



FMSF 120M



FMSF 120L

Technical data

Item	Item no.	For profile	For steel beam width [mm]	Length L [mm]	Width B [mm]	Height H [mm]	Thickness S [mm]	Sales unit [pcs]
FMSF 120S	547824	FMP 120	100 - 160	230	230	180	12.0	1
FMSF 120M	547825	FMP 120	180 - 240	330	200	180	12.0	1
FMSF 120L	547826	FMP 120	240 - 300	400	250	180	12.0	1
FMSF 160M	547827	FMP 160	180 - 240	330	200	180	12.0	1
FMSF 160L	547828	FMP 160	240 - 300	400	250	180	12.0	1
FMSF 90S	547821	FMP 90	100 - 160	230	230	180	12.0	1
FMSF 90M	547822	FMP 90	180 - 240	330	200	180	12.0	1
FMSF 90L	547823	FMP 90	240 - 300	400	250	180	12.0	1

# Base plate FMSF BP

Optimum connection and fastening saddle flanges and cantilevers to steel- and concrete beams.



Connection to steel support

# Angle bracket FMASF 90

The strong connection of FMP massive profiles for frame racks.



Profile structures

## Applications

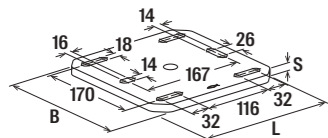
- For solid connections between the massive profile and building structures.
- For indoor and outdoor application.

## Advantages

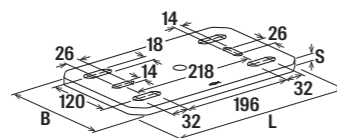
- The stable design and size graduations of the FMSF BP base plates offer optimum fixing ensuring and secure hold.
- The FMSF BP base plate is identical in construction to the base plates of the FMSF saddle flanges and enables simple connection by means of threaded rods for secure mounting on steel beams.

## Properties

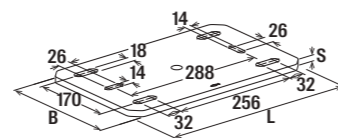
- Material: steel S235JR (material no. 1.0038) acc. to DIN EN 10025-2
- Zinc plating: hot-dip galvanised



FMSF BP S



FMSF BP M



FMSF BP L

## Technical data

Item	Item no.	For steel beam width	Length	Width	Thickness	Sales unit
		[mm]	L [mm]	B [mm]	S [mm]	
FMSF BP S	547829	100 – 160	230	230	12.0	1
FMSF BP M	547830	180 – 240	330	200	12.0	1
FMSF BP L	547831	240 – 300	400	250	12.0	1

## Applications

- Construction of multidimensional profile structures.
- Constructing variable supporting structures from profiles.
- For indoor and outdoor application.

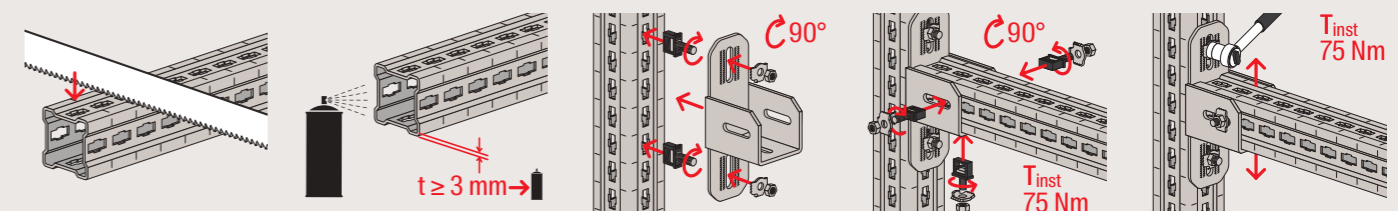
## Advantages

- The installation heights of the angle bracket FMASF 90 enable a connection matching the installation heights of the FMP 90 massive profile, thus allowing even more versatile constructions.
- The design of the angle bracket FMASF 90 with long slots and grating to match the FMHB hammer-head push connector enables optimum adjustment of the structure and simplifies the assembly process.
- The strong construction of the angle bracket FMASF 90 allows the transmission of high loads in the application as an angle or saddle flange.

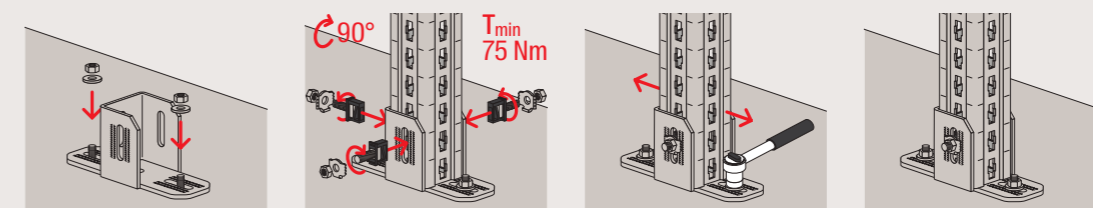
## Properties

- Base plate: steel S355 (material no. 1.0976) acc. to DIN EN 10149-2
- Profile mount: steel S235JR (material no. 1.0038) acc. to DIN EN 10025-2
- Zinc plating: hot-dip galvanised acc. to DIN EN ISO 1461

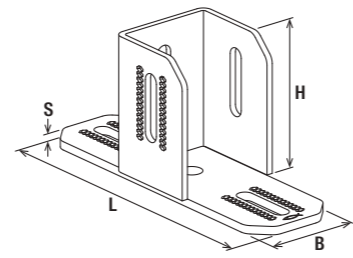
### FMASF 90 - channel connection



### FMASF 90 - floor or wall mounting



\* For optimum protection, we always recommend using fischer zinc sprays (FTC-ZS or FTC-ZA). This is essential for profiles with a thickness of  $\geq 3$  mm.



FMASF 90

Technical data

Item	Item no.	Length L [mm]	Width B [mm]	Height H [mm]	Thickness S [mm]	Sales unit [pcs]
FMASF 90	568823	300	90	130	8.0	4

# Variable bracket FMVB

Variable connection of FMP massive profiles to each other and to the substrate.



Supported cantilever

### Applications

- Constructions of FMP massive profiles at an angle of 0° to 180°.
- Mounting elements for the design of supporting structures with the FMP massive profiles.
- Element for the stable construction of connections between channels and building structures.
- For indoor and outdoor application.

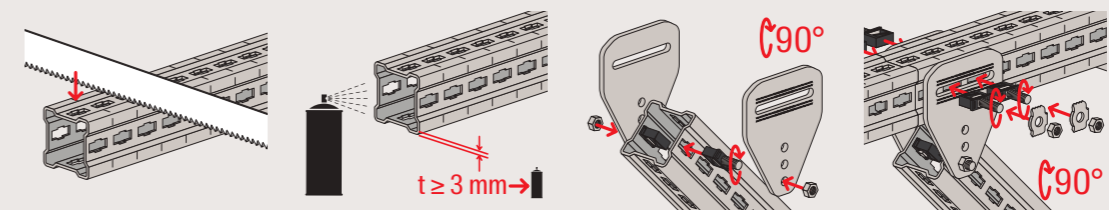
### Advantages

- The variable construction elements allow stiffening or support of the profile construction at any angle and are therefore suited for versatile use.
- The stable design and the size graduation of the FMVB base plates offer the optimum fixing option depending on the construction and ensure a secure hold.
- The FMVB variable bracket with slot and grating to accommodate the toothed plate of the FMHB hammer-head push connector allows optimum adjustment of the supported profile for simple and safe installation.
- Supplying the FMVB articles as a set with the necessary screw, hexagonal nut and washer ensures error-free installation.

### Properties

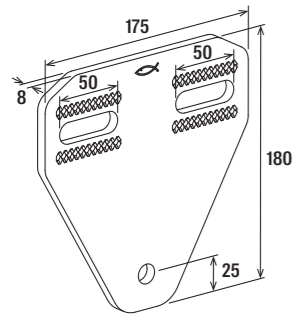
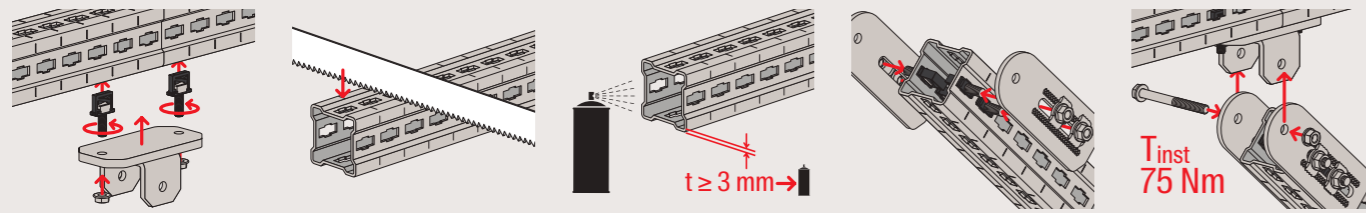
- Material: steel S235JR (material no. 1.0038) acc. to DIN EN 10025-2
- Zinc plating: hot-dip galvanised acc. to DIN EN ISO 1461
- Material: steel grade 8.8

### Installation FMVB P

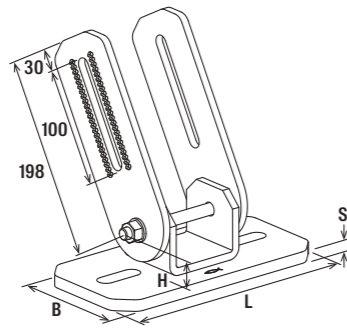


\* For optimum protection, we always recommend using fischer zinc sprays (FTC-ZS or FTC-ZA). This is essential for profiles with a thickness of ≥ 3 mm.

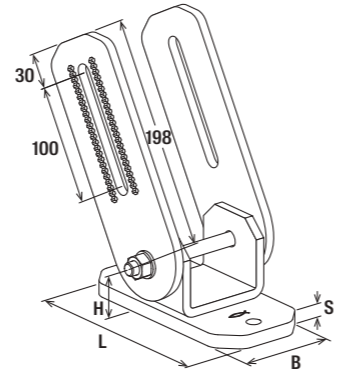
Installation FMVB P II



FMVB P



FMVB BP



FMVB P II

Technical data

Item	Item no.	Length L [mm]	For steel beam width [mm]	Width B [mm]	Height H [mm]	Thickness S [mm]	Sales unit [pcs]
FMVB-P	547832	175	-	-	180	8.0	4
FMVB BP S	547833	250	100 - 160	125	40.5	12.0	2
FMVB BP M	547834	330	180 - 240	125	40.5	15.0	2
FMVB BP L	547835	400	240 - 300	125	40.5	15.0	2
FMVB P II	554242	190	-	90	67	12.0	2

# Beam clamp FMBC

Clamping bracket for fastening FMP massive profiles to steel beams.



Profile fixing with beam clamp

Applications

- Attachment to the steel beam with two beam clamps on each side.
- For indoor and outdoor application.

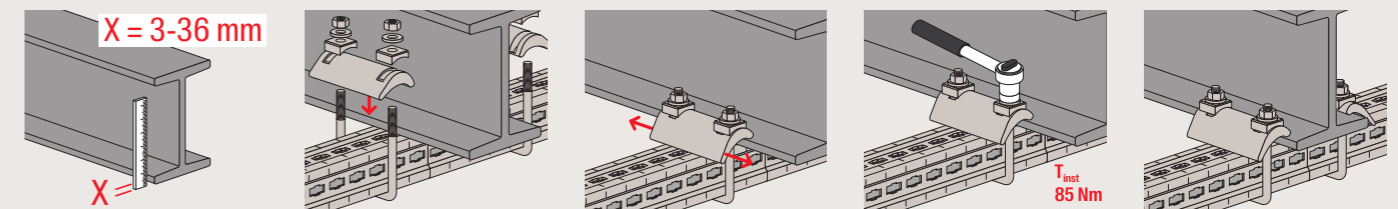
Advantages

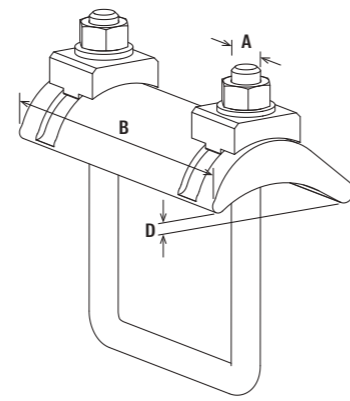
- The design of the beam clamp FMBC makes it possible to fasten to steel beams without drilling or welding.
- The large clamping range of the beam clamp FMBC allows it to be attached to all common beam flanges.
- The design of the beam clamp FMBC in the 3 matching bracket heights for the FMP massive profiles ensures fast mounting and easy moving of the profiles for adjustment.

Properties

- Material: cast iron with ductile iron (QT450-10 (material no. 5.3107) acc. to EN 1563
- Material U-bolt: steel S235JR (material no. 1.0038) acc. to DIN EN 10025-2
- Zinc plating: hot-dip galvanised acc. to DIN EN ISO 1461
- Material hexagon nut: steel resistance class 8

Installation FMBC





FMBC

Technical data

Item	Item no.	For profile	Thread A	Width B [mm]	Clamping range D [mm]	Sales unit [pcs]
FMBC 90	547836	FMP 90	M12	140	3 - 36	4
FMBC 120	547837	FMP 120	M12	140	3 - 36	4
FMBC 160	547838	FMP 160	M12	140	3 - 36	4

# Beam clamp FMBC M12 and M16

Efficient connection of base plates to steel beams without welding and drilling.



Fixing with beam clamp

### Applications

- Simple fixing by clamping the base plate to the steel beams.
- For fixing FMSF S and FMSF BP S use FMBC M12. For FMS and FMSF BP M and L use FMBC M16.
- For indoor and outdoor application.

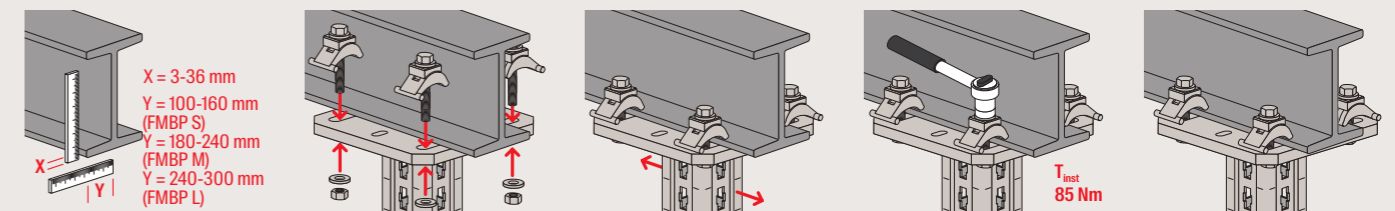
### Advantages

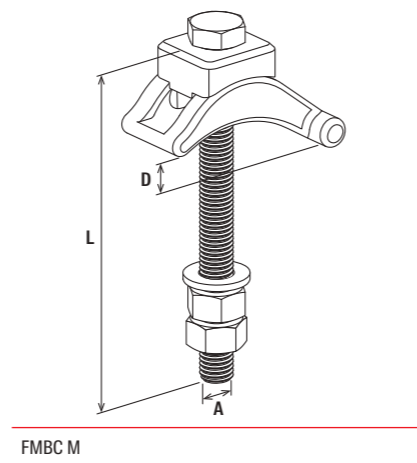
- The design of the beam clamp FMBC M12 and M16 makes it possible to fix to steel beams without drilling or welding.
- The large clamping range of the FMBC M12 and M16 allows it to be attached to all common beam flanges.
- The design of the FMBC beam clamp M12 and M16 in the 3 matching bracket heights for the FMP massive profiles ensures fast mounting and easy moving of the profiles for adjustment.

### Properties

- Material: cast iron with ductile iron QT450-10 (material no. 5.3107) acc. to EN 1563
- Zinc plating: hot-dip galvanised acc. to DIN EN ISO 1461
- Material screw: steel grade 8.8

### Installation FMBC M





FMBC M

Technical data

Item	Item no.	Thread A	Length L [mm]	Clamping range D [mm]	Sales unit [pcs]
FMBC M12	547839	M12	130	3 - 36	16
FMBC M16	547840	M16	150	3 - 36	12

# Flat fitting FMFF 90°

Stable right-angled connection of FMP massive profiles to each other.



U-rack construction with flat fittings

## Applications

- Element for stable right-angled connection of massive profiles with 2 flat connectors on each.
- For indoor and outdoor application.

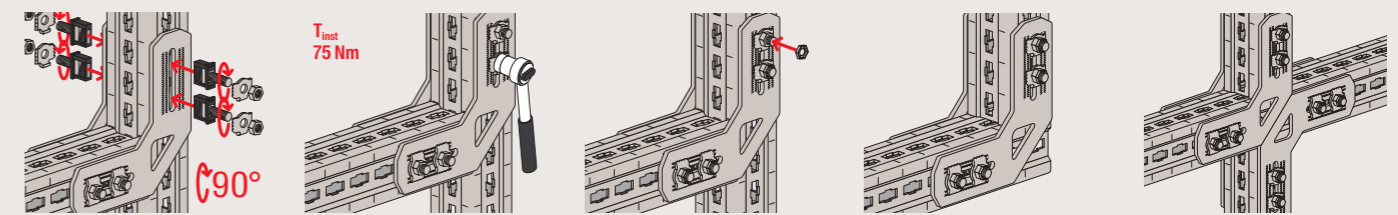
## Advantages

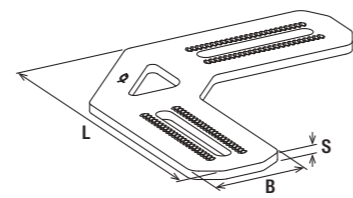
- The flat angle FMFF 90° is used in pairs and offers a high load capacity when connecting the FMP mounting profiles for the construction of massive applications.
- The design of the 90° flat angle FMFF with slotted holes and grating to accommodate the toothed plate of the FMHB hammer head connector allows optimum adjustment of the construction and simplifies the assembly process.

## Properties

- Material: steel S235JR (material no. 1.0038) acc. to DIN EN 10025-2
- Zinc plating: hot-dip galvanised acc. to DIN EN ISO 1461

## Installation FMFF





FMFF

Technical data

Item	Item no.	Length L [mm]	Width B [mm]	Thickness S [mm]	Sales unit [pcs]
FMFF 90°	547841	282	90	8.0	1

# Mounting angle FMA 3 and FMA 4

The application-oriented connection of FMP mounting profiles with each other.



3D frame construction

### Applications

- Connecting elements for multi-dimensional channel constructions.
- For indoor and outdoor application.

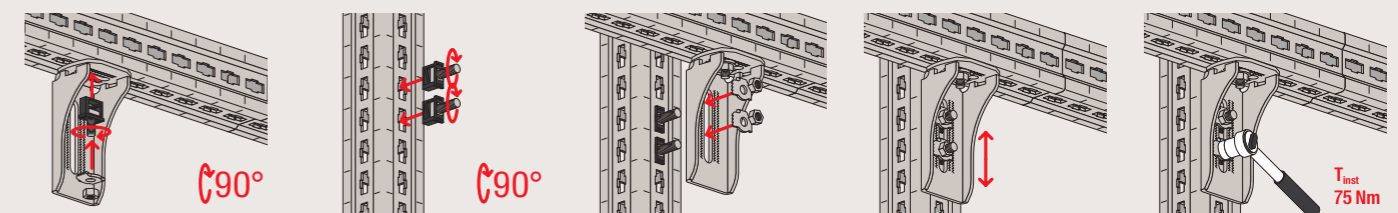
### Advantages

- The different construction types of the mounting angle FMA 3 and FMA 4 enable an application oriented connection of the massive profiles FMP and make the construction possibilities even more flexible.
- The version of the mounting angle FMA with slotted holes and grating to accommodate the toothed plate of the hammer bolt connector FMHB enables the optimised adaption of the construction and simplifies the mounting process.

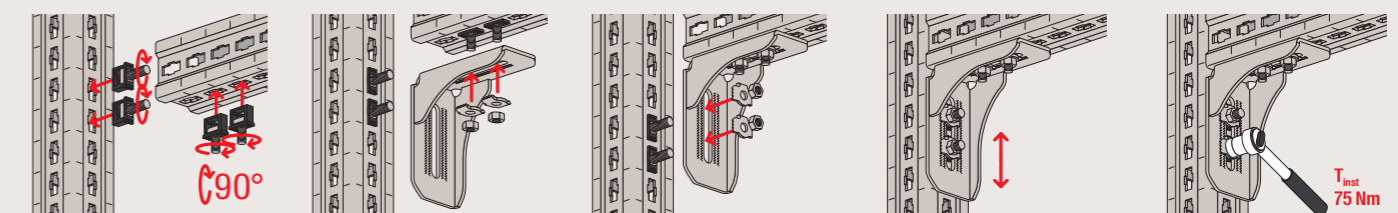
### Properties

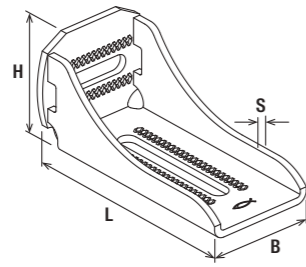
- Material: steel S235JR (material no. 1.0038) acc. to DIN EN 10025-2
- Zinc plating: hot-dip galvanised acc. to DIN EN ISO 1461

### Installation FMA 3

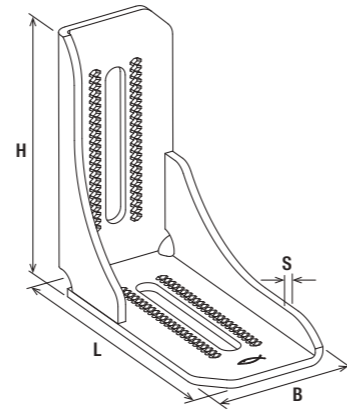


### Installation FMA 4





FMA 3



FMA 4

Technical data

Item	Item no.	Length L [mm]	Width B [mm]	Height H [mm]	Thickness S [mm]	Sales unit [pcs]
FMA 3	547842	190	90	90	6.0	10
FMA 4	547843	190	90	190	6.0	8

# Mounting angle FMA

The application-oriented connection of FMP massive profiles to built up racks.



Frame constructions

## Applications

- Mounting elements for the design of supporting structures with the FMP massive profiles.
- For indoor and outdoor application.

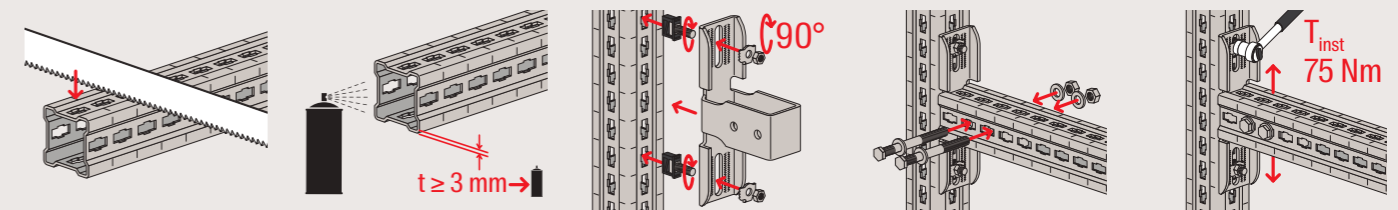
## Advantages

- The different construction heights of the mounting angle FMA enable the application-oriented connection according to the 3 different construction heights of the massive profiles FMP.
- The version of the mounting angle FMA with slotted holes and grating to accommodate the toothed plate of the hammer bolt connector FMHB enables the optimized adaption of the construction and simplifies the mounting process.
- Supplying the FMA articles as a set with the necessary screws, hexagonal nuts and washers ensures error-free installation.

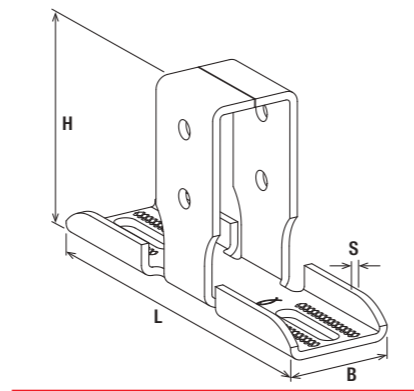
## Properties

- Material: steel S235JR (material no. 1.0038) acc. to DIN EN 10025-2
- Zinc plating: hot-dip galvanised
- Material screw: steel grade 8.8

## Installation FMA



\* For optimum protection, we always recommend using fischer zinc sprays (FTC-ZS or FTC-ZA). This is essential for profiles with a thickness of  $\geq 3$  mm.



FMA 90

Technical data

Item	Item no.	Length L [mm]	Width B [mm]	Height H [mm]	Thickness S [mm]	Sales unit [pcs]
FMA 90	547844	277.5	77.5	148	6.0	4
FMA 120	547845	277.5	77.5	148	6.0	4
FMA 160	547846	350	77.5	148	6.0	4

# System connector FMA-FUS

The system connection of FMP massive profiles and FUS mounting channels.



Multidimensional channel structures

## Applications

- Construction of multidimensional profile structures.
- Constructing variable supporting structures from profiles.
- For indoor and outdoor application.

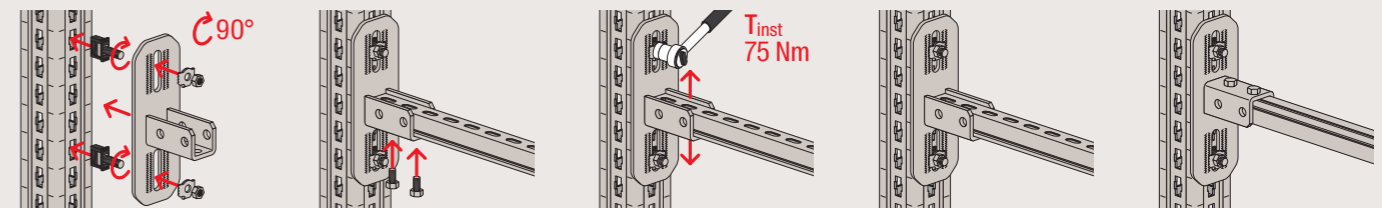
## Advantages

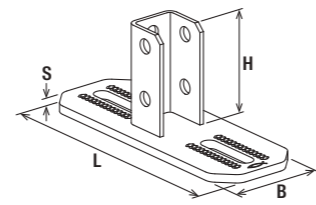
- The FMA-FUS system connector, when used as a saddle flange, allows the mounting of FUS mounting channels in various heights by means of screw connections with the FCN Clix P channel nut.
- The design of the FMA-FUS system connector with long slots and grating to match the FMHB hammer-head push connector enables optimum adjustment of the structure and simplifies the assembly process.
- The strong construction of the FMA-FUS system connector allows optimum transmission of the applied loads in the application as an angle.

## Properties

- Base plate: steel S355 (material no. 1.0976) acc. to DIN EN 10149-2
- Profile mount: steel S235JR (material no. 1.0038) acc. to DIN EN 10025-2
- Zinc plating: hot-dip galvanised

## Installation FMA-FUS





FMA-FUS

### Technical data

Item	Item no.	Length L [mm]	Width B [mm]	Height H [mm]	Thickness S [mm]	Sales unit [pcs]
FMA-FUS	568824	250	90	95	8.0	6

## Connecting element FMUF

Simple bracket connection of FMP massive profiles to each other and to the substrate.



Pendant cantilever fixed to traverse profil

### Applications

- Stable construction of connections between channels and building structures for the push-through system.
- Connecting elements for multi-dimensional channel constructions.
- For a secure transverse force connection, 2 M12x130 bolts with M12 nuts can be used alternative, which are pushed through the round openings, whereby each bolt is guided through the adjacent openings.
- For indoor and outdoor application.

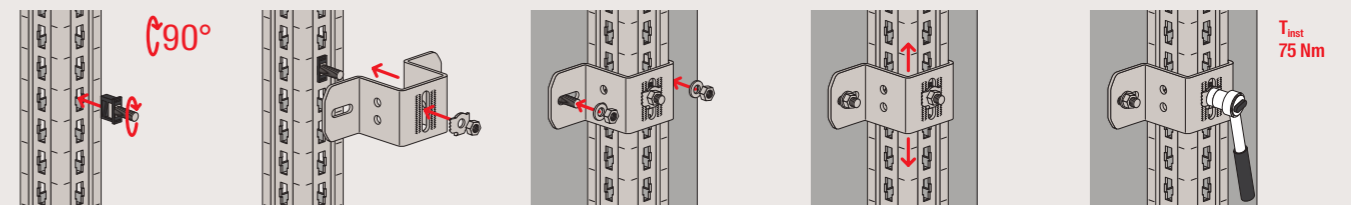
### Advantages

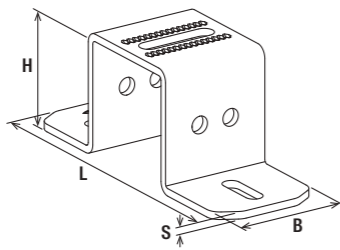
- The design of the FMUF connecting element ensures that the FMP massive profiles can be fastened to each other and to the substrate and makes it easy to fasten.
- The version of the FMUF connecting element with slot and grating to accommodate the toothed plate of the FMHB hammer-head push connector allows optimum adjustment of the supported profile for simple and safe installation.

### Properties

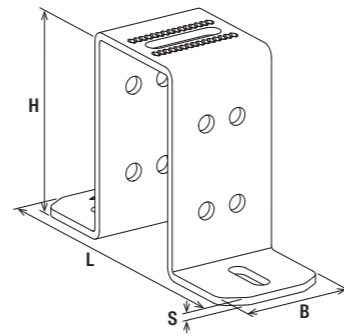
- Material: steel S235JR (material no. 1.0038) acc. to DIN EN 10025-2
- Zinc plating: hot-dip galvanised acc. to DIN EN ISO 1461
- Material hexagon nut: steel resistance class 8

### Installation FMUF





FMUF 90/120



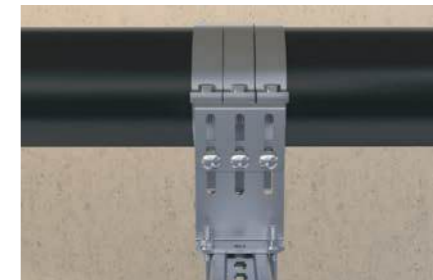
FMUF 160

Technical data

Item	Item no.	Length L [mm]	Width B [mm]	Height H [mm]	Thickness S [mm]	Sales unit [pcs]
FMUF 90	547847	250	90	91	6.0	8
FMUF 120	547848	250	90	121	6.0	8
FMUF 160	547849	250	90	161	6.0	8

# Fixed point U-bolt FMFS UB

Element for fixing FMPS pipe shoes and FMFS fixed point saddles.



Fix-point construction with saddle

### Applications

- Fixing the fixed point and sliding elements onto the massive profile FMP.
- For indoor and outdoor application.

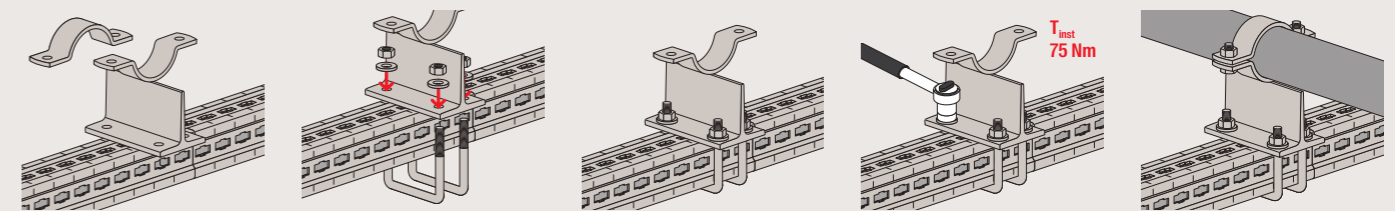
### Advantages

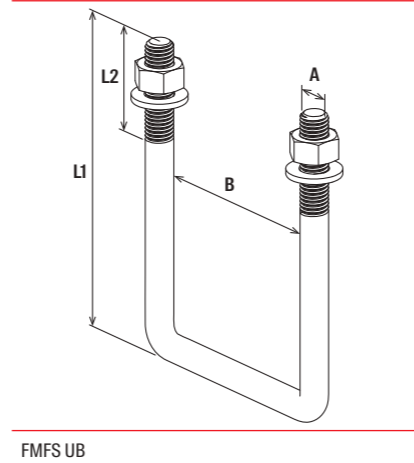
- The FMFS UB fix point U-bolt is the precisely fitting element for quick and easy fastening of fixed points or sliding elements to the massive profile FMP.
- The FMFS UB fixed point U-bolt is available in 3 sizes and is the perfect fit for fastening for the 3 sizes of massive profiles FMP.

### Properties

- Material: steel S235JR (material no. 1.0038) acc. to DIN EN 10025-2
- Zinc plating: hot-dip galvanised acc. to DIN EN ISO 1461
- Material nut: steel grade 8.8

### Installation FMFS UB





FMFS UB

Technical data

Item	Item no.	Thread A	Length L <sub>1</sub> [mm]	Length L <sub>2</sub> [mm]	Width B [mm]	Sales unit [pcs]
FMFS UB 90	547850	M12	130	45	91	50
FMFS UB 120	547851	M12	160	45	91	40
FMFS UB 160	547852	M12	200	45	91	30

# Pipe shoe sliding element FMFS

Element for fixing FMPS pipe shoes in case of thermal expansion.



Slide bearing with pipe shoe



Frame construction

## Applications

- Fixation of pipelines for thermal expansions.
- For indoor and outdoor application.

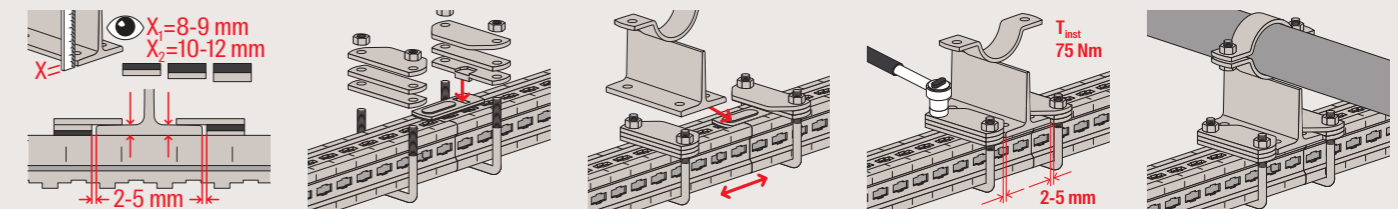
## Advantages

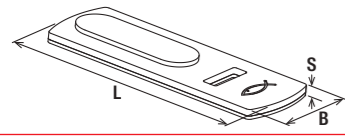
- The sliding element FMFS can be attached to the pipe shoes FMPS to provide axial guidance and lifting for safe guidance in the moment of pipe expansion.
- The sliding element FMFS fits to all base plates of the pipe shoes FMPS due to the variably applicable distance plates and is easy to install.

## Properties

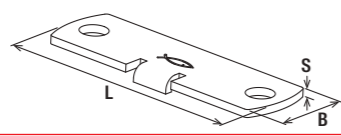
- Material: steel S235JR (material no. 1.0038) acc. to DIN EN 10025-2
- Zinc plating: hot-dip galvanised acc. to DIN EN ISO 1461
- FMFS SP: material plastic inlay: PTFE polytetrafluorethylene, colour white

## Installation FMFS

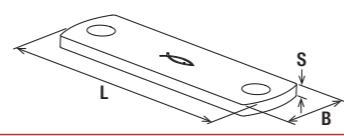




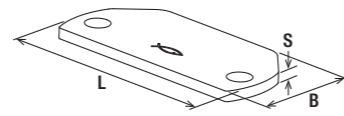
FMFS SP



FMFS SH



FMFS DP

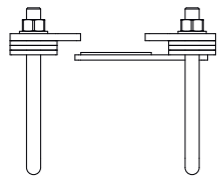


FMFS LL

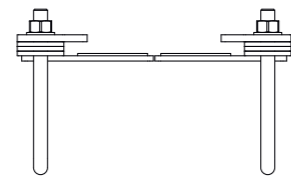
Technical data

Item	Item no.	Length L [mm]	Width B [mm]	Thickness S [mm]	Sales unit [pcs]
FMFS SP	547853	113	40	4.5	10
FMFS SH	547854	130	35	4.0	10
FMFS DP4	547855	130	35	4.0	20
FMFS DP6	547856	130	35	6.0	20
FMFS LL	547857	130	60	6.0	20

Technical information



BG 1



BG 2



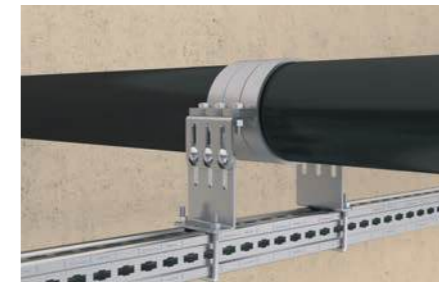
BG 3

Item	Item No.	Thickness S [mm]	Required number of sliding elements - item per pipe shoe FMFS		
			BG 1 X1 = 8 - 9 mm [pcs]	BG 2 X1 = 8 - 9 mm [pcs]	BG 3 X2 = 10 - 12 mm [pcs]
FMFS SP	547853	4,5	1	2	2
FMFS SH	547854	4	1	2	2
FMFS DP4	547855	4	5	4	-
FMFS DP6	547856	6	-	-	4
FMFS LL	547857	6	2	2	2

In addition, 2 FMFS UB fixed point brackets are required in each case - size matching the FMP profile. The kind of assembly group is listed in the tables for the pipe shoes FMFS, see pages FMFS. X1 and X2 is the measurement for the flange thickness of the steel beam, s. Installation instruction.

# Fixed point FMFS S and M

Supporting element for fixing in case of thermal expansion.



Fixed point construction to profile

Applications

- Fixation of pipelines for thermal expansions.
- To use with the pipe clamp FMFSC as fixed point. Up to 3 pipe clamps in row possible.
- For indoor and outdoor application.

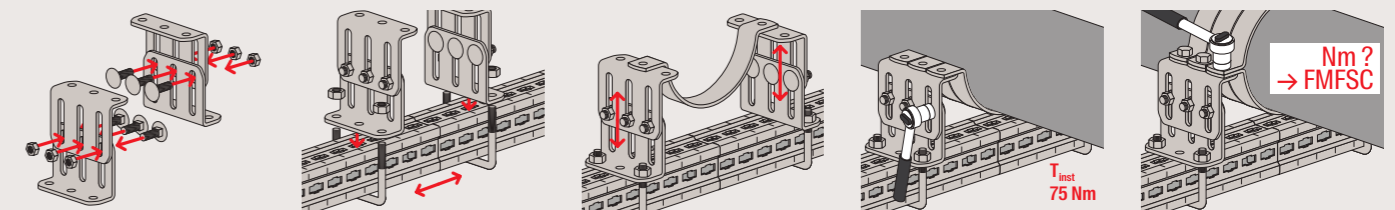
Advantages

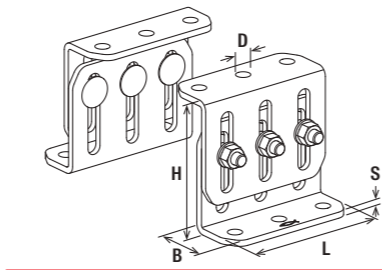
- The modular design of the fixed point saddle in 2 heights allows for optimum adaptation to the load level and pipe dimensions.
- The fixed point saddle allows for good and simple height and inclination adjustment due to the slotted hole connections.

Properties

- Material: steel S235JR (material no. 1.0038) acc. to DIN EN 10025-2
- Material hexagon nut: steel resistance class 8
- Zinc plating: hot-dip galvanised acc. to DIN EN ISO 1461
- Material screw: steel grade 8.8

Installation FMFS





FMFS

Technical data

Item	Item no.	Use with FMFSC pipe clamps	Length	Width	Total height	Hole-ø	Thickness	Sales unit
			L [mm]	B [mm]	H [mm]	D [mm]	S [mm]	[pcs]
FMFS S	547860	< DN 80	140	54	115 - 175	14	6.0	2
FMFS M	547861	> DN 100	140	54	175 - 240	17	6.0	2

# Pipe shoes FMPS

Prefabricated elements for fixing of pipes and massive profiles FMP.



Frame construction

## Applications

- Fixing of heavy duty pipelines up to DN 600
- Can be used as sliding point.
- Can be used as fixed point.
- For indoor and outdoor application.

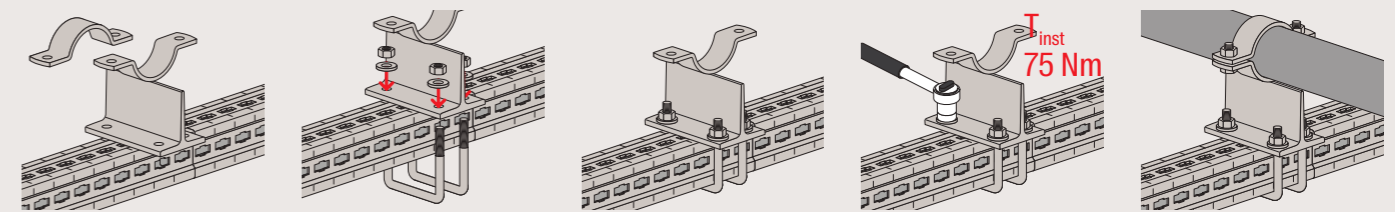
## Advantages

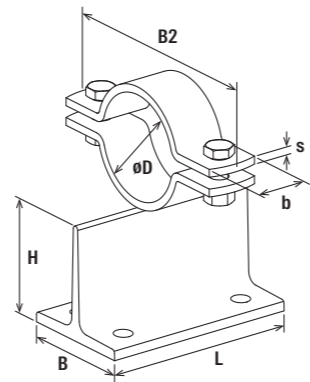
- The designs of the pipe shoes with one or two pipe clamps in standard and solid version allow for fixing of heavy duty pipes.
- Due to the additional perforation, the pipe shoes FMPS can be used as fixed points to attach with the FMFS UB fixed point U-bolt to the FMP massive profile.
- The pipe shoes FMPS can be used as sliding elements by attaching the pipe shoes-sliding bearing to the FMP massive profile.

## Properties

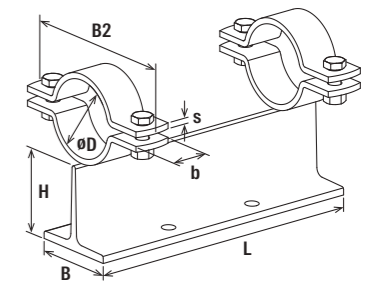
- Material: steel S235JR (material no. 1.0038) acc. to DIN EN 10025-2
- Zinc plating: hot-dip galvanised acc. to DIN EN ISO 1461
- Material screw: steel grade 8.8
- Material hexagon nut: steel resistance class 8

## Installation FMPS





FMPS 1/1



FMPS 1/2

Technical data

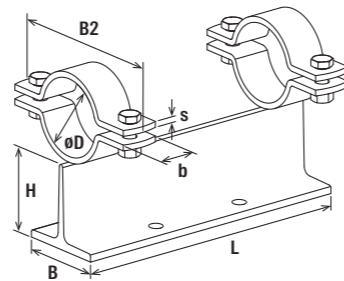
Item	Item no.	Size	Clamping range	Length	Width	Width	Height	Width x thickness clamp band	Locking screw	Assembly group	Sales unit
		[in]	D [mm]	L [mm]	B [mm]	B2 [mm]	H [mm]	b x s [mm]		BG	[pcs]
FMPS 25 1/1 - 80	547862 <sup>1)</sup>	1	34	150	90	102	87.5	30 x 5	M10	1	1
FMPS 40 1/1 - 80	547863 <sup>1)</sup>	1 1/2	49	150	90	118	87.5	30 x 5	M10	1	1
FMPS 50 1/1 - 80	547864 <sup>1)</sup>	2	61	150	90	144	87.5	40 x 6	M12	1	1
FMPS 65 1/1 - 80	547865 <sup>1)</sup>	2 1/2	77	150	90	158	87.5	40 x 6	M12	1	1
FMPS 80 1/1 - 80	547866 <sup>1)</sup>	3	89	150	90	172	87.5	40 x 6	M12	1	1
FMPS 25 1/1 - 150	548410 <sup>1)</sup>	1	34	150	150	150	150	30 x 5	M10	2	1
FMPS 40 1/1 - 150	547867 <sup>1)</sup>	1 1/2	49	150	150	102	150	30 x 5	M10	2	1
FMPS 50 1/1 - 150	547868 <sup>1)</sup>	2	61	150	150	118	150	30 x 5	M12	2	1
FMPS 65 1/1 - 150	547869 <sup>1)</sup>	2 1/2	77	150	150	144	150	40 x 6	M12	2	1
FMPS 80 1/1 - 150	547870 <sup>1)</sup>	3	89	150	150	158	150	40 x 6	M12	2	1
FMPS 100 1/1 - 150	547871 <sup>1)</sup>	3	115	150	150	172	150	40 x 6	M12	2	1
FMPS 125 1/1 - 150	547872 <sup>1)</sup>	4	140	150	150	220	150	50 x 8	M16	2	1
FMPS 150 1/1 - 150	547873 <sup>1)</sup>	6	169	150	150	280	150	50 x 8	M16	2	1
FMPS 200 1/1 - 150	547874 <sup>1)</sup>	8	220	150	150	332	150	50 x 8	M16	2	1

<sup>1)</sup> Delivery time on request.

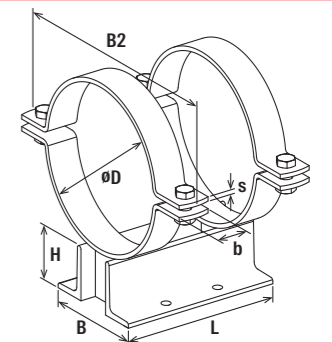
Technical data

Item	Item no.	Size	Clamping range	Length	Width	Width	Height	Width x thickness clamp band	Locking screw	Assembly group	Sales unit
		[in]	D [mm]	L [mm]	B [mm]	B2 [mm]	H [mm]	b x s [mm]		BG	[pcs]
FMPS 80 1/2 - 80	547883 <sup>1)</sup>	3	89	300	90	172	87.5	40 x 6	M12	1	1
FMPS 100 1/2 - 110	547885	4	115	300	125	220	125	50 x 8	M16	1	1
FMPS 125 1/2 - 110	547887	5	140	300	125	252	125	50 x 8	M16	1	1
FMPS 150 1/2 - 110	547889	6	169	300	125	280	125	50 x 8	M16	1	1
FMPS 200 1/2 - 110	547891	8	220	300	125	332	125	50 x 8	M16	1	1
FMPS 25 1/2 - 150	547876 <sup>1)</sup>	1	34	300	150	102	150	30 x 5	M10	2	1
FMPS 40 1/2 - 150	547878 <sup>1)</sup>	1 1/2	49	300	150	118	150	30 x 5	M10	2	1
FMPS 50 1/2 - 150	547880 <sup>1)</sup>	2	61	300	150	144	150	40 x 6	M12	2	1
FMPS 65 1/2 - 150	547882 <sup>1)</sup>	2 1/2	77	300	150	158	150	40 x 6	M12	2	1
FMPS 80 1/2 - 150	547884 <sup>1)</sup>	3	89	300	150	172	150	40 x 6	M12	2	1
FMPS 100 1/2 - 150	547886 <sup>1)</sup>	4	115	300	150	220	150	50 x 8	M16	2	1
FMPS 125 1/2 - 150	547888 <sup>1)</sup>	5	140	300	150	252	150	50 x 8	M16	2	1
FMPS 150 1/2 - 150	547890 <sup>1)</sup>	6	169	300	150	280	150	50 x 8	M16	2	1
FMPS 200 1/2 - 150	547892	8	220	300	150	332	150	50 x 8	M16	2	1

<sup>1)</sup> Delivery time on request.



FMPS 1/2



FMPS 2/2

Technical data

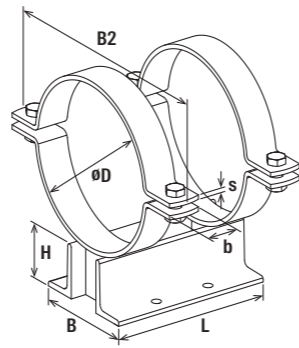
Item	Item no.	Size	Clamping range	Length	Width	Width	Height	Width x thickness clamp band	Locking screw	Assembly group	Sales unit
		[in]	D [mm]	L [mm]	B [mm]	B2 [mm]	H [mm]	b x s [mm]		BG	[pcs]
FMPS 25 1/2 - 80	547875 <sup>1)</sup>	1	34	300	90	102	87.5	30 x 5	M10	1	1
FMPS 40 1/2 - 80	547877 <sup>1)</sup>	1 1/2	49	300	90	118	87.5	30 x 5	M10	1	1
FMPS 50 1/2 - 80	547879 <sup>1)</sup>	2	61	300	90	144	87.5	40 x 6	M12	1	1
FMPS 65 1/2 - 80	547881 <sup>1)</sup>	2 1/2	77	300	90	158	87.5	40 x 6	M12	1	1

<sup>1)</sup> Delivery time on request.

Technical data

Item	Item no.	Size	Clamping range	Length	Width	Width	Height	Width x thickness clamp band	Locking screw	Assembly group	Sales unit
		[in]	D [mm]	L [mm]	B [mm]	B2 [mm]	H [mm]	b x s [mm]		BG	[pcs]
FMPS 250 2/2 - 110	547893	10	273	300	200	396	100	50 x 8	M16	3	1
FMPS 300 2/2 - 110	547894	12	324	300	200	458	100	60 x 8	M20	3	1
FMPS 350 2/2 - 110	547895	14	356	300	200	504	100	60 x 8	M20	3	1
FMPS 400 2/2 - 110	547896	16	407	300	200	582	100	70 x 10	M24	3	1
FMPS 500 2/2 - 110	547897	20	508	300	250	672	100	70 x 10	M24	3	1

<sup>1)</sup> Delivery time on request.



FMPS 2/2

Technical data

Item	Item no.	Size	Clamping range	Length	Width	Width	Height	Width x thickness clamp band	Locking screw	Assembly group	Sales unit [pcs]
		[in]	D [mm]	L [mm]	B [mm]	B2 [mm]	H [mm]	b x s [mm]	BG		
FMPS 600 2/2 - 110	547898	24	610	300	250	814	100	90 x 15	M30	3	1
FMPS 250 2/2 - 150	547899 <sup>1)</sup>	10	273	300	200	814	140	90 x 15	M16	3	1
FMPS 300 2/2 - 150	547900 <sup>1)</sup>	12	324	300	200	396	140	60 x 8	M20	3	1
FMPS 350 2/2 - 150	547901 <sup>1)</sup>	14	356	300	200	458	140	60 x 8	M20	3	1
FMPS 400 2/2 - 150	547902 <sup>1)</sup>	16	407	300	200	504	140	70 x 10	M24	3	1
FMPS 500 2/2 - 150	547903 <sup>1)</sup>	20	508	300	250	582	140	70 x 10	M24	3	1
FMPS 600 2/2 - 150	547904 <sup>1)</sup>	24	610	300	250	672	140	90 x 15	M30	3	1

<sup>1)</sup> Delivery time on request.

# Massive pipe clamp FMFSC

Element for stable fixing of pipes and massive profiles FMP.



Fixed point clamp construction

## Applications

- Fixing of heavy duty pipelines up to DN 250.
- Can be used as a fixed point in combination with the FMFS saddle.
- For indoor and outdoor application.

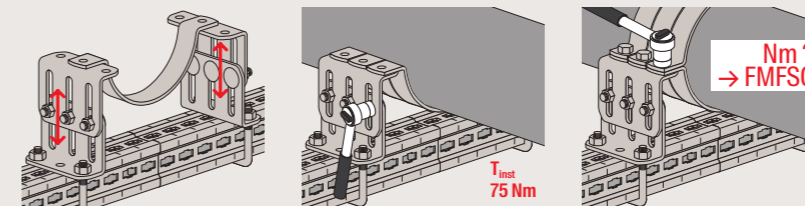
## Advantages

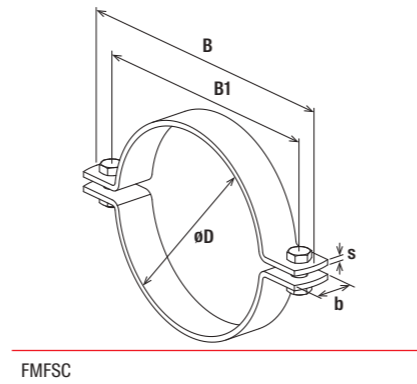
- The fischer massive pipe clamps FMFSC without rubber insert for fixing pipe-lines up to DN 250 can reliably fix heavy duty pipelines and can be used in many applications.

## Properties

- Material: steel S235JR (material no. 1.0038) acc. to DIN EN 10025-2
- Zinc plating: hot-dip galvanised acc. to DIN EN ISO 1461
- Material screw: steel grade 8.8
- Material hexagon nut: steel resistance class 8

## Installation FMFSC





Technical data

Item	Item no.	Size	Clamping range	Width	Width B1	Width x thick-ness clamp band	Locking screw	Installation torque	Sales unit
		[in]	D [mm]	B [mm]	B1 [mm]	b x s [mm]		T <sub>inst</sub> [Nm]	[pcs]
FMFSC 25	547905	1	34	102	72	30 x 5	M10	30	1
FMFSC 32	547906	1 1/4	43	112	82	30 x 5	M10	30	1
FMFSC 40	547907	1 1/2	49	118	88	30 x 5	M10	30	1
FMFSC 50	547909	2	61	144	108	40 x 6	M12	50	1
FMFSC 65	547910	2 1/2	77	158	122	40 x 6	M12	50	1
FMFSC 80	547911	3	89	172	136	40 x 6	M12	50	1
FMFSC 100	547913	4	115	220	172	50 x 8	M16	100	1
FMFSC 125	547915	5	140	252	204	50 x 8	M16	100	1
FMFSC 150	547918	6	169	280	232	50 x 8	M16	100	1
FMFSC 200	547919	8	220	332	284	50 x 8	M16	100	1
FMFSC 250/50	547921	10	273	396	348	50 x 8	M16	100	1

# Massive U-bolt FMPSU

Simple element for fixing of pipes and massive profile FMP.



### Applications

- Fixing of heavy duty pipelines up to DN 250.
- For indoor and outdoor application.

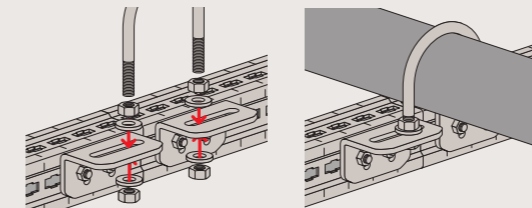
### Advantages

- The FMPSU massive U-bolt for fixing heavy duty pipelines directly onto the FMP massive profile is the simplest type of connection for heavy duty pipelines.

### Properties

- Material: steel S235JR (material no. 1.0038) acc. to DIN EN 10025-2
- Zinc plating: hot-dip galvanised
- Material screw: steel grade 8.8
- Material hexagon nut: steel resistance class 8

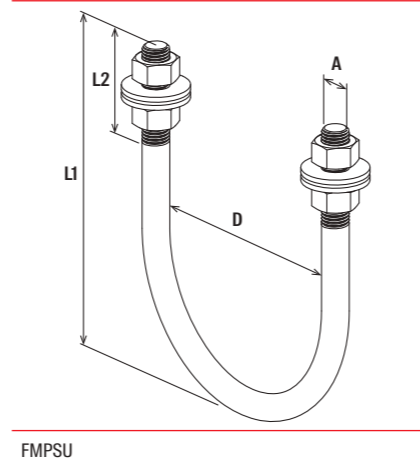
### Installation FMPSU



See also:

Product family Connecting element  
FMCE-L Page 348





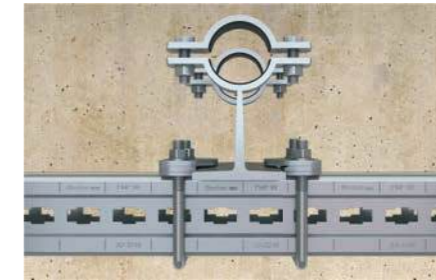
FMPSU

Technical data

Item	Item no.	Size [in]	Clamping range D [mm]	Length L <sub>1</sub> [mm]	Length L <sub>2</sub> [mm]	Thread A	Sales unit [pcs]
FMPSU 25	547929	1	38	70	40	M10	50
FMPSU 32	547930	1 1/4	46	76	50	M10	50
FMPSU 40	547931	1 1/2	52	86	50	M10	50
FMPSU 50	547933	2	64	109	50	M12	50
FMPSU 65	547934	2 1/2	82	125	50	M12	50
FMPSU 80	547935	3	94	138	50	M12	50
FMPSU 100	547937	4	120	171	60	M16	25
FMPSU 125	547939	5	148	191	60	M16	20
FMPSU 150	547941	6	176	217	60	M16	15
FMPSU 200	547942	8	228	283	70	M20	8
FMPSU 250	547943	10	282	334	70	M20	8

# Self-adhesive inlay FESK-EPDM

Insert for galvanic separation and sound insulation.



Pipe shoe on sliding element

## Applications

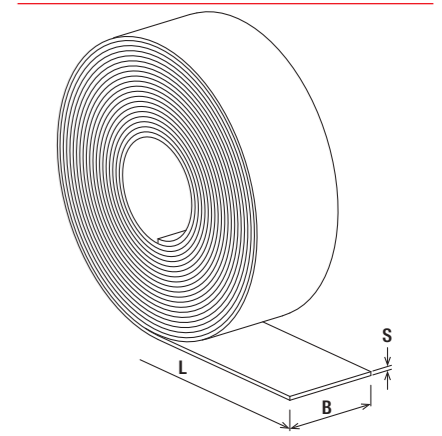
- Used as an insert strip between the pipe and pipe clamp to reduce temperature transfer.
- To ensure contact separation between the pipe and pipe clamp with different materials.

## Advantages

- The galvanic separation of the insert allows the FMPS pipe shoes, FMFSC and FFPC fixed point clamps to be used with different pipe materials.
- The different widths of the insert, individually or in combination, enable use with all pipe clamp widths of the FMPS pipe shoes.
- The insert also reduces sound transmission from the pipe to the pipe clamp.

## Properties

- Material: EPDM rubber, black, self-adhesive on one side
- Hardness: 70±5 Shore A
- Tensile strength: 6 MPa (>4MPa, ISO 37)
- Temperature range: -35 to 90°C (110°C for short periods)
- Fire behaviour: FMVSS302 compliant (flammable)

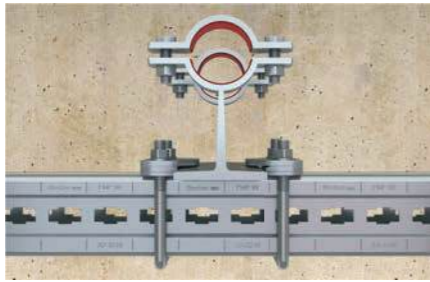


## Technical data

Item	Item no.	Length L [mm]	Width B [mm]	Thickness S [mm]	Sales unit [pcs]
FESK-EPDM 30/2	575363	10,000	30	2.0	1
FESK-EPDM 40/2	575364	10,000	40	2.0	1
FESK-EPDM 50/2	575365	10,000	50	2.0	1
FESK-EPDM 60/2	575366	10,000	60	2.0	1

# Self-adhesive inlay FESK-Silicone

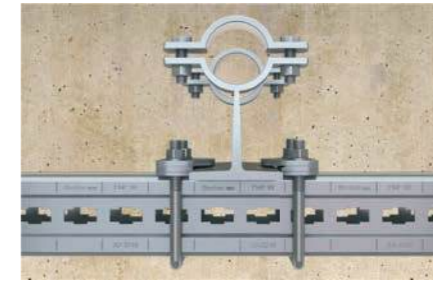
Insert for galvanic separation and sound insulation.



Pipe shoe on sliding element

# Self-adhesive inlay FESK-Glass fibre

Insert for galvanic separation and sound insulation.



Pipe shoe on sliding element

## Applications

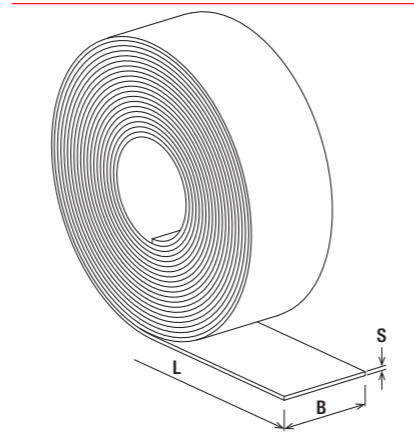
- Used as an insert strip between the pipe and pipe clamp to reduce temperature transfer.
- To ensure contact separation between the pipe and pipe clamp with different materials.

## Advantages

- The galvanic separation of the insert allows the FMPS pipe shoes, FMFSC and FFPC fixed point clamps to be used with different pipe materials.
- The different widths of the insert, individually or in combination, enable use with all pipe clamp widths of the FMPS pipe shoes.
- The insert also reduces sound transmission from the pipe to the pipe clamp.

## Properties

- Material: Silicone, fire red similar to RAL 3000, self-adhesive on one side
- Hardness: 70±5 Shore A
- Temperature range: -20 to 200°C (max. 300°C for short periods)
- Fire behaviour: DIN 4102 B1



## Applications

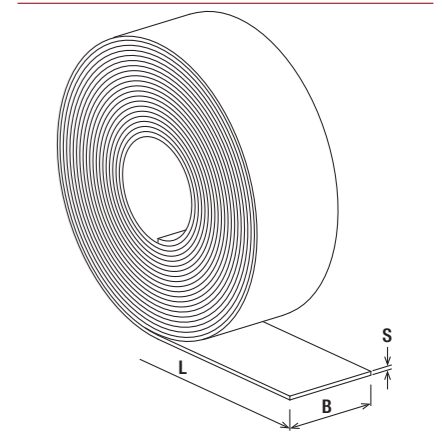
- Used as an insert strip between the pipe and pipe clamp to reduce temperature transfer.
- To ensure contact separation between the pipe and pipe clamp with different materials.
- Usable for fixed-point applications.

## Advantages

- The galvanic separation of the insert allows the FMPS pipe shoes, FMFSC and FFPC fixed point clamps to be used with different pipe materials.
- The different widths of the insert, individually or in combination, enable use with all pipe clamp widths of the FMPS pipe shoes.
- The insert also reduces sound transmission from the pipe to the pipe clamp.

## Properties

- Material: E-glass fibre, textured, white, self-adhesive on one side
- Temperature range: -20 to 500°C (max. 550°C for short periods)
- Fire behaviour: non-flammable

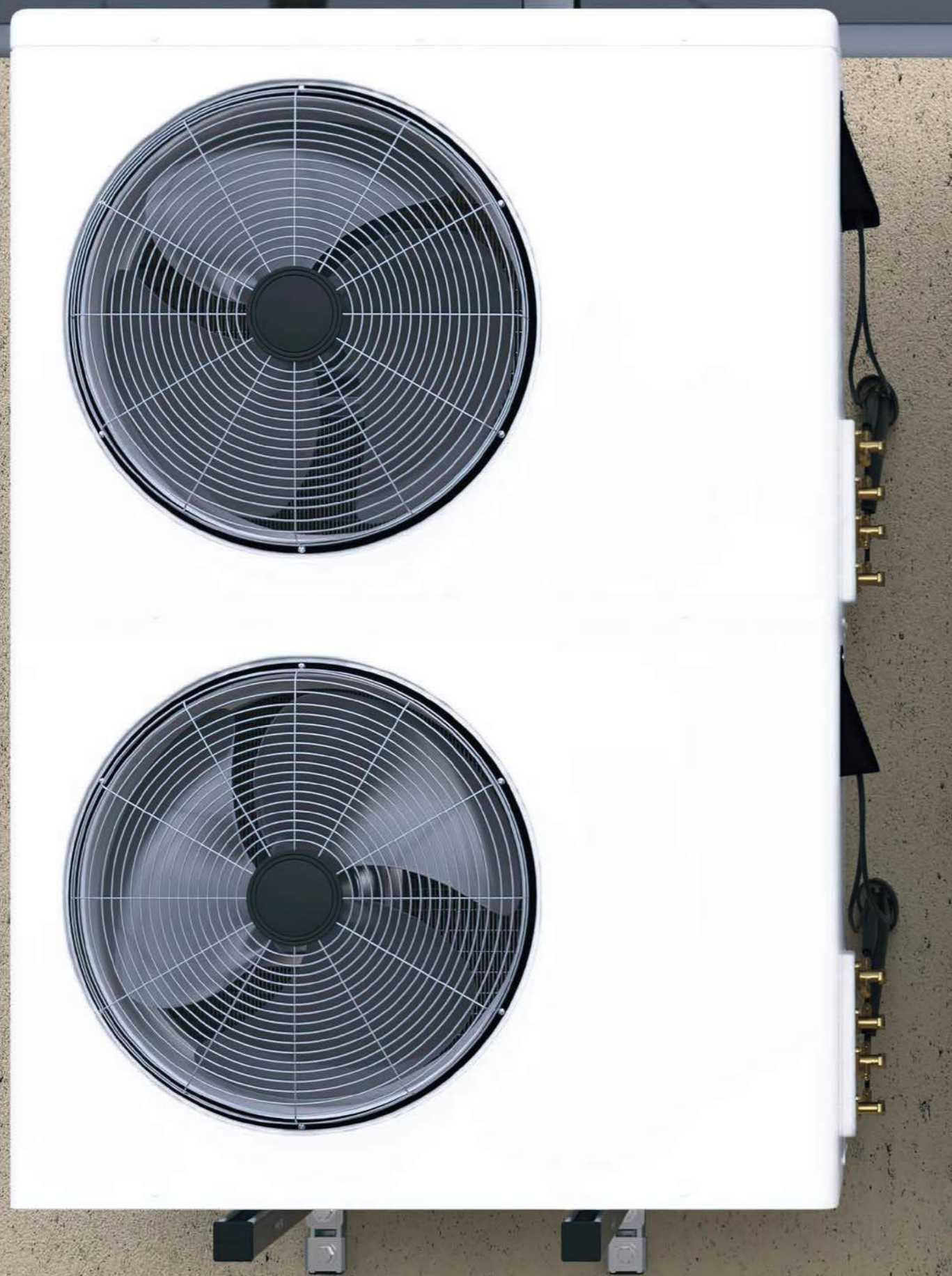


## Technical data

Item	Item no.	Length L [mm]	Width B [mm]	Thickness S [mm]	Sales unit [pcs]
FESK-Silicone 30/2	575371	10,000	30	2.0	1
FESK-Silicone 40/2	575372	10,000	40	2.0	1
FESK-Silicone 50/2	575373	25,000	50	2.0	1
FESK-Silicone 60/2	575374	25,000	60	2.0	1

## Technical data



Item	Item no.	Length L [mm]	Width B [mm]	Thickness S [mm]	Sales unit [pcs]
FESK-Glass fibre 30/2	575367	10,000	30	2.0	1
FESK-Glass fibre 40/2	575368	10,000	40	2.0	1
FESK-Glass fibre 50/2	575369	25,000	50	2.0	1
FESK-Glass fibre 60/2	575370	25,000	60	2.0	1



# 10

## Air conditioner fixings

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Air conditioner fixing MCE	388	
Air conditioner fixing KSU	390	

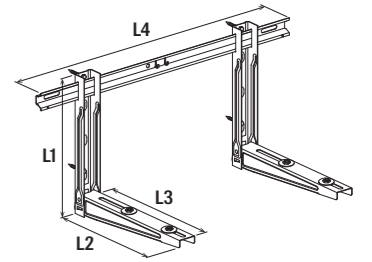
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# Air conditioner fixing MCE

The complete kit for air conditioner fixing on walls.



Air conditioner on the outer wall



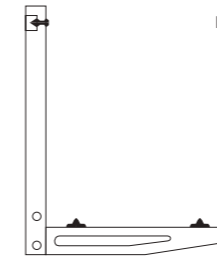
Klima Klik 420

## Technical data

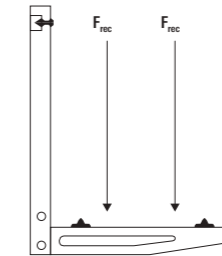
Item	Item no.	Length	Length	Length	Length	Max. recommended static load case 1 $F_{rec}$ [kN]	Max. recommended static load case 2 $F_{rec}$ [kN]	Sales unit [pcs]
		$L_1$ [mm]	$L_2$ [mm]	$L_3$ [mm]	$L_4$ [mm]			
Klima Klik 420	521761	400	420	380	780	1.00	1.00	1

The loads are valid for the use in pairs (two consoles).

### Load case 1



### Load case 2



## Applications

- Universal fixing for air conditioners
- MCE Klima Klik - air conditioner fixing onto walls with max. fixing distance of 760 mm on the horizontal channel
- Please consider: load bearing capacity of the wall and the quality of the substrate

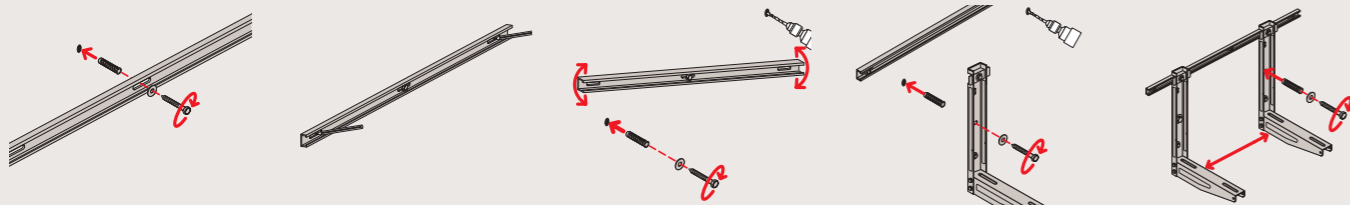
## Advantages

- The complete kit including anti vibration damper, plugs and screws offers an optimised installation security.
- The bracket with quick snap (Klik) simplifies and shortens the installation.
- The horizontal channel of the MCE Klima Klik allows a flexible adjustment of the brackets and simplifies the installation additionally.
- The MCE Klima Klik horizontal channel with included horizontal level tool enables the adjustment without additional tools.

## Properties

- Material: steel
- Coating: powder coating
- Colour: RAL 9002

## Installation Klima Klik 420

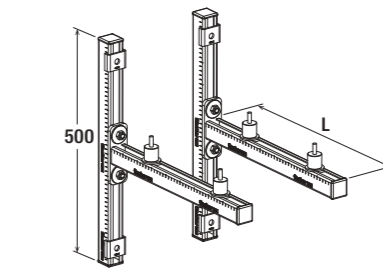


# Air conditioner fixing KSU

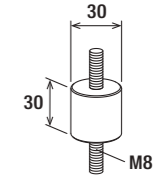
The complete kit for fixing of Air conditioners, pumps or ventilators on walls.



Air conditioning units



KSU



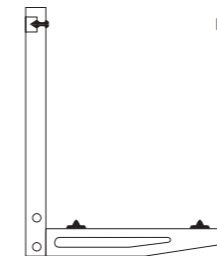
PA 30x30

## Technical data

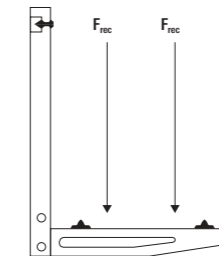
Item	Item no.	Length L [mm]	Max. recommended static load load	Max. recommended static load load	Sales unit [pcs]
			case 1 $F_{rec}$ [kN]	case 2 $F_{rec}$ [kN]	
KSU 450	553733	450	1.00	1.00	1
KSU 500	553734	500	0.90	0.90	1
KSU 600	553735	600	0.75	0.75	1
KSU S 450	553736	450	1.00	1.00	1
KSU S 500	553737	500	0.90	0.90	1
KSU S 600	553738	600	0.75	0.75	1
PA 30x30	512715	-	-	-	4

The loads are valid for the use in pairs (two consoles).

### Load case 1



### Load case 2



## Applications

- Secure attachment of air conditioners, pumps and fans to walls with or without sound insulation element

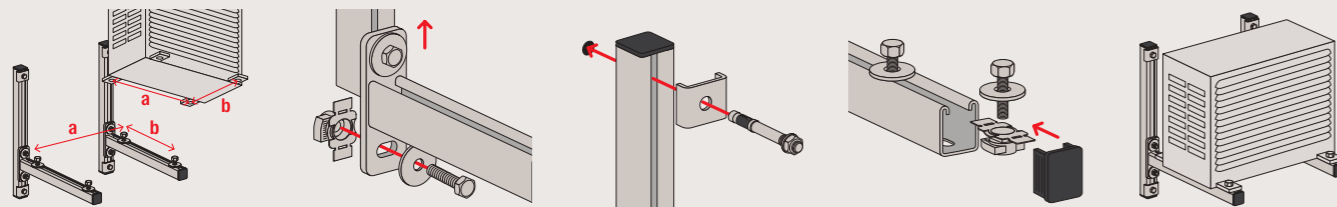
## Advantages

- The KSU Kits are available in two different versions: KSU without noise reduction dampers and the KSU S with noise reduction dampers.
- The horizontal cantilevers with different lengths and the sliding nut FCN Clix P allow a flexible adjustment of the noise protection dampers to simplify the installation.
- The included sliding nut FCN Clix P with screws for the fixing of the cantilevers offers the possibility of an easy adjustment and a time saving installation.
- The KSU Kit is a pre-assembled kit that includes pre-cut channels and all necessary accessories for easy setup.

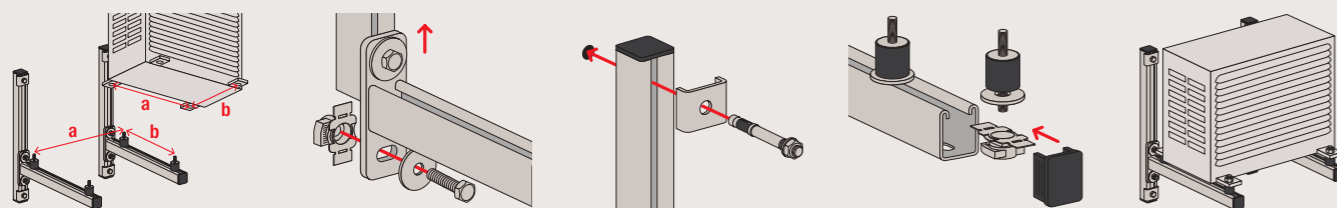
## Properties

- Material channels: steel S250GD+Z275 (material no. 1.0242)
- Material cantilever arms: steel S235JR (material no. 1.0037)
- Zinc plating channels: electro zinc-plated
- Zinc plating cantilever arms: electro zinc-plated

## Installation KSU



## Installation KSU S













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## Plugs and anchors

### STEEL ANCHORS AND CONCRETE SCREWS

Bolt anchor FAZ II Plus	394	
Hammerset anchor EA II	400	
Concrete screw UltraCut FBS II 6	405	
Concrete screw UltraCut FBS II 8-14	413	



### CHEMICAL FIXINGS

Injection mortar FIS V Plus	422	
Anchor rod FIS A	432	
Anchor rod RG M	438	
Threaded rod G M	440	

### STANDARD FIXINGS AND FRAME FIXINGS

DuoPower	443	
DuoSeal	448	
Frame fixing DuoXpand	451	
Frame fixing SXRL	454	

### DRILLS

Hammer drill bit Quattric II S / Quattric II	460	
Masonry drill bit Pointer U	463	

# Bolt anchor FAZ II Plus

For highest demands. Powerful and flexible.

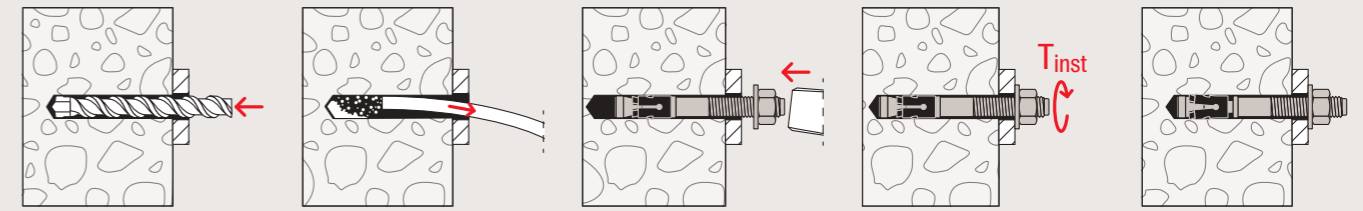


Balcony railings

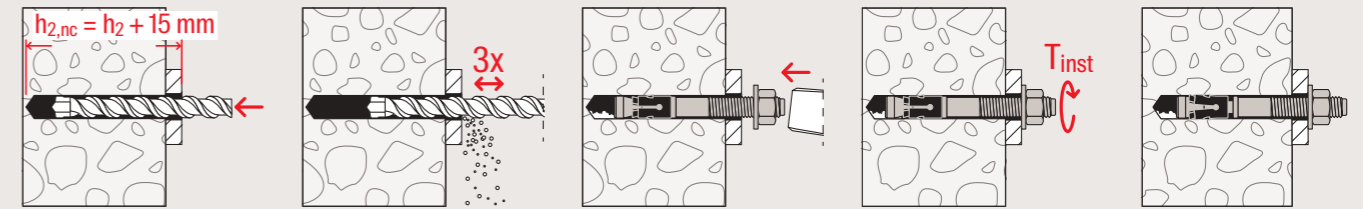


Conveyor belt

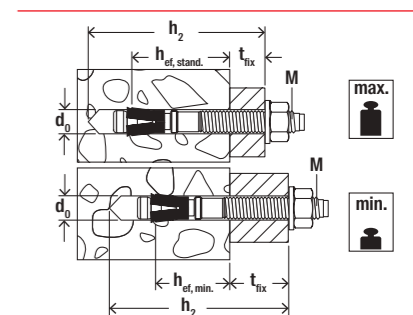
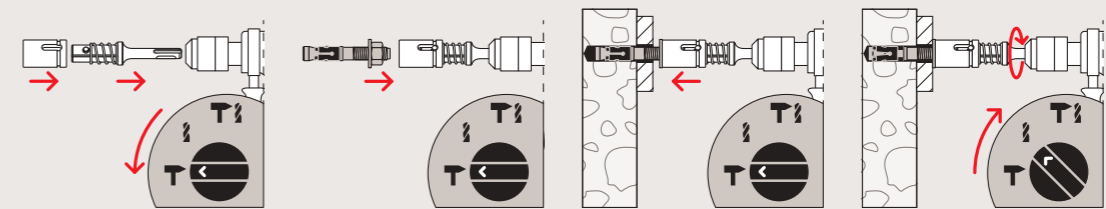
## Push-through installation with hexagon nut



## Without borehole cleaning



## Installation with setting tool



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### Applications

- Steel constructions
- Guard rails
- Consoles
- Lifts
- Lifting platforms
- Conveyor belts
- Pumps
- Cable trays
- Façades
- Timber constructions

### Advantages

- Quick and easier assembly without the need for drill hole cleaning (M8-M24).
- Through the tensile strengths increased decisively, fewer fixing points and anchors are required.
- The ETA confirms the use of the FAZ II Plus for dynamic loads for diameters M16-M24.
- An external independent assessment confirms the service life of anchorages up to 120 years. Thus, the FAZ II Plus

- outlasts a whole century and is perfectly suited for large, long-lasting construction projects (M10-M16).
- The FAZ II Plus allows the absorption of high seismic loads of performance category C1 from M8 and C2 for diameters M10-M24.
- The first bolt anchor M6 with ETA evaluation option 1 ensures a safe and approved anchorage.

### Certificates / Features



### Building materials

#### Approved for:

- Concrete C20/25 to C50/60, cracked and non-cracked
- Steel fiber concrete (classification available)

#### Suitable for dynamic loads:

- Concrete C12/15 - C80/95 (classification available)
- Solid sand-lime brick (classification available)

### Versions

- Galvanised steel
- Stainless steel R
- Highly corrosion-resistant steel HCR

### Functioning

- The FAZ II Plus is suitable for pre-positioned and push-through installation and is also ideal for stand-off installation thanks to the long thread.
- The anchor is set in line with the approval once the preset installation torque is achieved.
- In the case of series installation, we recommend using the FABS or FA-ST II anchor bolt setting tools.
- In case of seismic demands or to minimise the hole clearance, the annular gap can be filled using the filling disc FFD.
- For dynamic loads, an additional „dynamic set“ is used, which is filled with injection mortar (compressive strength  $\geq 50 \text{ N/mm}^2$  e.g.: FIS V Plus, FIS EM Plus, FIS HB or FIS SB) after installation.

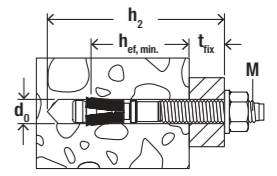
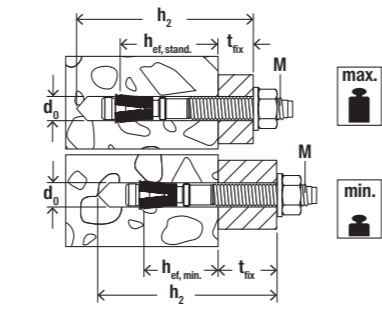
### Technical data

#### Bolt anchor FAZ II Plus



Item	Approval		Seismic-Approval	Drill diameter	Min. drill hole depth for through fixings	Anchoring depth hef,max/ hef,min	Max. usable length hef,stand./ hef,min.	Anchoring length l	Thread	Width across nut SW	Installation torque Tinst	Sales unit
	ETA	DIBt										
FAZ II Plus 6/10	564572	564607	• • - -	6	60	40 / -	10 / -	65	M6 x 25	10	8	50
FAZ II Plus 6/20	564573	564608	• • - -	6	70	40 / -	20 / -	75	M6 x 35	10	8	50
FAZ II Plus 8/10	564574 <sup>1)</sup>	564609 <sup>1)</sup>	• • • C1	8	65	45 / 35	10 / 20	75	M8 x 38	13	20	50
FAZ II Plus 8/30	564575 <sup>1)</sup>	564610 <sup>1)</sup>	• • • C1	8	85	45 / 35	30 / 40	95	M8 x 58	13	20	50
FAZ II Plus 8/50	564576 <sup>1)</sup>	564611 <sup>1)</sup>	• • • C1	8	105	45 / 35	50 / 60	115	M8 x 78	13	20	50

<sup>1)</sup> With minimum embedment depth only for statically indeterminate systems.



Technical data



Item	Galvanized steel		Stainless steel		Approval			Seismic-Approval	Drill diameter	Min. drill hole depth for through fixings	Anchoring depth hef,max/hef,min	Max. usable length hef,stand./hef,min	Anchor length	Thread	Width across nut	Installation torque	Sales unit
	Item no.	Item no.	ETA	DIBt	ICC	d <sub>0</sub> [mm]	h <sub>2</sub> [mm]										
FAZ II Plus 10/10	564579	564612	●	●	●	C1 / C2	10	85	60 / 40	10 / 30	95	M10 x 53	17	45	50		
FAZ II Plus 10/20	564580	-	●	●	●	C1 / C2	10	95	60 / 40	20 / 40	105	M10 x 63	17	45	25		
FAZ II Plus 10/20	-	564613	●	●	●	C1 / C2	10	95	60 / 40	20 / 40	105	M10 x 63	17	45	50		
FAZ II Plus 10/30	564581	-	●	●	●	C1 / C2	10	105	60 / 40	30 / 50	115	M10 x 73	17	45	25		
FAZ II Plus 10/30	-	564614	●	●	●	C1 / C2	10	105	60 / 40	30 / 50	115	M10 x 73	17	45	50		
FAZ II Plus 10/50	564582	564615	●	●	●	C1 / C2	10	125	60 / 40	50 / 70	135	M10 x 93	17	45	20		
FAZ II Plus 12/10	564586	564619	●	●	●	C1 / C2	12	100	70 / 50	10 / 30	110	M12 x 61	19	60	20		
FAZ II Plus 12/20	564587	564620	●	●	●	C1 / C2	12	110	70 / 50	20 / 40	120	M12 x 71	19	60	20		
FAZ II Plus 12/30	564588	564621	●	●	●	C1 / C2	12	120	70 / 50	30 / 50	130	M12 x 81	19	60	20		
FAZ II Plus 12/50	564589	564622	●	●	●	C1 / C2	12	140	70 / 50	50 / 70	150	M12 x 101	19	60	20		
FAZ II Plus 16/5	564594	-	●	●	●	C1 / C2	16	115	85 / 65	5 / 25	128	M16 x 64	24	110	10		
FAZ II Plus 16/5	-	564626	●	●	●	C1 / C2	16	115	85 / 65	5 / 25	128	M16 x 64	24	110	20		
FAZ II Plus 16/25	564595	-	●	●	●	C1 / C2	16	135	85 / 65	25 / 45	148	M16 x 84	24	110	10		
FAZ II Plus 16/25	-	564627	●	●	●	C1 / C2	16	135	85 / 65	25 / 45	148	M16 x 84	24	110	20		
FAZ II Plus 16/50	564596	-	●	●	●	C1 / C2	16	160	85 / 65	50 / 70	173	M16 x 109	24	110	10		
FAZ II Plus 16/50	-	564628	●	●	●	C1 / C2	16	160	85 / 65	50 / 70	173	M16 x 109	24	110	20		

<sup>1)</sup> With minimum embedment depth only for statically indeterminate systems.

C1/C2: Only with maximum embedment depth.

Technical data

Bolt anchor FAZ II Plus K / Bolt anchor FAZ II Plus K GS (short version)



Item	Galvanized steel		Stainless steel		Approval		Seismic-Approval	Drill diameter	Min. drill hole depth for through fixings	Max. fixture thickness	Anchor length	Thread	Width across nut	Sales unit
	Item no.	Item no.	ETA	DIBt	d <sub>0</sub> [mm]	h <sub>2</sub> [mm]								
FAZ II Plus 8/5 K	564671	564676	●	●	C1	8	45	5	60	M8 x 23	13	50		
FAZ II Plus 10/10 K	564672	564677	●	●	C1 / C2	10	65	10	75	M10 x 33	17	50		
FAZ II Plus 10/20 K	564673	-	●	●	C1 / C2	10	75	20	85	M10 x 43	17	25		
FAZ II Plus 10/20 K	-	564678	●	●	C1 / C2	10	75	20	85	M10 x 43	17	50		
FAZ II Plus 12/10 K	564674	564679	●	●	C1 / C2	12	80	10	90	M12 x 41	19	20		
FAZ II Plus 12/20 K	564675	564680	●	●	C1 / C2	12	90	20	100	M12 x 51	19	20		

Accessories

Accessories



Item	Item no.	Match	Contents	Sales unit
FABS	077937	Bolt anchor M6-M12		1
FA-ST II M10	558790	Bolt anchor M10	1 x SDS Adapter 1 x Socket SW17	1
FA-ST II M12	558791	Bolt anchor M12	1 x SDS Adapter 1 x Socket SW19	1
FA-ST II M16	558792	Bolt anchor M16	1 x SDS Adapter 1 x Socket SW24	1
FA-ST II Set	558789	Bolt anchor M10-M16	1 x SDS Adapter 1 x Socket SW17, SW19, SW24	1
FA-ST II Spring	558793	FA-ST II M10/M12/M16	5 x Replacement spring	1

**Loads**

**Bolt anchor FAZ II Plus**

Permissible loads of a single anchor<sup>1)</sup> in normal concrete of strength class C20/25. For the design the complete current assessment ETA-19/0520 of 24.05.2023 has to be considered.

Type	Material/surface <sup>2)</sup>	Effective anchorage depth h <sub>ef</sub> [mm]	Minimum member thickness h <sub>min</sub> [mm]	Installation torque T <sub>inst</sub> [Nm]	Cracked concrete				Non-cracked concrete			
					Permissible tension (N <sub>perm</sub> ) and shear loads (V <sub>perm</sub> ); minimum spacing (s <sub>min</sub> ) and edge distances (c <sub>min</sub> ) with reduced loads				Permissible tension (N <sub>perm</sub> ) and shear loads (V <sub>perm</sub> ); minimum spacing (s <sub>min</sub> ) and edge distances (c <sub>min</sub> ) with reduced loads			
					N <sub>perm</sub> <sup>3)</sup> [kN]	V <sub>perm</sub> <sup>3)</sup> [kN]	s <sub>min</sub> <sup>3)</sup> [mm]	c <sub>min</sub> <sup>3)</sup> [mm]	N <sub>perm</sub> <sup>3)</sup> [kN]	V <sub>perm</sub> <sup>3)</sup> [kN]	s <sub>min</sub> <sup>3)</sup> [mm]	c <sub>min</sub> <sup>3)</sup> [mm]
FAZ II Plus 6	gvz	40	80	8	0.7	4.3	35	40	5.0	4.3	35	40
	gvz	80	120	8	0.7	4.3	35	40	5.0	4.3	35	40
	R	40	80	8	0.7	5.0	35	40	5.0	5.0	35	40
	R	80	120	8	0.7	5.0	35	40	5.0	5.0	35	40
FAZ II Plus 8	gvz	35	80	20	2.6	8.5	35	40	4.8	9.3	40	40
	gvz	90	140	20	3.8	9.3	35	40	6.7	9.3	40	40
	R	35	80	20	2.6	8.5	35	40	4.8	10.1	40	40
	R	90	140	20	3.8	10.1	35	40	6.7	10.1	40	40
FAZ II Plus 10	gvz	40	80	45	4.1	10.8	40	45	5.9	15.0	40	45
	gvz	100	150	45	6.2	15.0	40	45	9.5	15.0	40	45
	R	40	80	45	4.1	10.8	40	45	5.9	15.1	40	45
	R	100	150	45	6.2	15.1	40	45	9.5	15.1	40	45
FAZ II Plus 12	gvz	50	100	60	5.8	18.0	50	55	8.3	21.1	50	55
	gvz	125	190	60	9.5	21.1	50	55	10.5	21.1	50	55
	R	50	100	60	5.8	18.0	50	55	8.3	24.1	50	55
	R	125	190	60	9.5	24.1	50	55	10.5	24.1	50	55
FAZ II Plus 16	gvz	65	140	110	8.6	27.5	65	65	12.3	39.1	65	65
	gvz	160	240	110	12.9	39.1	65	65	18.4	39.1	65	65
	R	65	140	110	8.6	27.5	65	65	12.3	39.3	65	65
	R	160	240	110	12.9	40.6	65	65	18.4	40.6	65	65
FAZ II Plus 20	gvz	100	160	200	16.4	47.4	95	85	23.4	47.4	95	95
	gvz	180	270	200	16.4	47.4	95	85	23.4	47.4	95	95
	R	100	160	200	16.4	52.5	95	85	23.4	61.7	95	95
	R	180	270	200	16.4	61.7	95	85	23.4	61.7	95	95
FAZ II Plus 24	gvz	125	200	270	22.9	73.3	100	100	32.7	73.3	100	135
	R	125	200	270	22.9	73.3	100	100	32.7	90.3	100	135

<sup>1)</sup> Design according to EN 1992-4:2018 (for static resp. quasi-static loads). The partial safety factors for material resistance as regulated in the ETA as well as a partial safety factor for load actions of  $\gamma_L = 1.4$  are considered. As a single anchor counts e.g. an anchor with a spacing  $s \geq 3 \times h_{ef}$  and an edge distance  $c \geq 1.5 \times h_{ef}$ . Accurate data see ETA.  
<sup>2)</sup> Further steel grades, versions and technical data see ETA, e.g. for dry internal conditions, galvanised steel (gvz); for damp interiors and for outdoor use, stainless steel (R).  
<sup>3)</sup> In the case of combinations of tension and shear loads, bending moments with reduced or minimum spacing and edge distances (anchor groups), the design must be carried out in accordance with the provisions of the complete ETA and the provisions of the EN 1992-4:2018. We recommend using our anchor design software C-FIX.

**Loads**

**Bolt anchor FAZ II Plus dynamic**

Design values for cyclic fatigue loading<sup>1)</sup> of a single anchor in cracked or non-cracked normal concrete of strength class C20/25<sup>2)</sup>. For the design the complete current assessment ETA-20/0897 of 22.05.2023 has to be considered.

Type	Material/surface	Effective anchorage depth h <sub>ef</sub> [mm]	Minimum member thickness h <sub>min</sub> [mm]	Installation torque T <sub>inst</sub> [Nm]	Cracked concrete				Non-cracked concrete			
					Design values of tension (ΔN <sub>Ed,max</sub> ) and shear loads (ΔV <sub>Ed,max</sub> ); minimum spacing (s <sub>min</sub> ) and edge distances (c <sub>min</sub> ) with reduced loads				Design values of tension (ΔN <sub>Ed,max</sub> ) and shear loads (ΔV <sub>Ed,max</sub> ); minimum spacing (s <sub>min</sub> ) and edge distances (c <sub>min</sub> ) with reduced loads			
					ΔN <sub>Ed,max</sub> <sup>3)</sup> [kN]	ΔV <sub>Ed,max</sub> <sup>3)</sup> [kN]	s <sub>min</sub> <sup>3)</sup> [mm]	c <sub>min</sub> <sup>3)</sup> [mm]	ΔN <sub>Ed,max</sub> <sup>3)</sup> [kN]	ΔV <sub>Ed,max</sub> <sup>3)</sup> [kN]	s <sub>min</sub> <sup>3)</sup> [mm]	c <sub>min</sub> <sup>3)</sup> [mm]
FAZ II Plus 16	gvz	65	140	110	6.0	4.7	65	65	6.4	4.7	65	65
	gvz	85	140	110	6.4	4.7	65	65	6.4	4.7	65	65
	R	65	140	110	3.1	6.0	65	65	3.1	6.0	65	65
	R	85	140	110	3.1	6.0	65	65	3.1	6.0	65	65
FAZ II Plus 20	gvz	100	160	200	8.8	6.1	95	85	8.8	6.1	95	95
	gvz	180	270	200	8.8	6.1	95	85	8.8	6.1	95	95
	R	100	160	200	4.7	9.4	95	85	4.7	9.4	95	95
	R	180	270	200	4.7	9.4	95	85	4.7	9.4	95	95
FAZ II Plus 24	gvz	125	200	270	14.7	9.5	100	100	14.7	9.5	100	135
	R	125	200	270	6.9	13.6	100	100	6.9	13.6	100	135

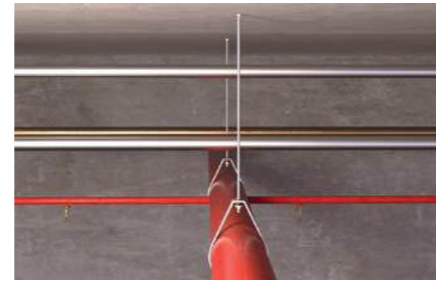
<sup>1)</sup> The design values of the cyclic fatigue loading apply for load cycles  $> 10^6$  in accordance with design method I acc. to TR061 – for unknown static lower load. If the static lower load is known and / or for lower number of load cycles higher load values are possible. The partial safety factors as regulated in the design standard are considered. As a single anchor counts e.g. an anchor with a spacing  $s \geq 3 \times h_{ef}$ . Drill hole cleaning acc. to assessment.  
<sup>2)</sup> For higher concrete strength classes up to C50/60 higher permissible loads may be possible. - see assessment. The concrete is assumed to be standard-reinforced.  
<sup>3)</sup> In the case of combinations of tensile loads and shear loads, with reduced or minimum spacing and edge distances (anchor groups) the design must be carried out in accordance with the provisions of the complete assessment.

# Hammerset anchor EA II

The cost-effective hammerset anchor with a rim for quick and easy installation.

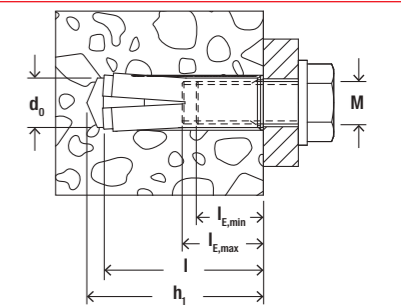
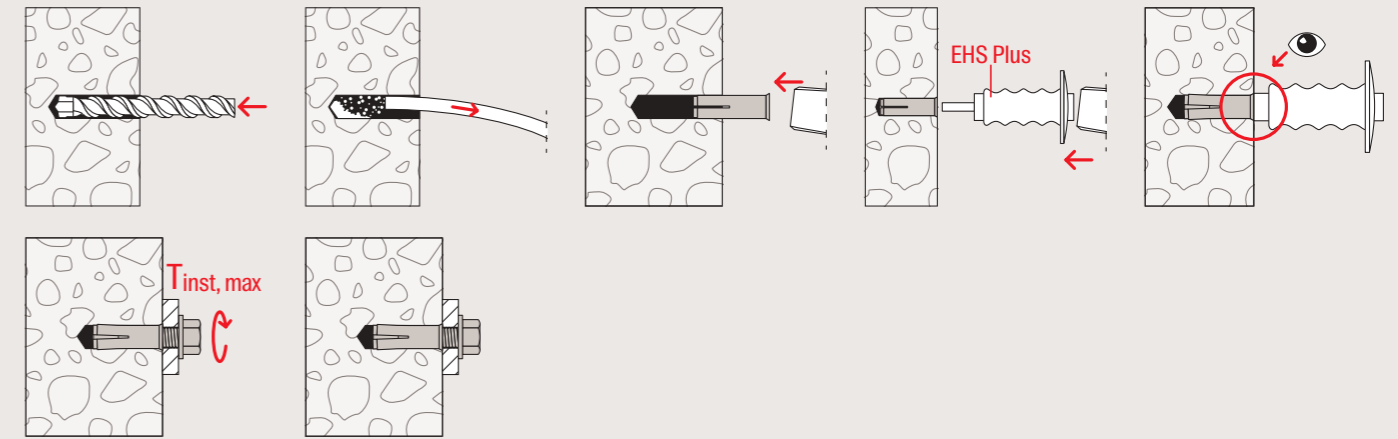


Pipelines



Sprinklers

## Installation EA II



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## Applications

- Pipelines and ventilation ducts
- Sprinkler systems
- Cable conduits and wires
- Gratings
- Steel constructions
- Machines
- Consoles
- Shuttering props
- Diamond or core drilling devices (EA II M12 D)

## Advantages

- The embossed rim prevents the anchor sleeve from slipping, thus ensuring a trouble-free hammerset installation.
- The metric internal thread means that it is possible to use standard screws or threaded rods for the ideal adaptation to suit the intended use.
- The EMS machine setting tool allows for effortless installation, particularly in the

- case of series installations.
- The embossing that is applied when expanding with the EHS Plus setting tool offers a simple control of the anchoring and provides increased safety.
- The fixing point at the EA II versions with 25 mm anchoring depth prevents anchor of falling out of the drill hole before being expanded during overhead installation.

## Certificates / Features



## Building materials

### Approved for:

- Concrete C20/25 to C50/60, cracked, for the multiple fixings of non-load-bearing systems
- Concrete C20/25 to C50/60, non-cracked

### Suitable for:

- Concrete C12/15
- Natural stone with dense structure

## Versions

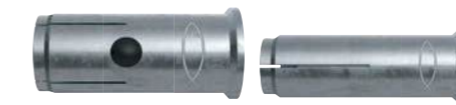
- Galvanised steel
- Stainless steel R

## Functioning

- The EA II is suitable for pre-positioned installation.
- Position the hammerset anchor in the drill hole and drive in flush to the surface of the anchor base using the hammer.
- The sleeve is then expanded by driving in the internal bolt with the EHS Plus setting tool (alternative: EMS machine setting tool), and expanded against the drill hole wall.
- The setting tools must sit on the rim of the anchor to ensure correct expansion.
- Use the special EA II M12 x 50 D / EA M 12 x 50 N D with thicker sleeve for fixing diamond and core drilling devices.

## Technical data

### Hammerset anchor EA II



EA II h<sub>el</sub> = 25 mm


EA II

Item	Galvanised steel	Stainless steel	Approval	Drill diameter	Min. drill hole depth	Min. bolt penetration	Max. bolt penetration	Anchor length	Internal thread	Sales unit
	Item no.	Item no.	ETA	d <sub>0</sub> [mm]	h <sub>1</sub> [mm]	l <sub>E,min</sub> [mm]	l <sub>E,max</sub> [mm]	l [mm]	M	[pcs]
EA II M 6 x 25	532230	-	●	8	27	6	14	25	M6	100
EA II M 6 x 30	048264	048410	●	8	32	6	14	30	M6	100
EA II M 8 x 25	532231	-	●	10	27	8	14	25	M8	100
EA II M 8 x 30	048284	048411	●	10	33	8	14	30	M8	100
EA II M 8 x 40	048323	048412	●	10	43	8	14	40	M8	50
EA II M 10 x 25	532232	-	●	12	27	10	14	25	M10	50
EA II M 10 x 30	048332	-	●	12	33	10	14	30	M10	50
EA II M 10 x 40	048339	048414	●	12	43	10	17	40	M10	50
EA II M 12 x 25	532233	-	●	15	27	12	14	25	M12	25
EA II M 12 x 50	048406	048415	●	15	54	12	22	50	M12	25
EA II M 16 x 65	048408	048416	●	20	70	16	28	65	M16	20

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Technical data


Hammerset anchor EA II D



Item	Galvanised steel	Approval	Drill diameter	Min. drill hole depth	Min. bolt penetration	Max. bolt penetration	Anchor length	Internal thread	Sales unit
Item no.	ETA	d <sub>0</sub> [mm]	h <sub>1</sub> [mm]	l <sub>E,min</sub> [mm]	l <sub>E,max</sub> [mm]	l [mm]	M	[pcs]	
EA II M12 x 50 D	500872	-	16	54	12	22	50	M12	50
EA M12 x 50 N D	048407	•	16	54	12	22	50	M12	25

Technical data


Stop drill EBB



Item	Item no.	Drill diameter	Drill hole depth	Match	Sales unit
		d <sub>0</sub> [mm]	h <sub>0</sub> [mm]		[pcs]
EBB 8 x 25	532607	8	27	EA II M 6 x 25	1
EBB 10 x 25	532608	10	27	EA II M 8 x 25	1
EBB 12 x 25	532609	12	27	EA II M 10 x 25	1
EBB 15 x 25	532610	15	27	EA II M 12 x 25	1

Technical data


Machine setting tool EMS



Item	Item no.	Tool holder	Match	Sales unit
				[pcs]
EMS M 6 x 25/30	048065	SDS-plus	EA II M 6 x 25, EA II M 6 x 30	1
EMS M 8 x 25/30	048066	SDS-plus	EA II M 8 x 25, EA II M 8 x 30	1
EMS M 8 x 40	048067	SDS-plus	EA II M 8 x 40	1
EMS M10 x 25/30	048068	SDS-plus	EA II M 10 x 25, EA II M 10 x 30	1
EMS M10 x 40	048070	SDS-plus	EA II M 10 x 40	1
EMS M12 x 50	048071	SDS-plus	EA II M 12 x 50 D, EA II M 12 x 50, EA M 12 x 50 N D	1
EMS M16 x 65	048072	SDS-max	EA II M 16 x 65	1

Technical data


Setting tool EMS Plus



Item	Item no.	Match	Sales unit
			[pcs]
EHS M 6 x 25/30 Plus	044630	EA II M 6 x 25, EA II M 6 x 30	1
EHS M 8 x 25/30 Plus	044631	EA II M 8 x 25, EA II M 8 x 30	1
EHS M 8 x 40 Plus	044632	EA II M 8 x 40	1
EHS M10 x 40 Plus	044633	EA II M 10 x 40	1

Technical data

Setting tool EMS Plus



Item	Item no.	Match	Sales unit
			[pcs]
EHS M12 x 50 Plus	044634	EA II M 12 x 50, EA II M 12 x 50 D	1
EHS M16 x 65 Plus	044635	EA II M 16 x 65	1
EHS M10 x 25/30 Plus	048487	EA II M 10 x 25, EA II M 10 x 30	1
EA-ST 12	504585	EA N M12, EA IM 1/2 N, EA I 1/2 N	1
EHS M12 x 25 Plus	532568	EA II M 12 x 25	1

Loads

Hammerset anchor EA II

Permissible loads of a single anchor<sup>1)</sup> in normal concrete of strength class C20/25. For the design the complete current assessment ETA-07/0135 has to be considered.

Type	Material/surface <sup>2)</sup>	Screw material	Effective anchorage depth	Member thickness	Maximum installation torque	Non-cracked concrete			
						Permissible tension (N <sub>perm</sub> ) and shear loads (V <sub>perm</sub> ); minimum spacing (s <sub>min</sub> ) and edge distances (c <sub>min</sub> ) with reduced loads	N <sub>perm</sub> <sup>3)</sup> [kN]	V <sub>perm</sub> <sup>3)</sup> [kN]	s <sub>min</sub> <sup>3)</sup> [mm]
EA II M8 x 40	gvz	5.8	40	100	8	5.9	4.9	70	115
	gvz	8.8	40	100	8	5.9	4.9	70	115
	R	A4-70	40	100	8	5.9	5.6	70	115
EA II M10 x 40	gvz	5.8	40	120	15	5.9	6.2	95	150
	gvz	8.8	40	120	15	5.9	6.2	95	150
	R	A4-70	40	120	15	5.9	7.1	95	150
EA II M12 x 50	gvz	5.8	50	120	35	8.3	11.3	145	200
	gvz	8.8	50	120	35	8.3	11.3	145	200
	R	A4-70	50	120	35	8.3	12.9	145	200
EA II M16 x 65	gvz	5.8	65	160	60	12.3	18.3	180	240
	gvz	8.8	65	160	60	12.3	18.3	180	240
	R	A4-70	65	160	60	12.3	21.1	180	240
EA II M20 x 80	gvz	5.8	80	200	120	16.8	29.1	190	280
	gvz	8.8	80	200	120	16.8	29.1	190	280
	R	A4-70	80	200	120	16.8	33.5	190	280

<sup>1)</sup> Design according to EN 1992-4:2018 (for static resp. quasi-static loads). The partial safety factors for material resistance as regulated in the ETA as well as a partial safety factor for load actions of  $\gamma_l = 1.4$  are considered. As a single anchor counts e.g. an anchor with a spacing  $s \geq 3 \times h_{ef}$  and an edge distance  $c \geq 1.5 \times h_{ef}$ . Accurate data see ETA.  
<sup>2)</sup> For technical data on steel grade and variants, see ETA.  
<sup>3)</sup> In the case of combinations of tension and shear loads, bending moments with reduced or minimum spacing and edge distances (anchor groups), the design must be carried out in accordance with the provisions of the complete ETA and the provisions of the EN 1992-4:2018. We recommend using our anchor design software C-FIX.

**Loads**

**Hammerset anchor EA II**

Permissible loads for a single anchor<sup>1)</sup> for multiple use of redundant non-structural applications\* in normal concrete C20/25 up to C50/60. For the design the complete current assessment ETA-07/0142 has to be considered.

Type	Material/surface <sup>2)</sup>	Screw material	Effective anchorage depth h <sub>ef</sub> [mm]	Minimum member thickness h <sub>min</sub> <sup>3)</sup> [mm]	Maximum installation torque T <sub>inst,max</sub> [Nm]	Cracked and non-cracked concrete		
						Permissible load (F <sub>perm</sub> ); minimum spacing (s <sub>min</sub> ) and edge distances (c <sub>min</sub> ) with reduced loads		
						F <sub>perm</sub> <sup>4)</sup> [kN]	s <sub>min</sub> [mm]	c <sub>min</sub> [mm]
EA II M6 x 25	gvz	4.6	25	80	4	1.0	30	60
EA II M6 x 30	gvz	4.6	30	80	4	1.2	70	150
EA II M8 x 25	gvz	4.6	25	80	8	1.4	70	100
EA II M8 x 30	gvz	4.6	30	80	8	2.0	110	150
EA II M8 x 40	gvz	4.6	40	80	8	2.0	200	150
EA II M10 x 25	gvz	4.6	25	80	15	1.9	80	120
EA II M10 x 30	gvz	4.6	30	80	15	2.0	200	150
EA II M10 x 40	gvz	4.6	40	80	15	3.0	200	150
EA II M12 x 25	gvz	4.6	25	80	35	1.9	100	130
EA II M12 x 50	gvz	4.6	50	100	35	4.3	200	200

\* In addition to the load table above, the following must be considered for multiple fastening of non-structural redundant systems:  
 A multiple fixing (redundant system) according to EN 1992-4 and CEN/TR 17079 is defined by  
 - at least 3 fixing points (per attached element) with at least one anchor at each fixing point and a permissible load per fixing point of 1.4 kN  
 - or by at least 4 fixing points with at least one anchor each fixing point and a permissible load per fixing point of 2.1 kN  
 - Additionally, it has to be proven that the stiffness of the attached element shall be large enough to ensure that in case of excessive slip or failure of a fastener the load on this fastener or fixing point can be transferred to neighbouring fixing points without significantly violating the requirements on the attached element in the serviceability and ultimate limit state.  
 For further details see EN 1992-4 section 7.3 and CEN/TR 17079.

<sup>1)</sup> Design according to EN 1992-4:2018 (for static resp. quasi-static loads). The partial safety factors for material resistance as regulated in the ETA as well as a partial safety factor for load actions of γ<sub>t</sub> = 1.4 are considered.

<sup>2)</sup> For details of steel grade, variants and further concrete classes, see ETA.

<sup>3)</sup> Minimum possible member thickness while increasing the spacing and edge distances at the same time. The combination of minimum spacing and edge distances with the minimum member thickness is not possible. Exact data see ETA.

<sup>4)</sup> Valid for tensile load, shear load and oblique load under any angle. In the case of combinations of tensile, shear loads and bending moments, the design must be carried out in accordance with the provisions of the complete ETA and the provisions of the EN 1992-4:2018.

**Loads**

**Hammerset anchor EA II**

Permissible loads for a single anchor<sup>1)</sup> for multiple use of redundant non-structural applications\* in pre-stressed hollow core slabs of concrete C30/37 up to C50/60. For the design the complete current assessment ETA-07/0142 has to be considered.

Type	Material/surface <sup>2)</sup>	Screw material	Effective anchorage depth h <sub>ef</sub> [mm]	Bottom flange thickness <sup>4)</sup> d <sub>b</sub> [mm]	Maximum installation torque T <sub>inst,max</sub> [Nm]	Cracked and non-cracked concrete		
						Permissible load (F <sub>perm</sub> ); minimum spacing (s <sub>min</sub> ) and edge distances (c <sub>min</sub> ) with reduced loads		
						F <sub>perm</sub> <sup>3)</sup> [kN]	s <sub>min</sub> [mm]	c <sub>min</sub> [mm]
EA II M6 x 25	gvz	4.6	25	≥ 35	4	1.0	200	150
EA II M8 x 25	gvz	4.6	25	≥ 35	8	1.4	200	150
EA II M10 x 25	gvz	4.6	25	≥ 35	15	1.9	200	150
EA II M12 x 25	gvz	4.6	25	≥ 35	35	1.9	200	150

\* In addition to the load table above, the following must be considered for multiple fastening of non-structural redundant systems:  
 A multiple fixing (redundant system) according to EN 1992-4 and CEN/TR 17079 is defined by  
 - at least 3 fixing points (per attached element) with at least one anchor at each fixing point and a permissible load per fixing point of 1.4 kN  
 - or by at least 4 fixing points with at least one anchor each fixing point and a permissible load per fixing point of 2.1 kN  
 - Additionally, it has to be proven that the stiffness of the attached element shall be large enough to ensure that in case of excessive slip or failure of a fastener the load on this fastener or fixing point can be transferred to neighbouring fixing points without significantly violating the requirements on the attached element in the serviceability and ultimate limit state.  
 For further details see EN 1992-4 section 7.3 and CEN/TR 17079.

<sup>1)</sup> Design according to EN 1992-4:2018 (for static resp. quasi-static loads). The partial safety factors for material resistance as regulated in the ETA as well as a partial safety factor for load actions of γ<sub>t</sub> = 1.4 are considered.

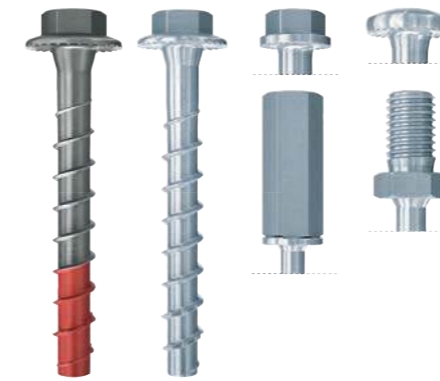
<sup>2)</sup> For details of steel grade and variants, see ETA.

<sup>3)</sup> Valid for tensile load, shear load and oblique load under any angle. In the case of combinations of tensile, shear loads and bending moments, the design must be carried out in accordance with the provisions of the complete ETA and the provisions of the EN 1992-4:2018.

<sup>4)</sup> The anchor may be used in a flange thickness d<sub>b</sub> = 30 mm with the same characteristic resistance, but the drill hole must not cut a cavity.

# Concrete screw UltraCut FBS II 6

The high-performance concrete screw for absolute installation ease.



Suspended air-conditioners



Fastenings in outdoor areas with FBS II 6 R

**Applications**

- Pipeline routes
- Suspension for individual pipes
- Suspended mounting rails
- Prestressed concrete hollow core ceilings
- Cable trays
- Ventilation ducts
- Perforated tapes
- Air conditioning units

**Advantages**

- The European Technical Approval (ETA) Option 1 includes the use in cracked and non-cracked concrete for highest safety requirements.
- The UltraCut FBS II 6 is approved for multiple use of non-load bearing systems and thereby ideal for the installation of pipe routes and prestressed hollow concrete ceilings.
- The FBS II 6 also has an ETA for seismic performance category C1 for additional safety standards.
- The fischer concrete screw FBS II 6 gvz

offers the possibility for the ETA compliant application in masonry brick. This grants high security not only in concrete but also in solid clay bricks, sand-lime bricks KSL and solid sand-lime bricks KSV.  
 · The expansion-free anchorage (undercut) ensures low edge and axial spacings.  
 · The stainless steel concrete screw guarantees a high level of corrosion resistance especially for wet rooms and external applications.

**Certificates / Features**



**Building materials**

- Approved for:**
- Concrete C20/25 to C50/60, cracked and non-cracked
  - Prestressed hollow concrete ceilings C30/37 to C50/60 for the multiple use of non-load bearing systems
  - Masonry brick (EN771-1), solid sand-lime brick (EN771-2) and perforated sand-lime brick (EN771-2)
- Suitable for:**
- Concrete C12/15
  - Solid building materials
  - Masonry with dense structure

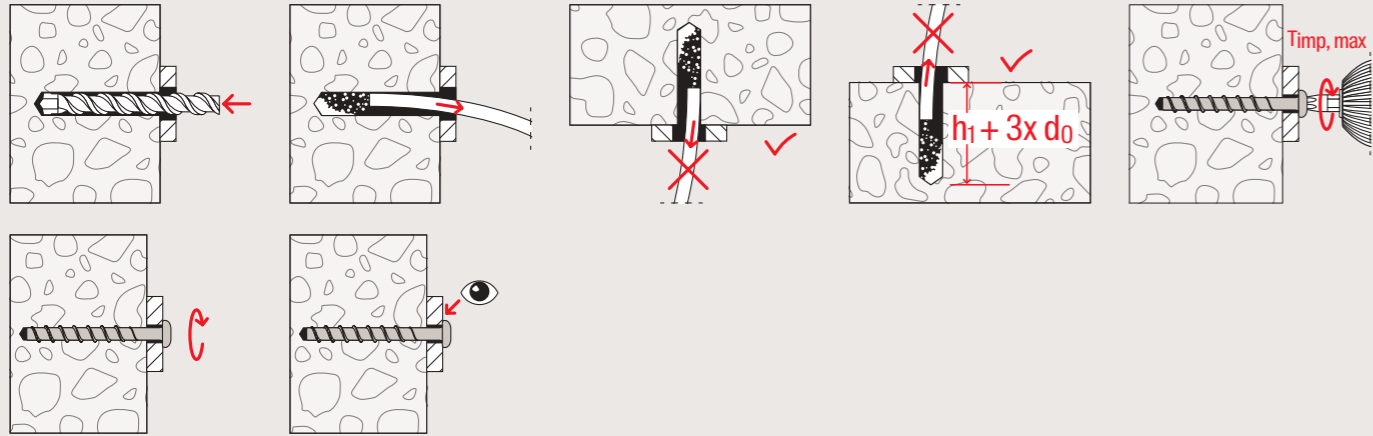
**Versions**

- Galvanised steel
- Stainless steel

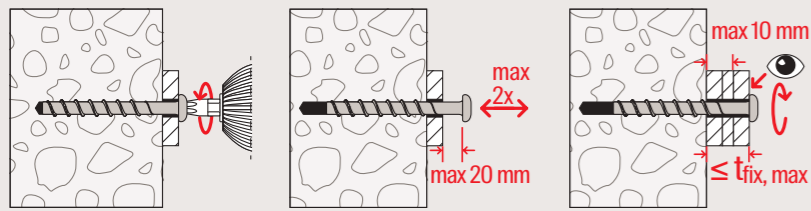
**Functioning**

- The UltraCut FBS II is recommended for the push-through installation. Versions with external/internal thread also for pre-positioned installation.
- Drill holes do not need to be cleaned during vertical installation with the FBS II 6 gvz. For floor fixings the hole must be drilled 3x drill hole diameter deeper.
- The approved adjustment for the concrete screws allows the screw to be unscrewed twice for a total length of 20 mm, to place maximum 10 mm packing below the base plates or to align the attached part.
- The screw is installed correctly when the screw head sits flush on the fixture (visual setting control).
- We recommend using a fischer impact wrench FSS 18V with a suitable impact screwdriver socket or an internal torx drive.

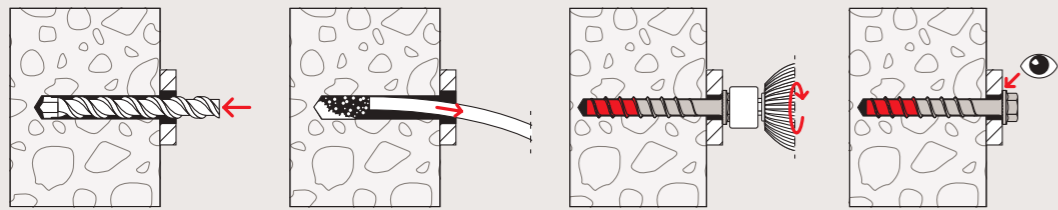
Installation UltraCut FBS II 6 zp in concrete



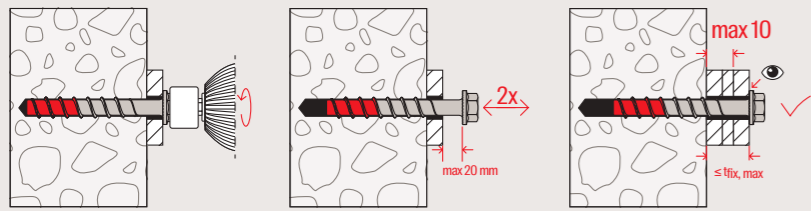
Fixture adjustment



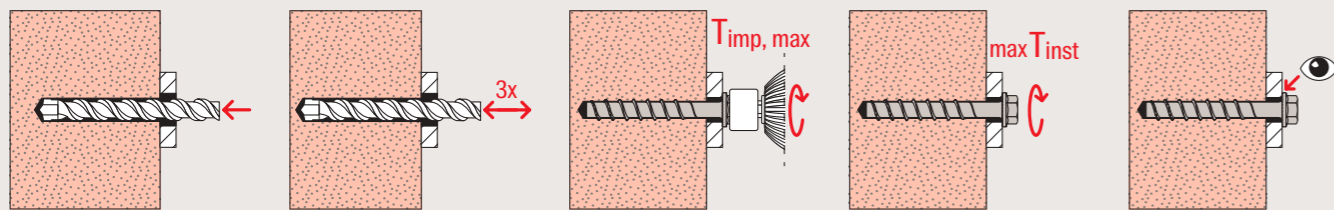
Installation UltraCut FBS II 6 R in concrete



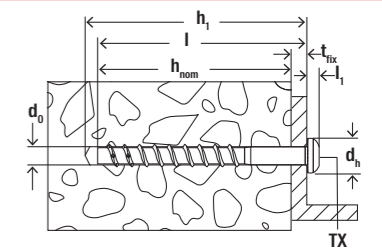
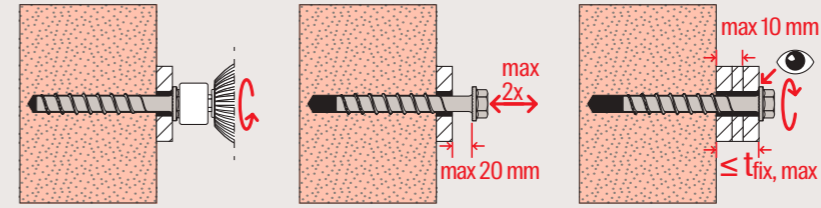
Fixture adjustment



Installation UltraCut FBS II 6 zp in masonry



Fixture adjustment



Technical data

Concrete screw UltraCut FBS II 6 zp



UltraCut FBS II 6 P / LP

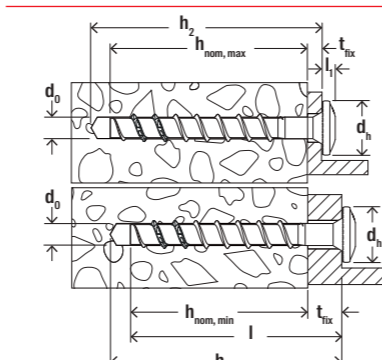
UltraCut FBS II 6 US

Item	Galvani- sided steel  Item no. gvz	Ap- pro- val  ETA	Drill dia- meter  $d_0$ [mm]	Min. drill hole depth for through fixings  $h_2$ [mm]	Screw length  $l_s$ [mm]	Head- $\phi$  $d_h$ [mm]	Screw-in depth Multiple fixing ETA  $h_{nom,min}/$ $h_{nom,max}$ [mm]	Screw-in depth Single point fixing ETA  $h_{nom,min}/$ $h_{nom,max}$ [mm]	Usable length  $t_{fix,min} / t_{fix,max}$ [mm]	Drive	Sales unit
											[pcs]
FBS II 6 x 30/5 P	546377	●	6	40	30	14.4	25	-	Screw length - $h_{nom}$	TX30	100
FBS II 6 x 40/5 P	546378	●	6	50	40	14.4	25-35	-	Screw length - $h_{nom}$	TX30	100
FBS II 6 x 40/5 LP	546379	●	6	50	40	17.5	25-35	-	Screw length - $h_{nom}$	TX30	100
FBS II 6 x 60/5 P	546380	●	6	70	60	14.4	25-55	40-55	Screw length - $h_{nom}$	TX30	100
FBS II 6 x 80/25 P	546381	●	6	90	80	14.4	25-55	40-55	Screw length - $h_{nom}$	TX30	100
FBS II 6 x 40/5 US zp (SW 13)	558601	●	6	50	40	17	25-35	-	Screw length - $h_{nom}$	SW 13	100
FBS II 6 x 40/5 US zp	546390	●	6	50	40	17	25-35	-	Screw length - $h_{nom}$	SW 10	100
FBS II 6 x 60/5 US zp (SW 13)	558602	●	6	70	60	17	25-55	40-55	Screw length - $h_{nom}$	SW 13	100
FBS II 6 x 60/5 US	546391	●	6	70	60	17	25-55	40-55	Screw length - $h_{nom}$	SW 10	100
FBS II 6 x 80/25 US	558603	●	6	90	80	17	25-55	40-55	Screw length - $h_{nom}$	SW 13	100
FBS II 6 x 80/25 US	546392	●	6	90	80	17	25-55	40-55	Screw length - $h_{nom}$	SW 10	100
FBS II 6 x 100/45 US	558604	●	6	110	100	17	25-55	40-55	Screw length - $h_{nom}$	SW 13	100
FBS II 6 x 100/45 US	546393	●	6	110	100	17	25-55	40-55	Screw length - $h_{nom}$	SW 10	100
FBS II 6 x 120/65 US	558605	●	6	130	120	17	25 - 55	40 - 55	Screw length - $h_{nom}$	SW 13	100
FBS II 6 x 120/65 US	546394	●	6	130	120	17	25 - 55	40 - 55	Screw length - $h_{nom}$	SW 10	100



Technical data

Concrete screw UltraCut FBS II 6 M8/M10										
Item	Galvani- sed steel	Ap- pro- val ETA	Drill diameter $d_0$ [mm]	Min. drill hole depth for pre-positioned installation $h_1$ [mm]	Screw diameter $d_s$ [mm]	Screw length $l_s$ [mm]	Screw-in depth Multiple fixing ETA $h_{nom,min}/h_{nom,max}$ [mm]	Screw-in depth Single point fixing ETA $h_{nom,min}/h_{nom,max}$ [mm]	Width across nut SW [mm]	Sales unit [pcs]
UltraCut FBS II M8/M10										
UltraCut FBS II M6										
FBS II 6 x 25 M8/19	●	6	35	6.0	25	25	-	10	100	
FBS II 6 x 35 M8/19	●	6	45	6.0	35	35	-	10	100	
FBS II 6 x 55 M8/19	●	6	65	6.0	55	55	55	10	100	
FBS II 6 x 35 M10/21	●	6	45	6.0	35	35	-	13	100	
FBS II 6 x 55 M10/21	●	6	65	6.0	55	55	55	13	100	
FBS II 6x35 M6 I	●	6	45	6.0	35	35	-	13	100	
FBS II 6x55 M6 I	●	6	65	6.0	55	55	55	13	100	
FBS II 6 x 35 M8/M10 I	●	6	45	6.0	35	35	-	13	100	
FBS II 6 x 55 M8/M10 I	●	6	65	6.0	55	55	55	13	100	



Technical data

Concrete screw UltraCut FBS II 6 R										
Item	Stainless steel	Ap- pro- val ETA	Drill diameter $d_0$ [mm]	Screw length $l_s$ [mm]	Head- $\phi$ $d_h$ [mm]	Screw-in depth Multi- ple fixing ETA $h_{nom,min}/h_{nom,max}$ [mm]	Screw-in depth Single point fixing ETA $h_{nom,min}/h_{nom,max}$ [mm]	Usable length $t_{fix,min}/t_{fix,max}$ [mm]	Drive	Sales unit [pcs]
UltraCut FBS II P R										
UltraCut FBS II US R										
FBS II 6 x 50/5 P R	●	6	50	14	45	-	Screw length - $h_{nom}$	TX30	100	
FBS II 6 x 65/5 P R	●	6	65	14	45 / 60	60	Screw length - $h_{nom}$	TX30	100	
FBS II 6 x 85/25 P R	●	6	85	14	45 / 60	60	Screw length - $h_{nom}$	TX30	100	
FBS II 6 x 105/45 P R	●	6	105	14	-	60	Screw length - $h_{nom}$	TX30	100	
FBS II 6 x 50/5 US R (SW 10)	●	6	50	15	45	-	Screw length - $h_{nom}$	SW 10	100	
FBS II 6 x 50/5 US R (SW 13)	●	6	50	17	45	-	Screw length - $h_{nom}$	SW 13	100	
FBS II 6 x 65/5 US R (SW 10)	●	6	65	15	45 / 60	60	Screw length - $h_{nom}$	SW 10	100	
FBS II 6 x 65/5 US R (SW 13)	●	6	65	17	45 / 60	60	Screw length - $h_{nom}$	SW 13	100	
FBS II 6 x 85/25 US R (SW 10)	●	6	85	15	45 / 60	60	Screw length - $h_{nom}$	SW 10	100	
FBS II 6 x 85/25 US R (SW 13)	●	6	85	17	45 / 60	60	Screw length - $h_{nom}$	SW 13	100	

Loads

Concrete screw UltraCut FBS II 6												
Type	Material/ surface	Screw-in depth $h_{nom}$ [mm]	Minimum member thickness $h_{min}$ [mm]	Maximum installation torque $T_{imp,max}^{2)}$ [Nm]	Cracked concrete				Non-cracked concrete			
					Permissible tension ( $N_{perm}$ ) and shear loads ( $V_{perm}$ ); minimum spacing ( $s_{min}$ ) and edge distances ( $c_{min}$ ) with reduced loads				Permissible tension ( $N_{perm}$ ) and shear loads ( $V_{perm}$ ); minimum spacing ( $s_{min}$ ) and edge distances ( $c_{min}$ ) with reduced loads			
FBS II 6	gvs	40	80	450	$N_{perm}^{3)}$ [kN]	$V_{perm}^{3)}$ [kN]	$s_{min}^{3)}$ [mm]	$c_{min}^{3)}$ [mm]	$N_{perm}^{3)}$ [kN]	$V_{perm}^{3)}$ [kN]	$s_{min}^{3)}$ [mm]	$c_{min}^{3)}$ [mm]
	gvs	45	90	450	1.2	4.3	35	35	3.8	4.3	35	35
	gvs	50	90	450	1.7	4.3	35	35	4.8	4.3	35	35
	gvs	55	100	450	1.9	4.3	35	35	5.7	4.3	35	35
	gvs	55	100	450	2.4	6.3	35	35	6.4	6.3	35	35

<sup>1)</sup> Design according to EN 1992-4:2018 (for static resp. quasi-static loads). The partial safety factors for material resistance as regulated in the ETA as well as a partial safety factor for load actions of  $\gamma_L = 1.4$  are considered. As a single anchor counts e.g. an anchor with a spacing  $s \geq 3 \times h_{ef}$  and an edge distance  $c \geq 1.5 \times h_{ef}$ . Accurate data see ETA.  
<sup>2)</sup> Maximum allowable torque for installation with any tangential impact screw driver. Further technical data see ETA.  
<sup>3)</sup> In the case of combinations of tension and shear loads, bending moments with reduced or minimum spacing and edge distances (anchor groups), the design must be carried out in accordance with the provisions of the complete ETA and the provisions of the EN 1992-4:2018. We recommend using our anchor design software C-FIX.

Loads

Concrete screw UltraCut FBS II 6												
Type	Material/ surface	Screw-in depth $h_{nom}$ [mm]	Minimum member thickness $h_{min}$ [mm]	Maximum installation torque $T_{inst,max}^{2)}$ [Nm]	Cracked concrete				Non-cracked concrete			
					Permissible tension ( $N_{perm}$ ) and shear loads ( $V_{perm}$ ); minimum spacing ( $s_{min}$ ) and edge distances ( $c_{min}$ ) with reduced loads				Permissible tension ( $N_{perm}$ ) and shear loads ( $V_{perm}$ ); minimum spacing ( $s_{min}$ ) and edge distances ( $c_{min}$ ) with reduced loads			
FBS II 6	gvs	25	80	$\leq 5$	$N_{perm}^{3)}$ [kN]	$V_{perm}^{3)}$ [kN]	$s_{min}^{3)}$ [mm]	$c_{min}^{3)}$ [mm]	$N_{perm}^{3)}$ [kN]	$V_{perm}^{3)}$ [kN]	$s_{min}^{3)}$ [mm]	$c_{min}^{3)}$ [mm]
	gvs	30	80	$\leq 5$	0.7	1.8	35	35	1.4	2.3	35	35
	gvs	35	80	$\leq 5$	1.2	2.3	35	35	2.4	2.3	35	35
	gvs	40	80	$\leq 10$	1.7	4.3	35	35	3.1	4.3	35	35
	gvs	45	90	$\leq 10$	2.4	4.3	35	35	3.8	4.3	35	35
	gvs	45	90	$\leq 10$	2.9	4.3	35	35	4.8	4.3	35	35
	gvs	50	90	$\leq 10$	3.6	4.3	35	35	5.7	4.3	35	35
	gvs	55	100	$\leq 10$	4.0	6.3	35	35	6.4	6.3	35	35

\* In addition to the load table above, the following must be considered for multiple fastening of non-structural redundant systems:  
 A multiple fixing (redundant system) according to EN 1992-4 and CEN/TR 17079 is defined by  
 - at least 3 fixing points (per attached element) with at least one anchor at each fixing point and a permissible load per fixing point of 1.4 kN  
 - or by at least 4 fixing points with at least one anchor each fixing point and a permissible load per fixing point of 2.1 kN  
 - Additionally, it has to be proven that the stiffness of the attached element shall be large enough to ensure that in case of excessive slip or failure of a fastener the load on this fastener or fixing point can be transferred to neighbouring fixing points without significantly violating the requirements on the attached element in the serviceability and ultimate limit state.  
 For further details see EN 1992-4 section 7.3 and CEN/TR 17079.

<sup>1)</sup> Design according to EN 1992-4:2018 (for static resp. quasi-static loads). The partial safety factors for material resistance as regulated in the ETA as well as a partial safety factor for load actions of  $\gamma_L = 1.4$  are considered.  
<sup>2)</sup> Further technical information for installation see ETA.  
<sup>3)</sup> In the case of combinations of tension and shear loads, bending moments with reduced or minimal edge and axial spacings (anchor groups), the design must be carried out in accordance with the provisions of the complete ETA and the provisions of the EN 1992-4:2018.

Loads

Concrete screw UltraCut FBS II 6									
Type			FBS II 6 gvz						
Screw-in depth		$h_{nom}$	25	30	35	40	45	50	55
Permissible load $F_{perm}^{3)}$ in the respective bottom flange thickness									
$d_b \geq 25$ mm		[kN]	0.2	0.5	0.5	0.5	0.5	0.5	0.5
$d_b \geq 30$ mm		[kN]	1.7	1.7	1.7	1.7	1.7	1.7	1.7
$d_b \geq 35$ mm		[kN]	1.7	1.9	2.1	2.4	2.6	2.9	3.1
$d_b \geq 40$ mm		[kN]	1.7	2.3	2.6	2.9	3.3	3.6	3.8
$d_b \geq 50$ mm		[kN]	1.7	2.3	3.3	3.8	4.3	4.3	5.7
Installation torque	$T_{inst,max}$	[Nm]	5.0	5.0	10	10	10	10	10
Minimum spacing	$s_{1,2}^{2)}$	[mm]	100	100	100	100	100	100	100
Minimum edge distance	$c_{1,c2}^{2)}$	[mm]	100	100	100	100	100	100	100

\* In addition to the load table above, the following must be considered for multiple fastening of non-structural redundant systems:  
 A multiple fixing (redundant system) according to EN 1992-4 and CEN/TR 17079 is defined by  
 - at least 3 fixing points (per attached element) with at least one anchor at each fixing point and a permissible load per fixing point of 1.4 kN  
 - or by at least 4 fixing points with at least one anchor each fixing point and a permissible load per fixing point of 2.1 kN  
 - Additionally, it has to be proven that the stiffness of the attached element shall be large enough to ensure that in case of excessive slip or failure of a fastener the load on this fastener or fixing point can be transferred to neighbouring fixing points without significantly violating the requirements on the attached element in the serviceability and ultimate limit state.  
 For further details see EN 1992-4 section 7.3 and CEN/TR 17079.

<sup>1)</sup> Design according to EN 1992-4:2018 (for static resp. quasi-static loads). The partial safety factors for material resistance as regulated in the ETA as well as a partial safety factor for load actions of  $\gamma_L = 1.4$  are considered.

<sup>2)</sup> Further technical information for installation see ETA.

<sup>3)</sup> Valid for tensile load, shear load and oblique load under any angle. In the case of combinations of tensile, shear loads and bending moments, the design must be carried out in accordance with the provisions of the complete ETA and the provisions of the EN 1992-4:2018.

Loads

Concrete screw UltraCut FBS II US/SK										
Permissible loads <sup>1)2)</sup> for a single anchor in masonry for Push-through installation. For the design the complete current assessment ETA-20/0134 of 14.07.2022 has to be considered.										
Type	Min. compressive brick strength	Brick raw density	Minimum brick dimensions	Nominal anchorage depth	Minimum member thickness	Maximum installation torque	Permissible tensile load <sup>4)</sup>	Permissible shear load <sup>4)</sup> parallel <sup>6)</sup>	Minimum spacing <sup>5)</sup>	Minimum edge distance <sup>5)</sup>
Type	$f_b$ [N/mm <sup>2</sup> ]	$\rho$ [kg/dm <sup>3</sup> ]	(L x W x H) [mm]	$h_{nom}$ [mm]	$h_{min}$ [mm]	$T_{imp,max}^{3)}$ [Nm]	$N_{perm}$ [kN]	$V_{perm \parallel}$ [kN]	$s_{min \parallel} / s_{min \perp}$ [mm]	$c_{min}$ [mm]
<b>Solid brick Mz, acc. to EN 771-1</b>										
FBS II 6	$\geq 12.0$	$\geq 1.8$	240 x 115 x 71	$\geq 40$	$\geq 115$	80	0.54	0.34	80	50
FBS II 6	$\geq 16.0$	$\geq 1.8$	240 x 115 x 71	$\geq 40$	$\geq 115$	80	0.60	0.40	80	50
FBS II 6	$\geq 17.5$	$\geq 1.8$	240 x 115 x 71	$\geq 40$	$\geq 115$	80	0.66	0.40	80	50
FBS II 8	$\geq 12.0$	$\geq 1.8$	240 x 115 x 71	$\geq 50$	$\geq 115$	80	0.46	1.37	80	60
FBS II 8	$\geq 16.0$	$\geq 1.8$	240 x 115 x 71	$\geq 50$	$\geq 115$	80	0.54	1.60	80	60
FBS II 8	$\geq 17.5$	$\geq 1.8$	240 x 115 x 71	$\geq 50$	$\geq 115$	80	0.57	1.66	80	60
FBS II 10	$\geq 12.0$	$\geq 1.8$	240 x 115 x 71	$\geq 55$	$\geq 115$	80	0.40	1.26	80	70
FBS II 10	$\geq 16.0$	$\geq 1.8$	240 x 115 x 71	$\geq 55$	$\geq 115$	80	0.46	1.46	80	70
FBS II 10	$\geq 17.5$	$\geq 1.8$	240 x 115 x 71	$\geq 55$	$\geq 115$	80	0.49	1.51	80	70
<b>Solid brick Mz, nordic, acc. to EN 771-1</b>										
FBS II 6	$\geq 16.0$	$\geq 1.8$	228 x 108 x 54	$\geq 40$	$\geq 108$	80	0.34	0.31	80	50
FBS II 6	$\geq 20.0$	$\geq 1.8$	228 x 108 x 54	$\geq 40$	$\geq 108$	80	0.40	0.37	80	50
FBS II 8	$\geq 16.0$	$\geq 1.8$	228 x 108 x 54	$\geq 50$	$\geq 108$	80	0.46	1.34	80	60
FBS II 8	$\geq 20.0$	$\geq 1.8$	228 x 108 x 54	$\geq 50$	$\geq 108$	80	0.51	1.49	80	60
FBS II 10	$\geq 16.0$	$\geq 1.8$	228 x 108 x 54	$\geq 55$	$\geq 108$	80	0.37	1.23	80	70
FBS II 10	$\geq 20.0$	$\geq 1.8$	228 x 108 x 54	$\geq 55$	$\geq 108$	80	0.43	1.37	80	70
<b>Solid sand-lime brick KS, acc. to EN 771-2</b>										
FBS II 6	$\geq 12.0$	$\geq 1.8$	240 x 115 x 71	$\geq 40$	$\geq 115$	80	0.43	0.51	80	50
FBS II 6	$\geq 16.0$	$\geq 1.8$	240 x 115 x 71	$\geq 40$	$\geq 115$	80	0.49	0.60	80	50
FBS II 6	$\geq 20.0$	$\geq 1.8$	240 x 115 x 71	$\geq 40$	$\geq 115$	80	0.54	0.66	80	50
FBS II 8	$\geq 12.0$	$\geq 1.8$	240 x 115 x 71	$\geq 50$	$\geq 115$	80	0.54	0.66	80	60
FBS II 8	$\geq 16.0$	$\geq 1.8$	240 x 115 x 71	$\geq 50$	$\geq 115$	80	0.60	0.74	80	60
FBS II 8	$\geq 20.0$	$\geq 1.8$	240 x 115 x 71	$\geq 50$	$\geq 115$	80	0.69	0.83	80	60
FBS II 10	$\geq 12.0$	$\geq 1.8$	240 x 115 x 71	$\geq 55$	$\geq 115$	80	0.54	0.89	80	70
FBS II 10	$\geq 16.0$	$\geq 1.8$	240 x 115 x 71	$\geq 55$	$\geq 115$	80	0.63	1.00	80	70
FBS II 10	$\geq 20.0$	$\geq 1.8$	240 x 115 x 71	$\geq 55$	$\geq 115$	80	0.69	1.11	80	70
<b>Perforated sand-lime brick KSL, acc. to EN 771-2</b>										
FBS II 6	$\geq 10.0$	$\geq 1.4$	240 x 175 x 113	$\geq 40$	$\geq 175$	65	0.09	0.80	80	50
FBS II 6	$\geq 12.0$	$\geq 1.4$	240 x 175 x 113	$\geq 40$	$\geq 175$	65	0.11	0.94	80	50
FBS II 6	$\geq 16.0$	$\geq 1.4$	240 x 175 x 113	$\geq 40$	$\geq 175$	65	0.14	1.17	80	50
FBS II 6	$\geq 17.5$	$\geq 1.4$	240 x 175 x 113	$\geq 40$	$\geq 175$	65	0.17	1.26	80	50
FBS II 8	$\geq 10.0$	$\geq 1.4$	240 x 175 x 113	$\geq 50$	$\geq 175$	65	0.26	0.66	80	60
FBS II 8	$\geq 12.0$	$\geq 1.4$	240 x 175 x 113	$\geq 50$	$\geq 175$	65	0.29	1.03	80	60
FBS II 8	$\geq 16.0$	$\geq 1.4$	240 x 175 x 113	$\geq 50$	$\geq 175$	65	0.37	1.40	80	60
FBS II 8	$\geq 17.5$	$\geq 1.4$	240 x 175 x 113	$\geq 50$	$\geq 175$	65	0.40	1.49	80	60
FBS II 10	$\geq 10.0$	$\geq 1.4$	240 x 175 x 113	$\geq 55$	$\geq 175$	65	0.23	0.77	80	70
FBS II 10	$\geq 12.0$	$\geq 1.4$	240 x 175 x 113	$\geq 55$	$\geq 175$	65	0.26	1.23	80	70
FBS II 10	$\geq 16.0$	$\geq 1.4$	240 x 175 x 113	$\geq 55$	$\geq 175$	65	0.34	1.66	80	70
FBS II 10	$\geq 17.5$	$\geq 1.4$	240 x 175 x 113	$\geq 55$	$\geq 175$	65	0.37	1.77	80	70

<sup>1)</sup> The partial safety factors for material resistance as regulated in assessment as well as a partial safety factor for load actions of  $\gamma_L = 1.4$  are considered. Load values are valid for zinc-plated steel all sizes and head shapes, for stainless steel R for the sizes 8 and 10. Exakt values see ETA.

<sup>2)</sup> The given loads are valid for installation and use of fixations in dry masonry, use category d/d, width of the joints  $w_j \leq 3$  mm and general purpose mortar with strength class M2.5 -M9. Further information and details on drill hole preparation, etc., see ETA.

<sup>3)</sup> Maximum allowable device torque for installation with any tangential impact screw driver. Further technical data see ETA.

<sup>4)</sup> In the case of combinations of tensile and shear loads, bending moments and reduced edge and axial spacings (anchor groups), the design must be carried out in accordance with the provisions of the complete assessment.

<sup>5)</sup> Minimum feasible spacing resp. edge distance. Details as well as to the distances to joints see assessment.

<sup>6)</sup> Shear load parallel to the vertical joint. Load reduction for shear load perpendicular to the vertical joint see ETA.

Loads

Concrete screw UltraCut FBS II R

Permissible loads of a single anchor<sup>1)</sup> in normal concrete of strength class C20/25.  
For the design the complete current assessment ETA-17/0740 of 2025.01.08 has to be considered.

Type	Material/surface	Screw-in depth h <sub>nom</sub> [mm]	Minimum member thickness h <sub>min</sub> [mm]	Maximum installation torque T <sub>imp,max</sub> <sup>2)</sup> [Nm]	Cracked concrete				Non-cracked concrete			
					Permissible tension (N <sub>perm</sub> ) and shear loads (V <sub>perm</sub> ); minimum spacing (s <sub>min</sub> ) and edge distances (c <sub>min</sub> ) with reduced loads				Permissible tension (N <sub>perm</sub> ) and shear loads (V <sub>perm</sub> ); minimum spacing (s <sub>min</sub> ) and edge distances (c <sub>min</sub> ) with reduced loads			
					N <sub>perm</sub> <sup>3)</sup> [kN]	V <sub>perm</sub> <sup>3)</sup> [kN]	s <sub>min</sub> <sup>3)</sup> [mm]	c <sub>min</sub> <sup>3)</sup> [mm]	N <sub>perm</sub> <sup>3)</sup> [kN]	V <sub>perm</sub> <sup>3)</sup> [kN]	s <sub>min</sub> <sup>3)</sup> [mm]	c <sub>min</sub> <sup>3)</sup> [mm]
FBS II 6 R	R	60	100	240	1.4	7.2	35	35	3.4	7.2	35	35
FBS II 8 R	R	50	100	450	1.9	4.1	35	35	3.3	5.9	35	35
	R	65	120	450	4.3	6.1	35	35	6.7	8.8	35	35
FBS II 10 R	R	55	100	450	2.1	4.6	40	40	4.0	6.6	40	40
	R	65	120	450	2.9	6.0	40	40	6.7	8.5	40	40
	R	85	140	450	7.6	18.4	40	40	13.1	20.9	40	40
FBS II 12 R	R	60	110	650	2.1	5.3	50	50	4.8	7.5	50	50
	R	75	130	650	5.2	15.2	50	50	5.7	21.8	50	50
	R	100	150	650	12.0	23.9	50	50	17.1	26.2	50	50

<sup>1)</sup> Design according to EN 1992-4:2018 (for static resp. quasi-static loads). The partial safety factors for material resistance as regulated in the ETA as well as a partial safety factor for load actions of γ<sub>t</sub> = 1.4 are considered. As a single anchor counts e.g. an anchor with a spacing s ≥ 3 x h<sub>gr</sub> and an edge distance c ≥ 1.5 x h<sub>gr</sub>. Accurate data see ETA.

<sup>2)</sup> Maximum allowable torque for installation using any tangential impact screwdriver. For further technical information, see the ETA.

<sup>3)</sup> In the case of combinations of tensile and shear loads, bending moments with reduced or minimal edge and axial spacings (anchor groups), the design must comply with the provisions of the complete ETA and EN 1992-4:2018. We recommend using our anchor design software C-FIX.

Loads

Concrete screw UltraCut FBS II 6 R

Permissible loads for a single anchor<sup>1)</sup> for multiple use of redundant non-structural applications\* in normal concrete C20/25.  
For the design the complete current assessment ETA-24/0973 of 2025.01.08 has to be considered.

Type	Material/surface	Screw-in depth h <sub>nom</sub> [mm]	Minimum member thickness h <sub>min</sub> [mm]	Maximum installation torque T <sub>inst,max</sub> <sup>2)</sup> [Nm]	Cracked concrete				Non-cracked concrete			
					Permissible tension (N <sub>perm</sub> ) and shear loads (V <sub>perm</sub> ); minimum spacing (s <sub>min</sub> ) and edge distances (c <sub>min</sub> ) with reduced loads				Permissible tension (N <sub>perm</sub> ) and shear loads (V <sub>perm</sub> ); minimum spacing (s <sub>min</sub> ) and edge distances (c <sub>min</sub> ) with reduced loads			
					N <sub>perm</sub> <sup>3)</sup> [kN]	V <sub>perm</sub> <sup>3)</sup> [kN]	s <sub>min</sub> <sup>3)</sup> [mm]	c <sub>min</sub> <sup>3)</sup> [mm]	N <sub>perm</sub> <sup>3)</sup> [kN]	V <sub>perm</sub> <sup>3)</sup> [kN]	s <sub>min</sub> <sup>3)</sup> [mm]	c <sub>min</sub> <sup>3)</sup> [mm]
FBS II 6 R	R	45	100	240	0.9	2.5	35	35	1.7	2.5	35	35
	R	60	100	240	2.0	6.0	35	35	3.4	6.0	35	35

\* In addition to the load table above, the following must be considered for multiple fastening of non-structural redundant systems:

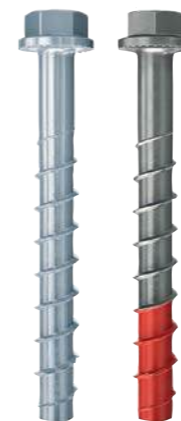
- A multiple fixing (redundant system) according to EN 1992-4 and CEN/TR 17079 is defined by
- at least 3 fixing points (per attached element) with at least one anchor at each fixing point and a permissible load per fixing point of 1.4 kN
- or by at least 4 fixing points with at least one anchor each fixing point and a permissible load per fixing point of 2.1 kN
- Additionally, it has to be proven that the stiffness of the attached element shall be large enough to ensure that in case of excessive slip or failure of a fastener the load on this fastener or fixing point can be transferred to neighbouring fixing points without significantly violating the requirements on the attached element in the serviceability and ultimate limit state. For further details see EN 1992-4 section 7.3 and CEN/TR 17079.

<sup>1)</sup> Design according to EN 1992-4:2018 (for static resp. quasi-static loads). The partial factors for material resistance as regulated in the ETA as well as a partial safety factor for load actions of γ<sub>t</sub> = 1.4 are considered.

<sup>2)</sup> Maximum allowable torque for installation using any tangential impact screwdriver. For further technical information, see the ETA.

<sup>3)</sup> In the case of combinations of tensile and shear loads, bending moments as well as reduced or minimal edge and axial spacings (anchor groups), the design must comply with the provisions of the complete ETA and EN 1992-4:2018.

# Concrete screw UltraCut FBS II 8-14



Railings



Inclined supports

## Applications

- Guard rails
- Consoles/base plates
- Metal profiles
- Steel constructions
- Façades
- Protection barriers
- Results/beam anchors
- Shuttering props (only FBS II galvanised steel)
- Temporary anchoring, e.g. of building site equipment (only FBS II galvanised steel)
- Concrete-concrete connections (e.g. strengthening of bridges, parking garages or renovation of buildings)

## Advantages

- Unique saw-tooth geometry cuts quickly into the building material.
- The ETA covers applications in cracked and non-cracked concrete and performance categories seismic C1 and C2.
- With up to 3 embedment depths, the FBS II allows for the same screw to be used for different component thicknesses.
- The concrete screw FBS II 8-10 in zinc-plated steel and stainless steel R has an ETA for masonry brick (EN771-1), solid sand-lime brick (EN771-2) and perforated sand-lime brick (EN771-2) for a flexible use in different substrates.
- The high coating quality of the FBS II CP is proved through the salt spray chamber test over 2,000h.
- For the zinc-plated steel version the checking gauge allows for reuse covered by the approval.
- The specially hardened red tip of the stainless steel R version provides faster and more secure installation.
- Together with the Fischer adjusting washer FSW and the FBS II 10 wooden beams and wooden sleepers can be adjusted easily and quickly.

## Certificates / Features



## Building materials

- Approved for:**
- Concrete C20/25 to C50/60, cracked and non-cracked
  - Strengthening of existing concrete structures with top layer concrete
  - Masonry brick (EN771-1), solid sand-lime brick (EN771-2) and perforated sand-lime brick (EN771-2)
- Suitable for:**
- Concrete C12/15
  - Solid building materials

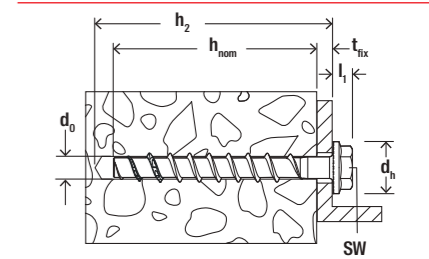
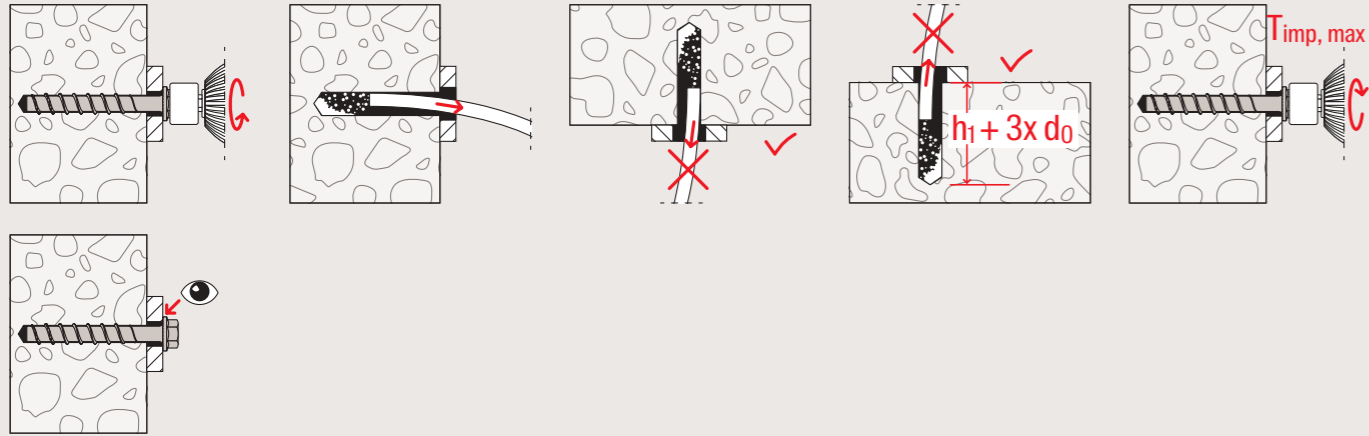
## Versions

- Galvanised steel
- Stainless steel R
- Corrosion protection coating (CP)

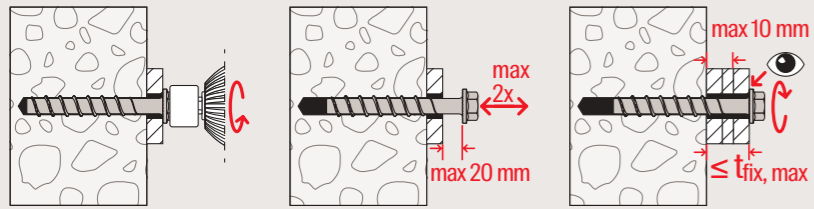
## Functioning

- The UltraCut FBSII is recommended for the push-through installation.
- Drill holes do not need to be cleaned during vertical installation (ceiling and floor). For floor fixings the hole must be drilled 3x drill hole diameter deeper.
- The approved adjustment for the concrete screws allows the screw to be unscrewed twice for a total length of 20 mm, to place maximum 10 mm packing below the base plates or to align the attached part.
- The screw is installed correctly when the screw head sits flush on the fixture (visual setting control).
- For the installation of restructuring of existing concrete structures by concrete overlay, the setting tool SC-ST can be used for a faster installation.

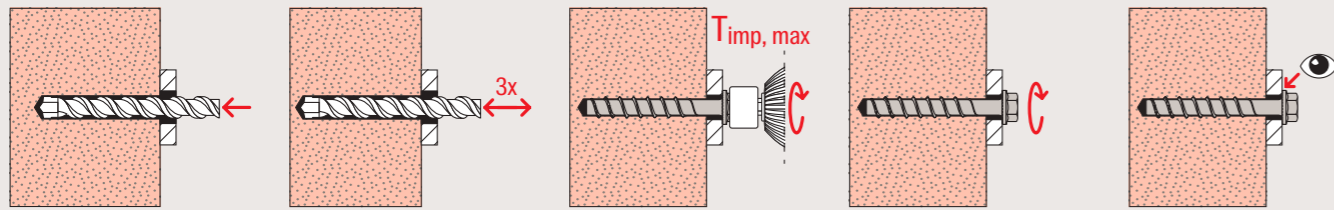
Installation UltraCut FBS II in concrete



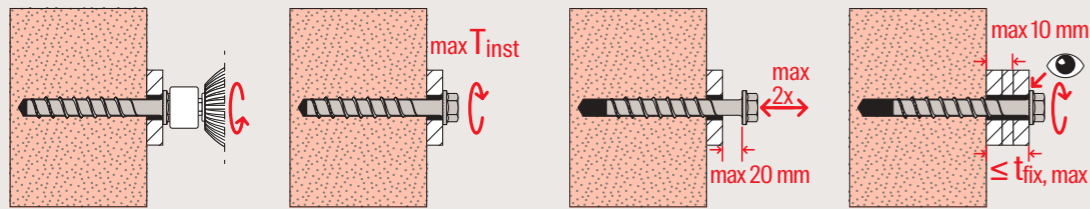
Fixture adjustment



Installation UltraCut FBS II in masonry



Fixture adjustment



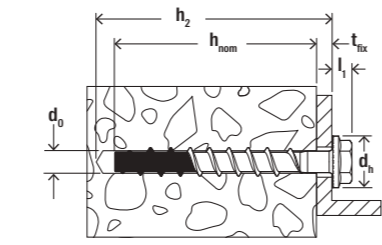
Technical data

Concrete screw UltraCut FBS II US



FBS II US

Item	Galvani- sed steel	Approval		Drill dia- meter	Head-ø	Min. drill hole depth for through fixings	Screw dimension	Nominal embed- ment depth / thickness of fixture	Nominal embed- ment depth / thickness of fixture	Nominal embed- ment depth / thickness of fixture	Drive	Sales unit
		ETA	DIBt									
	Item no. gvz			d <sub>0</sub> [mm]	d <sub>h</sub> [mm]	h <sub>2</sub> [mm]	d <sub>s</sub> x l <sub>s</sub> [mm]	h <sub>nom1</sub> / t <sub>fix</sub> [mm]	h <sub>nom2</sub> / t <sub>fix</sub> [mm]	h <sub>nom3</sub> / t <sub>fix</sub> [mm]		[pcs]
FBS II 8x55 5/- US TX gvz	536851	●	●	8	18	65	10.0x55	50 / 5	-	-	TX40 / SW 13	50
FBS II 8x70 20/5 US TX gvz	536852	●	●	8	18	80	10.0x70	50 / 20	65 / 5	-	TX40 / SW 13	50
FBS II 8x80 30/15 US TX gvz	536853	●	●	8	18	90	10.0x80	50 / 30	65 / 15	-	TX40 / SW 13	50
FBS II 8x90 40/25 US TX gvz	536854	●	●	8	18	100	10.0x90	50 / 40	65 / 25	-	TX40 / SW 13	50
FBS II 8x100 50/35 US TX gvz	536855	●	●	8	18	110	10.0x100	50 / 50	65 / 35	-	TX40 / SW 13	50
FBS II 8x110 60/45 US TX gvz	536856	●	●	8	18	120	10.0x110	50 / 60	65 / 45	-	TX40 / SW 13	50
FBS II 10x60 5/-/- US gvz	536858	●	●	10	20.5	70	12.0x60	55 / 5	-	-	SW 15	50
FBS II 10x70 15/5/- US gvz	536859	●	●	10	20.5	80	12.0x70	55 / 15	65 / 5	-	SW 15	50
FBS II 10x80 25/15/- US gvz	536860	●	●	10	20.5	90	12.0x80	55 / 25	65 / 15	-	SW 15	50
FBS II 10x90 35/25/5 US gvz	536861	●	●	10	20.5	100	12.0x90	55 / 35	65 / 25	85 / 5	SW 15	50
FBS II 10x100 45/35/15 US gvz	536862	●	●	10	20.5	110	12.0x100	55 / 45	65 / 35	85 / 15	SW 15	50
FBS II 10x120 65/55/35 US gvz	536863	●	●	10	20.5	130	12.0x120	55 / 65	65 / 55	85 / 35	SW 15	50
FBS II 12x70 10/-/- US gvz	536869	●	●	12	23	80	14.0x70	60 / 10	-	-	SW 17	20
FBS II 12x85 25/10/- US gvz	536870	●	●	12	23	95	14.0x85	60 / 25	75 / 10	-	SW 17	20
FBS II 12x110 50/35/10 US gvz	536871	●	●	12	23	120	14.0x110	60 / 50	75 / 35	100 / 10	SW 17	20
FBS II 12x130 70/55/30 US gvz	536872	●	●	12	23	140	14.0x130	60 / 70	75 / 55	100 / 30	SW 17	20
FBS II 14x75 10/-/- US gvz	536874	●	●	14	28	90	16.0x75	65 / 10	-	-	SW 21	20
FBS II 14x95 30/10/- US gvz	536875	●	●	14	28	110	16.0x95	65 / 30	85 / 10	-	SW 21	20
FBS II 14x100 35/15/- US gvz	536876	●	●	14	28	115	16.0x100	65 / 35	85 / 15	-	SW 21	20
FBS II 14x125 60/40/10 US gvz	536877	●	●	14	28	140	16.0x125	65 / 60	85 / 40	115 / 10	SW 21	10
FBS II 14x150 85/65/35 US gvz	536878	●	●	14	28	165	16.0x150	65 / 85	85 / 65	115 / 35	SW 21	10



Technical data

Concrete screw UltraCut FBS II US R



FBS II US R

Item	Stainless steel	Ap-pro-val	Drill diameter	Head-ø	Min. drill hole depth for through fixings	Screw dimen-sion	Nominal embedment depth / thickness of fixture	Nominal embedment depth / thickness of fixture	Nominal embedment depth / thickness of fixture	Width across nut	Sales unit
Item	Item no.	ETA	d <sub>0</sub> [mm]	d <sub>h</sub> [mm]	h <sub>2</sub> [mm]	d <sub>s</sub> x l <sub>s</sub> [mm]	h <sub>nom1</sub> / t <sub>fix</sub> [mm]	h <sub>nom2</sub> / t <sub>fix</sub> [mm]	h <sub>nom3</sub> / t <sub>fix</sub> [mm]	SW [mm]	[pcs]
FBS II 8x60 10/- US	543565	●	8	18	70	10.0x60	50 / 10	-	-	13	50
FBS II 8x70 20/5 US	543566	●	8	18	80	10.0x70	50 / 20	65 / 5	-	13	50
FBS II 8x80 30/15 US	543567	●	8	18	90	10.0x80	50 / 30	65 / 15	-	13	50
FBS II 8x90 40/25 US	543568	●	8	18	100	10.0x90	50 / 40	65 / 25	-	13	50
FBS II 8x100 50/35 US	558239	●	8	18	110	10.0x100	50 / 50	65 / 35	-	13	50
FBS II 8x120 70/55 US	558240	●	8	18	130	10.0x120	50 / 70	65 / 55	-	13	50
FBS II 10x60 5/- /- US	543569	●	10	20.5	70	12.0x60	55 / 5	-	-	15	50
FBS II 10x70 15/5/- US	543570	●	10	20.5	80	12.0x70	55 / 15	65 / 5	-	15	50
FBS II 10x80 25/15/- US	543571	●	10	20.5	90	12.0x80	55 / 25	65 / 15	-	15	50
FBS II 10x90 35/25/5 US	543572	●	10	20.5	100	12.0x90	55 / 35	65 / 25	85 / 5	15	50
FBS II 10x100 45/35/15 US	543573	●	10	20.5	110	12.0x100	55 / 45	65 / 35	85 / 15	15	50
FBS II 10x120 65/55/35 US	543574	●	10	20.5	130	12.0x120	55 / 65	65 / 55	85 / 35	15	50
FBS II 12x70 10/- /- US	543575	●	12	23	80	14.0x70	55 / 85	-	-	17	20
FBS II 12x85 25/10/- US	543576	●	12	13	95	14.0x85	60 / 25	75 / 10	-	17	20
FBS II 12x110 50/35/10 US	543577	●	12	23	120	14.0x110	60 / 50	75 / 35	100 / 10	17	20
FBS II 12x130 70/55/30 US	543578	●	12	23	140	14.0x130	60 / 70	75 / 55	100 / 30	17	20

Technical data

Accessories UltraCut FBS II



Item	Item no.	Ap-pro-val	Internal diameter D [mm]	Drive	Match	Sales unit [pcs]
FUP 8	537200	-	9.9	-	FBS II 8	1
FUP 10	537201	●	12	-	FBS II 10	1
FUP 12	537202	●	13.9	-	FBS II 12	1
FUP 14	537203	●	15.6	-	FBS II 14	1
Socket 1/2" size 10	538577	-	-	1/2" / SW10	FBS II 6	1
Socket 1/2" size 13	538578	-	-	1/2" / SW13	FBS II 8	1
Socket 1/2" size 15	538579	-	-	1/2" / SW15	FBS II 10	1

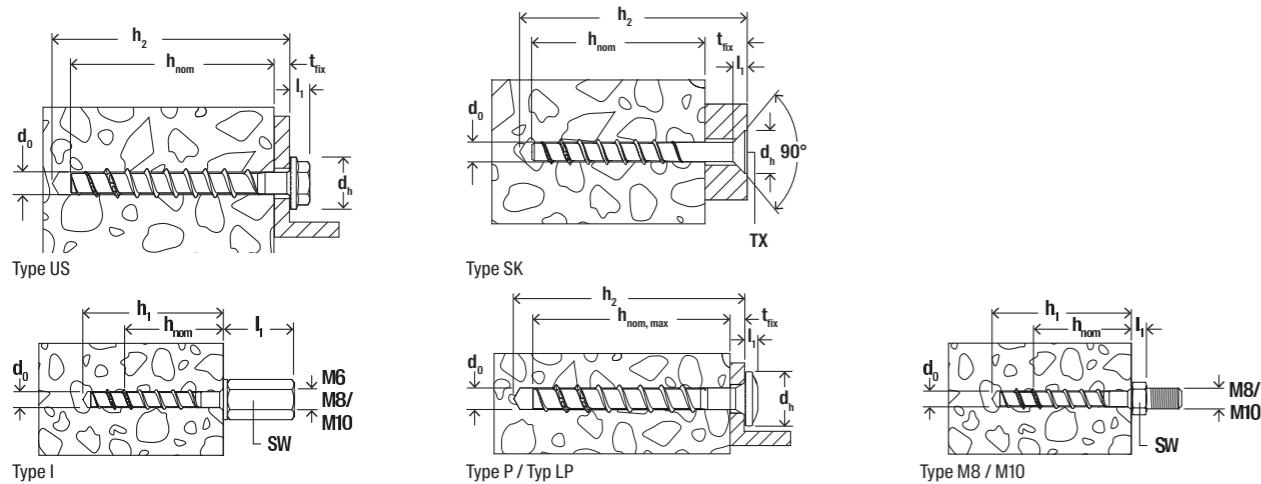
Technical data

Accessories UltraCut FBS II



Item	Item no.	Ap-pro-val	Internal diameter D [mm]	Drive	Match	Sales unit [pcs]
Socket 1/2" size 17	538580	-	-	1/2" / SW17	FBS II 12	1
Socket 1/2" size 21	538581	-	-	1/2" / SW21	FBS II 14	1
Socket 1/2" - 1/4"	553928	-	-	1/2" / 1/4"	FBS II 6 / FBS II 8 / FBS II 8 SK	1
Socket SW13 HF 38	577328	-	-	1/2" / SW13	FBS II 6 R	1
Socket SW13 HF 100	577329	-	-	1/2" / SW13	FBS II 6 R	1
Socket 1/2" - TX50	553929	-	-	1/2" / TX50	FBS II 10 SK	1
FMB II TX20 Bit	564312	-	-	TX20	-	1
FMB II TX25 Bit	564313	-	-	TX25	-	1
FMB II TX30 Bit	564314	-	-	TX30	FBS II 6	1
FMB II TX40 Bit	564315	-	-	TX40	FBS II 8 / FBS II 8 SK	1
FPB TX50 5/16" ProfiBit	557844	-	-	TX50	FBS II 10 SK	1
SC-ST 8 setting tool	557872	-	-	-	FBS II 8	1
SC-ST 10 setting tool	557874	-	-	-	FBS II 10	1
SC-ST 12 setting tool	563090	-	-	-	FBS II 12	1

Installation data - concrete C20/25 - C50/60



UltraCut		FBS II 8		FBS II 10		FBS II 6			FBS II M8/M10	FBS II 6 I, M8/M10, M6
$l_1$	[mm]	SK	SK R	SK	SK R	SK	P	LP	US	
$l_1$	[mm]	6,0	7,0	7,0	7,0	6,0	3,9	3,6	6,2	3,6/5
$d_k$	[mm]	20,0	23,0	23,0	25,0	13,5	14,4	17,5	17,0	37,0/32
<b>Concrete screw UltraCut FBS II 6-14 gvz / R</b>						<b>6</b>	<b>8</b>	<b>10</b>	<b>12</b>	<b>14</b>
<b>Drill hole diameter</b>		$d_0$		[mm]		6	8	10	12	14
<b>Nominal screw-in depth</b>		$h_{nom1}$		[mm]		25 - 55	50	55	60	65
		$h_{nom2}$		[mm]		25 - 55	-	65	75	85
		$h_{nom3}$		[mm]		25 - 55	65	85	100	115
<b>Drill hole depth (push-trough installation)</b>		$h_2 \geq$		[mm]		I + 10	I + 10	I + 10	I + 10	I + 15
<b>Clearance hole diameter</b>		$d_1$		[mm]		≤ 8	10,6 - 12	12,8 - 14	14,8 - 16	16,9 - 18
<b>Maximum torque for installation with impact screw driver in concrete<sup>3)</sup></b>		$t_{imp, max gvz}$		[Nm]		450 <sup>1)</sup>	600	650	650	650
		$t_{imp, max R}$		[Nm]		-	450	450	650	-
<b>Width across flat</b>		SW				10 <sup>2)</sup>	13	15	17	21
<b>Drive</b>		TX				T30	T40 (SK u. US)	T50 (SK)	-	-

- 1) Screw-in depth < 35 mm 80 Nm
- 2) SW 13 for FBS II ... M10 and FBS II ... M8/M10 I
- 3) The values apply to concrete strength of approx. 40 N/mm<sup>2</sup>, for other concrete strength classes the values may differ. The conversion of nominal output into effective tightening torque varies from machine to machine - always therefore use torque control.

Installation data masonry

Concrete screw UltraCut FBS II 8-10					
Building material	Compressive strength class [N/mm <sup>2</sup> ]	max. $T_{inst}$ [Nm]		$h_{nom}$ [mm]	
		FBS II 8	FBS II 10	FBS II 8	FBS II 10
Solid clay brick (EN771-1)	≥ 16	20	20	50	55
Solid sand-lime brick (EN771-2)	≥ 12	20	20	50	55
Perforated sand-lime brick (EN771-2)	≥ 12	4	8	50	55
Aerated concrete (EN771-4)*	≥ 6	5	5	65	85

\* Not regulated in ETA-20/0134, only a recommendation.

Loads

Concrete screw UltraCut FBS II US hexagon head with integral washer and FBS II SK countersunk head

Permissible loads of a single anchor<sup>1)</sup> in normal concrete of strength class C20/25. For the design the complete current assessment ETA-15/0352 has to be considered.

Type	Material/surface	Screw-in depth $h_{nom}$ [mm]	Minimum member thickness $h_{min}$ [mm]	Installation torque $T_{imp, max}$ <sup>2)</sup> [Nm]	Cracked concrete				Non-cracked concrete			
					Permissible tension ( $N_{perm}$ ) and shear loads ( $V_{perm}$ ); minimum spacing ( $s_{min}$ ) and edge distances ( $c_{min}$ ) with reduced loads				Permissible tension ( $N_{perm}$ ) and shear loads ( $V_{perm}$ ); minimum spacing ( $s_{min}$ ) and edge distances ( $c_{min}$ ) with reduced loads			
					$N_{perm}$ <sup>3)</sup> [kN]	$V_{perm}$ <sup>3)</sup> [kN]	$s_{min}$ <sup>3)</sup> [mm]	$c_{min}$ <sup>3)</sup> [mm]	$N_{perm}$ <sup>3)</sup> [kN]	$V_{perm}$ <sup>3)</sup> [kN]	$s_{min}$ <sup>3)</sup> [mm]	$c_{min}$ <sup>3)</sup> [mm]
FBS II 6	gvz	40	80	450	1.2	4.3	35	35	3.8	4.3	35	35
	gvz	45	90	450	1.7	4.3	35	35	4.8	4.3	35	35
	gvz	50	90	450	1.9	4.3	35	35	5.7	4.3	35	35
	gvz	55	100	450	2.4	6.3	35	35	6.4	6.3	35	35
FBS II 8	gvz / CP	50	100	600	2.9	4.1	35	35	5.9	5.9	35	35
	gvz / CP	65	120	600	5.7	9.0	35	35	8.8	9.0	35	35
FBS II 10	gvz / CP	55	100	650	4.3	4.6	40	40	6.6	6.6	40	40
	gvz / CP	65	120	650	5.7	11.9	40	40	8.5	14.0	40	40
	gvz / CP	85	140	650	9.2	16.6	40	40	13.1	16.6	40	40
FBS II 12	gvz / CP	60	110	650	5.3	10.6	50	50	7.5	15.1	50	50
	gvz / CP	75	130	650	7.6	15.2	50	50	10.9	15.2	50	50
	gvz / CP	100	150	650	12.0	20.3	50	50	17.1	20.3	50	50
FBS II 14	gvz / CP	65	120	650	5.8	11.6	60	60	8.3	16.6	60	60
	gvz / CP	85	140	650	9.0	18.0	60	60	12.8	22.1	60	60
	gvz / CP	115	180	650	14.7	29.4	60	60	21.0	29.4	60	60

- <sup>1)</sup> Design according to EN 1992-4:2018 (for static resp. quasi-static loads). The partial safety factors for material resistance as regulated in the ETA as well as a partial safety factor for load actions of  $\gamma_L = 1.4$  are considered. As a single anchor counts e.g. an anchor with a spacing  $s \geq 3 \times h_{ef}$  and an edge distance  $c \geq 1.5 \times h_{ef}$ . Accurate data see ETA.
- <sup>2)</sup> Maximum allowable torque for installation with any tangential impact screw driver. Further technical data see ETA.
- <sup>3)</sup> In the case of combinations of tension and shear loads, bending moments with reduced or minimum spacing and edge distances (anchor groups), the design must be carried out in accordance with the provisions of the complete ETA and the provisions of the EN 1992-4:2018. We recommend using our anchor design software C-FIX.

Loads

Concrete screw UltraCut FBS II US R hexagon head with integral washer and FBS II SK R countersunk head

Permissible loads of a single anchor<sup>1)</sup> in normal concrete of strength class C20/25. For the design the complete current assessment ETA-17/0740 has to be considered.

Type	Material/surface	Screw-in depth $h_{nom}$ [mm]	Minimum member thickness $h_{min}$ [mm]	Maximum installation torque $T_{imp, max}$ <sup>2)</sup> [Nm]	Cracked concrete				Non-cracked concrete			
					Permissible tension ( $N_{perm}$ ) and shear loads ( $V_{perm}$ ); minimum spacing ( $s_{min}$ ) and edge distances ( $c_{min}$ ) with reduced loads				Permissible tension ( $N_{perm}$ ) and shear loads ( $V_{perm}$ ); minimum spacing ( $s_{min}$ ) and edge distances ( $c_{min}$ ) with reduced loads			
					$N_{perm}$ <sup>3)</sup> [kN]	$V_{perm}$ <sup>3)</sup> [kN]	$s_{min}$ <sup>3)</sup> [mm]	$c_{min}$ <sup>3)</sup> [mm]	$N_{perm}$ <sup>3)</sup> [kN]	$V_{perm}$ <sup>3)</sup> [kN]	$s_{min}$ <sup>3)</sup> [mm]	$c_{min}$ <sup>3)</sup> [mm]
FBS II 8	R	50	100	450	1.9	4.1	35	35	3.3	5.9	35	35
FBS II 8	R	65	120	450	4.3	6.1	35	35	6.7	8.8	35	35
FBS II 10	R	55	100	450	2.1	4.6	40	40	4.0	6.6	40	40
FBS II 10	R	65	120	450	2.9	6.0	40	40	6.7	8.5	40	40
FBS II 10	R	85	140	450	7.6	18.4	40	40	13.1	20.9	40	40
FBS II 12	R	60	110	650	2.1	5.3	50	50	4.8	7.5	50	50
FBS II 12	R	75	130	650	5.2	15.2	50	50	5.7	21.8	50	50
FBS II 12	R	100	150	650	12.0	23.9	50	50	17.1	26.2	50	50

- <sup>1)</sup> Design according to EN 1992-4:2018 (for static resp. quasi-static loads). The partial safety factors for material resistance as regulated in the ETA as well as a partial safety factor for load actions of  $\gamma_L = 1.4$  are considered. As a single anchor counts e.g. an anchor with a spacing  $s \geq 3 \times h_{ef}$  and an edge distance  $c \geq 1.5 \times h_{ef}$ . Accurate data see ETA.
- <sup>2)</sup> Maximum allowable torque for installation with any tangential impact screw driver. Further technical data see ETA.
- <sup>3)</sup> In the case of combinations of tension and shear loads, bending moments with reduced or minimum spacing and edge distances (anchor groups), the design must be carried out in accordance with the provisions of the complete ETA and the provisions of the EN 1992-4:2018. We recommend using our anchor design software C-FIX.

## Loads

## Concrete screw UltraCut FBS II US/SK

Permissible loads<sup>1)2)</sup> for a single anchor in masonry for Push-through installation.  
For the design the complete current assessment ETA-20/0134 of 14.07.2022 has to be considered.

Type	Min. compressive brick strength $f_b$ [N/mm <sup>2</sup> ]	Brick raw density $\rho$ [kg/dm <sup>3</sup> ]	Minimum brick dimensions (L x W x H) [mm]	Nominal anchorage depth $h_{nom}$ [mm]	Minimum member thickness $h_{min}$ [mm]	Maximum installation torque $T_{imp, max}$ <sup>3)</sup> [Nm]	Permissible tensile load <sup>4)</sup> $N_{perm}$ [kN]	Permissible shear load <sup>4)</sup> parallel <sup>6)</sup> $V_{perm \parallel}$ [kN]	Minimum spacing <sup>5)</sup> $s_{min \parallel} / s_{min \perp}$ [mm]	Minimum edge distance <sup>5)</sup> $c_{min}$ [mm]
<b>Solid brick Mz, acc. to EN 771-1</b>										
FBS II 6	≥ 12.0	≥ 1.8	240 x 115 x 71	≥ 40	≥ 115	80	0.54	0.34	80	50
FBS II 6	≥ 16.0	≥ 1.8	240 x 115 x 71	≥ 40	≥ 115	80	0.60	0.40	80	50
FBS II 6	≥ 17.5	≥ 1.8	240 x 115 x 71	≥ 40	≥ 115	80	0.66	0.40	80	50
FBS II 8	≥ 12.0	≥ 1.8	240 x 115 x 71	≥ 50	≥ 115	80	0.46	1.37	80	60
FBS II 8	≥ 16.0	≥ 1.8	240 x 115 x 71	≥ 50	≥ 115	80	0.54	1.60	80	60
FBS II 8	≥ 17.5	≥ 1.8	240 x 115 x 71	≥ 50	≥ 115	80	0.57	1.66	80	60
FBS II 10	≥ 12.0	≥ 1.8	240 x 115 x 71	≥ 55	≥ 115	80	0.40	1.26	80	70
FBS II 10	≥ 16.0	≥ 1.8	240 x 115 x 71	≥ 55	≥ 115	80	0.46	1.46	80	70
FBS II 10	≥ 17.5	≥ 1.8	240 x 115 x 71	≥ 55	≥ 115	80	0.49	1.51	80	70
<b>Solid brick Mz, nordic, acc. to EN 771-1</b>										
FBS II 6	≥ 16.0	≥ 1.8	228 x 108 x 54	≥ 40	≥ 108	80	0.34	0.31	80	50
FBS II 6	≥ 20.0	≥ 1.8	228 x 108 x 54	≥ 40	≥ 108	80	0.40	0.37	80	50
FBS II 8	≥ 16.0	≥ 1.8	228 x 108 x 54	≥ 50	≥ 108	80	0.46	1.34	80	60
FBS II 8	≥ 20.0	≥ 1.8	228 x 108 x 54	≥ 50	≥ 108	80	0.51	1.49	80	60
FBS II 10	≥ 16.0	≥ 1.8	228 x 108 x 54	≥ 55	≥ 108	80	0.37	1.23	80	70
FBS II 10	≥ 20.0	≥ 1.8	228 x 108 x 54	≥ 55	≥ 108	80	0.43	1.37	80	70
<b>Solid sand-lime brick KS, acc. to EN 771-2</b>										
FBS II 6	≥ 12.0	≥ 1.8	240 x 115 x 71	≥ 40	≥ 115	80	0.43	0.51	80	50
FBS II 6	≥ 16.0	≥ 1.8	240 x 115 x 71	≥ 40	≥ 115	80	0.49	0.60	80	50
FBS II 6	≥ 20.0	≥ 1.8	240 x 115 x 71	≥ 40	≥ 115	80	0.54	0.66	80	50
FBS II 8	≥ 12.0	≥ 1.8	240 x 115 x 71	≥ 50	≥ 115	80	0.54	0.66	80	60
FBS II 8	≥ 16.0	≥ 1.8	240 x 115 x 71	≥ 50	≥ 115	80	0.60	0.74	80	60
FBS II 8	≥ 20.0	≥ 1.8	240 x 115 x 71	≥ 50	≥ 115	80	0.69	0.83	80	60
FBS II 10	≥ 12.0	≥ 1.8	240 x 115 x 71	≥ 55	≥ 115	80	0.54	0.89	80	70
FBS II 10	≥ 16.0	≥ 1.8	240 x 115 x 71	≥ 55	≥ 115	80	0.63	1.00	80	70
FBS II 10	≥ 20.0	≥ 1.8	240 x 115 x 71	≥ 55	≥ 115	80	0.69	1.11	80	70
<b>Perforated sand-lime brick KSL, acc. to EN 771-2</b>										
FBS II 6	≥ 10.0	≥ 1.4	240 x 175 x 113	≥ 40	≥ 175	65	0.09	0.80	80	50
FBS II 6	≥ 12.0	≥ 1.4	240 x 175 x 113	≥ 40	≥ 175	65	0.11	0.94	80	50
FBS II 6	≥ 16.0	≥ 1.4	240 x 175 x 113	≥ 40	≥ 175	65	0.14	1.17	80	50
FBS II 6	≥ 17.5	≥ 1.4	240 x 175 x 113	≥ 40	≥ 175	65	0.17	1.26	80	50
FBS II 8	≥ 10.0	≥ 1.4	240 x 175 x 113	≥ 50	≥ 175	65	0.26	0.66	80	60
FBS II 8	≥ 12.0	≥ 1.4	240 x 175 x 113	≥ 50	≥ 175	65	0.29	1.03	80	60
FBS II 8	≥ 16.0	≥ 1.4	240 x 175 x 113	≥ 50	≥ 175	65	0.37	1.40	80	60
FBS II 8	≥ 17.5	≥ 1.4	240 x 175 x 113	≥ 50	≥ 175	65	0.40	1.49	80	60
FBS II 10	≥ 10.0	≥ 1.4	240 x 175 x 113	≥ 55	≥ 175	65	0.23	0.77	80	70
FBS II 10	≥ 12.0	≥ 1.4	240 x 175 x 113	≥ 55	≥ 175	65	0.26	1.23	80	70
FBS II 10	≥ 16.0	≥ 1.4	240 x 175 x 113	≥ 55	≥ 175	65	0.34	1.66	80	70
FBS II 10	≥ 17.5	≥ 1.4	240 x 175 x 113	≥ 55	≥ 175	65	0.37	1.77	80	70

<sup>1)</sup> The partial safety factors for material resistance as regulated in assessment as well as a partial safety factor for load actions of  $\gamma_L = 1.4$  are considered. Load values are valid for zinc-plated steel all sizes and head shapes, for stainless steel R for the sizes 8 and 10. Exakt values see ETA.

<sup>2)</sup> The given loads are valid for installation and use of fixations in dry masonry, use category d/d, width of the joints  $w_j \leq 3$  mm and general purpose mortar with strength class M2.5 -M9. Further information and details on drill hole preparation, etc., see ETA.

<sup>3)</sup> Maximum allowable device torque for installation with any tangential impact screw driver. Further technical data see ETA.

<sup>4)</sup> In the case of combinations of tensile and shear loads, bending moments and reduced edge and axial spacings (anchor groups), the design must be carried out in accordance with the provisions of the complete assessment.

<sup>5)</sup> Minimum feasible spacing resp. edge distance. Details as well as to the distances to joints see assessment.

<sup>6)</sup> Shear load parallel to the vertical joint. Load reduction for shear load perpendicular to the vertical joint see ETA.

## Loads

## Concrete screw UltraCut FBS II for temporary fastening

Permissible loads of a single anchor<sup>1)</sup> in normal concrete of strength class C20/25 to C50/60.  
For the design the complete current assessment Z-21.8-2049 has to be considered.

Type	Material/surface	Screw-in depth $h_{nom}$ [mm]	Minimum member thickness $h_{min}$ [mm]	Maximum installation torque $T_{imp, max}$ <sup>2)</sup> [Nm]	Minimum spacing ( $s_{min}$ ) and edge distances ( $c_{min}$ )		Cracked and non-cracked concrete			
					$s_{min}$ [mm]	$c_{min}$ <sup>3)</sup> [mm]	Permissible load $F_{perm}$ <sup>4)</sup>			
							$f_{c, cube} \geq 10$ N/mm <sup>2</sup>	$f_{c, cube} \geq 15$ N/mm <sup>2</sup>	$f_{c, cube} \geq 20$ N/mm <sup>2</sup>	$f_{c, cube} \geq 25$ N/mm <sup>2</sup>
FBS II 8	gvz	50	100	400	200	65	1.9	2.3	2.6	2.9
	gvz	65	150	400	300	100	3.6	4.4	5.1	5.6
FBS II 10	gvz	55	105	400	210	70	2.2	2.7	3.1	3.5
	gvz	65	130	400	260	85	2.9	3.5	4.1	4.5
	gvz	85	205	650	410	135	5.8	7.1	8.1	9.1
FBS II 12	gvz	60	120	400	240	80	2.8	3.4	3.9	4.4
	gvz	75	150	400	300	100	4.0	4.9	5.6	6.1
	gvz	100	240	650	480	160	7.6	9.3	10.8	12.0
FBS II 14	gvz	65	115	400	230	75	2.3	2.8	3.2	3.6
	gvz	85	150	400	300	100	3.6	4.4	5.0	5.6
	gvz	115	255	650	510	170	8.9	10.9	12.6	14.0

<sup>1)</sup> Material safety factor as well as a partial safety factor for load actions of  $\gamma_L = 1.4$  is considered. The screw may be used in the concrete member before the characteristic compressive strength  $f_{c, cube}$  is reached. In this case, the concrete compressive strength  $f_{c, cube}$  must have reached a value of at least 10 N/mm<sup>2</sup>. Only intended for temporary use and one-time screwing into the same drill hole. Conditions for reuse of the screw see, approval.

<sup>2)</sup> Values for impulse wrenches with tangential impact and automatic stop device.

<sup>3)</sup> In case of combined action of shear load and installation close to the edge, the edge distance must be  $\geq c_{min} \times 1.5$ . Detail see approval.

<sup>4)</sup> Values valid for all load directions.

# Injection mortar FIS V Plus

The powerful universal mortar for concrete and masonry.



Rescue ladders



Steel constructions

11

## Applications

- Steelwork constructions
- Timber constructions
- Guard rails
- Façades
- Staircases
- Steel brackets
- Machines
- Masts
- Awnings
- Canopies
- Gates
- Consoles
- Pipelines
- Gratings
- Satellite antennas

## Advantages

- The FIS V Plus injection mortar has numerous system approvals, such as in cracked and non-cracked concrete, masonry and for special applications.
- The ETA assessment for a service life of 100 years offers permanent safety for all applications.
- The approved use in water-filled drill holes enables a wide range of applications, even under harsh environmental conditions.
- FIS VW Plus High Speed has a significantly shorter curing time than FIS V Plus,

- thus also ensuring swift work progress even at low temperatures.
- Due to the possible installation temperature of -10° to 40°C the universal mortar can be applied all year long.
- FIS VS Plus Low Speed with extended gelling time prevents premature curing of the mortar at higher temperatures and is ideally suited to large drill hole depths.
- The extensive range of accessories is ideally suited to the FIS V Plus injection mortar family.

## Certificates / Features



## Building materials

### Approved for anchorings in:

- Concrete C12/15 to C50/60, cracked and non-cracked
- Hollow blocks made from lightweight concrete
- Hollow blocks made from concrete
- Vertically perforated brick
- Perforated sand-lime brick
- Solid sand-lime brick
- Aerated concrete
- Solid brick

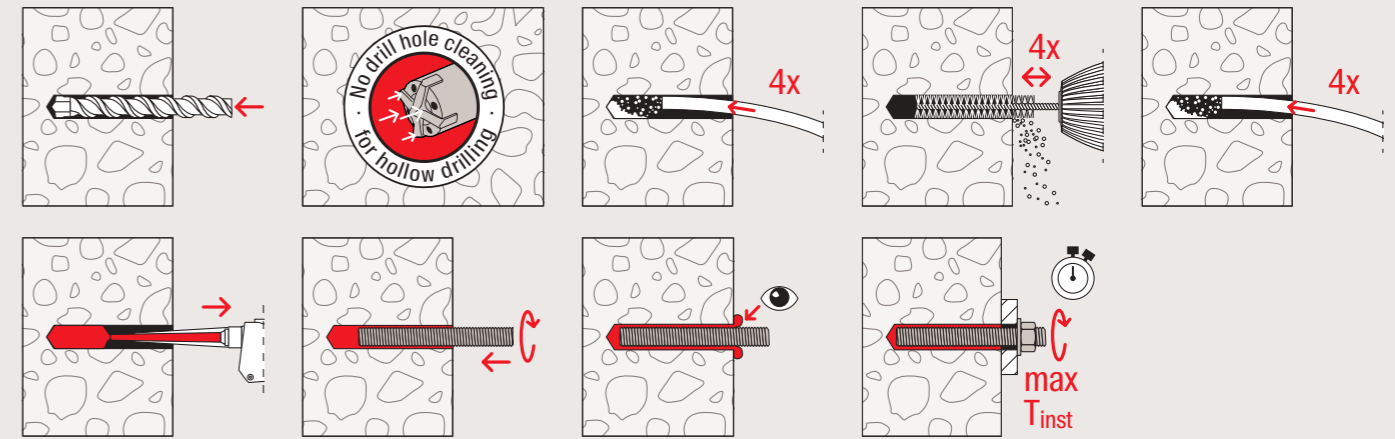
### Approved for anchorings with:

- Rebar connections
- Remedial wall tie VBS 8
- Weather facing reconstruction system FWS II
- Stand-off installation TherMax

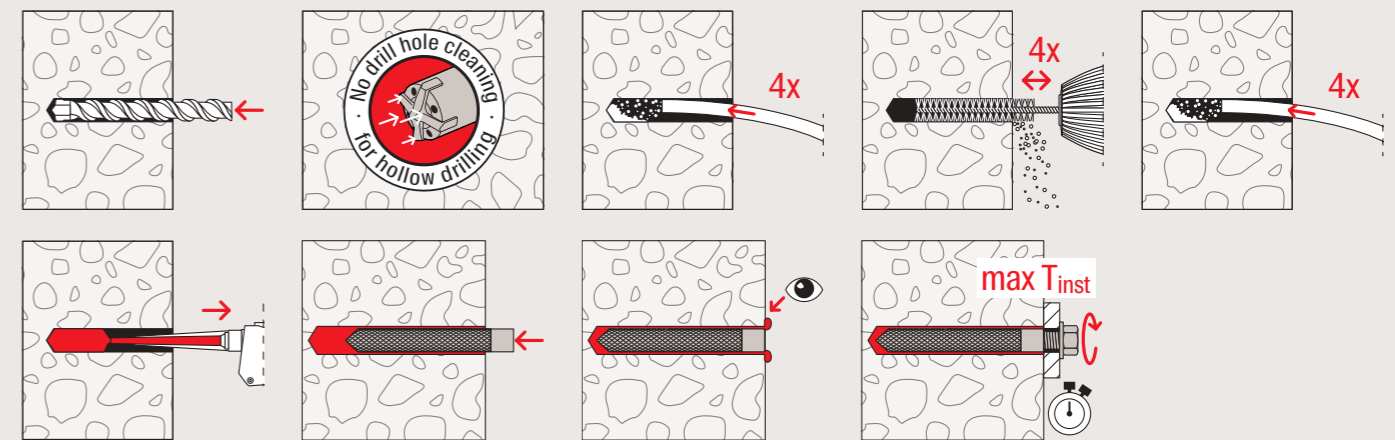
## Functioning

- FIS V Plus is a 2-component injection mortar based on a vinyl ester hybrid concept.
- Resin and hardener are stored in two separate chambers and are not mixed and activated until extrusion through the static mixer.
- The mortar is extruded bubble free from the drill hole base.
- The mortar bonds the entire surface of the anchor with the drill hole wall and seals the drill hole.
- The injection cartridges are quick and easy to use with the fischer dispensers.
- Partially used cartridges can be reused by changing the static mixer.

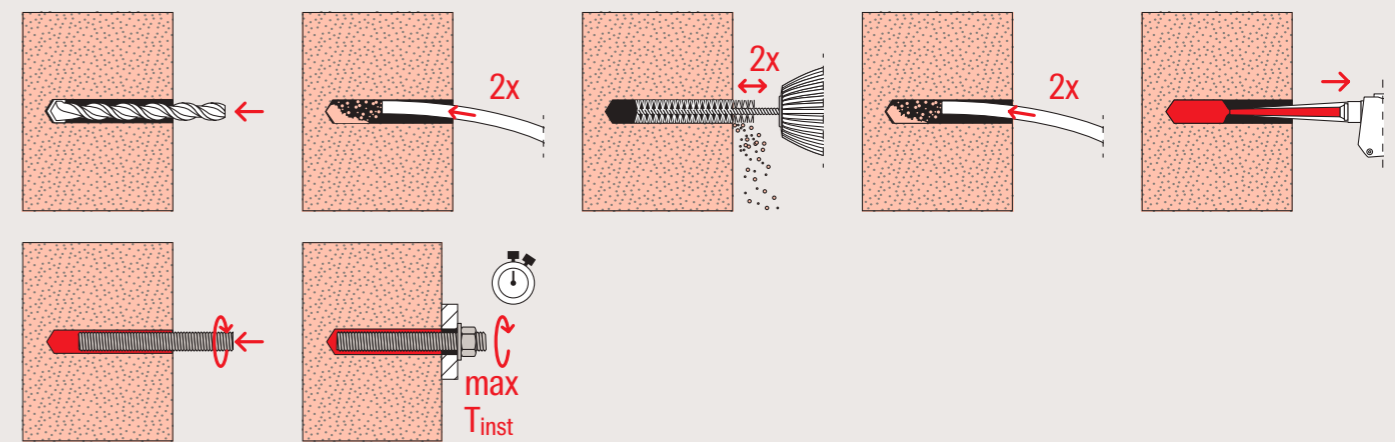
## Installation in concrete with FIS V Plus and FIS A / RG M



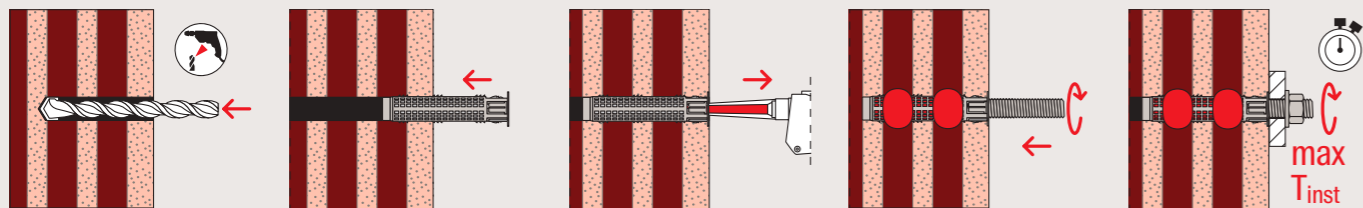
## Installation in concrete with FIS V Plus and RG M I



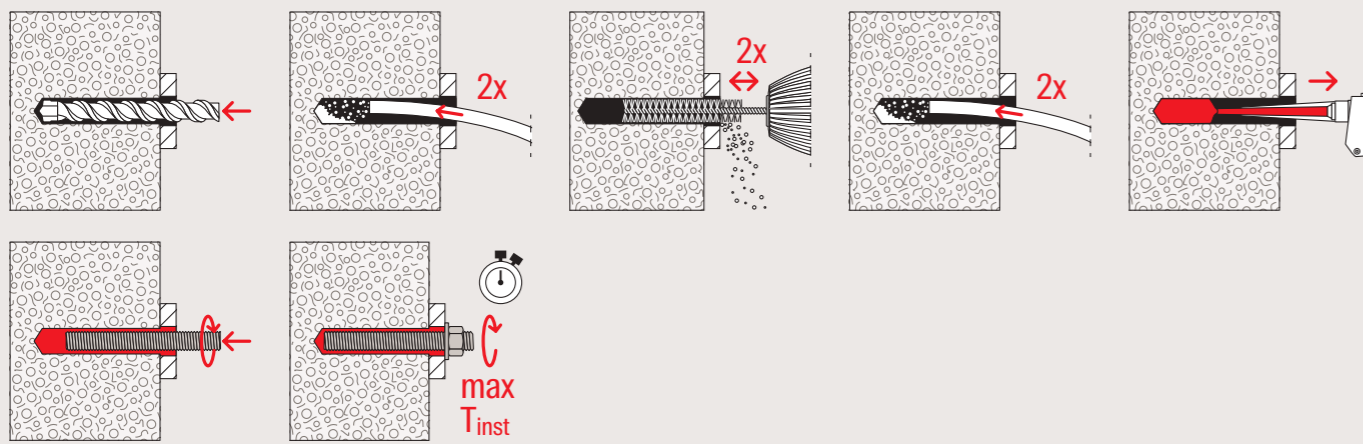
## Installation in solid brick with FIS V Plus and FIS A



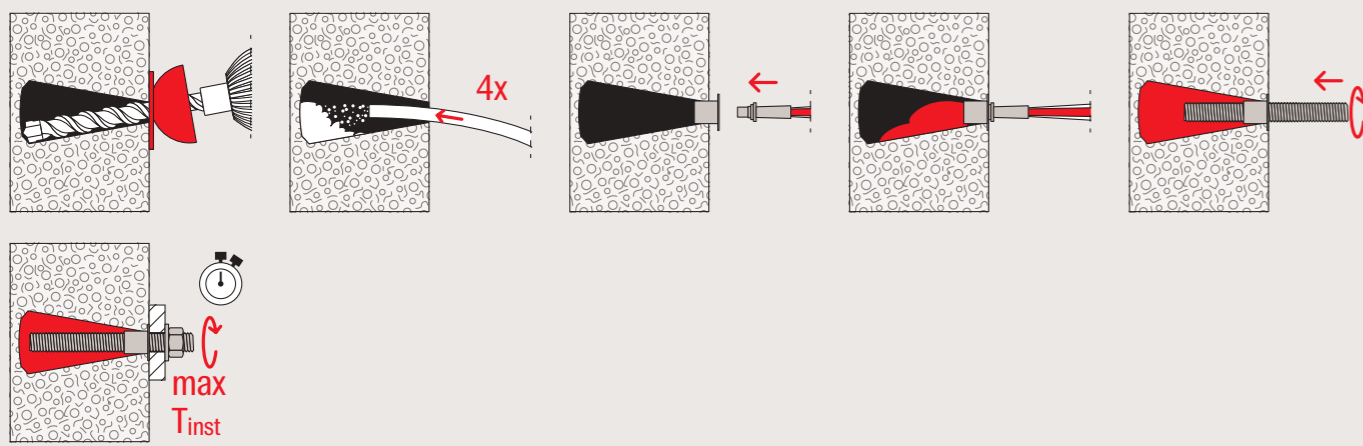
Installation in hollow blocks with FIS V Plus and FIS HK + FIS A



Installation in aerated concrete with FIS V Plus and FIS A / RG M



Installation in undercut drill hole in aerated concrete with FIS V Plus and FIS A / RG M



Technical data

Injection mortar FIS V Plus 300 T

Item	FIS V Plus 300 T	FIS MR Plus	Approval			Language on label	Scale unit	Contents	Sales unit
			Item no.	ETA	DIBt				
FIS V Plus 300 T	563281		●	●	●	DE	150	1 x Cartridge 300 ml, 2 x Static mixer FIS MR Plus	1
FIS V Plus 300 T	563282		●	●	●	DE, EN, IT	150	1 x Cartridge 300 ml, 2 x Static mixer FIS MR Plus	1
FIS V Plus 300 T	563292		●	●	●	EN, ES, PT	150	1 x Cartridge 300 ml, 2 x Static mixer FIS MR Plus	1
FIS V Plus 300 T	569074		●	●	●	DA, FI, NO, SV	150	1 x Cartridge 300 ml, 2 x Static mixer FIS MR Plus with transparent clip	1
FIS V Plus 300 T	569254		●	●	●	AR, EN, FR	150	1 x Cartridge 300 ml, 2 x Static mixer FIS MR Plus	1

Technical data

Injection mortar FIS V Plus 300 T

Item	FIS V Plus 300 T	FIS MR Plus	Approval			Language on label	Scale unit	Contents	Sales unit
			Item no.	ETA	DIBt				
FIS V Plus 300 T	563279		●	●	●	DE, FR, NL	150	1 x Cartridge 300 ml, 2 x Static mixer FIS MR Plus with transparent clip	1
FIS MR Plus	545853		-	-	-	-	-	10 x Static mixer FIS MR Plus for all cartridge sizes from 100 ml to 410 and 825 ml	10

Technical data

Injection mortar FIS VS Plus 300 T

Item	FIS VS Plus 300 T	FIS MR Plus	Approval			Language on label	Scale unit	Contents	Sales unit
			Item no.	ETA	DIBt				
FIS VS Plus 300 T	563278		●	●	●	ES, PT	150	1 x Cartridge 300 ml, 2 x Static mixer FIS MR Plus with transparent clip	1
FIS VS Plus 300 T	563280		●	●	●	EN, ES, PT	150	1 x Cartridge 300 ml, 2 x Static mixer FIS MR Plus	1
FIS VS Plus 300 T	563290		●	●	●	EL, HU, PL, RO	150	1 x Cartridge 300 ml, 2 x Static mixer FIS MR Plus with transparent clip	1
FIS VS Plus 300 T	563291		●	●	●	FR	150	1 x Cartridge 300 ml, 2 x Static mixer FIS MR Plus with transparent clip	1
FIS MR Plus	545853		-	-	-	-	-	10 x Static mixer FIS MR Plus for all cartridge sizes from 100 ml to 410 and 825 ml	10

Technical data

Injection mortar FIS VW Plus 300 T

Item	FIS VW Plus 300 T	FIS MR Plus	Approval			Language on label	Scale unit	Contents	Sales unit
			Item no.	ETA	DIBt				
FIS VW Plus High Speed 300 T	563286		●	●	●	DA, FI, NO, SV	150	1 x Cartridge 300 ml, 2 x Static mixer FIS MR Plus with transparent clip	1
FIS VW Plus High Speed 300 T	563287		●	●	●	CS, HU, PL, RU	150	1 x Cartridge 300 ml, 2 x Static mixer FIS MR Plus	1
FIS VW Plus High Speed 300 T	563293		●	●	●	DE, EN, HU, IT	150	1 x Cartridge 300 ml, 2 x Static mixer FIS MR Plus	1
FIS MR Plus	545853		-	-	-	-	-	10 x Static mixer FIS MR Plus for all cartridge sizes from 100 ml to 410 and 825 ml	10


Technical data

Injection mortar FIS V Plus 360 S

Item	FIS V Plus 360 S	FIS MR Plus	Approval			Language on label	Scale unit	Contents	Sales unit
			Item no.	ETA	DIBt				
FIS V Plus 360 S	558744		●	●	●	EN	180	1 x Cartridge 360 ml, 2 x Static mixer FIS MR Plus	1
FIS V Plus 360 S	558745		●	●	●	DE	180	1 x Cartridge 360 ml, 2 x Static mixer FIS MR Plus	1
FIS V Plus 360 S	558746		●	●	●	EN, ES, PT	180	1 x Cartridge 360 ml, 2 x Static mixer FIS MR Plus	1
FIS V Plus 360 S	558747		●	●	●	AR, EN, ZH	180	1 x Cartridge 360 ml, 2 x Static mixer FIS MR Plus	1

Technical data

Injection mortar FIS V Plus 360 S




FIS V Plus 360 S      FIS MR Plus

Item	Item no.	Approval			Language on label	Scale unit	Contents	Sales unit [pcs]
		ETA	DIBt	ICC				
FIS V Plus 360 S	558753	●	●	●	IT, PL, RO	180	1 x Cartridge 360 ml, 2 x Static mixer FIS MR Plus	1
FIS V Plus 360 S	558752	●	●	●	DE, FR, NL	180	1 x Cartridge 360 ml, 2 x Static mixer FIS MR Plus	1
FIS V Plus 360 S	558754	●	●	●	AR, EL, TR	180	1 x Cartridge 360 ml, 2 x Static mixer FIS MR Plus	1
FIS V Plus 360 S	558755	●	●	●	DA, FI, NO, SV	180	1 x Cartridge 360 ml, 2 x Static mixer FIS MR Plus	1
FIS V Plus 360 S	558758	●	●	●	EN, ES, PT (Americas)	180	1 x Cartridge 360 ml, 2 x Static mixer FIS MR Plus	1
FIS V Plus 360 S	558762	●	●	●	CS, HU, SK	180	1 x Cartridge 360 ml, 2 x Static mixer FIS MR Plus	1
FIS V Plus 360 S	560635	●	●	●	AR, EN, FR	180	1 x Cartridge 360 ml, 2 x Static mixer FIS MR Plus	1
FIS V Plus 360 S	561055	●	●	●	EN, PL, UK	180	1 x Cartridge 360 ml, 2 x Static mixer FIS MR Plus	1
FIS MR Plus	545853	-	-	-	-	-	10 x Static mixer FIS MR Plus for all cartridge sizes from 100 ml to 410 and 825 ml	10

Technical data

Injection mortar FIS VS Plus 360 S HWK




FIS VS Plus 300 T HWK K      FIS VS Plus 300 T HWK G

Item	Item no.	Approval			Language on label	Scale unit	Contents	Sales unit [pcs]
		ETA	DIBt	ICC				
FIS V Plus 300 T HWK small	563283	●	●	●	DE, FR, NL	150	10 x Cartridge 300 ml, 20 x Static mixer FIS MR Plus	1
FIS V Plus 300 T HWK big	563294	●	●	●	DE, FR, NL	150	20 x Cartridge 300 ml, 40 x Static mixer FIS MR Plus	1

Technical data

Injection mortar FIS V Plus 360 S HWK




FIS V Plus 360 S HWK K      FIS V Plus 360 S HWK G

Item	Item no.	Approval			Language on label	Scale unit	Contents	Sales unit [pcs]
		ETA	DIBt	ICC				
FIS V Plus 360 S HWK small	558770	●	●	●	DE	180	10 x Cartridge 360 ml, 20 x Static mixer FIS MR Plus	1
FIS V Plus 360 S HWK small	558769	●	●	●	DE, FR, NL	180	10 x Cartridge 360 ml, 20 x Static mixer FIS MR Plus	1
FIS V Plus 360 S HWK small	558771	●	●	●	CS, HU, SK	180	10 x Cartridge 360 ml, 20 x Static mixer FIS MR Plus	1
FIS V Plus 360 S HWK big	558756	●	●	●	DE	180	20 x Cartridge 360 ml, 40 x Static mixer FIS MR Plus	1
FIS V Plus 360 S HWK big	558757	●	●	●	DE, FR, NL	180	20 x Cartridge 360 ml, 40 x Static mixer FIS MR Plus	1
FIS V Plus 360 S HWK big	558748	●	●	●	AR, EN, ZH	180	20 x Cartridge 360 ml, 40 x Static mixer FIS MR Plus	1

Technical data

Injection mortar FIS V / FIS VS Plus




FIS V Plus 360 S      FIS VS Plus 360 S

Item	Item no.	Approval			Language on label	Scale unit	Contents	Sales unit [pcs]
		ETA	DIBt	ICC				
FIS V Plus 360 S in bucket	558743	●	●	●	EN	180	20 x Cartridge 360 ml 40 x Static mixer FIS MR Plus	20
FIS V Plus 360 S in bucket	558751	●	●	●	AR, EN, ZH	180	20 x Cartridge 360 ml 20 x Static mixer FIS MR Plus	1
FIS V Plus 360 S in bucket	558763	●	●	●	DE, FR, NL	180	20 x Cartridge 360 ml 20 x Static mixer FIS MR Plus	1
FIS VS Plus 360 S in bucket	562601	●	●	●	IT, PL, RO	180	20 x Cartridge 360 ml 20 x Static mixer FIS MR Plus	1
FIS VS Plus 360 S in bucket	562603	●	●	●	EN, ES, PT	180	20 x Cartridge 360 ml 40 x Static mixer FIS MR Plus	1

11 Technical data

Injection mortar FIS VS Plus 360 S




FIS VS Plus 360 S      FIS MR Plus

Item	Item no.	Approval			Language on label	Scale unit	Contents	Sales unit [pcs]
		ETA	DIBt	ICC				
FIS VS Plus 360 S	558750	●	●	●	EN, ES, PT	180	1 x Cartridge 360 ml, 2 x Static mixer FIS MR Plus	1
FIS VS Plus 360 S	558749	●	●	●	JA, KO, ZH	180	1 x Cartridge 360 ml, 2 x Static mixer FIS MR Plus	1
FIS VS Plus 360 S	561057	●	●	●	EN, PL, UK	180	1 x Cartridge 360 ml, 2 x Static mixer FIS MR Plus	1
FIS MR Plus	545853	-	-	-	-	-	10 x Static mixer FIS MR Plus for all cartridge sizes from 100 ml to 410 and 825 ml	10

Technical data

Injection mortar FIS VW Plus 360 S



FIS VW Plus 360 S      FIS MR Plus

Item	Item no.	Approval			Language on label	Scale unit	Contents	Sales unit [pcs]
		ETA	DIBt	ICC				
FIS VW Plus 360 S	569072	●	●	●	DA, FI, NO, SV	180	1 x Cartridge 360 ml, 2 x Static mixer FIS MR Plus	1
FIS VW Plus 360 S	558759	●	●	●	DE	180	1 x Cartridge 360 ml, 2 x Static mixer FIS MR Plus	1
FIS VW Plus 360 S	558764	●	●	●	EN, HU	180	1 x Cartridge 360 ml, 2 x Static mixer FIS MR Plus	1
FIS VW Plus 360 S	558765	●	●	●	DE, FR, NL	180	1 x Cartridge 360 ml, 2 x Static mixer FIS MR Plus	1
FIS VW Plus 360 S	558768	●	●	●	CS, HU, SK	180	1 x Cartridge 360 ml, 2 x Static mixer FIS MR Plus	1
FIS VW Plus 360 S	562602	●	●	●	EN, PL, UK	180	1 x Cartridge 360 ml, 2 x Static mixer FIS MR Plus	1
FIS MR Plus	545853	-	-	-	-	-	10 x Static mixer FIS MR Plus for all cartridge sizes from 100 ml to 410 and 825 ml	10

Technical data

Injection mortar FIS V Plus 410 C

Item	Item no.	Approval			Language on label	Scale unit	Contents	Sales unit [pcs]
		ETA	DIBt	ICC				
FIS V Plus 410 C	558780	●	●	●	DE, EN, IT	200	1 x Cartridge 410 ml, 2 x Static mixer FIS MR Plus	1
FIS V Plus 410 C	558784	●	●	●	EN, ES, PT (Americas)	200	1 x Cartridge 410 ml, 2 x static mixer FIS MR Plus	1
FIS VW Plus High Speed 410 C	569342	●	●	●	DE, FR, IT	200	1 x Cartridge 410 ml, 2 x static mixer FIS MR Plus	1
FIS V Plus 410 C in bucket	558782	●	●	●	DE, EN, IT	200	16 x cartridge 410 ml, 32 x static mixer FIS MR Plus	1
FIS V Plus 410 C in bucket	558783	●	●	●	EN, RU, TR	200	16 x Cartridge 410 ml, 32 x Static mixer FIS MR Plus	1
FIS V Plus 410 C HWK big	558781	●	●	●	DE, EN, IT	200	20 x Cartridge 410 ml, 40 x Static mixer FIS MR Plus	1

Technical data

Injection mortar FIS V Plus 825 S

Item	Item no.	Approval			Language on label	Scale unit	Contents	Sales unit [pcs]
		ETA	DIBt	ICC				
FIS V Plus 825 S	567511	●	●	●	DE, EN, FR, IT, NL	415	1 x Cartridge 825 ml, 2 x Static mixer FIS JMR 825	1
FIS V Plus 825 S	567512	●	●	●	EN, ES, FR, PT, TR	415	1 x Cartridge 825 ml, 2 x Static mixer FIS JMR 825	1
FIS V Plus 825 S	567513	●	●	●	CS, EN, PL, RU, SK	415	1 x Cartridge 825 ml, 2 x Static mixer FIS JMR 825	1
FIS JMR 825	567522	-	-	-	-	-	12 x Static mixer FIS JMR 825 for 825 ml cartridges	12

Curing times

Temperature at anchoring base [°C]	Maximum processing time $t_{work}$			Minimum curing time $t_{cure}^{1)}$					
				FIS VW Plus High Speed		FIS V Plus		FIS VS Plus Low Speed	
	FIS VW Plus High Speed [min.]	FIS V Plus [min.]	FIS VS Plus Low Speed [min.]	[hrs.]	[min.]	[hrs.]	[min.]	[hrs.]	[min.]
-10 – -5 <sup>2)</sup>	-	-	-	12	-	-	-	-	-
> -5 – 0 <sup>2)</sup>	5	-	-	3	-	24	-	-	-
> 0 – +5 <sup>2)</sup>	5	13	-	3	-	3	-	6	-
> +5 – +10	3	9	20	-	50	-	90	3	-
> +10 – +20	1	5	10	-	30	-	60	2	-
> +20 – +30	-	4	6	-	-	-	45	-	60
> +30 – +40	-	2	4	-	-	-	35	-	30

<sup>1)</sup> In wet concrete or water filled holes the curing times must be doubled.  
<sup>2)</sup> Minimal cartridge temperature +5 °C

Loads

Injection system FIS V Plus with internal threaded anchor RG M I

Permissible loads of a single anchor<sup>1)2)</sup> in normal concrete of strength class C20/25. For the design the complete current assessment ETA-20/0603 has to be considered.

Type	Screw Material <sup>3)</sup>	Effective anchor- age depth $h_{ef}$ [mm]	Minimum member thickness $h_{min}$ [mm]	Maximum installa- tion torque $T_{inst,max}$ [Nm]	Non-cracked concrete			
					Permissible tension ( $N_{perm}$ ) and shear loads ( $V_{perm}$ ); minimum spacing ( $s_{min}$ ) and edge distances ( $c_{min}$ ) with reduced loads			
					$N_{perm}^{4)}$ [kN]	$V_{perm}^{4)}$ [kN]	$s_{min}^{4)}$ [mm]	$c_{min}^{4)}$ [mm]
RG M 8 I	5.8	90	120	10	9.0	5.3	55	55
	8.8	90	120	10	13.8	8.3	55	55
	R-70	90	120	10	9.9	5.9	55	55
RG M 10 I	5.8	90	130	20	13.8	8.3	65	65
	8.8	90	130	20	20.0	13.3	65	65
	R-70	90	130	20	15.7	9.3	65	65
RG M 12 I	5.8	125	170	40	20.5	12.1	75	75
	8.8	125	170	40	32.0	19.3	75	75
	R-70	125	170	40	22.5	13.5	75	75
RG M 16 I	5.8	160	210	80	37.6	22.4	95	95
	8.8	160	210	80	47.4	30.9	95	95
	R-70	160	210	80	42.0	25.1	95	95
RG M 20 I	5.8	200	260	120	58.6	35.4	125	125
	8.8	200	260	120	66.3	51.4	125	125
	R-70	200	260	120	65.7	39.4	125	125

<sup>1)</sup> Design according to EN 1992-4:2018 (for static resp. quasi-static loads). The partial safety factors for material resistance as regulated in the ETA as well as a partial safety factor for load actions of  $\gamma_L = 1.4$  are considered. As a single anchor counts e.g. an anchor with a spacing  $s \geq 3 \times h_{ef}$  and an edge distance  $c \geq 1.5 \times h_{ef}$ . Accurate data see ETA.  
<sup>2)</sup> The specified loads are valid for anchorages in dry and damp concrete. For temperatures in the anchoring substrate up to 50 °C (resp. short term up to 80 °C). Drill hole cleaning as per specification in the ETA. The factor  $\Psi_{sust}$  for sustained load was taken into account with 1.0.  
<sup>3)</sup> Further steel grades, versions and technical data see ETA, e.g. for dry internal conditions, galvanised steel (gvz); for damp interiors and for outdoor use, stainless steel (R).  
<sup>4)</sup> In the case of combinations of tension and shear loads, bending moments with reduced or minimum spacing and edge distances (anchor groups), the design must be carried out in accordance with the provisions of the complete ETA and the provisions of the EN 1992-4:2018. We recommend using our anchor design software C-FIX.

Loads

Injection system FIS V Plus with threaded rod FIS A resp. RG M

Permissible loads of a single anchor<sup>1)2)</sup> in normal concrete of strength class C20/25. For the design the complete current assessment ETA-20/0603 has to be considered.

Type	Material / surface <sup>3)</sup>	Effective anchorage depth $h_{ef}$ [mm]	Minimum member thickness $h_{min}$ [mm]	Maximum installation torque $T_{inst,max}$ [Nm]	Cracked concrete				Non-cracked concrete			
					Permissible tension ( $N_{perm}$ ) and shear loads ( $V_{perm}$ ); minimum spacing ( $s_{min}$ ) and edge distances ( $c_{min}$ ) with reduced loads				Permissible tension ( $N_{perm}$ ) and shear loads ( $V_{perm}$ ); minimum spacing ( $s_{min}$ ) and edge distances ( $c_{min}$ ) with reduced loads			
					$N_{perm}$ <sup>4)</sup> [kN]	$V_{perm}$ <sup>4)</sup> [kN]	$s_{min}$ <sup>4)</sup> [mm]	$c_{min}$ <sup>4)</sup> [mm]	$N_{perm}$ <sup>4)</sup> [kN]	$V_{perm}$ <sup>4)</sup> [kN]	$s_{min}$ <sup>4)</sup> [mm]	$c_{min}$ <sup>4)</sup> [mm]
FIS A M 8	5.8	60	100	10	3.9	6.3	40	40	9.0	6.3	40	40
	5.8	80	110	10	5.3	6.3	40	40	9.0	6.3	40	40
	5.8	160	190	10	9.0	6.3	40	40	9.0	6.3	40	40
	R-70	60	100	10	3.9	6.0	40	40	9.9	6.0	40	40
	R-70	80	110	10	5.3	6.0	40	40	9.9	6.0	40	40
	R-70	160	190	10	9.9	6.0	40	40	9.9	6.0	40	40
FIS A M 10	5.8	60	100	20	5.4	9.7	45	45	10.9	9.7	45	45
	5.8	90	120	20	8.1	9.7	45	45	13.8	9.7	45	45
	5.8	200	230	20	13.8	9.7	45	45	13.8	9.7	45	45
	R-70	60	100	20	5.4	9.2	45	45	10.9	9.2	45	45
	R-70	90	120	20	8.1	9.2	45	45	15.7	9.2	45	45
	R-70	200	230	20	15.7	9.2	45	45	15.7	9.2	45	45
FIS A M 12	5.8	70	100	40	8.2	14.3	55	45	13.7	14.3	55	45
	5.8	110	140	40	12.8	14.3	55	45	20.5	14.3	55	45
	5.8	240	270	40	20.5	14.3	55	45	20.5	14.3	55	45
	R-70	70	100	40	8.2	13.7	55	45	13.7	13.7	55	45
	R-70	110	140	40	12.8	13.7	55	45	22.5	13.7	55	45
	R-70	240	270	40	22.5	13.7	55	45	22.5	13.7	55	45
FIS A M 16	5.8	80	120	60	11.5	23.0	65	50	16.8	26.9	65	50
	5.8	125	170	60	18.0	26.9	65	50	32.7	26.9	65	50
	5.8	320	360	60	37.6	26.9	65	50	37.6	26.9	65	50
	R-70	80	120	60	11.5	23.0	65	50	16.8	25.2	65	50
	R-70	125	170	60	18.0	25.2	65	50	32.7	25.2	65	50
	R-70	320	360	60	42.0	25.2	65	50	42.0	25.2	65	50
FIS A M 20	5.8	90	140	120	14.0	28.0	85	55	20.0	40.0	85	55
	5.8	170	220	120	28.0	42.3	85	55	51.9	42.3	85	55
	5.8	400	450	120	58.6	42.3	85	55	58.6	42.3	85	55
	R-70	90	140	120	14.0	28.0	85	55	20.0	39.4	85	55
	R-70	170	220	120	28.0	39.4	85	55	51.9	39.4	85	55
	R-70	400	450	120	65.7	39.4	85	55	65.7	39.4	85	55
FIS A M 24	5.8	96	160	150	15.4	30.8	105	60	22.0	44.1	105	60
	5.8	210	270	150	37.7	60.6	105	60	71.3	60.6	105	60
	5.8	480	540	150	84.3	60.6	105	60	84.3	60.6	105	60
	R-70	96	160	150	15.4	30.8	105	60	22.0	44.1	105	60
	R-70	210	270	150	37.7	56.8	105	60	71.3	56.8	105	60
	R-70	480	540	150	86.2	56.8	105	60	94.3	56.8	105	60
FIS A M 30	5.8	120	190	300	21.6	43.1	140	80	30.8	61.6	140	80
	5.8	280	350	300	56.5	96.0	140	80	109.8	96.0	140	80
	5.8	600	670	300	121.2	96.0	140	80	133.8	96.0	140	80
	R-70	120	190	300	21.6	43.1	140	80	30.8	61.6	140	80
	R-70	280	350	300	56.5	90.2	140	80	109.8	90.2	140	80
	R-70	600	670	300	121.2	90.2	140	80	150.1	90.2	140	80

<sup>1)</sup> Design according to EN 1992-4:2018 (for static resp. quasi-static loads). The partial safety factors for material resistance as regulated in the ETA as well as a partial safety factor for load actions of  $\gamma_L = 1.4$  are considered. As a single anchor counts e.g. an anchor with a spacing  $s \geq 3 \times h_{ef}$  and an edge distance  $c \geq 1.5 \times h_{ef}$ . Accurate data see ETA.  
<sup>2)</sup> The specified loads are valid for anchorages in dry and damp concrete. For temperatures in the anchoring substrate up to 50 °C (resp. short term up to 80 °C). Drill hole cleaning as per specification in the ETA. The factor  $\Psi_{perm}$  for sustained load was taken into account with 1.0.  
<sup>3)</sup> Further steel grades, versions and technical data see ETA, e.g. for dry internal conditions, galvanised steel (gvz); for damp interiors and for outdoor use, stainless steel (R).  
<sup>4)</sup> In the case of combinations of tension and shear loads, bending moments with reduced or minimum spacing and edge distances (anchor groups), the design must be carried out in accordance with the provisions of the complete ETA and the provisions of the EN 1992-4:2018. We recommend using our anchor design software C-FIX.

Loads

Injection system FIS V Plus with threaded rod FIS A in solid and perforated masonry

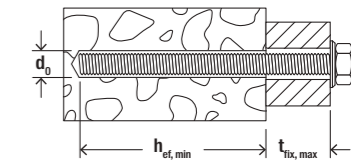
Permissible loads<sup>1)2)</sup> for a single anchor in masonry for pre-positioned installation. In solid bricks and aerated concrete push-trough installation is also possible. For the design the complete valid assessment ETA-20/0729 of 03.02.2025 has to be considered.

Type	Compressive brick strength	Brick raw density	Minimum brick dimensions <sup>3)</sup>	Effective anchorage depth	Minimum member thickness	Maximum installation torque	Permissible tensile load <sup>4)</sup>	Permissible shear load <sup>4)</sup>	Minimum-spacing <sup>5)</sup>	Characteristic resp. minimum edge distance <sup>5)</sup>
	$f_b$ [N/mm <sup>2</sup> ]	$\rho$ [kg/dm <sup>3</sup> ]	(L x W x H) [mm]	$h_{ef}$ [mm]	$h_{min}$ [mm]	$T_{inst,max}$ [Nm]	$N_{perm}$ [kN]	$V_{perm}$ [kN]	$s_{min} // s_{min,L}$ [mm]	$c_{gr} = c_{min}$ [mm]
<b>Solid brick Mz, NF, acc. to EN 771-1</b>										
M6	≥ 12	≥ 1.8	240 x 115 x 71	≥ 50	115	4	1.14	0.71	240 / 75	100
M8	≥ 12	≥ 1.8	240 x 115 x 71	≥ 50	115	10	1.14	0.71	240 / 75	100
M10	≥ 12	≥ 1.8	240 x 115 x 71	80	115	10	1.42	1.14	240 / 75	100
M10	≥ 12	≥ 1.8	240 x 115 x 71	200	240	10	3.43	2.43	240 / 75	100
M12	≥ 12	≥ 1.8	240 x 115 x 71	80	115	10	1.57	1.14	240 / 75	100
M12	≥ 12	≥ 1.8	240 x 115 x 71	200	240	10	2.29	3.28	240 / 75	100
<b>Solid sand-lime brick KS, acc. to EN 771-2</b>										
M6	≥ 12	≥ 1.8	240 x 115 x 71	50	115	3	1.14	0.42	80 / 150	60
M6	≥ 12	≥ 1.8	240 x 115 x 71	100	115	3	1.57	0.89	80 / 300	60
M8	≥ 12	≥ 1.8	240 x 115 x 71	50	115	5	1.14	0.42	80 / 150	60
M8	≥ 12	≥ 1.8	240 x 115 x 71	100	115	5	2.29	0.89	80 / 300	60
M10	≥ 12	≥ 1.8	240 x 115 x 71	100	115	15	1.57	0.57	80 / 300	60
M10	≥ 12	≥ 1.8	240 x 115 x 71	200	240	15	3.42	0.57	80 / 600	60
M12	≥ 12	≥ 1.8	240 x 115 x 71	100	115	15	1.28	0.57	80 / 300	60
M12	≥ 12	≥ 1.8	240 x 115 x 71	200	240	15	3.42	0.57	80 / 600	60
M16	≥ 12	≥ 1.8	240 x 115 x 71	100	115	25	1.57	0.57	80 / 300	60
M16	≥ 12	≥ 1.8	240 x 115 x 71	200	240	25	3.42	0.57	80 / 600	60
<b>Vertically perforated brick Hlz, acc. to EN 771-1<sup>6)</sup></b>										
M6 / M8 with FIS H 12 x 85 K	≥ 12	≥ 1.0	370 x 240 x 237	85	240	2	0.34	0.43	100 / 100	100
M8 / M10 with FIS H 16 x 130 K	≥ 12	≥ 1.0	370 x 240 x 237	130	240	2	0.86	0.57	100 / 100	100
M12 / M16 with FIS H 20 x 130 K	≥ 12	≥ 1.0	370 x 240 x 237	130	240	2	1.14	0.57	100 / 100	100
<b>Perforated sand-lime brick KSL, acc. to EN 771-2<sup>3)</sup></b>										
M6 / M8 with FIS H 12 x 85 K	≥ 12	≥ 1.4	240 x 175 x 113	85	175	2	0.71	0.71	100 / 115	60
M8 / M10 with FIS H 16 x 130 K	≥ 12	≥ 1.4	240 x 175 x 113	130	175	2	1.00	1.29	100 / 115	80
M12 / M16 with FIS H 20 x 85 K	≥ 12	≥ 1.4	240 x 175 x 113	85	175	2	1.00	1.14	100 / 115	80
<b>Lightweight concrete hollow block Hbl, acc. to EN 771-3<sup>3)</sup></b>										
M6 / M8 with FIS H 12 x 85 K	≥ 2	≥ 1.0	362 x 240 x 240	85	240	2	0.43	0.26	100 / 240	60
M6 / M8 with FIS H 12 x 85 K	≥ 4	≥ 1.0	362 x 240 x 240	85	240	2	0.86	0.57	100 / 240	60
M8 / M10 with FIS H 16 x 85 K	≥ 2	≥ 1.0	362 x 240 x 240	85	240	2	0.43	0.26	100 / 240	60
M8 / M10 with FIS H 16 x 85 K	≥ 4	≥ 1.0	362 x 240 x 240	85	240	2	0.86	0.57	100 / 240	60
M12 / M16 with FIS H 20 x 200 K	≥ 2	≥ 1.0	362 x 240 x 240	200	240	2	0.71	0.26	100 / 240	60
M12 / M16 with FIS H 20 x 200 K	≥ 4	≥ 1.0	362 x 240 x 240	200	240	2	1.57	0.57	100 / 240	60
<b>Aerated concrete acc. to EN 771-4<sup>6)</sup></b>										
M8	≥ 2	≥ 0.35	-	100	130	1	0.54	0.43	250 / 250	100
M8	≥ 4	≥ 0.50	-	200	230	8	1.07	0.71	80 / 80	100
M10	≥ 2	≥ 0.35	-	100	130	2	0.54	0.43	250 / 250	100
M10	≥ 4	≥ 0.50	-	200	230	12	1.79	0.71	80 / 80	100
M12	≥ 2	≥ 0.35	-	100	130	2	0.71	0.54	250 / 250	100
M12	≥ 4	≥ 0.50	-	200	230	16	1.79	0.71	80 / 80	100
M16	≥ 2	≥ 0.35	-	100	130	2	0.71	0.43	250 / 250	100
M16	≥ 4	≥ 0.50	-	200	230	20	1.79	0.71	80 / 80	100

<sup>1)</sup> The required partial safety factors for material resistance as well as a partial safety factor for load actions of  $\gamma_L = 1.4$  are considered. Load values are valid for zinc-plated steel, stainless steel R and highly corrosion-resistant steel HCR. In perforated bricks and hollow blocks threaded rod FIS A in combination with anchor sleeve FIS H K.  
<sup>2)</sup> The given loads are valid for installation and use of fixations in dry masonry - use category d/d - for temperatures in the substrate up to 50 °C (resp. short term up to 80 °C) and drill hole cleaning according to assessment. The given brick types in combination with the permissible loads are an extract of the assessment.  
<sup>3)</sup> More information about, e.g. hole patterns, assortment of anchor sleeves FIS H K see assessment.  
<sup>4)</sup> In the case of combinations of tensile and shear loads, bending moments and reduced edge and axial spacings (anchor groups), the design must be carried out in accordance with the provisions of the complete assessment.  
<sup>5)</sup> Minimum feasible spacing resp. edge distance. Details as well as to the distances to joints see assessment.  
<sup>6)</sup> Cylindrical drill hole.

# Anchor rod FIS A

The flexible anchor rod FIS A.



Bridges for traffic signs



Steel constructions

## Technical data in concrete

Threaded rod FIS A									
FIS A		FIS A R							
Item	Galvanised steel, steel grade 5.8 Item no. gvz 5.8	Galvanised steel, steel grade 8.8 Item no. gvz 8.8	Stainless steel Item no. R	Approval ETA	Drill diameter $d_0$ [mm]	Min. / max. anchorage depth $h_{ef,min} / max$ [mm]	Min. / max. usable length [mm]	Min. / max. filling quantity [scale units]	Sales unit [pcs]
FIS A M6 x 70	046204	-	-	●	8	50 / 62	0 / 12	2 / 3	10
FIS A M6 x 75	090243	-	090437	●	8	50 / 67	0 / 17	2 / 3	20
FIS A M6 x 85	090272	-	-	●	8	50 / 72	5 / 27	2 / 3	20
FIS A M6 x 110	090273	-	090439	●	8	50 / 72	30 / 52	2 / 3	20
FIS A M8 x 90	090274	519390	090440	●	10	60 / 80	0 / 20	2 / 3	10
FIS A M8 x 110	090275	519391	090441	●	10	60 / 100	0 / 40	2 / 3	10
FIS A M8 x 130	090276	519392	090442	●	10	60 / 120	0 / 60	2 / 4	10
FIS A M8 x 140	553763	-	-	●	10	60 / 130	0 / 70	2 / 4	10
FIS A M8 x 150	-	553627	-	●	10	60 / 140	0 / 80	2 / 4	10
FIS A M8 x 175	090277	519393	090443	●	10	60 / 160	5 / 105	2 / 5	10
FIS A M8 x 1,000	509214 <sup>1)</sup>	509222 <sup>1)</sup>	509230 <sup>1)</sup>	●	10	40 / 160	830 / 930	2 / 5	10
FIS A M10 x 110	090278	-	090444	●	12	60 / 96	0 / 36	3 / 4	10
FIS A M10 x 130	090279	524170	090447	●	12	60 / 116	0 / 56	3 / 5	10
FIS A M10 x 135	-	-	562856	●	12	60 / 121	0 / 61	3 / 5	10
FIS A M10 x 150	090281	517935	090448	●	12	60 / 136	0 / 76	3 / 5	10
FIS A M10 x 160	-	-	562855	●	12	60 / 146	0 / 86	3 / 6	10
FIS A M10 x 170	044969	519395	044973	●	12	60 / 156	0 / 96	3 / 6	10
FIS A M10 x 190	-	517936	-	●	12	60 / 176	0 / 116	3 / 7	10
FIS A M10 x 200	090282	519396	090449	●	12	60 / 186	0 / 126	3 / 7	10
FIS A M10 x 1,000	509215 <sup>1)</sup>	509223 <sup>1)</sup>	509231 <sup>1)</sup>	●	12	40 / 200	786 / 926	3 / 7	10
FIS A M12 x 120	044971	519397	044974	●	14	70 / 104	0 / 34	3 / 5	10
FIS A M12 x 140	090283	519398	090450	●	14	70 / 124	0 / 54	3 / 6	10
FIS A M12 x 160	090284	517937	090451	●	14	70 / 144	0 / 74	3 / 6	10
FIS A M12 x 180	090285	519399	090452	●	14	70 / 164	0 / 94	3 / 7	10
FIS A M12 x 200	-	517938	519421	●	14	70 / 184	0 / 114	3 / 8	10
FIS A M12 x 210	090286	-	090453	●	14	70 / 194	0 / 124	3 / 9	10
FIS A M12 x 260	090287	-	090454	●	14	70 / 240	4 / 174	3 / 10	10
FIS A M12 x 280	-	-	547703	●	14	70 / 240	24 / 194	3 / 10	10
FIS A M12 x 1,000	509216 <sup>1)</sup>	509224 <sup>1)</sup>	509232 <sup>1)</sup>	●	14	48 / 240	744 / 914	3 / 10	10
FIS A M16 x 130	044972	519400	044975	●	18	80 / 110	0 / 30	5 / 7	10
FIS A M16 x 175	090288	519401	090455	●	18	80 / 155	0 / 75	5 / 9	10
FIS A M16 x 200	090289	517939	090456	●	18	80 / 180	0 / 100	5 / 11	10
FIS A M16 x 1,000	509217 <sup>1)</sup>	509225 <sup>1)</sup>	509233 <sup>1)</sup>	●	18	64 / 320	660 / 900	5 / 19	10

<sup>1)</sup> Order washer and nut separately.

## Applications

- Anchorings with each of the fischer injection mortars such as FIS V Plus, FIS V Zero, FIS SB, FIS EM Plus, FIS EB II, FIS V, FIS VL, FIS P Plus, FIS P and FIS EP

## Advantages

- The anchor rod FIS A can be used with almost every fischer injection mortar (except Highbond special mortar FIS HB). It can be individually selected based on requirements, thus allowing for a wide range of applications.

## Building materials

- In connection with several fischer injection mortars the anchor rod FIS A is approved or suitable for different building materials.

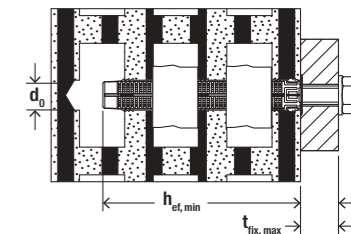
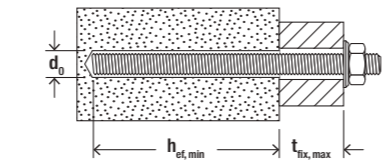
## Versions

- Galvanised steel
- Stainless steel R
- Hot-dip galvanised steel
- Highly corrosion-resistant steel HCR

- The wide range of approved anchor rods FIS A from M6 to M30 allows for various applications.
- Please refer to the approvals of the injection mortar used.


## Functioning

- The anchor rod FIS A is suitable for pre-positioned and push-through installation.
- FIS A is set manually into the drill hole, by lightly rotating it until it reaches the drill hole base.



Technical data in solid brick masonry

Threaded rod FIS A




Item	FIS A		FIS A R		Approval	Drill hole diameter in solid brick masonry d <sub>0</sub> [mm]	Min. effective anchorage depth acc. ETA h <sub>et</sub> [mm]	Max. effective length acc. ETA t <sub>fix,max</sub> [mm]	Fill quantity for effect. anchorage depth in solid brick masonry [scale units]	Sales unit [pcs]
	Galvanised steel, steel grade 5.8	Galvanised steel, steel grade 8.8	Stainless steel	ETA						
	Item no. gvz 5.8	Item no. gvz 8.8	Item no. R	ETA						
FIS A M6 x 70	046204	-	-	●	8	50	12	2	10	
FIS A M6 x 75	090243	-	090437	●	8	50	17	2	20	
FIS A M6 x 85	090272	-	-	●	8	50	27	2	20	
FIS A M6 x 110	090273	-	090439	●	8	50	52	2	20	
FIS A M8 x 90	090274	519390	090440	●	10	50	30	2	10	
FIS A M8 x 110	090275	519391	090441	●	10	50	50	2	10	
FIS A M8 x 130	090276	519392	090442	●	10	50	70	2	10	
FIS A M8 x 140	553763	-	-	●	10	50	80	2	10	
FIS A M8 x 150	-	553627	-	●	10	50	90	2	10	
FIS A M8 x 175	090277	519393	090443	●	10	50	115	2	10	
FIS A M8 x 1,000	509214 <sup>1)</sup>	509222 <sup>1)</sup>	509230 <sup>1)</sup>	●	10	50	940	2	10	
FIS A M10 x 110	090278	-	090444	●	12	50	46	3	10	
FIS A M10 x 130	090279	524170	090447	●	12	50	66	3	10	
FIS A M10 x 135	-	-	562856	●	12	50	71	3	10	
FIS A M10 x 150	090281	517935	090448	●	12	50	86	3	10	
FIS A M10 x 160	-	-	562855	●	12	50	96	3	10	
FIS A M10 x 170	044969	519395	044973	●	12	50	106	3	10	
FIS A M10 x 190	-	517936	-	●	12	50	126	3	10	
FIS A M10 x 200	090282	519396	090449	●	12	50	136	3	10	
FIS A M10 x 1,000	509215 <sup>1)</sup>	509223 <sup>1)</sup>	509231 <sup>1)</sup>	●	12	50	936	3	10	
FIS A M12 x 120	044971	519397	044974	●	14	50	54	3	10	
FIS A M12 x 140	090283	519398	090450	●	14	50	74	3	10	
FIS A M12 x 160	090284	517937	090451	●	14	50	94	3	10	
FIS A M12 x 180	090285	519399	090452	●	14	50	114	3	10	
FIS A M12 x 200	-	517938	519421	●	14	50	134	3	10	
FIS A M12 x 210	090286	-	090453	●	14	50	144	3	10	
FIS A M12 x 260	090287	-	090454	●	14	50	194	3	10	
FIS A M12 x 280	-	-	547703	●	14	50	214	3	10	
FIS A M12 x 1,000	509216 <sup>1)</sup>	509224 <sup>1)</sup>	509232 <sup>1)</sup>	●	14	50	934	3	10	
FIS A M16 x 130	044972	519400	044975	●	18	50	60	5	10	
FIS A M16 x 175	090288	519401	090455	●	18	50	105	5	10	
FIS A M16 x 200	090289	517939	090456	●	18	50	130	5	10	
FIS A M16 x 1,000	509217 <sup>1)</sup>	509225 <sup>1)</sup>	509233 <sup>1)</sup>	●	18	50	930	5	10	

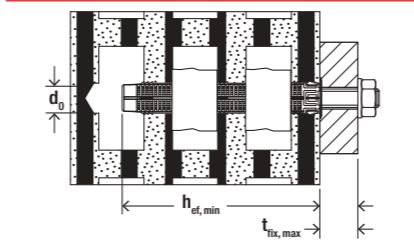
<sup>1)</sup> Order washer and nut separately.

Technical data in perforated brick masonry

Threaded rod FIS A



Item	FIS A		FIS A R		Approval	Drill hole diameter in perforated brick masonry d <sub>0</sub> [mm]	Min. anchorage depth in perforated brick masonry h <sub>et,min</sub> [mm]	Max. useful length in perforated brick masonry t <sub>fix,max</sub> [mm]	Suitable injection anchor sleeve	Sales unit [pcs]
	Galvanised steel, steel grade 5.8	Galvanised steel, steel grade 8.8	Stainless steel	ETA						
	Item no. gvz 5.8	Item no. gvz 8.8	Item no. R	ETA						
FIS A M6 x 70	046204	-	-	●	12	50	12		FIS H 12 x 50 K	10
FIS A M6 x 75	090243	-	090437	●	12	50	17		FIS H 12 x 50 K	20
FIS A M6 x 85	090272	-	-	●	12	50	27		FIS H 12 x 50 K	20
FIS A M6 x 110	090273	-	090439	●	12	50	52		FIS H 12 x 50 K	20
					12	85	17		FIS H 12 x 85 K	
FIS A M8 x 90	090274	519390	090440	●	12	50	30		FIS H 12 x 50 K	10
FIS A M8 x 110	090275	519391	090441	●	12	50	50		FIS H 12 x 50 K	10
					12	85	15		FIS H 12 x 85 K	
					16	85	15		FIS H 16 x 85 K	
FIS A M8 x 130	090276	519392	090442	●	12	50	70		FIS H 12 x 50 K	10
					12	85	35		FIS H 12 x 85 K	
					16	85	35		FIS H 16 x 85 K	
FIS A M8 x 140	553763	-	-	●	12	50	80		FIS H 12 x 50 K	10
					12	85	45		FIS H 12 x 85 K	
					16	85	45		FIS H 16 x 85 K	
FIS A M8 x 150	-	553627	-	●	12	50	90		FIS H 12 x 50 K	10
					12	85	55		FIS H 12 x 85 K	
					16	85	55		FIS H 16 x 85 K	
					16	130	10		FIS H 16 x 130 K	
FIS A M8 x 175	090277	519393	090443	●	12	50	115		FIS H 12 x 50 K	10
					12	85	80		FIS H 12 x 85 K	
					16	85	80		FIS H 16 x 85 K	
					16	130	35		FIS H 16 x 130 K	
FIS A M10 x 110	090278	-	090444	●	16	85	11		FIS H 16 x 85 K	10
FIS A M10 x 130	090279	524170	090447	●	16	85	31		FIS H 16 x 85 K	10
FIS A M10 x 135	-	-	562856	●	16	85	36		FIS H 16 x 85 K	10
FIS A M10 x 150	090281	517935	090448	●	16	85	51		FIS H 16 x 85 K	10
					16	130	6		FIS H 16 x 130 K	
FIS A M10 x 160	-	-	562855	●	16	85	61		FIS H 16 x 85 K	10
					16	130	16		FIS H 16 x 130 K	
FIS A M10 x 170	044969	519395	044973	●	16	85	71		FIS H 16 x 85 K	10
					16	130	26		FIS H 16 x 130 K	
FIS A M10 x 190	-	517936	-	●	16	85	91		FIS H 16 x 85 K	10
					16	130	46		FIS H 16 x 130 K	
FIS A M10 x 200	090282	519396	090449	●	16	85	101		FIS H 16 x 85 K	10
					16	130	56		FIS H 16 x 130 K	
FIS A M12 x 120	044971	519397	044974	●	20	85	19		FIS H 20 x 85 K	10
FIS A M12 x 140	090283	519398	090450	●	20	85	39		FIS H 20 x 85 K	10
FIS A M12 x 160	090284	517937	090451	●	20	85	59		FIS H 20 x 85 K	10
					20	130	14		FIS H 20 x 130 K	
FIS A M12 x 180	090285	519399	090452	●	20	85	79		FIS H 20 x 85 K	10
					20	130	34		FIS H 20 x 130 K	
FIS A M12 x 200	-	517938	519421	●	20	85	99		FIS H 20 x 85 K	10
					20	130	54		FIS H 20 x 130 K	
FIS A M12 x 210	090286	-	090453	●	20	85	109		FIS H 20 x 85 K	10
					20	130	64		FIS H 20 x 130 K	
FIS A M12 x 260	090287	-	090454	●	20	85	159		FIS H 20 x 85 K	10
					20	130	114		FIS H 20 x 130 K	
					20	200	44		FIS H 20 x 200 K	

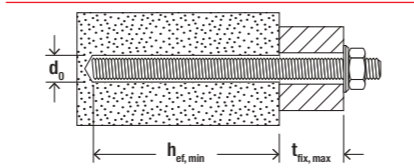


Technical data in perforated brick masonry

Threaded rod FIS A



Item	Galvanised steel, steel grade 8.8		Stainless steel	Approval	Drill hole diameter in perforated brick masonry $d_0$ [mm]	Min. anchorage depth in perforated brick masonry $h_{et,min}$ [mm]	Max. useful length in perforated brick masonry $t_{fix,max}$ [mm]	Suitable injection anchor sleeve	Sales unit [pcs]
	Item no. gvz 5.8	Item no. gvz 8.8	Item no. R						
FIS A M12 x 280	-	-	547703	●	20	85	189 134 64	FIS H 20 x 85 K FIS H 20 x 130 K FIS H 20 x 200 K	10
FIS A M16 x 130	044972	519400	044975	●	20	85	25	FIS H 20 x 85 K	10
FIS A M16 x 175	090288	519401	090455	●	20 20	85 130	70 25	FIS H 20 x 85 K FIS H 20 x 130 K	10
FIS A M16 x 200	090289	517939	090456	●	20 20	85 130	95 50	FIS H 20 x 85 K FIS H 20 x 130 K	10



Technical data

Threaded rod FIS A - By the meter



Item	Galvanised steel, steel grade 8.8		Stainless steel	Approval	Drill diameter $d_0$ [mm]	Min. / max. anchorage depth $h_{et,min/max}$ [mm]	Max. usable length at min. / max. anchorage depth $t_{fix,min/max}$ [mm]	Min. / max. filling quantity [scale units]	Sales unit [pcs]
	Item no. gvz 5.8	Item no. gvz 8.8	Item no. R						
FIS A M8 x 1,000	509214 <sup>1)</sup>	509222 <sup>1)</sup>	509230 <sup>1)</sup>	●	10	40 / 160	950 / 830	2 / 5	10
FIS A M10 x 1,000	509215 <sup>1)</sup>	509223 <sup>1)</sup>	509231 <sup>1)</sup>	●	12	40 / 200	946 / 786	3 / 7	10
FIS A M12 x 1,000	509216 <sup>1)</sup>	509224 <sup>1)</sup>	509232 <sup>1)</sup>	●	14	48 / 240	936 / 744	3 / 10	10
FIS A M16 x 1,000	509217 <sup>1)</sup>	509225 <sup>1)</sup>	509233 <sup>1)</sup>	●	18	64 / 320	916 / 660	5 / 19	10

<sup>1)</sup> Order washer and nut separately.

Hexagonal nut and washer

Hexagonal nut and washer



Nuts & Washers

Accessoires

Hexagonal nut and washer

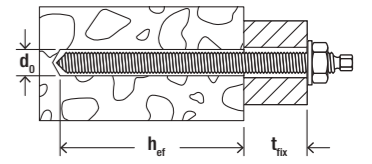


Nuts & Washers

Item	Galvanised steel, steel grade 8.8 Item no. gvz 8.8	Stainless steel Item no. R	Thread M	Washer (outer diameter x thickness) [mm]	Match	Width across nut SW [mm]	Sales unit [pcs]
Nut & Washer M8	510509	-	M8	16 x 1.6	FIS A M8	13	50
Nut & Washer M10	510510	-	M10	20 x 2.0	FIS A M10	17	50
Nut & Washer M12	510511	-	M12	24 x 2.5	FIS A M12	19	25
Nut & Washer M16	510512	-	M16	30 x 3.0	FIS A M16	24	20
Nut & Washer M8	-	510513	M8	16 x 1.6	FIS A M8 R	13	50
Nut & Washer M10	-	510514	M10	20 x 2.0	FIS A M10 R	17	50
Nut & Washer M12	-	510515	M12	24 x 2.5	FIS A M12 R	19	25
Nut & Washer M16	-	510516	M16	30 x 3.0	FIS A M16 R	24	20

# Anchor rod RG M

The fischer threaded rod with chamfer.



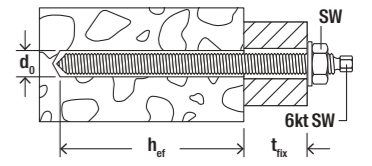
Underwater applications



Crash barriers

## Technical data in concrete

Threaded rod RG M		RG M		RG M R							
Item	Galvanised steel, steel grade 5.8 Item no. gvz 5.8	Stainless steel Item no. R	Approval ETA	Drill hole diameter Injection mortar $d_0$ [mm]	Drill hole diameter resin capsule $d_0$ [mm]	Min. effect. anchorage depth $h_{ef}$ [mm]	Usable length $t_{fix}$ [mm]	Sales unit		[pcs]	
RG M8 x 110	050256	050263	●	10	10	50	14	10		10	
RG M10 x 110	535007	535009	●	12	12	60	144	10		10	
RG M10 x 115	-	562854	●	12	12	60	-	10		10	
RG M10 x 130	050257	050264	●	12	12	60	20	10		10	
RG M12 x 120	535010	535011	●	14	14	70	-	10		10	



## Technical data in concrete

Threaded rod RG M		RG M hdg		RG M HCR							
Item	Hot-dip galvanised steel Item no. hdg	Approval ETA	Drill hole diameter Injection mortar $d_0$ [mm]	Drill hole diameter resin capsule $d_0$ [mm]	Min. effect. anchorage depth $h_{ef}$ [mm]	Max. fixture thickness $t_{fix}$ [mm]	Fits capsule RSB	Hexagon drive SW [mm]	Width across nut SW [mm]	Sales unit [pcs]	
RG M12 x 160	512247	●	14	14	70	74	1 x RSB 12 mini 1 x RSB 12	8	19	10	

## Applications

- Anchorings with resin capsule RSB and RSB mini
- Anchorings with resin capsule RM II
- Anchorings with each of the fischer injection mortars such as FIS SB, FIS EM Plus, FIS EB II, FIS V, FIS VL, FIS V Zero, FIS P Plus, FIS P, FIS EP and FIS Green

## Advantages

- The wide range of the RG M from M8 to M30 opens up a wide range of applications and therefore offers great flexibility.
- The wide range of approved steel types for RG M allows for use in all corrosion

- resistance classes and offers the best possible application safety.
- Please refer to the approvals for the resin capsules and mortar used.

## Building materials

- In connection with the fischer resin capsules approved or suitable for cracked and non-cracked concrete.
- In connection with several fischer injection mortars approved or suitable for different building materials.

## Versions

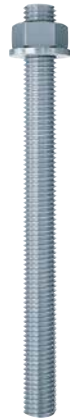
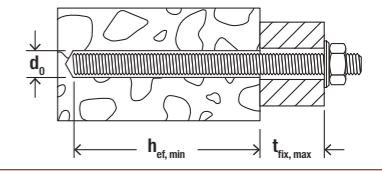
- Galvanised steel
- Stainless steel R
- Hot-dip galvanised steel
- Highly corrosion-resistant steel HCR

## Functioning

- Due to its oblique edge, the anchor rod RG M is particularly suitable for use in conjunction with resin capsules.
- The anchor rod RG M is set using a hammer drill and the accompanying setting tool in rotating and hitting motions.
- During setting, the oblique edge of the RG M destroys the capsule, and mixes and activates the mortar.
- Use with injection mortar is also possible. Here, the anchor rod is manually inserted into the drill hole with a light rotating movement until it reaches the base of the hole.

# Threaded rod G M

The economic threaded rod for standard applications.



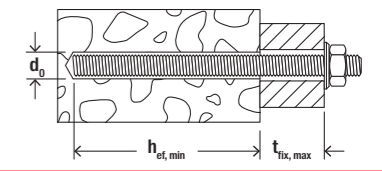
Railings



Cable duct

## Technical data

Threaded rod G M									
G M		G M hdg			Drill diameter $d_0$ [mm]	Min. / max. anchorage depth $h_{ef, min / max}$ [mm]	Max. usable length at min. / max. anchorage depth $t_{fix, min / max}$ [mm]	Min. / max. filling quantity [scale units]	Sales unit [pcs]
Item	Galvanised steel, steel grade 5.8 Item no. gvz 5.8	Galvanised steel, steel grade 8.8 Item no. gvz 8.8	Hot-dip galvanised steel grade 8.8 Item no. hdg 8.8						
G M8 x 110	561506	561514	-	10	60 / 100	40 / -	2 / 3	50	
G M10 x 130	561508	561516	-	12	60 / 116	56 / -	3 / 5	50	
G M12 x 140	561510	-	-	14	70 / 124	54 / -	3 / 6	40	
G M12 x 160	-	561518	562138	14	70 / 144	74 / -	3 / 7	40	
G M12 x 190	-	-	562139	14	70 / 174	104 / -	3 / 8	40	
G M16 x 175	-	561520	-	18	80 / 155	75 / -	5 / 10	20	
G M16 x 190	567693	-	561528	18	80 / 170	90 / -	5 / 11	20	



## Applications

- Steel structures
- Railing
- Staircases
- Wood structures
- Gates

## Advantages

- The large packaging unit with up to 50 pieces facilitates handling for series applications.
- A wide selection of standard dimensions up to yard goods in various steel grades and galvanised types cover a wide range

- of applications.
- The mechanical properties according to standard EN ISO 898-1 guarantee a safe application.
- Variable anchorage depths allow efficient installation with fischer injection systems.

## Building materials

- The threaded rods G M are suitable for the fischer injection mortars in different building materials.
- The approved building materials can be found in the fischer injection mortar documents.

## Versions

- 4.8 Galvanised steel
- 5.8 Galvanised steel
- 8.8 Galvanised steel
- 8.8 Hot dip galvanised steel

## Functioning

- The threaded rod G M is suitable for pre-positioned and push-through installation.
- The threaded rod G M is set manually by lightly rotating it until it reaches the drill hole base.
- The mortar bonds the entire surface of the anchor rod with the drill hole wall and seals the drill hole.

## Technical data

Threaded rod G M - By the meter									
G M		G M hdg			Drill diameter $d_0$ [mm]	Min. / max. anchorage depth $h_{ef, min / max}$ [mm]	Max. usable length at min. / max. anchorage depth $t_{fix, min / max}$ [mm]	Min. / max. filling quantity [scale units]	Sales unit [pcs]
Item	Galvanised steel, steel grade 4.8 Item no. gvz 4.8	Galvanised steel, steel grade 5.8 Item no. gvz 5.8	Galvanised steel, steel grade 8.8 Item no. gvz 8.8	Hot-dip galvanised steel grade 8.8 Item no. hdg 8.8					
G M8 x 1000	561502	561507	561515	-	10	60 / 990	930 / -	2 / 5	20
G M10 x 1000	561503	561509	561517	561533	12	60 / 986	926 / -	3 / 7	20
G M12 x 1000	561504	561511	561519	561534	14	70 / 984	914 / -	3 / 10	15
G M16 x 1000	561505	561512	561522	561535	18	80 / 980	900 / -	5 / 19	10

Hexagonal nut and washer

Hexagonal nut and washer



Nuts & Washers

Item	Galvanized steel, steel grade 8.8 Item no. gvz 8.8	Stainless steel Item no. R	Highly corrosion-resistant steel Item no. HCR	Thread M	Washer (outer diameter x thickness) [mm]	Width across nut SW [mm]	Sales unit [pcs]
Nut & Washer M8	510509	510513	-	M8	16 x 1.6	13	50
Nut & Washer M10	510510	510514	-	M10	20 x 2.0	17	50
Nut & Washer M12	510511	510515	573788	M12	24 x 2.5	19	25
Nut & Washer M16	510512	510516	573789	M16	30 x 3.0	24	20

# DuoPower

The duo of power and intelligence.



Console



Pipelines

### Applications

- TV consoles
- Lighting
- Shelves
- Mirror cabinets
- Letter boxes
- Pictures
- Fixing blinds
- Curtain rails
- Wash basin fixings
- Plumbing and heating fixings
- Bath and toilet installations
- Wall cabinets
- Range hood

### Advantages

- Two component materials for top load values and intelligent functioning depending on the substrate.
- Great feedback (feel-good factor) of the plug. You can feel exactly when the plug is installed perfectly.
- The narrow plug rim prevents slipping into the drill hole.
- The serrated anti-rotation feature prevents rotation in the drill hole during installation.
- The greater anchorage depth of the DuoPower 6 x 50, 8 x 65 and 10 x 80 means that the plug is especially suited to fixings in hollow building materials, aerated concrete and to bridge plaster.
- The European Technical Assessment (ETA) for certain DuoPower dimensions guarantees tested safety for safety-relevant applications in concrete and masonry (see load table).

### Certificates / Features



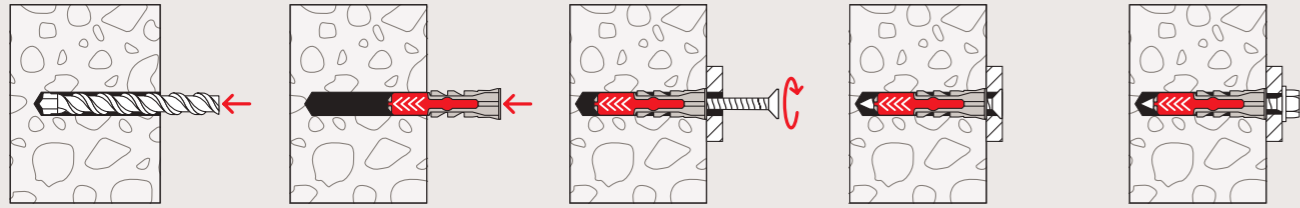
### Building materials

- Concrete
- Solid brick
- Solid sand-lime brick
- Aerated concrete
- Vertically perforated brick
- Perforated sand-lime brick
- Plasterboard
- Gypsum plasterboard and gypsum fibreboards
- Hollow blocks made from lightweight concrete
- Cavity floor slabs made from bricks and concrete or similar
- Natural stone
- Chipboard
- Solid panel made from gypsum
- Solid brick made from lightweight concrete

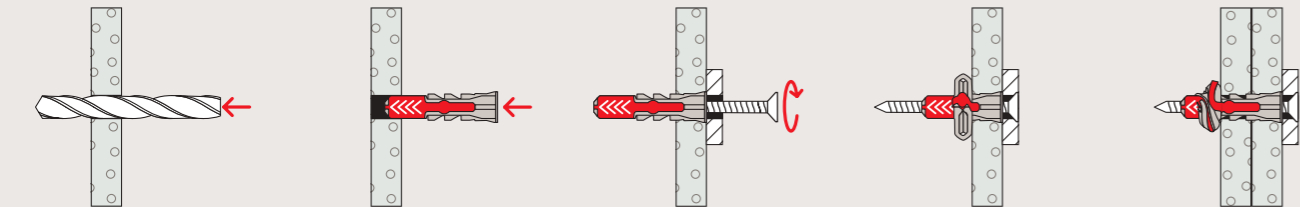
### Functioning

- The grey component made from high quality nylon automatically activates for the optimum product function (expansion, folding, knotting) for the best hold.
- The required screw length is given by the plug length + fixture thickness + the screw diameter.
- Suitable for wood and chipboard screws, as well as stud screws.
- In the case of fixing boards, the threadless part of the screw must not be longer than the fixture.
- The Fischer DuoPower ETA 10x50 with Fischer safety screw is approved for concrete and masonry. The DuoPower ETA 8x40 with FPF II or Fischer safety screw is approved for concrete.

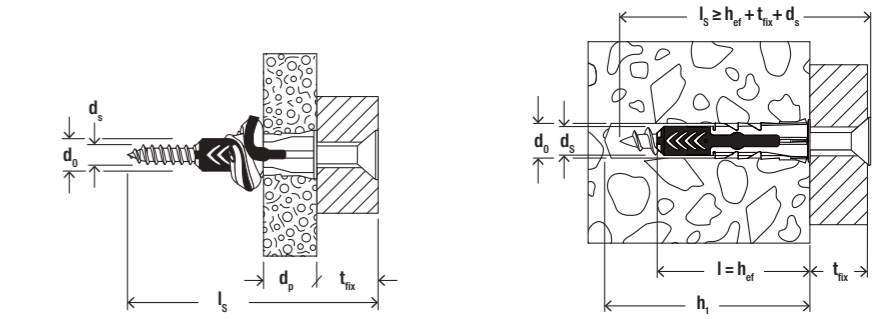
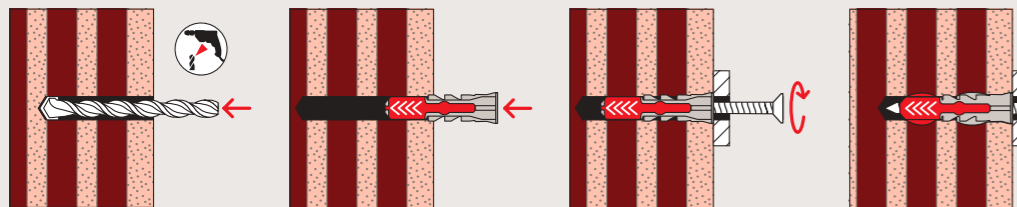
Installation in solid building materials



Installation in panel building materials

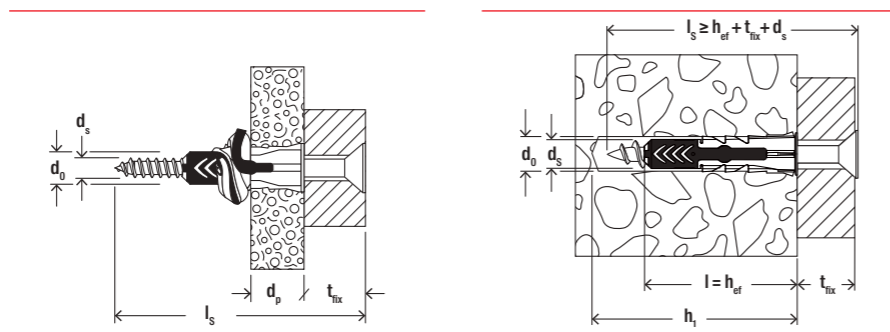


Installation in hollow building materials



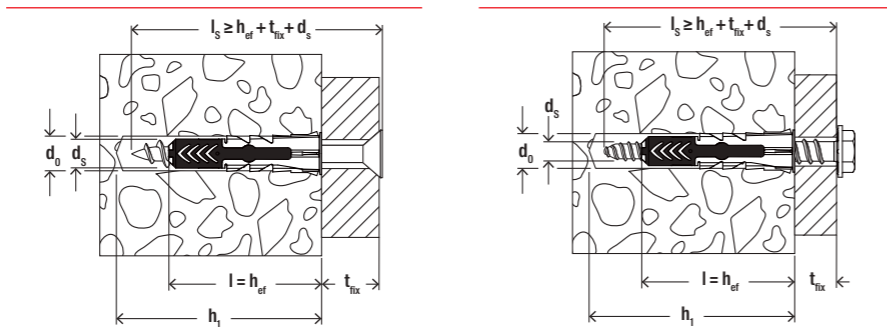
Technical data

DuoPower with screws										
	DuoPower S	DuoPower S PH	DuoPower S	DuoPower FUS						
Item	Item no.	Drill diameter $d_0$ [mm]	Min. drill hole depth $h_1$ [mm]	Min. panel thickness $d_p$ [mm]	Anchor length $l$ [mm]	Screw dimension $d_s \times l_s$ [mm]	Min. bolt penetration $l_{E,min}$ [mm]	Max. fixture thickness $t_{fix}$ [mm]	Drive	Sales unit [pcs]
DuoPower 5 x 25 S	535458	5	40	12.5	25	3.5 x 35	29	6	PZ2	50
DuoPower 6 x 30 S	535459	6	45	12.5	30	4.5 x 40	35	5	PZ2	50
DuoPower 6 x 30 S PH	535463	6	45	12.5	30	4.5 x 40	34	6	PZ2	50
DuoPower 6 x 30 S PH	545838	6	45	12.5	30	4.5 x 40	35	5	TX20	100
DuoPower 6 x 50 S	538255	6	65	12.5	50	4.5 x 60	55	5	PZ2	50
DuoPower 6 x 50 S PH	538260	6	65	12.5	50	4.5 x 60	55	5	PZ2	50
DuoPower 8 x 40 S	535460	8	60	12.5	40	5.0 x 55	45	10	PZ2	50
DuoPower 8 x 65 S	538256	8	85	25	65	5.0 x 80	70	10	PZ2	25
DuoPower 8 x 65 S PH	538261	8	85	25	65	5.0 x 80	70	10	PH2	25
DuoPower 10 x 50 FUS	535461	10	74	12.5	50	7.0 x 69	57	12	TX40 / SW 13	25
DuoPower 10 x 80 S	538257	10	80	-	80	7.0 x 107	87	20	SW 13	10
DuoPower 12 x 60 S	538258	12	85	-	60	8.0 x 80	68	12	SW 13	10
DuoPower 14 x 70 S	538259	14	100	-	70	10.0 x 95	80	15	SW 17	8



Technical data

DuoPower								
	DuoPower	DuoPower						
Item	Item no.	Drill diameter $d_0$ [mm]	Min. drill hole depth $h_1$ [mm]	Min. panel thickness $d_p$ [mm]	Anchor length $l$ [mm]	Wood and chipboard screws $d_s$ [mm]	Min. bolt penetration $l_{E,min}$ [mm]	Sales unit [pcs]
DuoPower 6 x 30	535453	6	40	12.5	30	4.0 - 5.0	35	100
DuoPower 6 x 50	538250	6	60	12.5	50	4.0 - 5.0	55	100
DuoPower 8 x 40	535455	8	50	12.5	40	4.5 - 6.0	46	100
DuoPower 8 x 65	538251	8	75	25	65	4.5 - 6.0	71	50
DuoPower 10 x 50	535456	10	60	12.5	50	6.0 - 8.0	58	50
DuoPower 10 x 80	538252	10	100	-	80	6.0 - 8.0	88	25
DuoPower 12 x 60	538253	12	90	-	60	8.0 - 10.0	70	25
DuoPower 14 x 70	538254	14	90	-	70	10.0 - 12.0	82	20



Technical data

DuoPower ETA										
DuoPower ETA FPF II      DuoPower ETA S										
Item	Item no.	Ap-pro-val ETA	Drill diameter d <sub>0</sub> [mm]	Min. drill hole depth h <sub>1</sub> [mm]	Anchor length l [mm]	Screw dimen-sion d <sub>s</sub> x l <sub>s</sub> [mm]	Min. bolt penetration l <sub>E,min</sub> [mm]	Max. fixture thickness t <sub>fix</sub> [mm]	Drive	Sales unit [pcs]
DuoPower ETA 8 x 40 FPF II	564789	●	8	69	40	6.0 x 60	45	14	TX30	50
DuoPower ETA 8 x 40 S	564790	●	8	78	40	6.0 x 66.5	45	20	TX30 / SW 10	50
DuoPower ETA 10 x 50 S	564792	●	10	78	50	7.0 x 69	57	12	TX40 / SW 13	50

The drill diameter is relative to the substrate compressive strength. Generally, the higher the compressive strength, the greater the drill diameter.

Loads

DuoPower											
Recommended loads <sup>1)</sup> for a single anchor. The given loads are valid for wood screws with the specified diameter.											
Type		5 x 25	6 x 30	6 x 50	8 x 40	8 x 65	10 x 50	10 x 80	12 x 60	14 x 70	
Wood screw diameter	[mm]	4.0	5.0	5.0	6.0	6.0	8.0	8.0	10.0	12.0	
Min. edge distance concrete	c <sub>min</sub> [mm]	30	35	35	50	50	65	65	80	100	
Recommended loads in the respective base material F <sub>rec</sub> <sup>2)</sup>											
Concrete	≥ C20/25	[kN]	0.40	0.95	1.65	1.10	2.30	2.15	4.20	3.30	5.30
Solid brick	≥ Mz 12	[kN]	0.30	0.50	0.55	0.62	0.69	1.20	1.45	1.30	1.35
Solid sand-lime brick	≥ KS 12	[kN]	0.50	1.00	1.60	1.25	2.25	2.20	3.85	2.80	4.50
Aerated concrete	≥ AAC 2	[kN]	0.05	0.10	0.15	0.10	0.16	0.20	0.30	0.24	0.35
Aerated concrete	≥ AAC 4	[kN]	0.25	0.38	0.55	0.42	0.60	0.60	1.10	1.00	1.45
Sand-lime hollow block	≥ KSL 12 (ρ ≥ 1.6 kg/dm <sup>3</sup> )	[kN]	0.40	0.60	0.60	0.70	1.00	0.70	2.00	0.75	1.50
Vertically perforated brick	≥ HLz 12 (ρ ≥ 0.9 kg/dm <sup>3</sup> )	[kN]	0.13	0.15	0.17	0.25	0.40	0.25	0.40	0.35	0.40
Vertically perforated brick	Doppio UNI 19	[kN]	0.15	0.15	0.23	0.25	0.30	0.25	0.52	0.35	0.35
Vertically perforated brick	Forato Typ F8	[kN]	0.15	0.15	-	0.25	-	0.25	-	-	-
Light-weight concrete hollow block	Sepa Parpaing	[kN]	0.30	0.45	0.25 <sup>3)</sup>	0.45	0.45 <sup>3)</sup>	0.45	0.45 <sup>3)</sup>	0.60 <sup>3)</sup>	0.60 <sup>3)</sup>
Gypsum block	(ρ ≥ 0.9 kg/dm <sup>3</sup> )	[kN]	0.10	0.18	0.37	0.25	0.50	0.35	0.65	0.50	0.50
Gypsum fibreboard	12.5 mm	[kN]	0.24	0.33	0.35	0.35	-	0.50	-	-	-
Gypsum plasterboard	12.5 mm	[kN]	0.12	0.15	0.15	0.15	-	0.15	-	-	-
Gypsum plasterboard	2 x 12.5 mm	[kN]	0.13	0.15	0.24	0.20	0.32	0.30	-	-	-

<sup>1)</sup> Required safety factors are considered. Valid for installation and use in dry base material for temperatures in the substrate up to +24 °C (resp. short term up to +40 °C).  
<sup>2)</sup> Valid for tensile load, shear load and oblique load under any angle.  
<sup>3)</sup> Load determination on plastered wall.

Loads

Universal plug DuoPower				
Permissible loads <sup>1)2)3)</sup> of a single anchor as part of a multiple fixing of non-structural systems. For the design the complete current assessment ETA-22/0512 of 04.11.2022 has to be considered.				
Type		DuoPower ETA 8x40 Power Fast II	DuoPower ETA 8x40 safety screw	DuoPower ETA 10x50 safety screw
Anchor diameter	d <sub>0</sub>	[mm]	8	10
Screw diameter	d	[mm]	6.0	7.0
Anchorage depth	h <sub>nom</sub>	[mm]	40	50
Anchorage in concrete ≥ C16/20 <sup>4)</sup>				
Permissible tensile load N <sub>perm</sub>		[kN]	0.12	0.79
Permissible shear load V <sub>perm</sub>	zinc coated screws (gvz)	[kN]	3.10	4.23
	stainless steel screw (R)	[kN]	-	3.93
Minimum member thickness	h <sub>min</sub>	[mm]	150	150
Characteristic edge distance	c <sub>cr,N</sub>	[mm]	55	90
Characteristic spacing	a resp. s <sub>cr,N</sub>	[mm]	15	50
Minimum spacing with an edge distance	s <sub>min</sub> c ≥	[mm]	50	100
Minimum edge distance with a spacing	c <sub>min</sub> s ≥	[mm]	50	160
Anchorage in masonry				
Permissible load <sup>5)</sup> F <sub>perm</sub> in solid brick	≥ Mz 10/2; NF	[kN]	-	0.40
	≥ Mz 16/2; NF	[kN]	-	0.57
	≥ Mz 20/2; NF	[kN]	-	0.71
Permissible load <sup>5)</sup> F <sub>perm</sub> in solid sand-lime brick	≥ KS 8/2; 2DF	[kN]	-	0.60
	≥ KS 12/2; 2DF	[kN]	-	0.60
Permissible load <sup>5)</sup> F <sub>perm</sub> in perforated clay brick	≥ HLz 10/1.2; 9 DF	[kN]	-	0.17
	≥ HLz 12/1.2; 9 DF	[kN]	-	0.21
Minimum member thickness	h <sub>min</sub>	[mm]	-	115
Minimum spacing (single anchor)	a <sub>min</sub>	[mm]	-	250
Minimum spacing (anchor group)	s <sub>min</sub>	[mm]	-	50
Minimum edge distance (anchor group)	c <sub>min</sub>	[mm]	-	80

<sup>1)</sup> Valid for zinc coated (gvz) Power Fast II and special screw and as well as for special screw made of stainless steel (R). For exterior use of the zinc coated screws measures against incoming humidity have to be taken.  
<sup>2)</sup> The required partial safety factors for material resistance as well as a partial safety factor for load actions γ<sub>t</sub> = 1.4 are considered. As a single anchor counts e.g. an anchor with a minimum spacing according to Annex B 2 or B 3 of the assessment.  
<sup>3)</sup> Valid for temperatures in the substrate up to +24 °C (resp. short term up to +40 °C).  
<sup>4)</sup> For values in concrete C12/15 see assessment.  
<sup>5)</sup> Valid for tensile load, shear load and oblique load under any angle. For combinations of tensile loads, shear loads and bending moments see assessment. Bulk density of stone in [kg/dm<sup>3</sup>] and minimum compressive strength in [N/mm<sup>2</sup>] according to EN 771.  
<sup>6)</sup> Only valid for c<sub>min</sub> 110 mm and c<sub>2min</sub> 165 mm.

# DuoSeal

The sealing plug for wet areas.

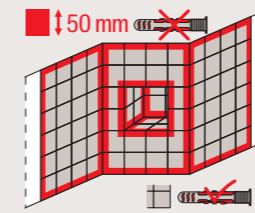


Fixings on tiled surfaces

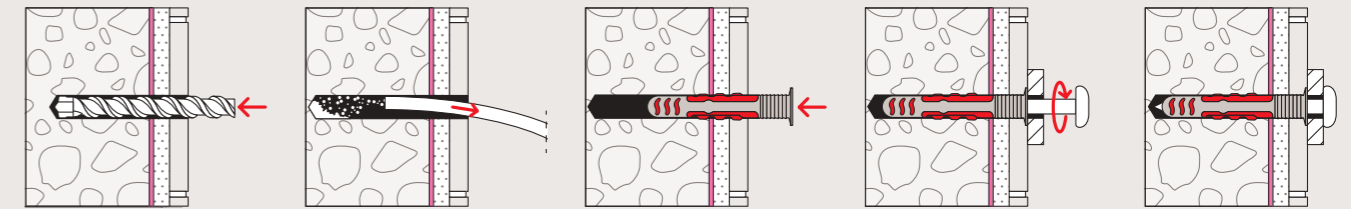


Accessories in wet areas

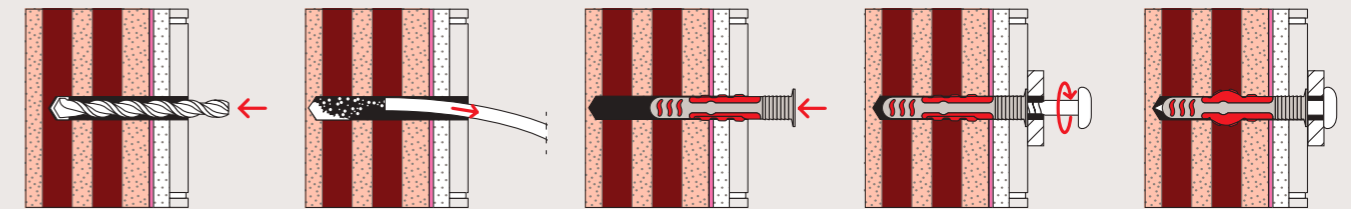
## Installation of the DuoSeal with a minimum distance of 50 mm to all free edges



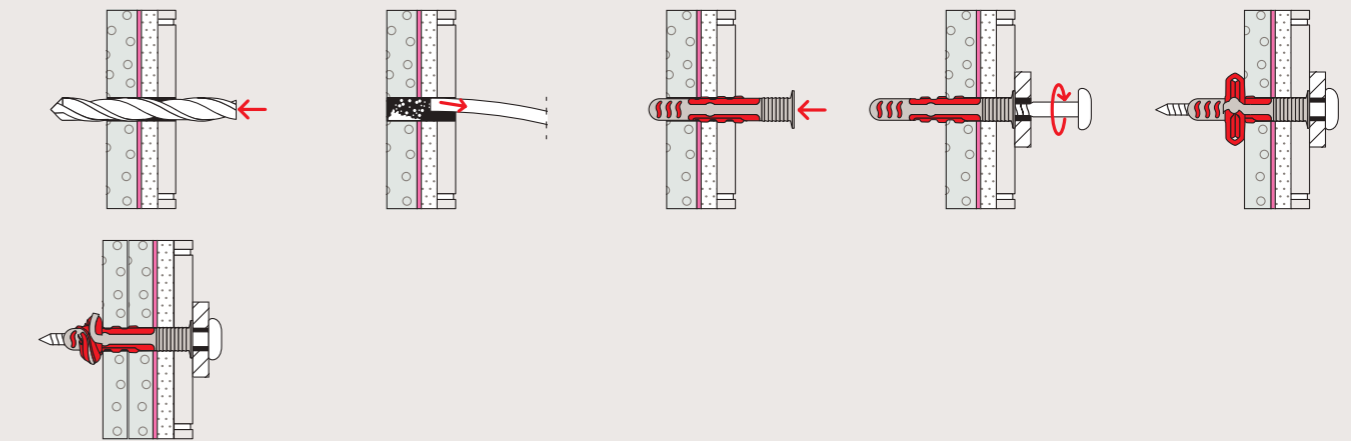
## Installation in solid building materials



## Installation in hollow building materials



## Installation in panel building materials



11

## Applications

### In tiled non-permanent wet areas like:

- Bathrooms
- Kitchens
- Spas
- Swimming pools
- Sports facilities

### Suitable for:

- Accessories
- Faucets
- Shower panels
- Mirrors

## Advantages

- The DuoSeal completely seals drill holes in tiles without additional sealing compound and thus prevents structural damage caused by moisture in the building material.
- The DuoSeal is ideally suited for tiled surfaces which are exposed to very frequent splashing water and temporarily accumulated water.
- The universal plug can be installed gently on tiles with very little effort.

- Its red component ensures a secure hold in all building materials. Thus, the DuoSeal achieves the same load values as conventional nylon plugs.
- The stainless steel screw included in the set is ideally suited for installation in wet areas and avoids rusting.
- The soft plastic rim closes the drill hole completely and flexibly adapts to the shape of the attachment part.

## Certificates / Features



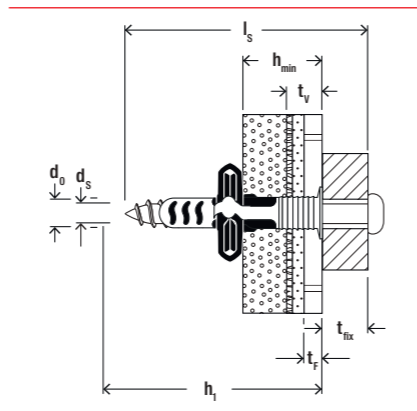
## Building materials

- Concrete
- Solid brick
- Solid sand-lime brick
- Light concrete (solid brick)
- Light concrete (hollow brick)
- Vertically perforated brick
- Perforated sand-lime brick
- Aerated concrete
- Gypsum plasterboard
- Gypsum fibreboard
- Chipboard
- Gypsum block

## Functioning

- The DuoSeal is only suitable for application on tiles and can only be mounted as pre-position installation. A suitable diamond or tile drill should be used for drilling the hole.
- The DuoSeal can be installed gently on tiles with just a few hammer blows. The rim of the shaft prevents the plug from being set too deep and additionally seals the drill hole.
- The red component made of high-quality nylon automatically activates the optimum function principle (spreading, folding, knotting) depending on the building material for best hold.
- The soft grey component is pressed against the drill hole wall by screwing in the screw and seals the drill hole completely.
- The grooves in the plug shaft compensate for unevenness in the hole, so that the sealing function is guaranteed even if the drill hole is not perfect.

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Technical data

DuoSeal												
DuoSeal S												
Item	Item no.	Drill diameter [mm]	Drill hole diameter tolerance [mm]	Anchor length [mm]	Min. building material thickness [mm]	Sealing depth [mm]	Tile thickness [mm]	Screw dimension [mm]	Min. bolt penetration [mm]	Max. fixture thickness [mm]	Drive	Sales unit [pcs]
DuoSeal 6 x 38 S PH TX A2	557727	6	6.0 - 6.4	38	22	5 - 14	5 - 10	4.5 x 60	48	12	TX20	50
DuoSeal 8 x 48 S PH TX A2	557728	8	8.0 - 8.45	48	25	5 - 14	5 - 10	6.0 x 70	54	16	TX30	25

Loads

DuoSeal			
Recommended loads <sup>1)</sup> for a single anchor.			
Type		DuoSeal 6	DuoSeal 8
Screw diameter	[mm]	4.5	6.0
Recommended loads in the respective base material F <sub>rec</sub> <sup>2)3)</sup>			
Concrete	≥ C20/25	[kN] 0.40	0.60
Solid brick	≥ Mz 12	[kN] 0.20	0.30
Solid sand-lime brick	≥ KS 12	[kN] 0.30	0.40
Aerated concrete	≥ AAC 2	[kN] 0.10	0.10
Vertically perforated brick	≥ HLz 12	[kN] 0.20	0.30
Perforated sand-lime brick	≥ KSL 12	[kN] 0.30	0.40
Gypsum plasterboard impregnated (green)	12.5 mm	[kN] 0.10	0.104)
Gypsum plasterboard impregnated (green)	2 x 12.5 mm	[kN] 0.15	0.15
Gypsum plasterboard hard and impregnated (e. g. Knauf Diamant board or Rigipis Die Harte)	12.5 mm	[kN] 0.15	0.15
Gypsum plasterboard hard and impregnated (e. g. Knauf Diamant board or Rigipis Die Harte)	2 x 12.5 mm	[kN] 0.20	0.20
Gypsum fibreboard	12.5 mm	[kN] 0.20	0.20
Gypsum block	ρ ≥ 0.85 kg/dm <sup>3</sup>	[kN] 0.10	0.10

<sup>1)</sup> Required safety factor is considered.  
 Load values are valid for using the supplied screws and under consideration of the total tile thickness: tile + tile glue + sealing compound.  
<sup>2)</sup> Valid for tensile load, shear load and oblique load under any angle. Valid for installation and use in dry base material for temperatures in the substrate up to +24 °C (resp. short term up to +40 °C).  
<sup>3)</sup> Values apply to tile thickness 5 - 10 mm and total tile thickness 9.5 - 14.5 mm.  
<sup>4)</sup> Value applies to tile thickness 8 - 10 mm and total tile thickness 12.5 - 14.5 mm.

# Frame fixing DuoXpand

Anchor with a smart bite.



Façade substructures



Timber constructions

Applications

- Facade, ceiling and roof substructures made of wood and metal
- Windows
- Gates and doors
- Wardrobes
- Kitchen hanging cabinets
- Squared timbers
- Beams
- TV consoles
- Wall covering
- Metal brackets
- Metal supports
- Cable ducts
- Cable trays

Advantages

- The combination of design and material adapts to all building materials and enables universal use.
- The special lamella geometry expands gently in the respective building material. This avoids fractures in porous building materials and enables anchoring close to the edge.
- The grey main body made of high-quality nylon provides the strength, while the red material component ensures flexibility and optimal spreading.

- The European Technical Assessment (ETA) for multiple use for non-structural applications ensures secure hold in all building material classes.
- The pre-mounted safety screw is perfectly matched to the plug and ensures time savings during installation.
- The frame fixing DuoXpand 10 with lengths 80, 100, 180 und 200 mm is suitable for anchoring under seismic influence in hollow brick masonry.

Certificates / Features



Building materials

Approved for use as multiple fastenings for non-load-bearing systems in:

- Concrete ≥ C12/15
- Solid brick
- Solid sand-lime brick
- Solid block made from lightweight concrete
- Vertically perforated bricks
- Perforated sand-lime brick
- Hollow blocks made from lightweight concrete
- Aerated concrete

Suitable for:

- Natural stone with dense structure
- Solid panel mad from gypsum

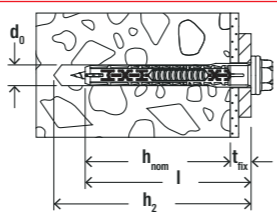
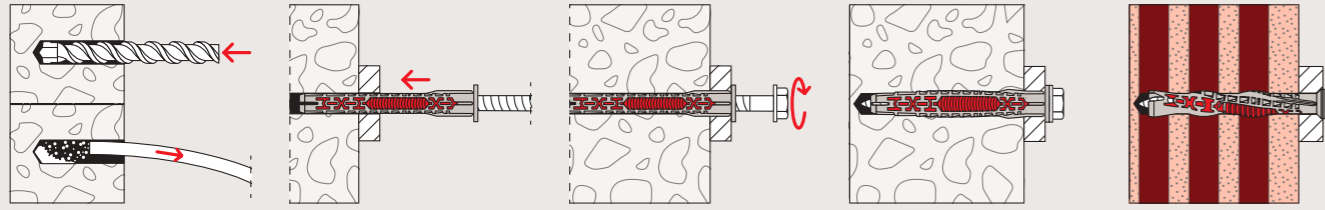
Versions

- Galvanised steel
- Stainless steel

Functioning

- The DuoXpand is suitable for push-through installation.
- In solid building materials, the product design guarantees equal load distribution into the substrate.
- In perforated brickwork, the lamellas expand at the stone web and form an undercut in the cavity. The anchor geometry ensures that the force is transferred evenly to the material, so that porous stone webs are not destroyed.
- The version with countersunk screw DuoXpand-T is particularly suitable for fastening timber to concrete and masonry. For fixing metal constructions, the version with a wide sleeve rim and a hexagon head screw with moulded washer DuoXpand-FUS is recommended.

Installation DuoXpand



Technical data

Frame fixing DuoXpand-FUS												
DuoXpand-FUS DuoXpand-FUS R												
Item	Galvanised steel	Stainless steel	Approval	Drill diameter	Min. drill hole depth for through fixings	Anchor length	Usable length at anchorage depth 50 mm	Usable length at anchorage depth 70 mm	Usable length at anchorage depth 140 mm	Usable length at anchorage depth 160 mm	Drive	Sales unit
	Item no.	Item no.	ETA	d <sub>0</sub> [mm]	h <sub>2</sub> [mm]	l [mm]	t <sub>fix</sub> [mm]	t <sub>fix</sub> [mm]	t <sub>fix</sub> [mm]	t <sub>fix</sub> [mm]		[pcs]
DuoXpand 8 x 80 FUS	562152	-	●	8	90	80	30	10	-	-	TX30 / SW 10	50
DuoXpand 8 x 100 FUS	562153	-	●	8	110	100	50	30	-	-	TX30 / SW 10	50
DuoXpand 8 x 120 FUS	562154	-	●	8	130	120	70	50	-	-	TX30 / SW 10	50
DuoXpand 10 x 80 FUS	562167	562175	●	10	90	80	30	10	-	-	TX40 / SW 13	50
DuoXpand 10 x 100 FUS	562168	562176	●	10	110	100	50	30	-	-	TX40 / SW 13	50
DuoXpand 10 x 120 FUS	562169	562177	●	10	130	120	70	50	-	-	TX40 / SW 13	50
DuoXpand 10 x 140 FUS	562170	562178	●	10	150	140	90	70	-	-	TX40 / SW 13	50
DuoXpand 10 x 160 FUS	562171	-	●	10	170	160	110	90	20	-	TX40 / SW 13	50
DuoXpand 10 x 180 FUS	562172	-	●	10	190	180	130	110	40	20	TX40 / SW 13	50
DuoXpand 10 x 200 FUS	562173	-	●	10	210	200	150	130	60	40	TX40 / SW 13	50
DuoXpand 10 x 230 FUS	562174	-	●	10	240	230	180	160	90	70	TX40 / SW 13	50

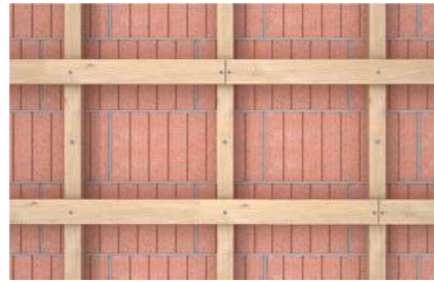
Loads

Frame fixing DuoXpand						
Permissible loads <sup>1)2)</sup> of a single anchor as part of a multiple fixing of non-structural systems. For the design the complete current assessment ETA-21/0324 has to be considered.						
Type		DuoXpand 8		DuoXpand 10		
Anchor diameter	d	[mm]				
Anchorage in concrete $\geq C16/20^{4)}$						
Anchorage depth	$h_{nom} \geq$	[mm]	50	70	50	70
Permissible tensile load $N_{perm}$		[kN]	1.39	1.59	1.59	1.79
Permissible shear load $V_{perm}$	zinc coated screws (gvz)	[kN]	4.23	4.23	5.98	5.98
	stainless steel screw (R)	[kN]	3.93	3.93	5.98	5.98
Minimum member thickness	$h_{min}$	[mm]	80	100	80	100
Characteristic edge distance	$c_{cr,N}$	[mm]	50	50	50	50
Characteristic spacing	a resp. $s_{cr,N}$	[mm]	65	70	70	80
Minimum spacing with an edge distance	$s_{min}$	[mm]	50	50	50	50
	$c \geq$	[mm]	100	100	100	100
Minimum edge distance with a spacing	$c_{min}$	[mm]	50	50	50	50
	$s \geq$	[mm]	100	100	100	100
Anchorage in masonry <sup>5)6)</sup>						
Anchorage depth	$h_{nom}$	[mm]	50	70	50	70
Permissible load $F_{perm}$ in solid brick Mz, e.g. Ziegelwerk Nordhausen	$\geq NF; \geq 10 [N/mm^2] / \rho \geq 1.8 [kg/dm^3]$	[kN]	0.43	0.43	0.26	0.26
	$\geq NF; \geq 20 [N/mm^2] / \rho \geq 1.8 [kg/dm^3]$	[kN]	0.86	1.00	0.57	0.57
Permissible load $F_{perm}$ in solid sand-lime brick KS, e.g. Wending	$\geq NF; \geq 10 [N/mm^2] / \rho \geq 2.0 [kg/dm^3]$	[kN]	0.43	0.57	0.57	0.57
	$\geq NF; \geq 20 [N/mm^2] / \rho \geq 2.0 [kg/dm^3]$	[kN]	1.00	1.14	1.14	1.14
Permissible load <sup>7)</sup> $F_{perm}$ in lightweight concrete block Vbl, e.g. KLB	$\geq 2 DF; \geq 2 [N/mm^2] / \rho \geq 1.4 [kg/dm^3]$	[kN]	0.11	0.17	0.09	0.17
	$\geq 2 DF; \geq 4 [N/mm^2] / \rho \geq 1.4 [kg/dm^3]$	[kN]	0.21	0.34	0.17	0.34
Permissible load <sup>7)</sup> $F_{perm}$ in vertically perforated brick HLz, e.g. Schlagmann	$3 DF; \geq 10 [N/mm^2] / \rho \geq 0.9 [kg/dm^3]$	[kN]	0.21	0.34	0.21	0.34
	$3 DF; \geq 12 [N/mm^2] / \rho \geq 0.9 [kg/dm^3]$	[kN]	0.26	0.43	0.26	0.43
Permissible load $F_{perm}$ in perforated sand-lime brick KSL, e.g. Wending	$3 DF; \geq 8 [N/mm^2] / \rho \geq 1.4 [kg/dm^3]$	[kN]	0.26	0.21	0.17	0.26
	$3 DF; \geq 16 [N/mm^2] / \rho \geq 1.4 [kg/dm^3]$	[kN]	0.43	0.43	0.34	0.57
Permissible load <sup>7)</sup> $F_{perm}$ in hollow lightweight concrete blocks Hbl, e.g. Nobel, DE	$16 DF; \geq 2 [N/mm^2] / \rho \geq 0.7 [kg/dm^3]$	[kN]	0.14	0.14	0.21	0.21
	$16 DF; \geq 4 [N/mm^2] / \rho \geq 0.7 [kg/dm^3]$	[kN]	0.26	0.26	0.43	0.43
Permissible load <sup>7)</sup> $F_{perm}$ in hollow lightweight concrete blocks Hbl, e.g. Sepa Parpaing, FR	$\geq 2 [N/mm^2] / \rho \geq 1.0 [kg/dm^3]$	[kN]	0.09	-	0.14	0.14
	$\geq 4 [N/mm^2] / \rho \geq 1.0 [kg/dm^3]$	[kN]	0.21	0.14	0.26	0.26
Minimum member thickness	$h_{min}$	[mm]	115	115	115	115
Minimum spacing (single anchor)	$a_{min}$	[mm]	250	250	250	250
Minimum spacing (anchor group)	$s_{min}$	[mm]	100	100	100	100
Minimum edge distance (anchor group)	$c_{min}$	[mm]	100	100	100	100
Anchorage in aerated concrete <sup>8)</sup>						
Anchorage depth	$h_{nom} \geq$	[mm]	70	-	70	-
Permissible load $F_{perm}$ in aerated concrete, acc.to EN 771-4:2011+A1:2015	AAC 2	[kN]	0.11	-	0.14	-
	AAC 4	[kN]	0.27	-	0.21	-
	AAC 6	[kN]	0.54	-	0.32	-
Permissible load $F_{perm}$ in reinforced aerated concrete, acc. to EN 12602:2016	AAC 4; $f_{ck} \geq 4 N/mm^2$	[kN]	-	-	0.18	-
	AAC 6; $f_{ck} \geq 6 N/mm^2$	[kN]	-	-	0.32	-
Minimum member thickness	$h_{min}$	[mm]	100 / 175 <sup>8)</sup>	-	100 / 175 <sup>8)</sup>	-
Minimum spacing (single anchor)	$a_{min}$	[mm]	250	-	250	-
Minimum spacing (anchor group)	$s_{min}$	[mm]	100 / 80 <sup>8)</sup>	-	100 / 80 <sup>8)</sup>	-
Minimum edge distance (anchor group)	$c_{min}$	[mm]	100	-	100	-

1) Valid for zinc coated screws (gvz) and for screws made of stainless steel (R). For exterior use of the zinc coated screws measures against incoming humidity according to assessment have to be taken.  
 2) The required partial safety factors for material resistance as well as a partial safety factor for load actions  $\gamma_L = 1.4$  are considered. As a single anchor counts e.g. an anchor with a minimum spacing according to the ETA.  
 3) Valid for temperatures in the substrate up to +50 °C (resp. short term up to +80 °C). For long term temperatures up to +30 °C higher permissible loads may be possible.  
 4) For concrete specifications in C12/15, see ETA.  
 5) Stone property data in min. compressive strength [N/mm<sup>2</sup>] and bulk density [kg/dm<sup>3</sup>]. Corresponding mean compressive strengths according to EN 771 and other brick variants or brick geometries are listed in the ETA.  
 6) Load data are valid for tensile load, shear load and oblique load under any angle. For bending moments and invisible or not mortar-filled joints the design specifications of the ETA must be observed.  
 7) Rotary drilling method.  
 8) Only valid for groups of anchors in AAC with compression strength  $\geq 6 N/mm^2$ .

# Frame fixing SXRL

The versatile with multiple anchorage depth.

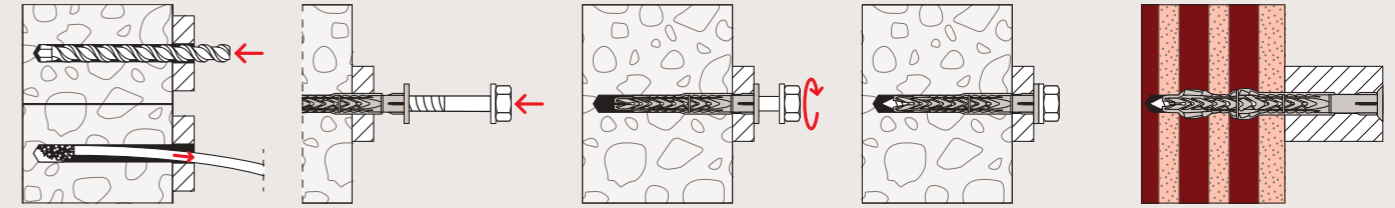


Timber substructures



Wall consoles

## Installation SXRL



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### Applications

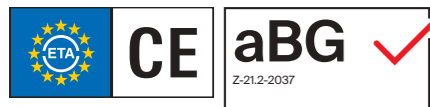
- Façade, ceiling and roof substructures made of wood and metal
- Facade substructures under compression load (e.g. distance installation without a wall bracket)
- Windows
- Gates and doors
- Wardrobes
- Kitchen hanging cabinets
- Squared timbers
- Beams
- TV consoles
- Wall covering
- Metal brackets

### Advantages

- The long expansion element with multiple anchorage depths of 50, 70 or 90 mm for SXRL 8 and SXRL 10 and 70 or 90 mm for SXRL 14 makes the SXRL a versatile applicable product.
- Through the special geometry of the plug, the loads are evenly distributed in the drill hole.
- When the plug is to be set below the plaster, the longer ribs prevent plug rotation during installation.
- The approval for single-point fixing in cracked concrete makes the SXRL the

- designated specialist in concrete particularly for tasks such as the installation of awning roofs and outdoor railings compared to steel anchors.
- The SXRL 10 and SXRL 14 are additionally approved for applications that are subject to pressure and may be used for façade structures that are installed without wall bracket with a spacing.
- Complete range available with diameters of 8, 10 and 14 mm and usable lengths up to 290 mm.

### Certificates / Features



For applications subjected to pressure



For use as single anchor in concrete



### Building materials

#### Approved for:

- Single-point fixing in concrete C20/25 to C50/60, cracked and non-cracked

#### Approved for use as a multiple fixing for non-load-bearing systems in:

- Vertically perforated brick
- Aerated concrete
- Hollow blocks made from lightweight concrete
- Perforated sand-lime brick
- Thermal insulation blocks
- Solid block made from lightweight and normal weight concrete
- Solid brick
- Solid sand-lime brick
- Concrete  $\geq$  C12/15

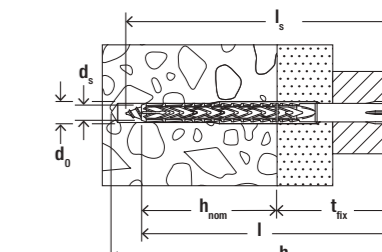
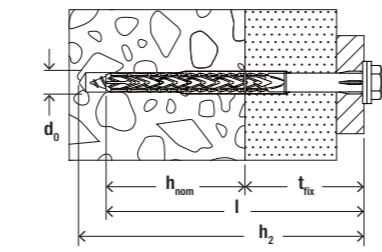
#### Suitable for:

- Natural stone with dense structure
- Solid panel made from gypsum

### Functioning

- In hollow building materials, the two expansion zones ensure that the introduction of force is gentle on the substrate. The porous block fillets are not crushed by the second expansion zone and therefore serve to transmit the force
- In aerated concrete and solid building material, the two expansion zones combine to form one long expansion element, thus providing for a uniform and flat distribution of the load into substrate.
- SXRL-T with countersunk head screw is recommended for the installation of timber constructions; in the case of metal constructions, use SXRL-FUS with a wide sleeve rim and a moulded washer on the screw, which also features an integrated hexagon socket.

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Technical data

Frame fixing SXRL-FUS



Item	Galvanised steel		Stainless steel		Approval		Drill diameter d <sub>0</sub> [mm]	Min. drill hole depth for through fixings h <sub>2</sub> [mm]	Anchor length l [mm]	Usable length at anchorage depth 50 mm t <sub>fix</sub> [mm]	Usable length at anchorage depth 70 mm t <sub>fix</sub> [mm]	Usable length at anchorage depth 90 mm t <sub>fix</sub> [mm]	Drive	Sales unit [pcs]
	Item no. gvz	Item no. R	ETA	DIBt										
SXRL 8 x 60 FUS	540127	540135	●	-	8	70	60	10	-	-	-	-	TX30 / SW 10	50
SXRL 8 x 80 FUS	540129	540136	●	-	8	90	80	30	10	-	-	-	TX30 / SW 10	50
SXRL 8 x 100 FUS	540130	540137	●	-	8	110	100	50	30	10	-	-	TX30 / SW 10	50
SXRL 8 x 120 FUS	540131	-	●	-	8	130	120	70	50	30	-	-	TX30 / SW 10	50
SXRL 8 x 140 FUS	540133	-	●	-	8	150	140	90	70	50	-	-	TX30 / SW 10	50
SXRL 8 x 160 FUS	540134	-	●	-	8	170	160	110	90	70	-	-	TX30 / SW 10	50
SXRL 10 x 60 FUS	546506	546507	●	●	10	70	60	10	-	-	-	-	TX40 / SW 13	50
SXRL 10 x 80 FUS	522719	522730	●	●	10	90	80	30	10	-	-	-	TX40 / SW 13	50
SXRL 10 x 100 FUS	522720	522731	●	●	10	110	100	50	30	10	-	-	TX40 / SW 13	50
SXRL 10 x 120 FUS	522721	522732	●	●	10	130	120	70	50	30	-	-	TX40 / SW 13	50
SXRL 10 x 140 FUS	522723	522733	●	●	10	150	140	90	70	50	-	-	TX40 / SW 13	50
SXRL 10 x 160 FUS	522724	522734	●	●	10	170	160	110	90	70	-	-	TX40 / SW 13	50
SXRL 10 x 180 FUS	522725	522735	●	●	10	190	180	130	110	90	-	-	TX40 / SW 13	50
SXRL 10 x 200 FUS	522726	522736	●	●	10	210	200	150	130	110	-	-	TX40 / SW 13	50
SXRL 10 x 230 FUS	522727	522737	●	●	10	240	230	180	160	140	-	-	TX40 / SW 13	50
SXRL 10 x 260 FUS	522728 <sup>1)</sup>	522738 <sup>1)</sup>	●	●	10	270	260	210	190	170	-	-	TX40 / SW 13	50
SXRL 10 x 290 FUS	522729 <sup>1)</sup>	-	●	●	10	300	290	240	220	200	-	-	TX40 / SW 13	50
SXRL 14 x 80 FUS	530946	-	●	●	14	95	80	-	10	-	-	-	TX50 / SW 17	50
SXRL 14 x 100 FUS	530947	-	●	●	14	115	100	-	30	10	-	-	TX50 / SW 17	50
SXRL 14 x 120 FUS	530948	-	●	●	14	135	120	-	50	30	-	-	TX50 / SW 17	50
SXRL 14 x 140 FUS	530949	-	●	●	14	155	140	-	70	50	-	-	TX50 / SW 17	50
SXRL 14 x 160 FUS	530950	-	●	●	14	175	160	-	90	70	-	-	TX50 / SW 17	50
SXRL 14 x 180 FUS	530951	-	●	●	14	195	180	-	110	90	-	-	TX50 / SW 17	50
SXRL 14 x 200 FUS	530952	-	●	●	14	215	200	-	130	110	-	-	TX50 / SW 17	50
SXRL 14 x 230 FUS	530953	-	●	●	14	245	230	-	160	140	-	-	TX50 / SW 17	50
SXRL 14 x 260 FUS	530954	-	●	●	14	275	260	-	190	170	-	-	TX50 / SW 17	50

<sup>1)</sup> Not pre-assembled.

Technical data

Frame fixing SXRL



Item	Item no.	Drill diameter d <sub>0</sub> [mm]	Min. drill hole depth for through fixings h <sub>2</sub> [mm]	Anchor length l [mm]	Screw diameter d <sub>s</sub> [mm]	Min. screw length l <sub>s</sub> [mm]	Usable length at anchorage depth 50 mm t <sub>fix</sub> [mm]	Usable length at anchorage depth 70 mm t <sub>fix</sub> [mm]	Usable length at anchorage depth 90 mm t <sub>fix</sub> [mm]	Sales unit [pcs]
SXRL 8 x 80	540880	8	90	80	5.5 - 6.0	85	30	10	-	100
SXRL 8 x 100	540881	8	110	100	5.5 - 6.0	105	50	30	10	100
SXRL 8 x 120	540882	8	130	120	5.5 - 6.0	125	70	50	30	100

Loads

Frame fixing SXRL 8

Recommended loads<sup>1)2)3)</sup> for a single anchor as part of a multiple fixing of non-structural systems. The given loads are valid for wood screws acc. DIN 571 with the specified diameter.

Type		SXRL 8			
Screw diameter	[mm]	6.0	6.0	6.0	
Anchorage depth	h <sub>nom</sub> [mm]	50	70	90	
Minimum edge distance concrete	c <sub>min</sub> [mm]	60	80	100	
Recommended loads in the respective base material F <sub>rec</sub> <sup>2)</sup>					
Concrete	≥ C20/25	[kN]	0.60	1.00	1.00
Solid brick	≥ Mz 12	[kN]	0.45	0.60	0.60
Solid sand-lime brick	≥ KS 12	[kN]	0.40	0.50	0.50
Vertically perforated brick	≥ HLz 12; ρ ≥ 1.0 [kg/dm <sup>3</sup> ]	[kN]	0.15	0.15	0.15
Perforated sand-lime brick	≥ KSL 12	[kN]	0.10	0.40	0.40
Aerated concrete	AAC 2	[kN]	-	0.10	0.10
Aerated concrete	AAC 4	[kN]	-	0.15	0.20

<sup>1)</sup> Required safety factors are considered. Valid for installation and use in dry base material for temperatures in the substrate up to +24 °C (resp. short term up to +40 °C).

<sup>2)</sup> Valid for tensile load, shear load and oblique load under any angle.

<sup>3)</sup> Valid for zinc coated screws (gvz) and for screws made of stainless steel (R).

For exterior use of the zinc coated screws measures against incoming humidity have to be taken.

Loads

Frame fixing SXRL										
Permissible loads <sup>1)2)3)</sup> of a single anchor as part of a multiple fixing of non-structural systems. For the design the complete assessment ETA-07/0121 of 20.12.2022 has to be considered.										
Type			SXRL 8			SXRL 10			SXRL 14	
Drill hole diameter	$d_0$	[mm]	8	8	8	10	10	10	14	14
Anchorage depth	$h_{nom} \geq$	[mm]	50	70	90	50	70	90	70	90
Anchorage in concrete $\geq$ C12/15										
Permissible tensile load $N_{perm}$		[kN]	1.59	1.98	1.98	1.98	2.58	2.58	3.37	3.37
Permissible shear load $V_{perm}$	zinc coated screw (gvz)	[kN]	4.23	4.23	4.23	5.98	5.98	5.98	12.40	12.40
	stainless steel screw (R)	[kN]	3.93	3.93	3.93	5.98	5.98	5.98	11.63	11.63
Minimum member thickness	$h_{min}$	[mm]	80	100	120	100	100	120	110	130
Characteristic edge distance	$c_{ct,N}$	[mm]	85	85	85	140	140	140	140	140
Characteristic spacing	a resp. $s_{ct,N}$	[mm]	90	105	105	120	120	120	135	135
Minimum spacing with an edge distance	$s_{min} \geq$	[mm]	85	85	85	140	140	140	140	140
Minimum edge distance with a spacing	$c_{min} \geq$	[mm]	85	85	85	70	70	70	85	85
Anchorage in narrow concrete members ( $h \geq 40$ mm) made of concrete $\geq$ C12/15										
Permissible tensile load $N_{perm}$		[kN]	-	-	-	0.99	-	-	-	-
Permissible shear load $V_{perm}$		[kN]	-	-	-	5.98	-	-	-	-
Anchorage in masonry <sup>4)</sup>										
Permissible load $F_{perm}$ in solid brick Mz	$\geq$ NF 12/1.8	[kN]	0.43	0.57	0.57	0.57 <sup>9)</sup>	1.14	1.14	0.71	0.71
	$\geq$ NF 28/1.8	[kN]	0.86	1.29	1.29	1.29 <sup>9)</sup>	1.43 <sup>9)</sup>	1.43 <sup>9)</sup>	1.57	1.57
Permissible load $F_{perm}$ in solid sand-lime brick KS	$\geq$ NF 12/1.8	[kN]	0.34 <sup>6)</sup>	0.26 <sup>6)</sup>	0.26 <sup>6)</sup>	-	0.71	0.71	0.57	0.57
	$\geq$ NF 28/1.8	[kN]	0.57	0.57	0.57	-	1.57	1.57	1.29	1.29
Permissible load $F_{perm}$ in solid sand-lime brick Vbl	$\geq$ 8 DF 2/1.6	[kN]	0.17 <sup>6)</sup>	0.26 <sup>6)</sup>	0.26 <sup>6)</sup>	0.26 <sup>6)</sup>	0.57 <sup>6)</sup>	0.57 <sup>6)</sup>	0.43 <sup>6)</sup>	0.43 <sup>6)</sup>
	$\geq$ 8 DF 8/1.6	[kN]	0.71 <sup>6)</sup>	0.86 <sup>6)</sup>	0.86 <sup>6)</sup>	0.86 <sup>6)</sup>	2.14 <sup>6)</sup>	2.14 <sup>6)</sup>	1.00 <sup>6)</sup>	1.00 <sup>6)</sup>
Permissible load <sup>5)</sup> $F_{perm}$ in vertically perforated brick HLz	$\geq$ 2 DF 12/1.2	[kN]	0.17 <sup>6)</sup>	0.17 <sup>6)</sup>	0.17	-	0.26 <sup>6)</sup>	-	0.71 <sup>6)7)</sup>	0.71 <sup>6)7)</sup>
	$\geq$ 2 DF 28/1.2	[kN]	0.34 <sup>6)</sup>	0.34 <sup>6)</sup>	0.43	-	0.57 <sup>6)</sup>	-	-	-
Permissible load $F_{perm}$ in perforated sand-lime brick KSL	$\geq$ 2 DF 12/1.6	[kN]	0.26	0.43	0.34 <sup>6)</sup>	-	0.71 <sup>6)</sup>	0.71	0.57	0.71
Permissible load <sup>5)</sup> $F_{perm}$ in hollow lightweight concrete blocks Hbl	$\geq$ 2/0.8	[kN]	0.34 <sup>6)</sup>	0.34 <sup>6)</sup>	0.34 <sup>6)</sup>	0.34 <sup>6)</sup>	0.43 <sup>6)</sup>	-	0.57 <sup>6)</sup>	0.43 <sup>6)</sup>
Permissible load <sup>5)</sup> $F_{perm}$ in ceilings made of vertically perforated bricks	$\geq$ 8/0.7	[kN]	-	-	-	-	0.57 <sup>6)</sup>	-	-	-
Minimum member thickness	$h_{min}$	[mm]	115	115	115	110	110	110	115	115
Minimum spacing (single anchor)	$a_{min}$	[mm]	250	250	250	250	250	250	250	250
Minimum spacing (anchor group)	$s_{min}$	[mm]	100	100	100	100	100	100	100	100
Minimum edge distance (anchor group)	$c_{min}$	[mm]	100	100	100	100	100	100	100	100
Anchorage in aerated concrete <sup>4)</sup>										
Permissible load $F_{perm}$ in aerated concrete	AAC $\geq$ 2 N/mm <sup>2</sup>	[kN]	-	0.14	0.21	-	0.18	0.21 <sup>9)</sup>	0.32	0.43
	AAC $\geq$ 6 N/mm <sup>2</sup>	[kN]	-	0.54	0.71	-	0.89	1.10 <sup>9)</sup>	1.43	1.79
Permissible load $F_{perm}$ in reinforced aerated concrete	AAC $\geq$ 2 N/mm <sup>2</sup>	[kN]	-	-	-	-	0.18 <sup>9)</sup>	0.18 <sup>9)</sup>	-	-
	AAC $\geq$ 6 N/mm <sup>2</sup>	[kN]	-	-	-	-	1.07 <sup>10)</sup>	1.25 <sup>10)</sup>	-	-
Minimum member thickness	$h_{min}$	[mm]	-	175	175	-	100	120	175	175
Minimum spacing (single anchor)	$a_{min}$	[mm]	-	250	250	-	250	250	250	250
Minimum spacing (anchor group)	$s_{min}$	[mm]	-	80/110 <sup>11)</sup>	80/110 <sup>11)</sup>	-	100/120 <sup>11)</sup>	100/120 <sup>11)</sup>	80	100
Minimum edge distance (anchor group)	$c_{min}$	[mm]	-	90/110 <sup>11)</sup>	90/110 <sup>11)</sup>	-	120	120	120	120

<sup>1)</sup> Valid for zinc coated screws (gvz) and for screws made of stainless steel (R). For exterior use of the zinc coated screws measures against incoming humidity according to ETA have to be taken.  
<sup>2)</sup> The required partial safety factors for material resistance as well as a partial safety factor for load actions  $\gamma_L = 1.4$  are considered. As a single anchor counts e.g. an anchor with a minimum spacing a according to annexes of the ETA.  
<sup>3)</sup> Valid for temperatures in the substrate up to +50 °C (resp. short term up to +80 °C). For long term temperatures up to +30 °C higher permissible loads may be possible.  
<sup>4)</sup> Valid for tensile load, shear load and oblique load under any angle. For bending moments and non-visible or non-mortared masonry joints, the design specifications of the ETA must be observed. Masonry properties in min. compressive strength [N/mm<sup>2</sup>] and density [kg/dm<sup>3</sup>] e.g. for Mz as 12/1.8. The corresponding average stone compressive strengths according to EN 771 and other masonry variants and geometries can be found in the ETA.  
<sup>5)</sup> Rotary drilling.  
<sup>6)</sup> Only for axial distance  $s \geq 250$  mm.  
<sup>7)</sup> Valid for HLz  $\geq$  3 DF 12/1.0.  
<sup>8)</sup> Only for axial distance  $s_{L,min} \geq 240$  mm and  $s_{2,min} \geq 250$  mm.  
<sup>9)</sup> Valid for member thickness  $h_{min} \geq 175$  mm. Minimum spacing and edge distances see ETA.  
<sup>10)</sup> Valid for member thickness  $h_{min} \geq 240$  mm. Minimum spacing and edge distances see ETA.  
<sup>11)</sup> Valid for AAC with compression strength  $\geq 6$  N/mm<sup>2</sup>.

Loads

Frame fixing SXRL 10												
Permissible loads of a single anchor <sup>1)</sup> in normal concrete of strength class C20/25. For the design the complete current general construction technique permit Z-21.2-2092 has to be considered.												
Type	Material/surface <sup>2)</sup>	Nominal anchorage depth $h_{nom}$ [mm]	Minimum member thickness $h_{min}$ [mm]	Cracked concrete				Non-cracked concrete				
				Permissible tension ( $N_{perm}$ ) and shear loads ( $V_{perm}$ ); minimum spacing ( $s_{min}$ ) and edge distances ( $c_{min}$ ) with reduced loads				Minimum member thickness $h_{min}$ [mm]	Permissible tension ( $N_{perm}$ ) and shear loads ( $V_{perm}$ ); minimum spacing ( $s_{min}$ ) and edge distances ( $c_{min}$ ) with reduced loads			
				$N_{perm}^{3)}$ [kN]	$V_{perm}^{3)}$ [kN]	$s_{min}^{3)}$ [mm]	$c_{min}^{3)}$ [mm]		$N_{perm}^{3)}$ [kN]	$V_{perm}^{3)}$ [kN]	$s_{min}^{3)}$ [mm]	$c_{min}^{3)}$ [mm]
SXRL 10	gvz	70	100	1.5	3.4	50	50	110	2.6	6.0	80	80
	R	70	100	1.5	3.4	50	50	110	2.6	6.0	80	80

<sup>1)</sup> Design according to EN 1992-4:2018 (for static resp. quasi-static loads). The partial safety factors for material resistance well as a partial safety factor for load actions of  $\gamma_L = 1.4$  are considered. As a single anchor counts e.g. an anchor with a spacing  $s \geq 3 \times h_{ef}$  and an edge distance  $c \geq 1.5 \times h_{ef}$ . Accurate data see approval.  
<sup>2)</sup> Further steel grades, versions and technical data see current general construction technique permit.  
<sup>3)</sup> In the case of combinations of tensile and shear loads, bending moments with reduced or minimum spacing and edge distances (anchor groups), the design must be carried out in accordance with the provisions of the complete approval and the provisions of the EN 1992-4:2018. The given loads are valid for temperature range II. We recommend using our anchor design software C-FIX.

# Hammer drill bit Quattric II S / Quattric II

The expert for the best performance in reinforced concrete.



Drilling in concrete wall



Drilling in floor plate

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## Applications

To create approval-compliant drill holes in:

- Reinforced concrete
- Concrete
- Solid brick
- Sand-lime brick

Suitable for:

- Natural stone

## Advantages

- Robust solid carbide head (up to  $\phi$  20 mm) for a long service life.
- Special spiral geometry combines quick drilling progress and increased service life.
- Massive main cutting edges in combination with the improved break-up performance of the Power Shoulders enable fast drilling progress.
- Centering tip for a simple and accurate spot drilling, prevents running on smooth surfaces.
- Integrated reinforcement chamfers prevent jamming in reinforcement.
- Wear mark for easy recognition of the wear limit according to PGM.

## Certificates / Features



## Functioning

- Four-cutter hammer drill bit with SDS Plus shank enables higher durability in reinforced concrete.

## Technical data

Hammer drill bit Quattric II S / Quattric II



Quattric II S / Quattric II

Item	Item no.	Drill diameter $d_0$ [mm]	Working length [mm]	Total length $l$ [mm]	Packaging	Contents [pcs]	Sales unit [pcs]
Quattric II 6/50/115 S	549983	6	50	115	Plastic clip	1	1
Quattric II 6/100/165 S	549979	6	100	165	Plastic clip	1	1
Quattric II 6/150/215 S	549981	6	150	215	Plastic clip	1	1
Quattric II 6/200/265 S	549985	6	200	265	Plastic clip	1	1
Quattric II 6/250/315 S	549986	6	250	315	Plastic clip	1	1
Quattric II 6.5/100/165 S	549975	6.5	100	165	Plastic clip	1	1
Quattric II 6.5/150/215 S	549976	6.5	150	215	Plastic clip	1	1
Quattric II 6.5/200/265 S	549977	6.5	200	265	Plastic clip	1	1
Quattric II 6.5/250/315 S	549978	6.5	250	315	Plastic clip	1	1
Quattric II 7/100/165 S	549987	7	100	165	Plastic clip	1	1

## Technical data

Hammer drill bit Quattric II S / Quattric II



Quattric II S / Quattric II

Item	Item no.	Drill diameter $d_0$ [mm]	Working length [mm]	Total length $l$ [mm]	Packaging	Contents [pcs]	Sales unit [pcs]
Quattric II 8/50/115 S	549993	8	50	115	Plastic clip	1	1
Quattric II 8/100/165 S	549988	8	100	165	Plastic clip	1	1
Quattric II 8/150/215 S	549990	8	150	215	Plastic clip	1	1
Quattric II 8/200/265 S	549994	8	200	265	Plastic clip	1	1
Quattric II 8/250/315 S	549992	8	250	315	Plastic clip	1	1
Quattric II 8/300/365 S	549995	8	300	365	Plastic clip	1	1
Quattric II 8/400/465 S	549996	8	400	465	Plastic clip	1	1
Quattric II 10/50/115 S	549928	10	50	115	Plastic clip	1	1
Quattric II 10/100/165 S	549922	10	100	165	Plastic clip	1	1
Quattric II 10/150/215 S	549925	10	150	215	Plastic clip	1	1
Quattric II 10/200/265 S	549929	10	200	265	Plastic clip	1	1
Quattric II 10/250/315 S	549927	10	250	315	Plastic clip	1	1
Quattric II 10/300/365 S	544224	10	300	365	Plastic clip	1	1
Quattric II 10/390/455 S	549930	10	390	455	Plastic clip	1	1
Quattric II 10/540/600 S	544222	10	540	600	Plastic clip	1	1
Quattric II 12/110/165 S	549932	12	110	165	Plastic clip	1	1
Quattric II 12/160/215 S	549936	12	160	215	Plastic clip	1	1
Quattric II 12/210/265 S	549934	12	210	265	Plastic clip	1	1
Quattric II 12/260/315 S	549939	12	260	315	Plastic clip	1	1
Quattric II 12/400/455 S	549935	12	400	455	Plastic clip	1	1
Quattric II 12/550/600 S	544213	12	550	600	Plastic clip	1	1
Quattric II 12/950/1000 S	549931	12	950	1,000	Plastic clip	1	1
Quattric II 14/110/165 S	549941	14	110	165	Plastic clip	1	1
Quattric II 14/160/215 S	549944	14	160	215	Plastic clip	1	1
Quattric II 14/210/265 S	549942	14	210	265	Plastic clip	1	1
Quattric II 14/260/315 S	549945	14	260	315	Plastic clip	1	1
Quattric II 14/400/455 S	549943	14	400	455	Plastic clip	1	1
Quattric II 14/550/600 S	544223	14	550	600	Plastic clip	1	1
Quattric II 14/950/1000 S	549940	14	950	1,000	Plastic clip	1	1
Quattric II 15/110/165 S	549946	15	110	165	Plastic clip	1	1
Quattric II 15/160/215 S	549947	15	160	215	Plastic clip	1	1
Quattric II 15/210/265 S	544215	15	210	265	Plastic clip	1	1
Quattric II 16/110/165 S	549950	16	110	165	Plastic clip	1	1
Quattric II 16/160/215 S	549951	16	160	215	Plastic clip	1	1
Quattric II 16/210/265 S	549952	16	210	265	Plastic clip	1	1
Quattric II 16/260/315 S	549953	16	260	315	Plastic clip	1	1
Quattric II 16/400/455 S	549954	16	400	455	Plastic clip	1	1
Quattric II 16/550/600 S	549955	16	550	600	Plastic clip	1	1
Quattric II 16/950/1000 S	549948	16	950	1,000	Plastic clip	1	1

## Technical data

Hammer drill bit Quattric II SX-Pack



Quattric II S

Item	Item no.	Drill diameter $d_0$ [mm]	Working length [mm]	Total length $l$ [mm]	Packaging	Contents [pcs]	Sales unit [pcs]
Quattric II 6/50/115 S XP5	549984	6	50	115	X-Pack	5	1
Quattric II 6/100/165 S XP5	544225	6	100	165	X-Pack	5	1
Quattric II 6/100/165 S XP10	549980	6	100	165	X-Pack	10	1
Quattric II 6/150/215 S XP5	549982	6	150	215	X-Pack	5	1
Quattric II 6/150/215 S XP10	544185	6	150	215	X-Pack	10	1
Quattric II 6/200/265 S XP5	552131	6	200	265	X-Pack	5	1

Technical data

Hammer drill bit Quattric II SX-Pack



Quattric II S

Item	Item no.	Drill diameter d <sub>0</sub> [mm]	Working length [mm]	Total length l [mm]	Packaging	Contents [pcs]	Sales unit [pcs]
Quattric II 8/100/165 S XP5	549989	8	100	165	X-Pack	5	1
Quattric II 8/100/165 S XP10	544216	8	100	165	X-Pack	10	1
Quattric II 8/150/215 S XP5	549991	8	150	215	X-Pack	5	1
Quattric II 8/150/215 S XP10	544186	8	150	215	X-Pack	10	1
Quattric II 8/200/265 S XP5	552132	8	200	265	X-Pack	5	1
Quattric II 10/100/165 S XP10	549923	10	100	165	X-Pack	10	1
Quattric II 10/100/165 S XP5	549924	10	100	165	X-Pack	5	1
Quattric II 10/150/215 S XP5	549926	10	150	215	X-Pack	5	1
Quattric II 10/150/215 S XP10	544187	10	150	215	X-Pack	10	1
Quattric II 10/200/265 S XP5	552133	10	200	265	X-Pack	5	1
Quattric II 12/110/165 S XP5	549933	12	110	165	X-Pack	5	1
Quattric II 12/110/165 S XP10	552129	12	110	165	X-Pack	10	1
Quattric II 12/160/215 S XP5	549937	12	160	215	X-Pack	5	1
Quattric II 12/160/215 S XP10	544188	12	160	215	X-Pack	10	1
Quattric II 12/210/265 S XP5	549938	12	210	265	X-Pack	5	1
Quattric II 12/210/265 S XP10	552130	12	210	265	X-Pack	10	1
Quattric II 14/110/165 S XP5	544220	14	110	165	X-Pack	5	1
Quattric II 14/160/215 S XP5	544221	14	160	215	X-Pack	5	1
Quattric II 14/160/215 S XP10	544189	14	160	215	X-Pack	10	1

Technical data

Hammer drill bit Quattric II S Set



Quattric II S Set

Item	Item no.	Packaging	Contents	Sales unit [pcs]
Quattric II S Set 5-12 mm (7)	553210	Assortment box	7 pcs: 5/50/115, 6/50/115, 6/100/165, 8/50/115, 8/100/165, 10/100/165, 12/110/165	1

Technical data

SDS PLUS IV with notch

SDS Plus IV with Notching

Item	Item no.	Drill diameter d <sub>0</sub> [mm]	Working length [mm]	Total length l [mm]	Packaging	Contents [pcs]	Sales unit [pcs]
SDS Plus IV 8/120/400 K	530685	8	120	400	Pouch	1	1

# Masonry drill bit Pointer U

The specialist for masonry with SDS Plus shank.



Drilling in perforated brick

Applications

- Particularly suitable for drilling into vertically perforated brick without cracking
- Ideal for drilling in material combinations

Advantages

- Robust and diamond sharpened carbide tip ensures precise and fast drilling progress in different materials.
- The shortened SDS Plus shank reduces the impact force on the drill bit and thus avoids fractures in building material webs for best load-bearing capacity in all types

- of vertically perforated bricks.
- A large-volume drill flute guarantees fast removal of the drill dust.
- Universal use in different materials saves time and costs.
- PGM certification guarantees precise hold of fixings in the drill hole.

Certificates / Features



Building materials

To create drill holes in:

- Concrete
- Hollow bricks
- Aerated concrete
- Perforated sand-lime bricks
- Tiles
- Wood
- Metal sheets

Ideal for the following anchoring of:

- Frame or ETICS fixings, e.g. SXRL, FIS HK, fischer TherMax as well as VBS-M

Versions

- Shortened SDS Plus shank

Functioning

- Shortened SDS Plus shank reduces the impact force of the machine on the drill bit and prevents damage to the substrate.
- Drilling without impact is recommended.

## Technical data

## Masonry drill bit Pointer U

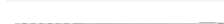


Pointer U

Item	Item no.	Drill diameter $d_0$ [mm]	Working length [mm]	Total length $l$ [mm]	Packaging	Contents [pcs]	Sales unit [pcs]
Pointer U 6/200/260	568179	6	200	260	Plastic clip	1	1
Pointer U 8/50/110	568180	8	50	110	Plastic clip	1	1
Pointer U 8/100/160	568181	8	100	160	Plastic clip	1	1
Pointer U 8/150/210	568182	8	150	210	Plastic clip	1	1
Pointer U 8/200/260	568183	8	200	260	Plastic clip	1	1
Pointer U 8/400/450	568184	8	400	450	Plastic clip	1	1
Pointer U 10/100/160	568185	10	100	160	Plastic clip	1	1
Pointer U 10/150/210	568186	10	150	210	Plastic clip	1	1
Pointer U 10/200/260	568187	10	200	260	Plastic clip	1	1
Pointer U 12/100/160	568188	12	100	160	Plastic clip	1	1
Pointer U 12/150/210	568189	12	150	210	Plastic clip	1	1
Pointer U 12/200/260	568190	12	200	260	Plastic clip	1	1
Pointer U 14/200/260	568191	14	200	260	Plastic clip	1	1
Pointer U 16/200/260	568192	16	200	260	Plastic clip	1	1
Pointer U 16/400/450	568193	16	400	450	Plastic clip	1	1

## Technical data

## Masonry drill bit Pointer U



Pointer U with notch

Item	Item no.	Drill diameter $d_0$ [mm]	Working length [mm]	Total length $l$ [mm]	Packaging	Contents [pcs]	Sales unit [pcs]
Pointer U 8/120/400 with notch	530686	8	120	400	Pouch	1	1

# 12

## Basics – good to know.

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# Maintenance groups and applications for mounting pipe installations.

The mounting of pipe installations, distribution systems and devices in various types of buildings, as well as industrial plants and processes are combined under the umbrella term, installation systems. fischer Installation Systems is a complete range including an application oriented overview of the most relevant supplementary products, in particular plugs and anchors.

The following belong to the maintenance groups which install pipes:

- Heating, ventilation and cooling systems
- Plumbing
- Sprinklers - extinguishing systems
- Electrical installations (medium and low voltage)
- Water and waste water treatment
- Energy and water supply

Through these maintenance groups, different pipe installations, which are offered by the Installation Systems product range, are created:

- Heating and cooling pipes
- Steam pipes
- Ventilation ducts and ventilation pipes
- Drinking water and service water pipes
- Waste water and drainage water pipes
- Sprinkler pipes
- Gas and compressed air pipes
- Medical gas supply
- Process pipes for gases and liquids
- Water and waste water treatment
- Energy and water supply

## Product solutions with examples.



### Installation shaft with FUS channel system

Through the distinctive interlocking of the channels for the channel nuts FCN Clix P or PFCN, the FUS channel system provides a secure grip for handling high shear loads.

Also the first choice for pipe line routes due to the greater stability.



### Cantilevers for different load ranges

With centred load (load case 1), the load range of the brackets is between 0.33 kN (33 kg) and 7.5 kN (750 kg).

Lightweight cantilevers in the FLS system: ALK  
Medium cantilevers in the FUS system: FCA  
Massive cantilevers in the FUS system: FCAM

## fischer hollow drill bit.

For drilling with low dust as well as for efficient and approved anchoring.



# Product solutions with examples.



**Pre-assembled construction elements**  
The pre-assembled construction elements MW Clix 90° und SF Clix 31 guarantee for a time saving installation.

The time saving in comparison to the usual U-profile file system is around 70 %.



**Fixed points and sliding elements**  
Sound insulation requirements for fixed points: FSFP anchor point  
For all standard cases: The FFP or FFS fixed point sets with the FFPC fixed point clamp or FFRC refrigeration fixed point clamp ensures controlled movement in one direction: Sliding elements (see instructions on this under Elongation).

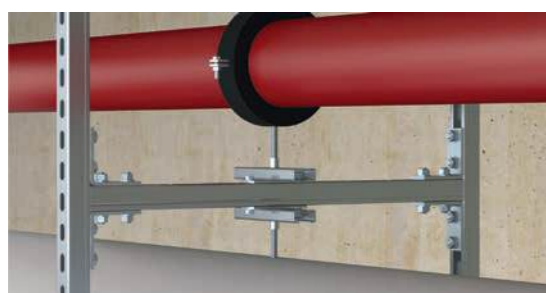


**Channel connection - which loads are relevant?**  
In the design of supports or similar components for mounting pipe installations, the load of the connecting element, such channel nut (e.g. FCN Clix P) is decisive for the connection with a angle bracket, for example. The load information is shown for one element but can be doubled when using two elements. (see example on the left side).



**Sprinkler loop with VdS and FM approval**  
Sprinkler systems are created according to the requirements of property insurers. The association of property insurers, VdS and FM global, testing products and give approvals for installation in water extinguishing systems. The FRSMN, FRLH and FRSP sprinkler clamp are approved sprinkler clamp or loops.

See also Mounting sprinkler installations.



**Refrigerant pipe clamps with integrated steel bracket**  
Different requirements for insulating layer thicknesses and the prevention of condensation are the basic requirements for a refrigerant pipe clamp.

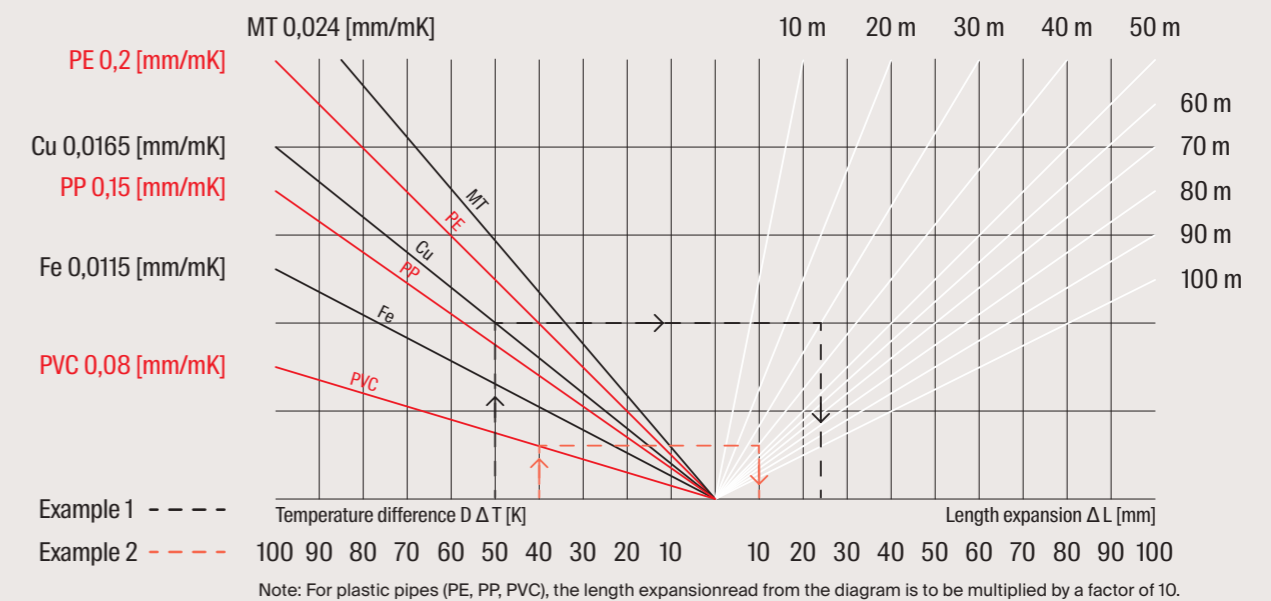
The KFT refrigerant pipe clamp allows neat bonding for insulating layer thicknesses of up to 30 mm, 40 mm or 60 mm.

# Elongation



Materials expand with heat. For long components, the change in length is mainly considered. So it is not always a matter of expansion. Shrinkage upon cooling is to also be included in the calculation. This is important when installing pipes. Within piping, the change in length is to be specifically steered. Not doing this during installation results not only in pipe defects, but also in serious damage to components. It is therefore essential to determine how great the change in the length of a pipe can be.

For this purpose, the pipe length and the expansion coefficient of the pipe material, as well as the expected temperature difference, must be known. This is to be determined such that not only the normal operating temperatures, but also the maximum temperatures that can arise in a case of malfunction, are taken into account. The range is therefore from around 10 °C assembly temperature up to 95 °C service temperature for water filled systems.



-----  
Copper pipe, Cu - Length of pipe span 30 m  
Temperature difference  $\Delta T = 50$  K  
Length expansion  $\Delta L = 24,75$  mm  
-----  
-----  
PVC pipe - Length of pipe span L = 40 m  
Temperature difference  $\Delta T = 40$  K  
Length expansion  $\Delta L = 128$  mm (table value x 10)

**Length expansion calculation formula**  
 $\Delta L = L \times \Delta T \times \alpha$   
[mm] [m] [K] [mm/m K]

$\Delta L$  = Change in length  
L = Length of the pipe span/section  
 $\Delta T$  = Temperature difference  
 $\alpha$  = Length expansion coefficient

# Soundproofing



As defined in the appropriate standards, the goal of soundproofing is to reduce the transmission to other apartments or usage areas to a given noise range. The upper limits for permissible residual noise levels are defined in the standards.

## Soundproofing - VDI 4100

In principle, the VDI 4100 values are, among other things, protection against noise from building systems that are mounted in the neighbouring area. According to VDI 4100, living areas are rooms that are in need of protection; in apartments, these are all rooms with a floor space of > 8m<sup>2</sup>. This includes kitchens, bathrooms, toilets, hallways and ancillary rooms. VDI 4100 further recommends agreeing with the contracted companies the sound insulation values SSt EB I = 35 dB or SSt EB II = 30 dB for noise emerging from one's own area. Exceptions to this are all sounds that are influenced by the residents, i.e. self-installed air conditioners in the apartment or noises from flushing toilets, etc.

## Soundproofing - DIN 4109

The DIN 4109 from 2016-07 still supplemented by A1 (2001-01), in which the permissible sound pressure level in living and sleeping areas for noise from building installations was reduced from 35 to 30 dB(A). The standard is not applicable to the protection against noise from building installations in one's own living area, but only to sounds coming from "external" areas as defined in VDI4100. For increased sound insulation, DIN 4109 Addendum 2 (from 1989) specifies a reduction in the permissible values by 5 dB(A) (to 25 dB(A)) as effective for noises from building installations.

## Soundproofing - important influential factors for pipe mounting

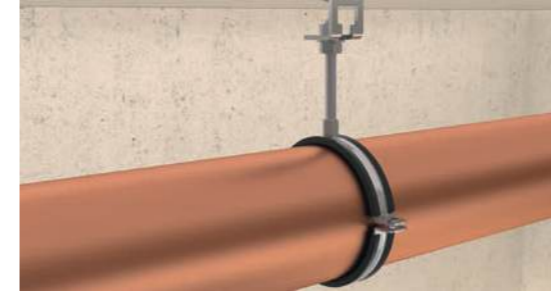
Sound propagates in vibrations. These sound waves can propagate in solid, liquid and gaseous media, where the speed of this sound propagation differs greatly in the various media. So the sound in pipe installations is primarily forwarded through the pipeline itself and not through the carried medium.

Transmission over the metal pipe is faster than in water, for example. In welded heating systems, for example, the individual sounds of striking a pipe can propagate throughout the entire building. The sound waves are transmitted in a medium in that the molecules constantly jolt one another, thereby transmitting the wave. Steel pipes or metallic mounting elements have an ordered metallic lattice, wherein forwarding is faster and with less loss than in amorphous materials, such as rubber (general elastomers). It can thus be determined that an inversely proportional relationship exists between the speed of sound [symbol; c] and the insulating behaviour of materials. That is, materials with a low sound speed always have better insulating properties than materials with a high sound speed (steel c = 5100 m/s). Rubber (c ~40 m/s) is therefore eminently suitable for sound insulation.

In rubber, the sound waves stop dead, so to speak, wherein the energy is converted into heat.

Therefore, the sound isolation must in principle occur between the pipes and the structure. Here, we recommend the installation of a sound insulating element as close to the sound source as possible; in the simplest case, with an insulating insert in the pipe clamp itself. Sound tested pipe clamps by fischer FGRS Universal hinged clamp, FRS pipe clamp and FRS-L Universal pipe clamp.

# Corrosion protection



In most cases, pipes and supply lines are installed in dry rooms. Therefore, in addition to corrosion resistant materials, such as plastics or stainless steel and copper, the steel products used for installation systems are galvanised. A zinc coating thickness of 5-8 µm by means of electrolytic process (galvanising) is standard. For mounting channels, Strip galvanised material is mainly used. Strip galvanising is a method in which the material is drawn through a molten zinc bath, thereby achieving a zinc layer thickness of 12-25 µm. Besides a pure zinc coating also zinc-magnesium coating is possible. ZM-coatings have a higher corrosion resistance at the same layer thickness. This method is used when there is no more welding for the subsequent processing. This is the case for mounting channels because they are cold-formed after galvanising.

By cutting and stamping the holes, the surface in this area is not completely covered by a protective layer. Punched mounting channels are therefore partly recommended for interior rooms.

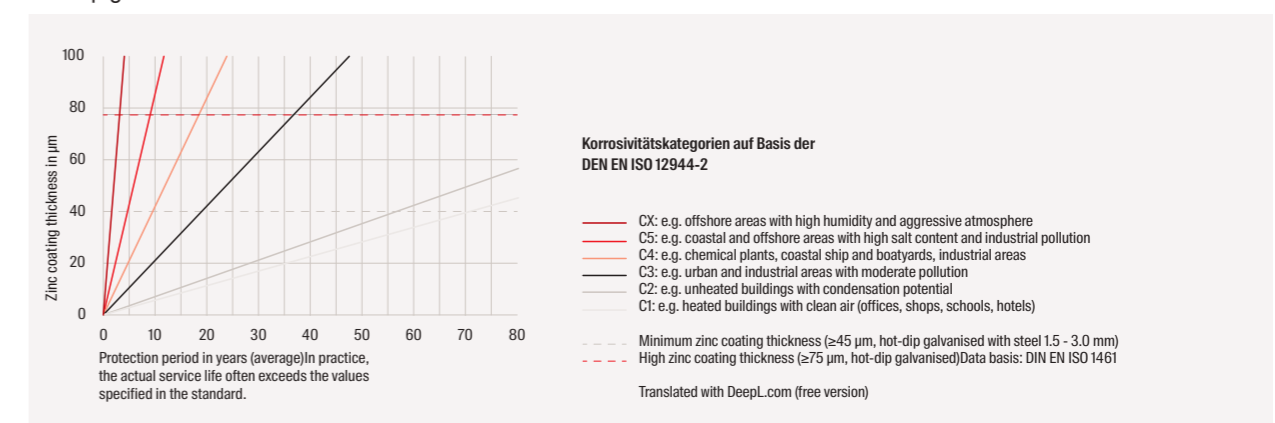
For cantilever brackets, non-galvanised channel pieces are used which are welded to the base plate. Following completion, the entire component is galvanised, creating a zinc coating thickness of 5-8 µm, or hot-dip-galvanized with minimum 45 µm zinc layer.

If installation systems are installed outdoors or in wet interior rooms, they must be made of either hot-dip galvanised steel, zinc-magnesium coated steel or stainless steel.

Hot-dip galvanising is very well suited to the protection of steel. The corrosion process is thus 10 times slower than with galvanising. The zinc loss depends on the surrounding atmosphere and humidity. An annual zinc reduction of 1-10 µm can, however, be assumed. The layer thickness is therefore crucial to the durability of the material.

Crucial here are the environmental influences under which the systems are installed. An overview of the expected impact on the protective action can be seen in the following diagram and tables.

## Hot-dip galvanised steel



Stainless steel						
Steel Grade					Corrosion	
Material No.	Short Name	AISI	UNS	Designation of the Steel Group with	Resistance Class	Exposure and Typical Applications
1.4305	X8CrNiS18-9	303	S 30300	A1	I/light	Indoor climate except damp location.
1.4301	X5CrNi18-10	304	S 30400	A2	II/moderate	Accessible constructions without nameable content of chlorides or sulfur dioxide, except industrial atmosphere.
1.4307	X2CrNi 18-9	304L	S 30403	A2L	II/moderate	Accessible constructions without nameable content of chlorides or sulfur dioxide, except industrial atmosphere.
1.4362	X2CrNiN23-4	324	S32304	A4	III/medium	Constructions with moderate chloride and sulfur dioxide exposure and inaccessible constructions.
1.4401	X5CrNiMo17-12-2	316	S 31600	A4	III/medium	Constructions with moderate chloride and sulfur dioxide exposure and inaccessible constructions.
1.4404	X2CrNiMo17-12-2	316 L	S 31603	A4L	III/medium	Constructions with moderate chloride and sulfur dioxide exposure and inaccessible constructions.
1.4571	X6CrNiMoTi17-12-2	316 Ti	S 31635	A5	III/medium	Constructions with moderate chloride and sulfur dioxide exposure and inaccessible constructions.
1.4529	X1NiCrMo-CuN25-20-7	-	N 08926	1.4529	IV/strong	High corrosion exposure due to chlorine, chloride and/or sulfur dioxide, high humidity as well as accumulation of hazardous substances.

# Cordless impact wrench FSS 18V.

The specialists for  
concrete screws.



12

12

# Fixings in the technical building equipment.

## Fixing product:

A key element in the installation of media lines is the anchor product, which ultimately forms the connection between the component and the building. A secure hold is ensured by sizing each application or project according to specific parameters. The interaction of the fixing product, such as plugs, anchors and screws, with the building material and the nature and extent of the load to which it is subjected is critical. The type of installation, such as push-through or push-in, also influences the choice of fastener. In addition, the components to be fastened can be very different in terms of the type of fastener used. For example, a mounting thread may be an internal or external thread, or a perforation in a base plate or lug. In addition, there are sometimes more stringent installation requirements. These may include the need to demonstrate fire resistance of pipework or seismic effects. Appropriate anchoring solutions with appropriate qualifications are essential.

## Requirements of the building law:

CE marking, based on European Technical Assessments (ETAs) and harmonised European standards, provides the basis for product conformity and marketability. However, the European Construction Products Regulation (CPR) does not cover the fixing of installations in building services in its product areas. Similarly, harmonised standards or guidelines for the preparation of ETAs only exist for some areas. This is also due to the fact that cable installations are not covered by the basic requirements for buildings, in particular the requirement for mechanical strength and stability of the building.

However, the building regulations with the additional technical building regulations still apply. The following categories of requirements can be derived from this:

1. Cable and device fixings without special requirements. In this case the requirements result from the loads of the cables or devices.
2. Equipment and component fixings based on a requirement in a national approval or declaration of performance/CE marking of a product:
  - a. Fixing of a fire damper
  - b. Fixing of extinguishing systems (e.g. sprinklers)
3. Requirements for the fixing of equipment and cable systems based on other building regulations:
  - a. Requirements based on national wiring system regulations (LAR)
  - b. Requirements according to the guideline on fire protection requirements for ventilation systems of the federal states (LüAR).

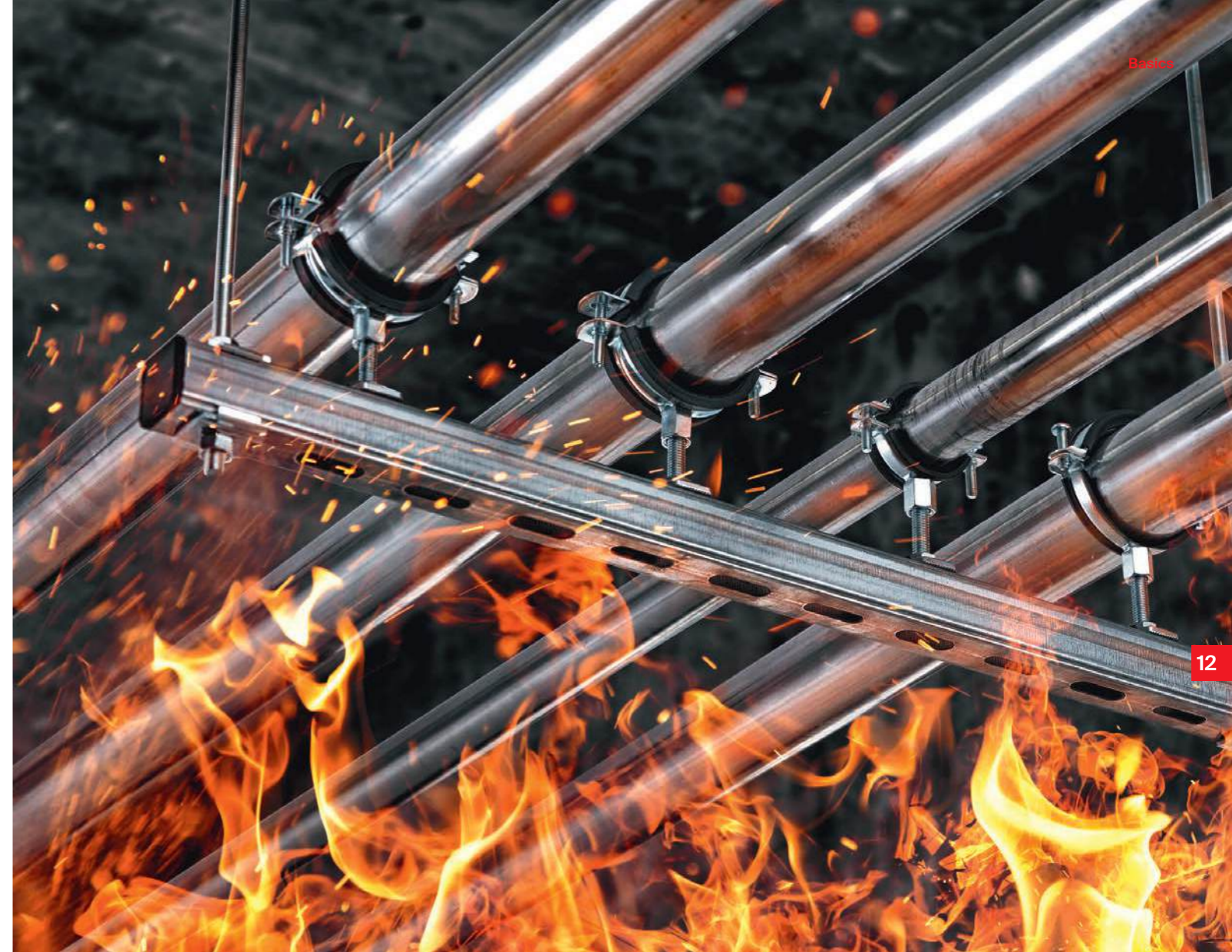
For categories 2 and 3, fire resistance period qualifications or approvals from insurers such as FM Factory Mutual or VdS Schadenverhütung are generally required. With the creation of a European Assessment Document (EAD), the Construction Products Regulation offers the possibility of serving as a basis for ETAs for installation systems in the future.

## Fixing for installations

For practical purposes, the way in which cable systems are fixed should be categorised as follows:

1. Fixing directly to the substrate (wall or ceiling)
  - a. Single fixing
  - b. Row fixing with mounting rails
2. Suspended from the ceiling
  - a. Single fixing
  - b. Row fixing with rail constructions
3. Raised mounting
  - a. Single fixing
  - b. Multiple fixing with mounting rail constructions

As the cables generally connect the anchorage points, despite the individual anchorage points, this is a 'multiple anchorage' as failure of one anchorage point will not result in failure of the whole anchorage. Products with such ETAs are also suitable for use in cracked concrete and can therefore be used in the same way as risk resistant anchors.



## Installation types

Three types of installation fixing are important:

1. **Pre-assembly:** The plug or anchor is drilled and inserted before the attachment parts (e.g. threaded rods or hanger screw) are fitted
2. **Push-through installation:** Drilling and anchor installation is carried out using the attachment parts such as brackets, mounting rails or saddle flanges
3. **Distance installation:** usually a push-fit installation with an extended threaded connection. An object can be fixed at a distance from the substrate, for example a pipe fixed vertically to the wall. Particular attention must be paid to the installation of vertical loads (e.g. through the pipework), as the buckling moment is decisive when selecting the fixing materials (threaded rods, etc.).

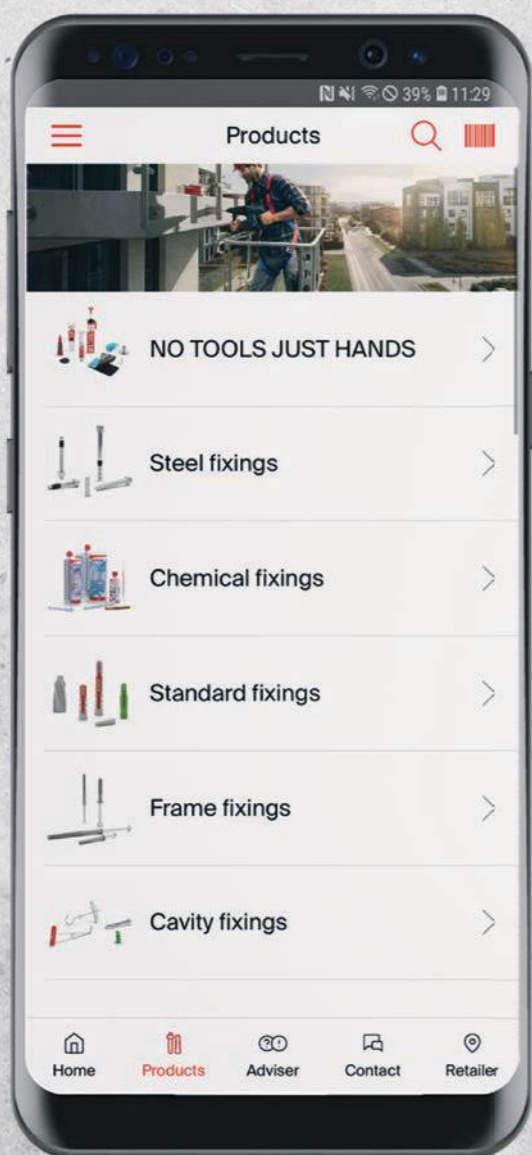
Selection of anchoring in the installation technology			Installation type	Anchoring base				Anchoring product (selection)		
Installation product (example)				Concrete	Solid brick	Perforated brick	Aerated concrete	Diame-ter [mm]	Fixing	Product image
	Channel FLS		Push-through or pre-installation <sup>2)</sup>	● <sup>1)</sup>	● <sup>1)</sup>	● <sup>1)</sup>	—	6	FBS II 6	
	Channel FUS			● <sup>1)</sup>	● <sup>1)</sup>	● <sup>1)</sup>	● <sup>1)</sup>	8/10	SXR/SXRL 8/10	
	Cantilever arm ALK, FCA			● <sup>1)</sup>	● <sup>1)</sup>	● <sup>1)</sup>	—	10	FBS II 10	
	Saddle flange SF31, SF, PSF			● <sup>1)</sup>	—	—	—	10/12	FAZ II Plus 10/12	
	Variable bracket VB, PVB			● <sup>1)</sup>	● <sup>1)</sup>	● <sup>1)</sup>	● <sup>1)</sup>	8/10	SXR/SXRL 8/10	
	Fixed point saddle FFS-M2			● <sup>1)</sup>	● <sup>1)</sup>	● <sup>1)</sup>	—	10	FBS II 10	
	Slider FASH 2			● <sup>1)</sup>	—	—	—	10/12	FAZ II Plus 10/12	
	Base plate GPL, GPR			● <sup>1)</sup>	● <sup>1)</sup>	● <sup>1)</sup>	—	6/8	FBS II 6/8	
	Bracing elements WS31, PSAE			● <sup>1)</sup>	● <sup>1)</sup>	● <sup>1)</sup>	—	8/10	FBS II 8/10	
	Bracket MW-U, FAF, PFAF			● <sup>1)</sup>	● <sup>1)</sup>	● <sup>1)</sup>	—	10/12	FAZ II Plus 10/12	
	Slider FASM 2			● <sup>1)</sup>	● <sup>1)</sup>	● <sup>1)</sup>	—	6	FBS II 6	
				● <sup>1)</sup>	● <sup>1)</sup>	● <sup>1)</sup>	● <sup>1)</sup>	8	SXR/SXRL 8	
				● <sup>1)</sup>	● <sup>1)</sup>	● <sup>1)</sup>	—	8/10	FBS II 8/10	

Selection of anchoring in the installation technology			Installation type	Anchoring base				Anchoring product (selection)		
Installation product (example)				Concrete	Solid brick	Perforated brick	Aerated concrete	Diame-ter [mm]	Fixing	Product image
	Threaded stud / - rod G, GS	External thread as connector for the installation product	Pre-installation <sup>3)</sup>	● <sup>1)</sup>	—	—	—	8	EA II 8	
	Stud screw STST			● <sup>1)</sup>	● <sup>1)</sup>	● <sup>1)</sup>	—	8/10	FBS II 8/10	
	Sliding hanger SB			● <sup>1)</sup>	—	—	—	8/10	Duo-Power ETA	
	Pipe clamp FRS, FRS-L, FRSM, FGRS, ...	Internal thread as connector		● <sup>1)</sup>	—	—	—	6/8/10/12/16	EA Plus 6-16	
	Hexagonal connector VM			● <sup>1)</sup>	● <sup>1)</sup>	—	—	12	SX	
	Pendulum hanger PDH/PDH-K			● <sup>1)</sup>	● <sup>1)</sup>	● <sup>1)</sup>	—	8/10	FBS II 8/10	
				● <sup>1)</sup>	● <sup>1)</sup>	● <sup>1)</sup>	● <sup>1)</sup>	8/10	FIS V Plus 8/10	
				● <sup>1)</sup>	● <sup>1)</sup>	● <sup>1)</sup>	—	8	FIS V Plus 8	
				● <sup>1)</sup>	● <sup>1)</sup>	● <sup>1)</sup>	—	8/10	FBS II 8/10	
				● <sup>1)</sup>	—	—	—	8/10	FNA II 8/10	
				● <sup>1)</sup>	—	—	—	8/10	FAZ II 8/10	

<sup>1)</sup> Incl. Assessment  
<sup>2)</sup> Only in perforated sand-lime brick  
<sup>3)</sup> Push-through installation means: the anchoring is installed through the installation product. Pre-installation means: the anchorage is first installed on the free anchor base.

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# Fire protection classification.

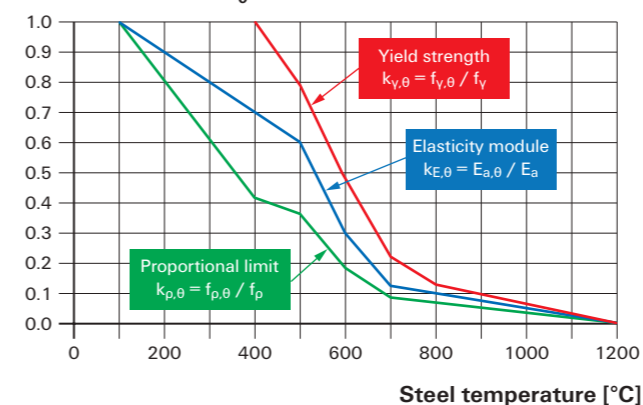
## Verifications

- Fireproof installations for individual pipes and pipe routes of R30 – R120 and F30 – F120.
- Proof of compliance with the criteria according MLAR (German standard pipe system directive) for installation in escape and rescue routes.

## Fire protection – protection goals:

Firstly, fire protection serves to protect people and is regulated by the building laws in the respective countries (or regional states). Secondly, fire protection serves to protect property. This is regulated by the insurance associations, such as VdS and FM. These requirements partially go beyond the building legislation. This is particularly evident in the installation of fire protection systems, such as sprinklers, etc.. In these cases approved or recognised components must be used (see the fischer catalogues for further details on this).

## Reduction factors $k_{\theta}$



Dependency of the yield strength, proportional limit and elasticity module on the temperature (basis: EN1993-1-2:2012-12 Eurocode 3).

## Fire inspection reports for the installation of pipe clamps and channels:

The fire safety inspection reports described in this brochure meet the requirements for fire protection according to the building regulations of the countries and, especially for Germany, according to the nationwide homonymic German pipe systems directive (LAR), based on the standard pipe systems directive of 2005 (MLAR 2005).

Personal protection is defined in the MLAR Directive through clear rules for escape routes, such as corridors, stairwells, hallways between stairwells and the exit. The key message is to ensure the safety of the escape route by ensuring the functioning of the fireproof sub-ceiling. Therefore a minimum distance of min a  $\leq 50$  mm according to MLAR is required between installations and underlying suspended fire-proof F30 sub-ceilings (fire resistance of 30 minutes). Based on the fire inspections, load information for a fire resistance of 30 minutes was determined in relation to the maximum permissible deformation of channels or pipe clamps. The necessity for these considerations arises from the properties of steel, which is subjected to a temperature of  $> 800$  °C according to the standard temperature curve (ISO curve). Additionally, the same information is documented in inspection reports for a fire resistance rating of R30, R60, R90 and R120 according to EN1363-1 and DIN4102-2 (see load tables).

## Fire inspection reports for installation systems - pipe clamps, sliding elements, channel and cantilever arm:

Following "supplementary sheets to inspection reports" from MFPA Leipzig are available:

- PUWF (Document no. GS 6.1/23-006-2)
- FRS (Document no. GS 3.2/14-175-2)
- FUS / FCA (Document no. GS3.2/14-175-4)
- FRS-L Universal (Document no. GS 3.2/15-141-3)
- FLS / ALK (Document no. GS 3.2/15-141-4)
- FASM2 / FASH2 (Document no. GS 6.1/22-066-2)

Additional available "fire inspection reports" from MPA NRW, similar to the above criteria are:

- SB sliding hanger (F120) inspection report no.
- PDH-K pendulum hanger (F120) inspection report no.

## Test preparation



Fire inspection before.

Fire inspection after.

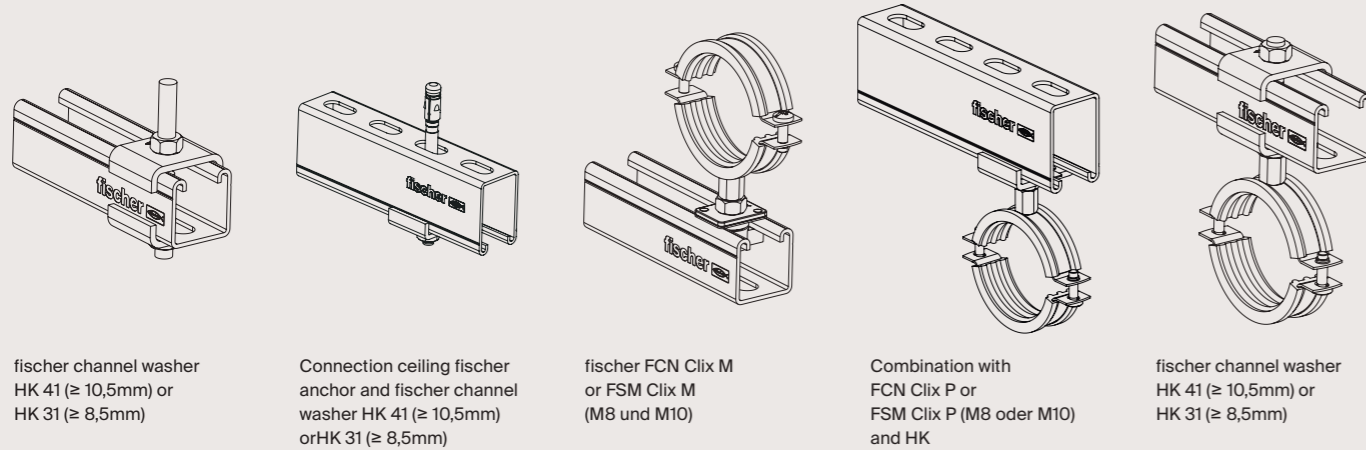
## Certificates



# Product overview with proof in inspection reports and advisory opinions.

Product	Picture	Document no.	MLAR	R30 - R120	F30 - F120
FLS 37		MFPA Leipzig – GS 3.2/15-141-4	•	•	–
FUS 41		MFPA Leipzig – GS 3.2/14-175-4	•	•	–
FUS 62		MFPA Leipzig – GS 3.2/14-175-4	•	•	–
ALK 37		MFPA Leipzig – GS 3.2/15-141-4	•	•	–
FCA 41		MFPA Leipzig – GS 3.2/14-175-4	•	•	–
FCA 62		MFPA Leipzig – GS 3.2/14-175-4	•	•	–
PUWF		GS 6.1/23-006-2	•	•	–
FRS-L Universal		MFPA Leipzig – GS 3.2/15-141-3	•	•	–

Product	Picture	Document no.	MLAR	R30 - R120	F30 - F120
FRS		MFPA Leipzig – GS 3.2/14-175-2	•	•	–
SB		MPA-NRW – 210005109-7			•
FASM 2 M10-12		MFPA Leipzig GS 6.1/22-066-2	•	•	–
FASH 2 M12-16		MFPA Leipzig GS 6.1/22-066-2	•	•	–
PDH-K		MPA-NRW – 210005109-6	•	–	•



fischer channel washer HK 41 (≥ 10,5mm) or HK 31 (≥ 8,5mm)

Connection ceiling fischer anchor and fischer channel washer HK 41 (≥ 10,5mm) or HK 31 (≥ 8,5mm)

fischer FCN Clix M or FSM Clix M (M8 und M10)

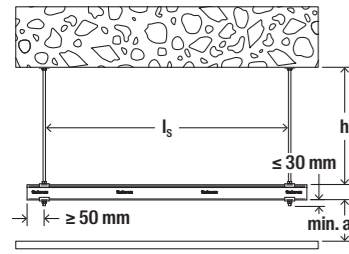
Combination with FCN Clix P or FSM Clix P (M8 oder M10) and HK

fischer channel washer HK 41 (≥ 10,5mm) or HK 31 (≥ 8,5mm)

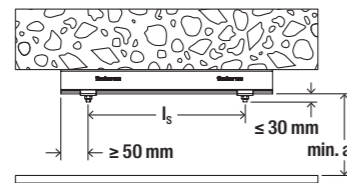
## BIM Service – More than just a model. Speed up your planning and construction process.



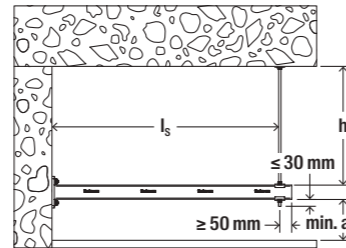
# Load tables based on the advisory opinions.



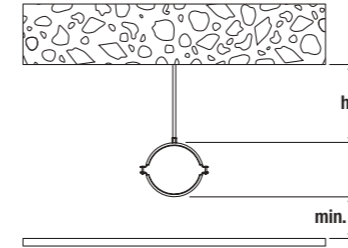
Picture 1



Picture 2



Picture 3



## Pipe clamp FRS

Load table based on the Advisory Opinion No. GS 3.2/14-175-2  
The following figures are valid for all FRS pipe clamps, galvanised, hdg and stainless steel.

FRS M8/M10 Threaded rods ≥ 4.8	MLAR strain	F-resistance 30	Maximale Lasten				
			Max. strain	Fire resistance time [minute]			
Clamping range [mm]	ha [mm]	min a [mm]	min a [mm]	30 [kN]	60 [kN]	90 [kN]	120 [kN]
12-67	≤ 250	≤ 50	51	0,56	0,29	0,20	0,15
	≤ 500	≤ 50	54	0,56	0,29	0,20	0,15
	≤ 750	≤ 50	57	0,56	0,29	0,20	0,15
	≤ 1000	≤ 50	60	0,56	0,29	0,20	0,15
72-92	≤ 250	≤ 50	50	0,79	0,49	0,36	0,29
	≤ 500	≤ 50	53	0,79	0,49	0,36	0,29
	≤ 750	≤ 50	56	0,79	0,49	0,36	0,29
	≤ 1000	≤ 50	59	0,79	0,49	0,36	0,29
108-116	≤ 250	≤ 50	61	0,63	0,39	0,29	0,23
	≤ 500	≤ 50	64	0,63	0,39	0,29	0,23
	≤ 750	≤ 50	66	0,63	0,39	0,29	0,23
	≤ 1000	≤ 50	69	0,63	0,39	0,29	0,23
121-168	≤ 250	≤ 50	61	1,00	0,51	0,34	0,25
	≤ 500	≤ 50	63	1,00	0,51	0,34	0,25
	≤ 750	≤ 50	66	1,00	0,51	0,34	0,25
	≤ 1000	≤ 50	69	1,00	0,51	0,34	0,25

## FLS-Channel / ALK-Cantilever arm

Load table based on the Advisory Opinion No. GS 3.2/15-141-4  
The following figures are valid for FLS channels and ALK cantilever arms, galvanised, hdg and stainless steel.

FLS/ALK 37/1,2 (Picture 1-3) Threaded rods ≥ 4.8	MLAR loads	Max. Loads						
		strain	F-resistance Min.	Max. strain	Fire resistance time [minute]			
Load case	l <sub>s</sub> [mm]	min a [mm]	30 [kN]	min a [mm]	30 [kN]	60 [kN]	90 [kN]	120 [kN]
Point load	≤ 400 <sup>1)</sup>	≤ 50	0,24	93	0,24	0,13	0,10	0,09
	≤ 400 <sup>2)</sup>	≤ 50	0,09	289	0,47	0,38	0,33	0,30
	≤ 400 <sup>4)</sup>	≤ 50	0,32	226	1,33	0,78	0,53	0,40
Multiple load <sup>3)</sup>	≤ 400 <sup>1)</sup>	≤ 50	0,72	93	0,72	0,38	0,30	0,27
	≤ 400 <sup>2)</sup>	≤ 50	0,26	289	1,42	1,13	0,99	0,90
	≤ 400 <sup>4)</sup>	≤ 50	0,81	226	1,33	0,78	0,53	0,40
Uniformly distributed load	≤ 400 <sup>1)</sup>	≤ 50	0,72	93	0,72	0,38	0,30	0,27
	≤ 400 <sup>2)</sup>	≤ 50	0,35	308	1,37	1,19	1,06	0,95
	≤ 400 <sup>4)</sup>	≤ 50	0,81	226	1,33	0,78	0,53	0,40

<sup>1)</sup> Valid for a suspension height ha = 0 mm, s. picture 2

<sup>2)</sup> Valid for a suspension height ha = 500 mm, s. picture 1 (Expansion length of threaded rods in case of fire ~ 10 mm/m)

<sup>3)</sup> Given load values apply for multiple loads as summated point loads symmetrical allocated

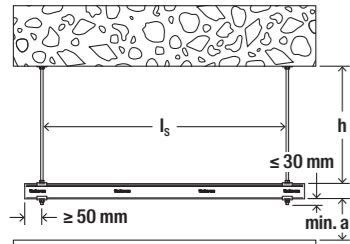
<sup>4)</sup> This values are valid for ALK 37-450 with additional support by threaded rod, s picture 3 (ha = 500 mm)

## Pipe clamp FRS-L Universal

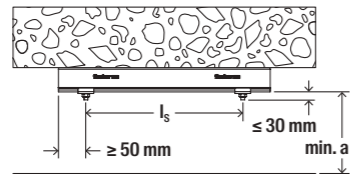
Load table based on the Advisory Opinion No. GS 3.2/18-120-2  
The following figures are valid for all FRS-L Universal pipe clamps, galvanised, hdg and stainless steel

FRS-L Universal M8/M10 Threaded rods ≥ 4.8	MLAR -Loads	F-resistance 30	Max. Loads				
			Max. strain	Fire resistance time [minute]			
Clamping range [mm]	h <sub>a</sub> [mm]	min a [mm]	min a [mm]	30 [kN]	60 [kN]	90 [kN]	120 [kN]
8-37	≤ 250	≤ 50	54	0,27	0,14	0,09	0,07
	≤ 500	≤ 50	57	0,27	0,14	0,09	0,07
	≤ 750	≤ 50	60	0,27	0,14	0,09	0,07
	≤ 1000	≤ 50	62	0,27	0,14	0,09	0,07
38-66	≤ 250	≤ 50	72	0,29	0,14	0,09	0,06
	≤ 500	≤ 50	75	0,29	0,14	0,09	0,06
	≤ 750	≤ 50	78	0,29	0,14	0,09	0,06
	≤ 1000	≤ 50	80	0,29	0,14	0,09	0,06
67-119	≤ 250	≤ 50	75	0,53	0,35	0,27	0,22
	≤ 500	≤ 50	78	0,53	0,35	0,27	0,22
	≤ 750	≤ 50	81	0,53	0,35	0,27	0,22
	≤ 1000	≤ 50	83	0,53	0,35	0,27	0,22
120-172	≤ 250	≤ 50	65	0,42	0,31	0,25	0,22
	≤ 500	≤ 50	68	0,42	0,31	0,25	0,22
	≤ 750	≤ 50	72	0,42	0,31	0,25	0,22
	≤ 1000	≤ 50	75	0,42	0,31	0,25	0,22

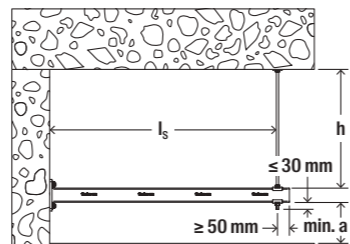
# Load tables based on the advisory opinions.



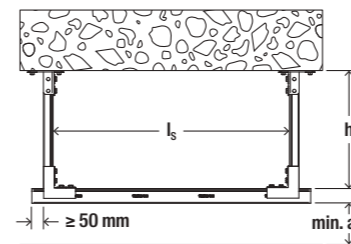
Picture 1



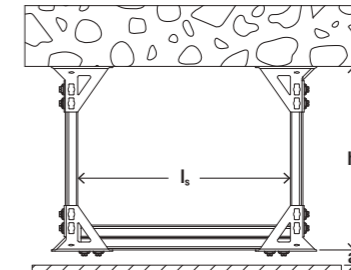
Picture 2



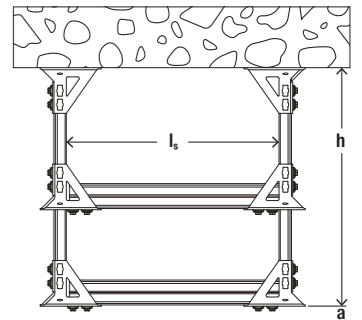
Picture 3



Picture 4



Picture 5



Picture 6

Note: Picture 1 - 3 are valid for FUS/FCA and FLS/ALK load tables

FUS-Channel / FCA-Cantilever arm								
Load table based on the Advisory Opinion No. GS 3.2/14-175-4								
The following figures are valid for FUS channels and FCA cantilever arms, galvanised, hdg and stainless steel.								
FUS/FCA 41/2,5 (Picture 1-3)								
Load case	l <sub>s</sub> [mm]	MLAR loads		Max. Loads				
		strain min a <sup>1)</sup> [mm]	F-resistance 30 [kN]	Max. strain min a <sup>2)</sup> [mm]	Fire resistance time [minute]			
Point load	≤ 400	≤ 50	0,90	278	2,40	1,33	0,92	0,72
	≤ 700	≤ 50	-	320	1,61	1,04	0,80	0,67
Multiple load <sup>3)</sup>	≤ 400	≤ 50	0,90	278	2,40	1,33	0,92	0,72
	≤ 700	≤ 50	-	320	1,61	1,04	0,80	0,67
Uniformly distributed load	≤ 400	≤ 50	1,50	258	3,00	2,10	1,41	1,06
	≤ 700	≤ 50	0,60	299	2,44	1,57	1,21	1,00
	≤ 1250	≤ 50	-	468	3,29	1,81	1,27	0,98

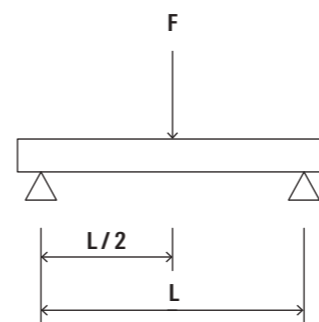
FUS/FCA 62/2,5 (Picture 1-3)								
Load case	l <sub>s</sub> [mm]	MLAR loads		Max. Loads				
		strain min a <sup>1)</sup> [mm]	F-resistance Min. 30 [kN]	Max. strain min a <sup>2)</sup> [mm]	Fire resistance time [minute]			
Point load	≤ 400	≤ 50	1,76	25	1,76	1,06	0,78	0,62
	≤ 1000	≤ 50	-	460	2,27	1,31	0,93	0,72
Multiple load <sup>3)</sup>	≤ 400	≤ 50	1,76	25	1,76	1,06	0,78	0,62
	≤ 960 <sup>4)</sup>	≤ 50	4,30	550	4,30	2,14	1,39	1,01
	≤ 1000	≤ 50	0,55	661	2,52	1,60	1,21	0,99
Uniformly distributed load	≤ 400	≤ 50	1,76	25	1,76	1,06	0,78	0,62
	≤ 960 <sup>4)</sup>	≤ 50	4,30	550	4,30	2,14	1,39	1,01
	≤ 1000	≤ 50	0,55	661	2,52	1,60	1,21	0,99
	≤ 1250	≤ 50	0,50	592	2,41	1,65	1,31	1,11

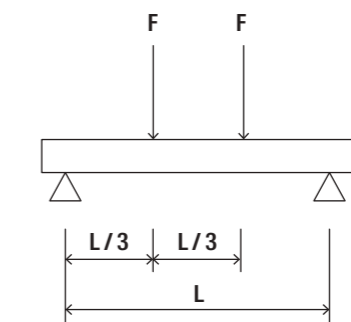
FUS 62/2,5 (Picture 4)								
Vertical FUS 41/2,5								
Load case	l <sub>s</sub> [mm]	MLAR loads		Max. Loads				
		strain min a <sup>1)</sup> [mm]	F-resistance 30 [kN]	Max. strain min a <sup>2)</sup> [mm]	Fire resistance time [minute]			
Point load	≤ 1000	≤ 50	0,57	369	1,33	0,87	0,68	0,57
	≤ 1000	≤ 50	0,62	649	1,92	1,34	1,08	0,92
Multiple load <sup>3)</sup>	≤ 1000	≤ 50	0,62	649	1,92	1,34	1,08	0,92
	≤ 1000	≤ 50	0,62	649	1,92	1,34	1,08	0,92

<sup>1)</sup> Valid for a suspension height h<sub>a</sub> ≥ 500 mm  
<sup>2)</sup> Based on suspension height h<sub>a</sub> = 250mm, Expansion length of threaded rods in case of fire ~ 10mm/m  
<sup>3)</sup> Given load values apply for multiple loads as summated point loads symmetrical allocated  
<sup>4)</sup> This values are valid for FCA 62/2,5 with additional support by threaded rod

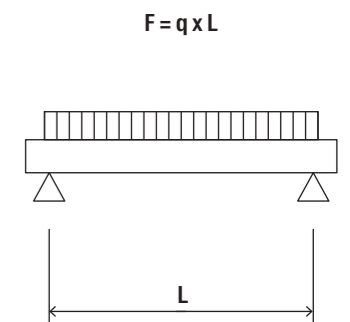
PUWF							
Load table PUWF - Frame construction with loads for fire protection application							
These loads apply with the same height and position/distribution of the mechanical load(s) and with the same bracing height h to smaller widths than the investigated clear width l <sub>s</sub> , with the same total height of the mechanical load and the same static system, to a higher number of uniformly distributed concentrated loads than tested, with the same height of each individual mechanical load and the same static system, to less than the tested number of individual loads.							
Without intermediate level (picture 5)							
Load type	Distance l <sub>s</sub> <sup>*</sup> [mm]	MLAR Deformation min a <sup>1)</sup> [mm]	F-duration Min. 30 [kN]	Maximum loads			
				Fire resistance duration in minutes			
Individual load	1250	≤ 50	0,592	2,262	1,415	1,133	0,992
With intermediate level (picture 6)							
Load type	Distance l <sub>s</sub> <sup>*</sup> [mm]	MLAR Deformation min a <sup>1)</sup> [mm]	F-duration Min. 30 [kN]	Maximum loads			
				Fire resistance duration in minutes			
Individual load per level	1250	≤ 50	0,478	1,311	0,805	0,637	0,553
Individual load total			0,956	2,621	1,611	1,274	1,106



**Point load**  
Spot load, e.g. a pipeclamp on the channel.



**Uniform load**  
Uniform distribution of load on the channels, e.g. bend-proof ventilation duct.



**Multiple load**  
More than one load point on the channel, e.g. several pipe clamps.

# Fixing of sprinkler systems.



# Mounting gas pipe.



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Sprinkler systems are designed and installed to different standards. For example, to the German VdS standard (VdS CEA 4001), to the American FM standard 1951 (Factory Mutual Insurance Company, FM Global), to the UL (Underwriters Laboratories, UL) based on the NFPA 13 standard (National Fire Protection Association, NFPA) or to the European standard EN 12845.

The European guideline CEA 4001 was introduced in 1995 by the insurance industry in collaboration with the manufacturers' association and in Germany in 2003 by "VdS Schadensverhütung GmbH" as VdS CEA 4001.

EN 12845 was created on the basis of the CEA 4001 of 1995 and the VdS CEA 4001 of 2003, so that the resulting standard is virtually the same. The EN 12845 is supplemented by the EN 12259 series of standards for the most important components but does not cover the further requirements of fixing products.

The American standards correspond with each other and with the European standards and guidelines regarding the fixing of pipework. The differences are in the detail and must be noted in the respective use.

### Certification symbol



### VdS CEA 4001 compliance symbol in concrete ceilings:



Load values, fixing distances and connection sizes for pipe loops and pipe clamps for the most common guidelines												
Pipe sizes DN	FM1951			NFPA13				VdS CEA 4001				
	Test load distance	Max. distance	Min. rod size [metric] [inch]	Test load calculated [kN]	Max. distance [m]	Min. rod size [metric] [inch]		Loading capacity [kN]	Max. [m]	Min. Thread size [metric] [inch]		
15	-	-	-	1.4	3.60	9.5	3/8	2.0	4.00	M8	-	
20	1.512	3.6	M10 3/8	1.5	3.60	9.5	3/8	2.0	4.00	M8	-	
25	1.824	3.6	M10 3/8	1.7	3.66	9.5	3/8	2.0	4.00	M8	-	
32	1.913	3.6	M10 3/8	1.9	3.66	9.5	3/8	2.0	4.00	M8	-	
40	2.313	4.6	M10 3/8	2.4	4.57	9.5	3/8	2.0	4.00	M8	-	
50	2.825	4.6	M10 3/8	2.9	4.57	9.5	3/8	3.5	4.00	M10	-	
65	4.181	4.6	M10 3/8	3.8	4.57	9.5	3/8	3.5	6.00	M10	-	
80	4.715	4.6	M10 3/8	4.8	4.57	9.5	3/8	3.5	6.00	M10	-	
90	5.583	4.6	M10 3/8	5.7	4.57	9.5	3/8	3.5	6.00	M10	-	
100	6.561	4.6	M10 3/8	6.7	4.57	9.5	3/8	5.0	6.00	M10	-	
125	8.896	4.6	M12 1/2	9.0	4.57	12.7	1/2	5.0	6.00	M12	-	
150	11.632	4.6	M12 1/2	11.8	4.57	12.7	1/2	8.5	6.00	M12	-	
200	16.903	4.6	M12 1/2	18.2	4.57	12.7	1/2	8.5	6.00	M16	-	
250	26.044	4.6	M16 5/8	26.7	4.60	15.9	5/8	-	6.00	-	-	
300	35.141	4.6	M16 5/8	36.0	4.60	15.9	5/8	-	6.00	-	-	
350	-	-	-	42.9	4.60	-	-	-	6.00	-	-	
400	-	-	-	55.7	4.60	-	-	-	6.00	-	-	
450	-	-	-	70.1	4.60	-	-	-	6.00	-	-	
500	-	-	-	84.4	4.60	-	-	-	6.00	-	-	

A specification for the usable anchors emerged from the DVGW-TRGI revision in 2008. This is regulated in TRGI 2008 in Chapter II under item 5.3 "Preparation of pipe installations". In the TRGI from 2008, plastic anchors are now explicitly allowed under certain conditions.

The basis in the previous TRGI was the determination that gas pipes need to be mounted in the way that there are no free pipe cross-sections in the event of fire. In the new version, this was amended in that, in the event of fire, there may be no free pipe cross-sections up to a temperature of 650 °C. For pipe connections, this means that the axial restraint was also specified, and a brazed pipe joint, for example, is not considered as an axial restraint. Thus, standard commercially available plastic anchors with non-combustible pipe supports may be used for mounting metal inner pipes with an axial restraint of >650 °C. It should be noted that attachments are made to components with sufficient strength according to TRGI 2008. In addition, the mounting distances are governed in TRGI 2008, and are mandatory.

According to DVGW-TRGI 2008, plastic pipes for indoor pipes with an operating pressure up to 100 mbar are also allowed for the first time. For laying plastic inner pipes, in comparison to metal and non-combustible pipe installations, plastic pipes for gas installations are, without exception, subject to the system engagement of the manufacturer.

The fixing materials for open gas pipes can also be made of plastic if the static requirements are met. The requirement for using plastic pipes in gas installations is the installation of a type K gas flow monitor in conjunction with an additional thermally activated shut-off device (TAE), as the destruction of the openly laid plastic gas pipes in the event of fire must be assumed.

Integration of rules regarding building classes according to the German model building regulations (MBO) was also implemented in DVGW TRGI 2008. An alignment of the fire protection requirements, which are specified in the German standard pipe systems directive (MLAR 2005) for the installation of pipes in buildings was, therefore, only logical. The limit for increased demands on the gas installation according to TRGI 2008 are > 2 utilisation units (building class 3) for buildings and for a floor level upper edge of more than 7m of the top floor (building class 4).

If any of these conditions exists, or if any of them are exceeded, it is not possible to lay plastic pipes in escape routes. For metal pipes, the requirements of MLAR 2005 for laying in installation channels or below plaster and plaster base are applicable. For pipe mounting with anchors, MLAR 2005 stipulates that either officially approved anchors are used or, alternatively, that the provisions of DIN4102-T.4, section 8.5.7.5 (or DIN EN 1366-1, section 13.6) are observed. The same rule also applies to the installation of pipes through officially approved partitions in walls and ceilings, as the mechanical destruction of the partitions by pipes in the event of fire must be prevented.

When installing gas pipes, we therefore recommend the use of approved metal anchors, since, through the general official approval and the European technical approval, the certificate of suitability for the anchor is provided, also for in the event of fire. This gives the installer the necessary safety, also at the limits.

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# Seismic and dynamic.



The seismic and dynamic requirements for non-structural installations, such as pipe installations, are often underestimated in comparison to those of structural installations. But even here, the rule is that the weakest link in the chain can lead to failure or to damage.

Since basically every building in which such requirements, or additional requirements included by property insurers, such as FM, are different, it is also not possible to specify standard details. In addition, the solutions to be developed should also include the links to the components.

For this reason, we recommend everyone to use the support of our technical staff, in order to develop a suitable and project-specific solution.

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## TherMax and TherMax II. Thermal separation with secure hold.



# Dimension and weights of pipes, ventilation ducts and ventilation pipes.

Boiler pipe acc. to DIN 2448 / DIN EN 10220						
DN	Size	Pipe outer-ø	Pipe weight empty	Pipe weight waterfilled	Pipe weight waterfilled + insulated <sup>1)</sup>	Support widths
		[mm]	[kg/m]	[kg/m]	[kg/m]	[m]
8	1/4"	13.5	0.5	0.6	1.4	2.00
10	3/8"	17.2	0.7	0.8	1.9	2.25
15	1/2"	21.3	1.0	1.2	2.2	2.75
		25.0	1.1	1.5	2.8	2.75
20	3/4"	26.9	1.4	1.8	3.1	3.00
		30.0	1.8	2.3	4.0	3.00
		31.8	1.9	2.4	4.2	3.00
25	1"	33.7	2.0	2.6	4.7	3.50
		38.0	2.3	3.1	5.2	3.50
32	1 1/4"	42.4	2.6	3.7	5.7	3.75
		44.5	2.7	3.9	6.9	3.75
40	1 1/2"	48.3	3.0	4.4	7.4	4.25
		51.0	3.1	4.8	7.7	4.40
		57.0	3.9	6.0	10.0	4.60
50	2"	60.3	4.1	6.5	10.5	4.75
		63.5	4.4	7.0	11.0	4.75
		70.0	4.8	8.1	13.4	4.75
65	2 1/2"	76.1	5.3	9.2	14.8	5.50
80	3"	82.5	6.3	10.9	19.2	5.75
		88.9	6.8	12.2	20.4	6.00
100	4"	101.6	8.8	15.8	27.0	6.00
		108.0	9.3	17.3	29.1	6.00
		114.3	9.9	18.9	30.6	6.00
125	5"	127.0	12.2	23.3	36.1	6.00
		133.0	12.8	25.1	37.8	6.00
		139.7	13.5	27.1	40.3	6.00
150	6"	152.4	16.5	32.7	47.1	6.00
		159.0	17.3	34.9	49.2	6.00
		165.1	17.9	37.1	52.0	6.00
		168.3	18.3	38.2	53.0	6.00
200	8"	177.8	21.4	43.6	58.1	6.00
		193.7	25.2	51.5	68.0	6.00
		219.1	31.2	65.0	83.3	6.00
250	10"	244.5	37.2	79.5	98.6	6.00
		267.0	40.8	91.6	112.7	6.00
300	12"	273.0	41.6	94.9	117.7	6.00
300	12"	323.9	55.6	131.0	156.6	6.00

<sup>1)</sup> Heat insulation: density 120 kg/m<sup>3</sup> + sheet metal jacket: density 7865 kg/m<sup>3</sup>

<sup>2)</sup> Heat insulation: density 120 kg/m<sup>3</sup>

The corresponding pipe manufacturer's data are to be considered.

Threaded pipe acc. to DIN 2440 / DIN EN 10255						
DN	Size	Pipe outer-ø	Pipe weight empty	Pipe weight waterfilled	Pipe weight waterfilled + insulated <sup>1)</sup>	Support widths
		[mm]	[kg/m]	[kg/m]	[kg/m]	[m]
8	1/4"	13.5	0.7	0.7	1.6	2.00
10	3/8"	17.2	0.9	1.0	2.0	2.25
15	1/2"	21.3	1.2	1.4	2.5	2.75
20	3/4"	26.9	1.6	2.0	3.2	3.00
25	1"	33.7	2.4	3.0	5.1	3.50
32	1 1/4"	42.4	3.1	4.2	6.2	3.75
40	1 1/2"	48.3	3.6	5.0	8.0	4.25
50	2"	60.3	5.1	7.3	11.4	4.75
65	2 1/2"	76.1	6.5	10.2	15.9	5.50
80	3"	88.9	8.5	13.6	21.8	6.00
100	4"	114.3	12.1	20.8	32.5	6.00
125	5"	139.7	16.2	29.5	42.7	6.00
150	6"	165.1	19.2	38.2	53.1	6.00

<sup>1)</sup> Heat insulation: density 120 kg/m<sup>3</sup> + sheet metal jacket: density 7865 kg/m<sup>3</sup>  
The corresponding pipe manufacturer's data are to be considered.

Copper pipe acc. to DIN EN 1057						
DN	Size	Pipe outer-ø	Pipe weight empty	Pipe weight waterfilled	Pipe weight waterfilled + insulated <sup>1)</sup>	Support widths
		[mm]	[kg/m]	[kg/m]	[kg/m]	[m]
8	10x1	10	0.3	0.3	0.4	1.00
10	12x1	12	0.3	0.4	0.5	1.25
12	15x1	15	0.4	0.5	0.8	1.25
15	18x1	18	0.5	0.7	1.0	1.50
20	22x1	22	0.6	0.9	1.3	2.00
25	28x1.5	28	1.1	1.6	2.4	2.25
32	35x1.5	35	1.4	2.2	3.1	2.75
40	42x1.5	42	1.7	2.9	4.4	3.00
50	54x2	54	2.9	4.9	7.3	3.50
50	64x2	64	3.5	6.3	9.8	4.00
65	76.1x2	76.1	4.1	8.2	14.0	4.25
80	88.9x2	88.9	4.9	10.5	16.4	4.75
100	108x2.5	108	7.4	15.75	27.5	5.00

Stainless pipe (Mapress 1.4101)						
DN	Size	Pipe outer-ø	Pipe weight empty	Pipe weight waterfilled	Pipe weight waterfilled + insulated <sup>1)</sup>	Support widths [m]
		[mm]	[kg/m]	[kg/m]	[kg/m]	
12	15x1	15	0.3	0.5	0.8	1.50
15	18x1	18	0.4	0.6	1.0	1.50
20	22x1.2	22	0.6	0.9	1.3	2.50
25	28x1.2	28	0.8	1.3	2.4	2.50
32	35x1.5	35	1.2	2.0	3.1	3.50
40	42x1.5	42	1.5	2.7	4.4	3.50
50	54x1.5	54	2.0	4.0	7.3	3.50
65	76.1x2	76.1	3.6	7.6	14.0	5.00
80	88.9x2	88.9	4.2	9.8	16.4	5.00
100	108x2	108	5.1	13.5	27.5	5.00

Drain pipe. Cast iron. SML. DIN 19522				
DN	Pipe outer-ø	Pipe weight empty	Pipe weight water filled	Support widths [m]
	[mm]	[kg/m]	[kg/m]	
40	48	3.1	4.5	1)
50	58	4.3	6.4	1)
70	78	5.9	9.9	1)
80	83	6.1	10.6	1)
100	110	8.4	17.7	1)
125	135	11.8	24.5	1)
150	160	14.1	32.3	1)
200	210	23.1	54.6	1)
250	274	33.3	87.7	1)
300	326	43.2	120.8	1)
400	429	60.0	193.3	1)
500	532	82.6	290.1	1)

Metal composite pipe						
DN	Size	Pipe outer-ø	Pipe weight empty	Pipe weight waterfilled	Pipe weight waterfilled + insulated <sup>1)</sup>	Support widths [m]
		[mm]	[kg/m]	[kg/m]	[kg/m]	
10	14x2	14	0.1	0.2	0.4	1.0
12	16x2.25	16	0.1	0.2	0.5	1.0
15	20x2.5	20	0.2	0.4	0.7	1.0
20	26x3	26	0.3	0.6	0.9	1.5
25	32x3	32	0.4	0.9	1.2	2.0
32	40x3.5	40	0.6	1.5	2.1	2.0
40	50x4	50	0.9	2.3	3.2	2.5
50	63x4.5	63	1.3	3.6	5.2	2.5

Drain pipe. PVC-U. DIN 8062					
DN	Pipe outer-ø	Pipe weight empty	Pipe weight water filled	Support widths	
	[mm]	[kg/m]	[kg/m]	20° [m]	40° [m]
40	50	0.8	1.3	0.8	0.6
50	63	1.3	2.0	1.1	0.7
65	75	1.8	3.9	1.3	0.8
80	90	2.6	3.9	1.3	0.8
100	110	3.9	8.0	1.6	1.0
125	125	5.0	12.4	1.8	1.1
150	160	8.2	18.0	2.2	1.2

<sup>1)</sup> Heat insulation: density 120 kg/m<sup>3</sup> + sheet metal jacket: density 7865 kg/m<sup>3</sup>  
The corresponding pipe manufacturer's data are to be considered.

LORO-X steel drain pipe				
DN	Pipe outer-ø	Pipe weight empty	Pipe weight water filled	Support widths [m]
	[mm]	[kg/m]	[kg/m]	
40	42	1.5	2.7	1)
50	53	2.2	4.2	1)
70	73	3.3	7.1	1)
80	89	4.1	9.9	1)
100	102	5.8	13.3	1)
125	133	9.6	22.5	1)
150	159	11.5	30.1	1)
200	219	21.5	57.2	1)
250	273	22.5	78.5	1)
300	324	25.0	104.4	1)

Note: The values for the max. support widths are based on the permissible deflection under load of the pipes and the corresponding recommendations from the pipe manufacturer. The permissible loads of the pipe fasteners and mountings are not taken into consideration.  
<sup>1)</sup> approx. 1,50 m – 2,00 m. According to the manufacturer's data, each pipe length should be supported in at least two places. The corresponding data from the pipe manufacturer are to be taken into consideration.



# Important dimensions, variables and units.

Comparison of material standards			
DIN EN ISO		DIN EN ISO	
Description	Material-No.		ASTM
S250GD+Z	1.0242	EN10027-2	A653
DD11	1.0332	DIN EN 10111	A621CQ
DC01	1.0330	DIN EN 10130	A366
St22	1.0320	DIN 1614-1	n/a
DX51D+Z275NA-C	1.0226+Z	DIN EN 10327	A653/CQ
S235JR	1.0037	DIN EN 10025	A283
S355MC	1.0976	DIN EN 10149	n/a
4.G; 4.8	DIN EN ISO 898-1		F568M

Variables and units					
Size	Formula symbol	Unit SI	others	related	Note
	[mm]	[mm]	[kg/m]	[kg/m]	[m]
Length	l	m	-	1 m = 10 dm = 100 cm = 1.000 mm 1 mm = 1.000 µm 1 km = 1.000 m	1 inch = 1 Zoll = 25.4 mm
Area	A, S	m <sup>2</sup>	a, ha	1 m <sup>2</sup> = 10.000 cm <sup>2</sup> = 1.000.000 m <sup>2</sup> 1 a = 100 m <sup>2</sup> 1 ha = 100 a = 10.000 m <sup>2</sup>	-
Volume	V	m <sup>3</sup>	l	1 m <sup>3</sup> = 1.000 dm <sup>3</sup> = 1.000.000 cm <sup>3</sup> 1 l = 1 dm <sup>3</sup> = 0.001 m <sup>3</sup> 1 ml = 1 cm <sup>3</sup>	-
Time	t	s	min, h, d	1 min = 60 s 1 h = 60 min = 3.600 s 1 d = 24 h	-
Frequency	f	Hz	-	1 Hz = 1/s	-
Speed	v	m/s	m/s, km/h	1 m/s = 3.6 km/h	-
Acceleration	a, g	m/s <sup>2</sup>	-	g = 9.81 m/s <sup>2</sup>	Formula character g only for acceleration due to gravity
Weight	m	kg	g, t	1 kg = 1.000 g 1 t = 1.000 kg	-
Density	ρ	kg/m <sup>3</sup>	-	1.000 kg/m <sup>3</sup> = 1 t/m <sup>3</sup> = 1 kg/dm <sup>3</sup>	-
Moment of inertia, 2nd degree	J	kg · m <sup>2</sup>	-	-	Formerly: Mass moment of inertia
Force	F	N	-	1 N = 1 kg · m/s <sup>2</sup>	Formerly: kp (kilopond) 1 kp = 9,80665 kgm/s <sup>2</sup> = 9,81 N
Torque	M	N · m	-	-	-
Bending moment	Mb	N · m	-	-	-
Torsion moment	T	N · m	-	-	-
Mechanical tension	σ, τ	N/m <sup>2</sup>	-	-	-
Area-wise moment, 2nd degree	I	m <sup>4</sup>	-	-	Formerly: Area moment of inertia
Energy, work	E, W	J	-	1 J = 1 N · m = 1 W · s	Formerly: cal (calorie) 1 cal = 4,1868 Ws = 4,19 J
Power	P	W	-	1 W = 1 J/s = 1 N · m/s	Formerly: hp (horsepower) 1 PS = 75 kpm/s = 75 · 9,81 N/ms = 0,736 kW
Thermodynamic temperature	T	K	-	0 °C = 273 K -273 °C = 0 K	-
Heat quantity	Q	J	(Wh)	1 J = 1 W · s = 1 N · m	-
Specific heat value	H	J/kg	-	-	-
Substance quantity	n	mol	-	1 corresponds to approx 6 · 10 <sup>23</sup>	-
Light intensity	lv	cd	-	-	-



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### REINFORCE-FIX

Design program for flexural and shear strengthening of reinforced concrete structures with CFRP Laminates and CF Fabrics.



### WOOD-FIX

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### RAIL-FIX

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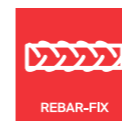
### INSTALL-FIX

For the design and dimensioning of MEP installation systems.



### FACADE-FIX

For the design of façade fixings with timber sub-structure.



### REBAR-FIX

For the design of post-installed rebars in reinforced concrete.



### CHANNEL-FIX

For the design of cast-in channels and inserts.



### SOLARPANEL-FIX

For the design and dimensioning of mounting systems for photovoltaic panels.

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# Approvals, markings and their importance.

In the following, excerpts of approvals that are currently issued in Europe and their symbols will be given with their corresponding importance. Please check whether your application is safety relevant.

An application is safety relevant when failure of anchorages would cause risk to human life or serious injuries and/or lead to considerable economic consequences. In this case please use anchors with a European Technical (ETA) or with a German Approval. You may recognise these anchors by:



ETA-05/0069, for cracked concrete

## European Technical Approval/Assessment

Issued by a European approval authority (e.g. DIBt) on the basis of the guidelines for European technical approvals (ETAG). ETA (English): European Technical Approval/Assessment. CE: The CE marks the conformity of the product to all applicable legal provisions in which their installation is intended. This means that the CE mark only certifies that the requirements determined in the relevant harmonisation legal provisions of the union have been complied with. Products with the CE mark can be freely traded in the European Economic Market.



## General Building Authority Approval:

German approval, issued by the DIBt, Berlin with the accompanying certificate of conformity for construction products with the general building authority approval. Confirmed by a material testing institute.



ICC ESR-2948

## ICC = International Code Council, formed from BOCA, ICBO & SBCCI:

ICC Evaluation Service Inc. (ICC ES) issues reports, e.g. for subsequent anchoring on the basis of the International Building Code® and the related standards in the United States of America.



## FM Certificate:

Recognised for use in local water-based fire extinguisher systems (Factory Mutual Research Corporation for Property Conservation, American insurance company).



## VdS-Certificate:

Recognised for the use in local water-based fire extinguisher systems (formerly: Association of Property Insurers, now: VdS Damage Prevention)



## Sprinkler Systems:

Meets the requirements according to VdS CEA 4001.



## UL Certificate:

Recognised as pipe hangers for use e.g. in local water-based fire extinguisher systems (UL Online Certification Directory, VFXT.EX16429).



## Fire-tested product MLAR:

The product was subjected to a fire test. A "Examination report regarding testing according the German Muster-Leitungsanlagenrichtlinie" (MLAR) is available.



## Fire-tested product MLAR:

The product was subjected to a fire test. A "Examination report regarding testing according the German Muster-Leitungsanlagenrichtlinie" (MLAR) is available.



## Fire-tested product DIN EN 1366-1:

The product was subjected to a fire test. A "Examination report" according DIN EN 1366-1 is available.



## Fire-tested product DIN 4102-2:

The product was subjected to a fire test. A "Examination report" according DIN 4102-2 is available.



## Sound insulation tested according DIN 4109:

The product was subjected to a sound insulation test. A "measurement of the insertion loss" is available in a test report.



## Fixing that can be dynamically loaded:

The fixing is suitable and approved for anchoring of "not predominantly static" (i.e. dynamic) loads.



Tested for flame resistance according to VDE.



The RAL Gütezeichen (quality mark) for Rohrbefestigung (pipe supports) is awarded by the RAL Gütegemeinschaft Rohrbefestigung e.V. This organization grants specific quality marks:

## Rohrbefestigung (RAL-GZ 655):

This mark is given to products that meet stringent technical and quality standards for pipe supports, such as pipe clamps, brackets, and mounting rails.

# Catalogue fixing systems.

## Products for use in fixing technology.

The fixing catalogue offers many facts and helps with quick and safe product selection, e.g.:

- Product descriptions with advantages/benefits at a glance
- Tips for installation
- Application aids
- Detailed technical data and drawings
- Basics of fastening technology
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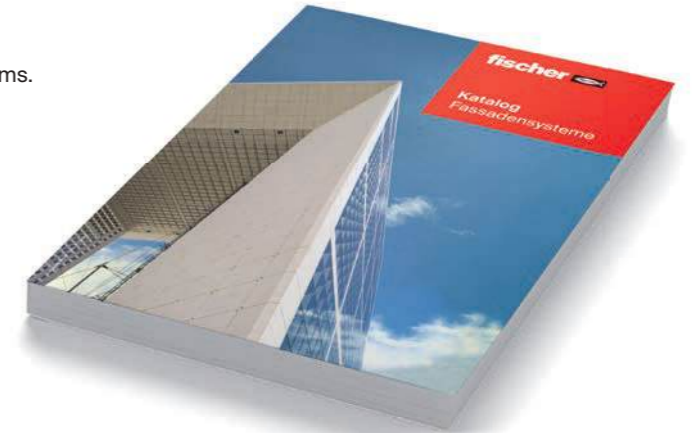
# Catalogue Façade Systems.

## All facts about the fischer façade range and its applications.

The Façade Systems catalogue offers many facts and helps with quick and safe product selection, e.g.:

- Presentation of Zykon panel anchor, machine technology, drill bits, subframes, general fixing products and accessories with detailed technical data and illustrations.
- Application support.
- Basic knowledge about undercut anchors and subframe systems.
- Available design software

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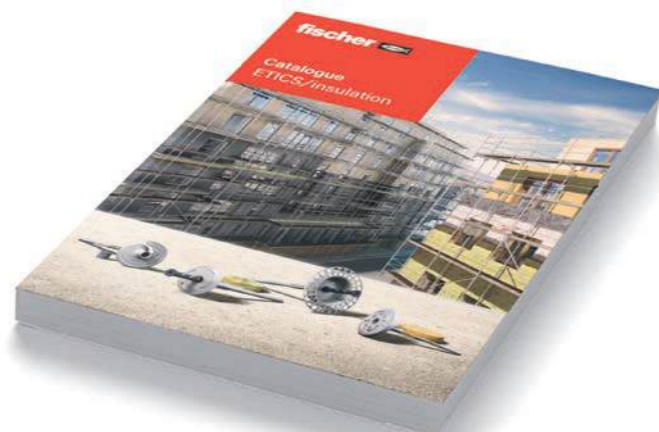
# Main catalogue EWI.

## All about the fischer range for façades with external thermal insulation composite systems (ETICS) for new build and renovation.

We offer a wide range of fixing solutions for the installation of insulation boards, such as:

- Products for different building materials, materials, thicknesses and fire protection and system requirements.
- System providers and installers of ETICS can find the optimal building the optimum solution in terms of building physics, easy to apply and safe solution within the framework of the European Technical Assessment (ETA).

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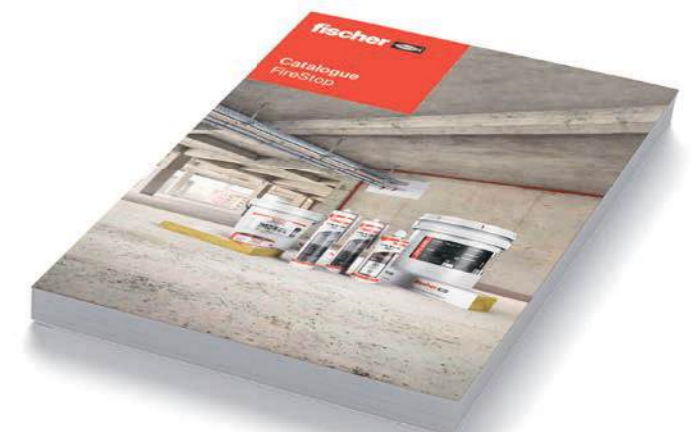
# Catalogue FireStop.

## Products for use in passive fire protection.

The FireStop catalogue offers many facts and helps with fast and safe product selection, e.g.:

- Basics of passive fire protection
- Product and system presentations
- Application aids
- Detailed technical data and drawings

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If no detailed performance specifications are given for certain articles and types, please contact our Technical Service Department for advice.

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